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2014-11-26

Hydraulic fluid power — Pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves — Mounting surfaces

Transmissions hydrauliques — Réducteurs de pression, soupapes de séquence, soupapes de décharge, soupapes d'étranglement et clapets de non-retour — Plan de pose

ICS: 23.100.50

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 5781 was prepared by Technical Committee ISO/TC 131, Fluid power systems, Subcommittee SC 5, Control products and components.

This third edition cancels and replaces the second edition (ISO 5781:2000), which has been technically revised.

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Introduction

In hydraulic fluid power systems, power is transmitted and controlled through a liquid under pressure circulating within an enclosed circuit. The most typical components found in such systems are hydraulic valves. They control flow direction, pressure or the flow rate of liquids in the enclosed circuit.

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Hydraulic fluid power — Pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves — Mounting surfaces

1 Scope

This International Standard specifies the dimensions and other data relating to surfaces on which hydraulic pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves are mounted in order to ensure interchangeability.

It applies to mounting surfaces for hydraulic pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves, which represent current practice; they are generally applicable to industrial equipment.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1219-1:2006, *Fluid power systems and components — Graphic symbols and circuit diagrams — Part 1: Graphic symbols for conventional use and data-processing applications*

ISO 3601-2:2008, *Fluid power systems — O-rings — Part 2: Housing dimensions for general applications*

ISO 4401, *Hydraulic fluid power — Four-port directional control valves — Mounting surfaces*

ISO 5598, *Fluid power systems and components — Vocabulary*

3 Definitions

For the purposes of this document, the terms and definitions given in ISO 5598 and the graphical symbols given in ISO 1219-1 apply.

4 Symbols

4.1 For the purposes of this International Standard, the following symbols apply:

- a) A, B, P, T, X and Y identify ports;
- b) F₁, F₂, F₃, F₄, F₅ and F₆ identify threaded holes for fixing screws;
- c) G identifies the location of pin holes;
- d) D identifies the fixing screw diameter;
- e) r_{\max} identifies the mounting surface edge radius.

4.2 The graphic symbols used in [Figures 2, 3, 5, 6, 8, 9, 11, 12, 14](#) and [15](#) are in conformance with the graphical symbols in ISO 1219-1.

4.3 The code system used in this International Standard is defined in ISO 5783.

5 Tolerances

5.1 The following values shall be applied to the mounting surface, i.e. the area within the chain thick lines:

- surface roughness: — ISO 3601-2, subclauses 5.1.4 and 5.2.3;
- surface flatness: 0,01 mm over a distance of 100 mm – see ISO 3601-2, subclause 5.1.4;
- tolerance on diameters of locating pin holes: H12.

5.2 With respect to the point of origin, the following tolerances shall be complied with along the x and y axes:

- pin holes: $\pm 0,1$ mm;
- screw holes: $\pm 0,1$ mm;
- main ports: $\pm 0,2$ mm.

For the other dimensions, see the figures.

6 Dimensions

6.1 Mounting surface dimensions for hydraulic pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves shall be selected from the figures and tables specified in 6.2 to 6.6.

6.2 Mounting surface dimensions for pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 4,5 mm maximum diameter (code: 5781-02-01-0-XX) are given in [Figure 1](#).

6.3 Mounting surface dimensions for pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 7,5 mm maximum diameter (code: 5781-03-04-0-XX) are given in [Figure 4](#).

6.4 Mounting surface dimensions for pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 14,7 mm maximum diameter (code: 5781-06-07-0-XX) are given in [Figure 7](#).

6.5 Mounting surface dimensions for pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 23,4 mm maximum diameter (code: 5781-08-10-0-XX) are given in [Figure 10](#).

6.6 Mounting surface dimensions for pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 32 mm maximum diameter (code: 5781-10-13-0-XX) are given in [Figure 13](#).

7 Port marking

7.1 The port symbols to be used for pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves shall be selected from the figures specified in 7.2 to 7.11.

7.2 The symbols for directly-operated pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 4,5 mm maximum diameter (code: 5781-02-01-0-XX) are given in [Figure 2](#).

7.3 The symbols for pilot-operated pressure-reducing valves, sequence valves and unloading valves with main ports of 4,5 mm maximum diameter (code: 5781-02-01-0-XX) are given in [Figure 3](#).

7.4 The symbols for directly-operated pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 7,5 mm maximum diameter (code: 5781-03-04-0-XX) are given in [Figure 5](#).

7.5 The symbols for pilot-operated pressure-reducing valves, sequence valves and unloading valves with main ports of 7,5 mm maximum diameter (code: 5781-03-04-0-XX) are given in [Figure 6](#).

7.6 The symbols for directly-operated pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 14,7 mm maximum diameter (code: 5781-06-07-0-XX) are given in [Figure 8](#).

7.7 The symbols for pilot-operated pressure-reducing valves, sequence valves and unloading valves with main ports of 14,7 mm maximum diameter (code: 5781-06-07-0-XX) are given in [Figure 9](#).

7.8 The symbols for directly-operated pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 23,4 mm maximum diameter (code: 5781-08-10-0-XX) are given in [Figure 11](#).

7.9 The symbols for pilot-operated pressure-reducing valves, sequence valves and unloading valves with main ports of 23,4 mm maximum diameter (code: 5781-08-10-0-XX) are given in [Figure 12](#).

