



# SLOVENSKI STANDARD

## oSIST prEN 179:2017

01-februar-2017

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### Stavbno okovje - Naprave za zasilne izhode z vzvodno ročico ali pritisnim pedalom za evakuacijske poti - Zahteve in preskusne metode

Building hardware - Emergency exit devices operated by a lever handle or push pad, for use on escape routes - Requirements and test methods

Schlösser und Baubeschläge - Notausgangverschlüsse mit Drücker oder Stoßplatte, für Türen in Fluchtwegen - Anforderungen und Prüfverfahren

Quincaillerie pour le bâtiment - Fermetures d'urgence manoeuvrées par une béquille ou une plaque de poussée, pour issues de secours situées sur les voies d'évacuation - Prescriptions et méthodes d'essai

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

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**prEN 179**

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ICS 91.190

Will supersede EN 179:2008

English Version

## Building hardware - Emergency exit devices operated by a lever handle or push pad, for use on escape routes - Requirements and test methods

Quincaillerie pour le bâtiment - Fermetures d'urgence  
manoeuvrées par une béquille ou une plaque de  
poussée, pour issues de secours situées sur les voies  
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Schlösser und Baubeschläge - Notausgangsverschlüsse  
mit Drücker oder Stoßplatte, für Türen in Fluchtwegen  
- Anforderungen und Prüfverfahren

This draft European Standard is submitted to CEN members for enquiry. It has been drawn up by the Technical Committee CEN/TC 33.

If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

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Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

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**prEN 179:2016 (E)****European foreword**

This document (prEN 179:2016) has been prepared by Technical Committee CEN/TC 33 “Doors, windows, shutters, building hardware and curtain walling”, the secretariat of which is held by AFNOR.

This document is currently submitted to the CEN Enquiry.

This document will supersede EN 179:2008.

The major changes in this revision are as follows:

- Different sealing forces have been introduced for classification of the durability (2nd digit);
- An additional grade has been introduced for release force, in relation with safety classification (5<sup>th</sup> digit);
- Definition of field of door application has been modified (10<sup>th</sup> digit);
- Safety requirements about Outside Access Device have been added;
- Durability tests have been clarified.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

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## Introduction

Experience relating to escape from buildings, fire and/or smoke hazards and general safety has made it desirable those doors in circulation areas, or those that have to be operated in an emergency situation, be fitted with emergency exit devices to common European Standard specifications.

The main purpose of the performance requirements contained in this European Standard is to give safe and effective escape through a doorway with one single manual (by hand) operation to release the emergency exit device although this might require prior knowledge of the door situation (e.g. inwardly opening).

The performance tests incorporated in this European Standard are considered to be reproducible and, as such, will provide a consistent and objective assessment of the performance of these emergency exit devices.

Where panic situations are foreseen, reference should be made to EN 1125, covering panic exit devices operated by a horizontal bar. See definition 3.1.18.

Where additional security is required for exit doors, reference should be made to EN 13637 covering electrically controlled exit systems for use on escape routes. See Bibliography.

Due to the wide range of emergency exit devices, the reader is advised to refer to the scope and the detailed contents of this European Standard for coverage but, for information and general guide, this revised European Standard deals with:

- Emergency exit devices designed to be used in emergency situations, where people are familiar with the exit and its hardware and therefore a panic situation is most unlikely to develop;
- Emergency exit devices for use on hinged or pivoted door leaves only;
- Range of emergency exit devices including those for use on double leaf doorsets (see 7.10);
- Three specific types of operation:
  - emergency exit devices with “lever handle” operation, type A (see 3.1.9 and Figure 1);
  - emergency exit devices with “push pad” operation, type B (see 3.1.15 and Figure 2);
  - emergency exit devices with “touch pad” operation type C (see 3.1.33 and Figure 3)
- Two categories of emergency exit device projection in order to maximize the effective width of the escape route, and minimize the projection from the door leaf face where either or both of these criteria are of importance (see 4.2.1.6);
- Exceptional case of emergency exit devices intended for use on single leaf inwardly opening exit doors. It is assumed throughout this European Standard that emergency exit doors generally open towards the outside in order to assure safe escape. However, there are cases such as hospital or hotel bedroom doors, classroom doors, etc. where local building regulations allow, by way of exception, the exit door to open against the direction of exit;
- double leaf doorset emergency exit devices of which the first opening leaf is equipped with a panic exit device conforming to EN 1125 and the second opening leaf is equipped with an emergency exit device conforming to EN 179. It is essential that this combination undergoes an additional test for approval (see 4.6).

This European Standard does not cover the following:

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- Any particular design of emergency exit devices and only such dimensions as are required for safety reasons are specified;
- Specific emergency exit devices intended for use on inwardly opening double leaf doorsets;
- Specific emergency exit devices intended for use by the severely disabled (due to the wide range of disabilities, such emergency exit devices and their performances should be agreed between user and manufacturer);
- Panic exit devices operated by a horizontal bar (see EN 1125) or electrically controlled exit systems (EN 13637).

NOTE A lock, which is a part of an emergency exit device conforming to this standard can at the same time be in accordance with EN 1125, EN 12209, prEN 15685, EN 13637, or EN 14846.

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## 1 Scope

This European Standard specifies requirements, performance and testing of emergency exit devices mechanically operated by either a lever handle or a push pad for the purpose of achieving a safe exit under an emergency situation on escape routes.

This European Standard covers emergency exit devices, which are either manufactured and placed on the market in their entirety by one manufacturer, or assembled from sub-assemblies produced by more than one manufacturer and subsequently placed on the market as a kit in a single transaction.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1125, *Building hardware — Panic exit devices operated by a horizontal bar, for use on escape routes — Requirements and test methods*

EN 1634-1, *Fire resistance and smoke control tests for door and shutter assemblies, openable windows and elements of building hardware — Part 1: Fire resistance test for door and shutter assemblies and openable windows*

EN 1634-2, *Fire resistance and smoke control tests for door, shutter and openable window assemblies and elements of building hardware — Part 2: Fire resistance characterisation test for elements of building hardware*

EN 1634-3, *Fire resistance and smoke control tests for door and shutter assemblies, openable windows and elements of building hardware — Part 3: Smoke control test for door and shutter assemblies*

EN 1670:2007, *Building hardware — Corrosion resistance — Requirements and test methods*

## 3 Terms, definitions, symbols and abbreviations

### 3.1 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

#### 3.1.1

##### **active leaf**

leaf of a multi-leaved hinged or pivoted doorset intended to be moved first to provide opening

#### 3.1.2

##### **automatic re-latching device**

part of an emergency exit device to enable the automatic securing of a door in the closed position, after it has been operated

Note 1 to entry: For example, a spring loaded latch bolt or an automatically thrown bolt head.

#### 3.1.3

##### **bolt head**

part of an emergency exit device that engages with the keeper to secure the door in the closed position

**prEN 179:2016 (E)****3.1.4****dogging mechanism**

part of an emergency exit device for holding the bolt head(s) in the withdrawn position until manually reset

**3.1.5****doorset**

complete unit consisting of a door frame and door leaf (or leaves) being hinged or pivoted vertically in a frame, supplied with relevant building hardware

Note 1 to entry: The meeting stiles of double leaf doorsets can be either plain or rebated.

Note 2 to entry: A double leaf doorset where only one leaf is equipped with an emergency exit device is considered to be a single emergency exit doorset.

**3.1.6****inactive leaf**

last opening and first closing leaf of a hinged or pivoted double leaf doorset with a panic or emergency exit function

**3.1.7****inside**

face of the door on which the operating element is fitted for operating an emergency exit device in order to exit towards the escape direction

**3.1.8****keeper**

part of an emergency exit device such as a strike socket or other fitting with which the bolt head(s) engages

**3.1.9****lever handle**

rotatable operating element as part of an emergency exit device type A whose axis of rotation is perpendicular to the face of the door and which operates the emergency exit device mechanism in order to release the bolt head(s)

**3.1.10****manufacturer**

producer, distributor, importer or any organization that has legal responsibility for placing the product on the market

**3.1.11****outside**

face of the door opposite to the face on which the lever handle or push pad for operating the emergency exit device is situated

**3.1.12****outside access device**

optional part of an emergency exit device for opening an exit device from the outside

Note 1 to entry: An outside access device can be supplied with optional re-entry function.

**3.1.13****operating element**

abbreviation for lever handle, push pad, or touch pad

**3.1.14****double leaf doorset**

complete unit consisting of two hinged or pivoted exit doors within a single frame

**3.1.15****push pad**

operating element of an emergency exit device type B that operates the emergency exit device mechanism in an arch in the direction of the exit, in order to release the bolt head(s)

Note 1 to entry: The term “pull pad” is sometimes used instead of “push pad” for use on inwardly opening exit doors.