7.10 The symbols for directly-operated pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 32 mm maximum diameter (code: 5781-10-13-0-XX) are given in [Figure 14](#).

7.11 The symbols for pilot-operated pressure-reducing valves, sequence valves and unloading valves with main ports of 32 mm maximum diameter (code: 5781-10-13-0-XX) are given in [Figure 15](#).

7.12 The direction A to B should not be used in new designs. This variant will be removed when this document is next revised.

8 Modular stack valves

For modular stack valves, the mounting surfaces and port markings defined in ISO 4401 shall be used.

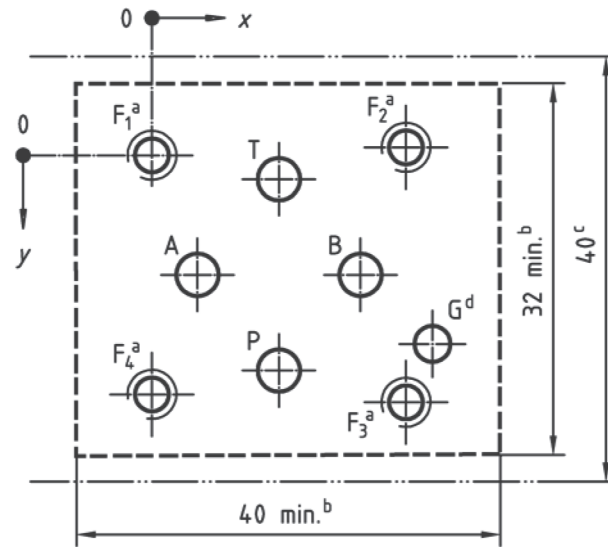
9 Rated pressure

For indication of the maximum limit of the working pressure, see note 1 in the [Figures 1, 4, 7, 10](#) and [13](#).

10 Identification statement (Reference to this International Standard)

Use the following statement in test reports, catalogues and sales literature when electing to comply with this International Standard:

“Mounting surface dimensions conform to ISO 5781:2012, *Hydraulic fluid power — Pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves — Mounting surfaces.*”



- a The minimum thread depth is 1,5 times the screw diameter, D . The full thread depth recommended is $2D + 6$ mm, to facilitate interchangeability of valves and reduce the number of fixing screw lengths. The recommended engagement of fixing screw thread for ferrous mountings is $1,25D$.
- b The dimensions specifying the area within the bold dash lines are the minimum dimensions for the mounting surface. The corners of the rectangle may be radiused to a maximum radius, r_{max} , equal to the thread diameter of the fixing screws.
- c This dimension gives the minimum space required for a valve with this mounting surface. The dimension is also the minimum distance from centreline to centreline of two identical mounting surfaces placed on a manifold block.
- d Blind hole in the mounting surface to accommodate the locating pin on the valves; the minimum depth is 4 mm.

NOTE 1 The supplier shall stipulate the maximum working pressure for subplates and manifold blocks.

NOTE 2 See [Figures 2](#) and [3](#) for graphical symbols.

Axis	P	A	T	B	F ₁	F ₂	F ₃	F ₄	G
	ø 4,5 max.	ø 4,5 max.	ø 4,5 max.	ø 4,5 max.	M5	M5	M5	M5	ø 3,4
x	12	4,3	12	19,7	0	24	24	0	26,5
y	20,25	11,25	2,25	11,25	0	-0,75	23,25	22,5	17,75

Figure 1 — Mounting surface for pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 4,5 mm maximum diameter (code: 5781-02-01-0-XX)

Option conforming to ISO 5783	0	1	2	3
Description	External drain		Internal drain	
	Internal pilot	External pilot	Internal pilot	External pilot

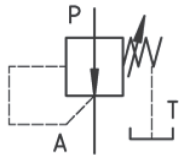
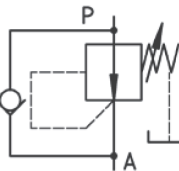
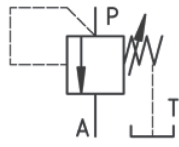
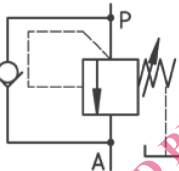
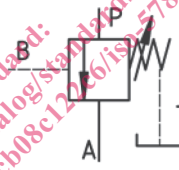
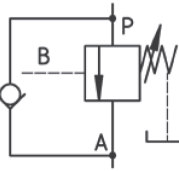
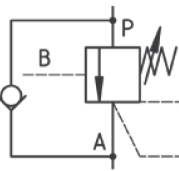


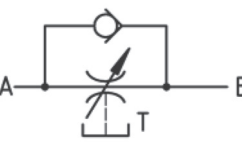
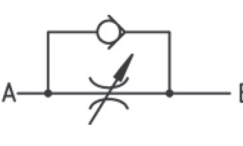

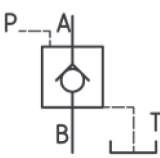
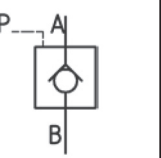
Option conforming to ISO 5783	0	1	2	3
Pressure-reducing valves				
Pressure-reducing valves with by-pass check valve				
Sequence valves				
Sequence valves with by-pass check valve				
Unloading valves				
Unloading valves with by-pass check valve				
Throttle valves				
Throttle valves with by-pass check valve				
Check valves				
Pilot-operated check valves				

Figure 2 — Directly-operated pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 4,5 mm maximum diameter (code: 5781-02-01-0-XX)