**3.1.16****release force**

force applied to the operating element, which is necessary to withdraw or release all the bolt head(s) from the keeper(s), such that a door can be opened

**3.1.17****vertical rod**

extension of the bolt head of an emergency exit device that links it to the operating element via the operating mechanism

**3.1.18****panic exit device**

exit device conforming to EN 1125 intended to give safe and effective escape through a doorway with minimum effort and without prior knowledge of the panic exit device allowing safe escape even in the event of the door being under pressure such as by people being pushed against the door in the direction of escape

Note 1 to entry: A panic exit device contains bolt head(s) that engage(s) with a keeper(s) in the surrounding door frame and/or floor for securing a door when closed. The bolt head(s) can be released by the bar positioned horizontally across the inside face of the door when it is moved anywhere along its effective length in the direction of travel and/or in an arc downwards.

Note 2 to entry: Panic exit devices are intended for use where panic situations can arise. In a panic situation, a group of people will react differently from an individual. When two or more people are rushing to an escape door, probably in darkness and/or smoke, it is possible that the first one to reach the door will not necessarily operate the panic exit device, but can push the surface of the door (door under pressure) while other people will be trying to operate the horizontal bar by hand or body pressure.

**3.1.19****emergency exit device**

exit device conforming to EN 179 intended for emergency purposes where panic situations are not likely to arise, to give safe and effective escape through a doorway with one single operation to release the emergency exit device, although this can require prior knowledge of its operation (see Figures 1, 2 and 3)

Note 1 to entry: An emergency exit device contains bolt head(s) that engage(s) with a keeper(s) in the surrounding door frame and/or floor for securing a door when closed. The bolt head(s) can be released by the lever handle or the push pad positioned on the inside face of the door.

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Note 2 to entry: Exit devices conforming to EN 179 are intended for emergency purposes where panic situations are not likely to arise. Where a pressure against the door caused by people in a panic is foreseen, then a panic exit device conforming to EN 1125 should be used.

Note 3 to entry: Emergency exit devices are suitable also for inwardly opening single leaf exit doors, where local building regulations allow.

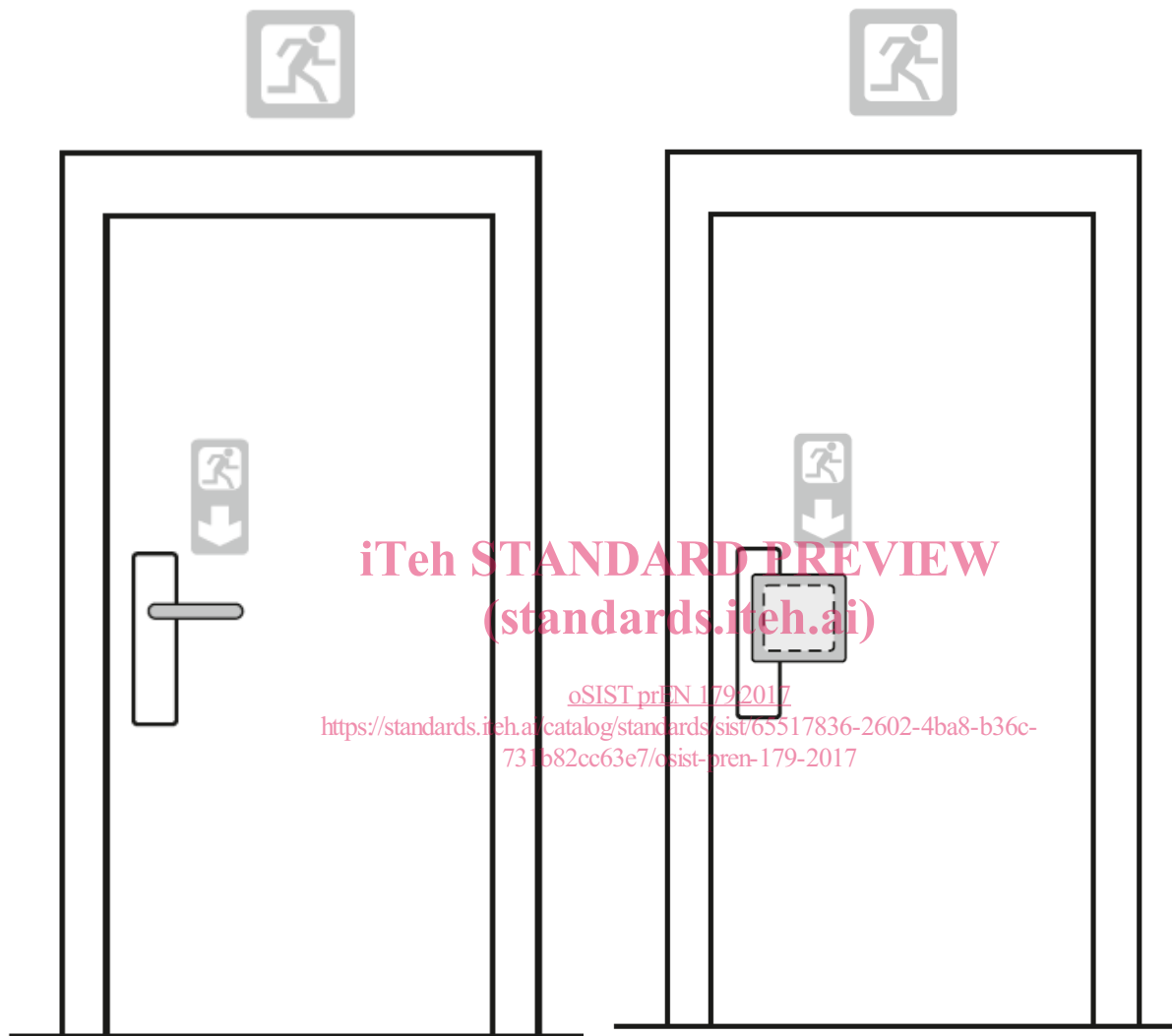


Figure 1 — Example of type A emergency exit device

Figure 2 — Example of type B emergency exit device

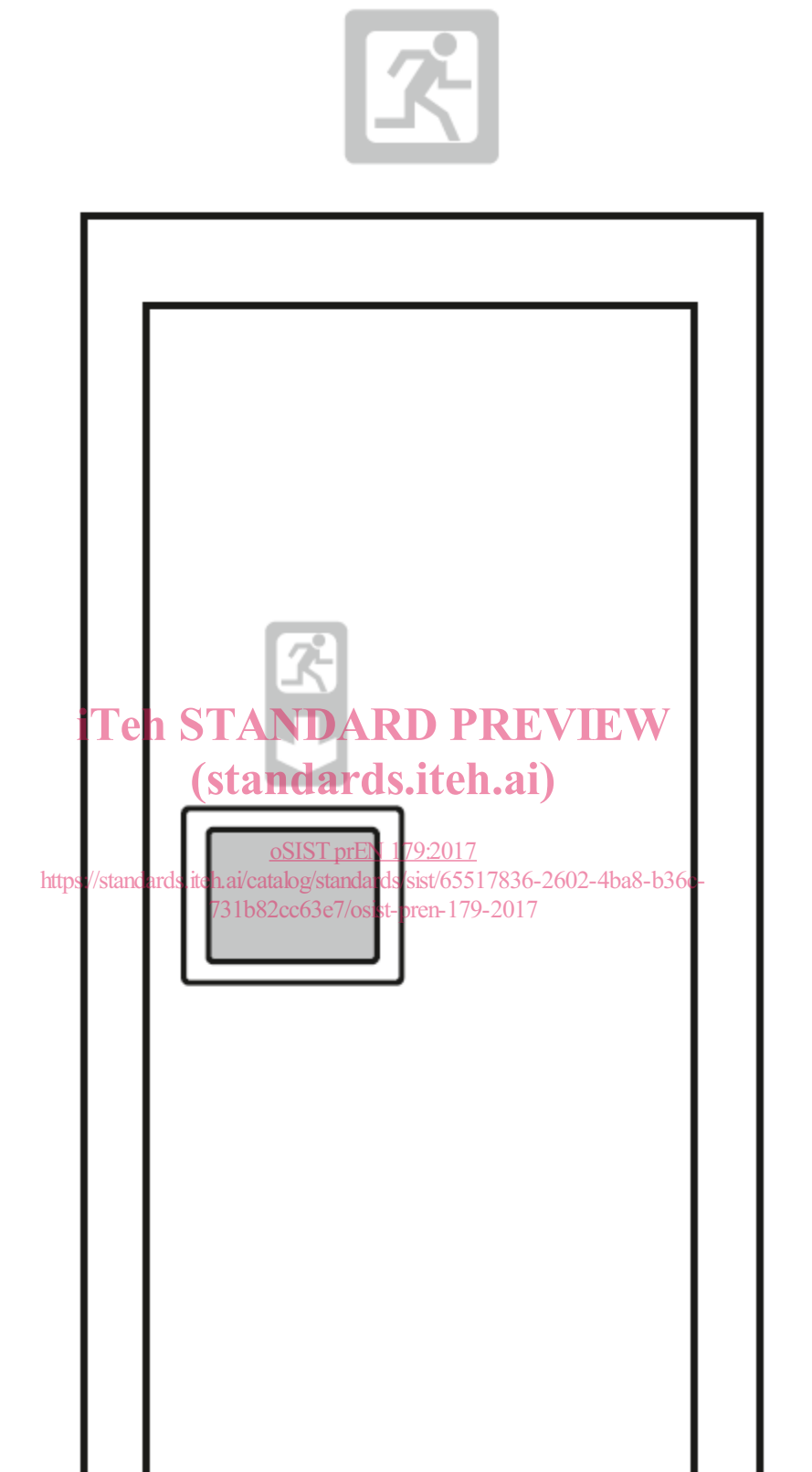


Figure 3 — Example of type C emergency exit device

**prEN 179:2016 (E)****3.1.20****double leaf doorset emergency exit device**

emergency exit device designed for use on the leaves of double leaf doorsets, such that the operation of either operating element will release at least the door leaf to which it is fitted

**3.1.21****deadbolt**

part of an emergency exit device that can be deadlocked manually by key or automatically and which is released when the exit device is operated

Note 1 to entry: An emergency exit device can be designed to incorporate additional deadbolt(s) thrown by a key or thumbturn, used only at certain periods of time for additional security.

**3.1.22****exit door**

door on an escape route equipped with an exit device conforming to EN 179 and/or EN 1125

**3.1.23****free end**

furthest point away from the axis or the bearing point of the lever handle or push pad

**3.1.24****re-entry function**

optional function that allows, for safety reasons, an individual to re-enter a room from outside without a key once the inside operating element has been actuated. After having released the device from the inside, any handle (or other means) to operate the exit device from outside remains unlocked until manually reset by key or other means

**3.1.25****field of door application**

door configurations for which the emergency exit devices are designed and claimed by the producer

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**3.1.26****limits of door leaf mass and dimensions**

dimensional and mass limits of the doors for which the emergency exit devices are designed

**3.1.27****sub-assemblies**

pre-assembled set of components that form one part of the emergency exit device, for example: pullman catches, operating boxes and lock cases

**3.1.28****visual inspection**

assessment made with the naked eye, adjusted for normal vision and use of the appropriate measurement equipment

**3.1.29****functional test**

assessment made by operating the test door (opening or closing) and/or operating any element of the exit device

**3.1.30****measurement**

assessment made by using a measuring tool

**3.1.31****latch bolt**

spring-loaded movable part of a lock that usually engages a component fixed to a frame, and withdraws into a lockcase that automatically engages a locking plate to keep the door leaf in its closed position

**3.1.32****passive leaf**

lockable leaf equipped with locking devices (e.g. barrel bolts, flushed bolts,...), only opened in case of need, without any emergency or panic function

**3.1.33****touch pad**

operating element of an emergency exit device type C that operates linear in the direction of exit

**3.1.34****sealing force**

force which could be generated by the seals, if any, when the door leaf is in the closed position, and which could influence the locking elements when operated

**3.2 Symbols and abbreviations****3.2.1 List of different forces used in the standard:**

F3	Sealing Force
F10	Dynamic Closing Force
F11	Release Force under influence of F3
F12	Release Force under load of 1000N
F13	Security Force
F14	Abuse Force

**3.2.2 Abbreviations used in this standard:**

AVCP	Assessment and Verification of Constancy of Performance) (previously: attestation of conformity)
DoP	Declaration of Performance
FPC	Factory Production Control
NPD	No Performance Determined
CWFT	Classification Without Further Testing
OAD	Outside Access Device
CPR	Regulation (EU) no. 305/2011 of the European Parliament and of the Council of 9 March 2011 laying down harmonised conditions for the marketing of construction products and repealing Council Directive 89/106/EEC