



# SLOVENSKI STANDARD

## oSIST prEN 840-5:2018

01-september-2018

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### Premični zabojniki za odpadke in za recikliranje - 5. del: Zahtevane lastnosti in preskusne metode

Mobile waste and recycling containers - Part 5: Performance requirements and test methods

Fahrbare Abfall- und Wertstoffbehälter - Teil 5: Anforderungen an die Ausführung und Prüfverfahren

Conteneurs roulants à déchets et de recyclage - Partie 5 : Exigences de performance et méthodes d'essais

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**Ta slovenski standard je istoveten z: prEN 840-5**

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#### **ICS:**

13.030.40	Naprave in oprema za odstranjevanje in obdelavo odpadkov	Installations and equipment for waste disposal and treatment
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**oSIST prEN 840-5:2018**

**en,fr,de**



EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**DRAFT**  
**prEN 840-5**

July 2018

ICS 13.030.40

Will supersede EN 840-5:2012

English Version

## Mobile waste and recycling containers - Part 5: Performance requirements and test methods

Conteneurs roulants à ordures ménagères et  
recyclables - Partie 5 : Exigences de performance et  
méthodes d'essais+016702:0198

Fahrbare Abfall- und Wertstoffbehälter - Teil 5:  
Anforderungen an die Ausführung und Prüfverfahren

This draft European Standard is submitted to CEN members for enquiry. It has been drawn up by the Technical Committee CEN/TC 183.

If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

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Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

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**prEN 840-5:2018 (E)**

**European foreword**

This document (prEN 840-5:2018) has been prepared by Technical Committee CEN/TC 183 “Waste management”, the secretariat of which is held by DIN.

This document is currently submitted to the CEN Enquiry.

This document will supersede EN 840-5:2012.

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## 1 Scope

This document gives the test methods for mobile waste and recycling containers according to EN 840-1 to EN 840-4. It also gives the levels to be reached during the tests or after they have been done.

This document is applicable to mobile waste and recycling containers with capacities up to 1 700 l.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

prEN 840-1:2018, *Mobile waste and recycling containers — Part 1: Containers with 2 wheels with a capacity up to 400 l for comb lifting devices — Dimensions and design*

prEN 840-2:2018, *Mobile waste and recycling containers — Part 2: Containers with 4 wheels with a capacity up to 1 300 l with flat lid(s), for trunnion and/or comb lifting devices — Dimensions and design*

prEN 840-3:2018, *Mobile waste and recycling containers — Part 3: Containers with 4 wheels with a capacity up to 1 300 l with dome lid(s), for trunnion and/or comb lifting devices — Dimensions and design*

prEN 840-4:2018, *Mobile waste and recycling containers — Part 4: Containers with 4 wheels with a capacity up to 1 700 l with flat lid(s), for wide trunnion or BG- and/or wide comb lifting device — Dimensions and design*

EN 10142, *Continuously hot-dip zinc coated low carbon steels strip and sheet for cold forming — Technical delivery conditions*

EN ISO 1461, *Hot dip galvanized coatings on fabricated iron and steel articles - Specifications and test methods (ISO 1461)*

EN ISO 2081, *Metallic and other inorganic coatings - Electroplated coatings of zinc with supplementary treatments on iron or steel (ISO 2081)*

## 3 Terms and definitions

For the purposes of this document, the terms and definitions according to prEN 840-1:2018, prEN 840-2:2018, prEN 840-3:2018 and prEN 840-4:2018 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

Note 1 to entry: Terms for components of mobile waste and recycling containers and lifting devices in three languages are given in Annex A of prEN 840-1:2018.

**prEN 840-5:2018 (E)****4 Tests****4.1 General**

Before and after the tests a visual inspection of the container shall be done for the purpose of:

- a) checking that the container is not damaged and has no visual defect;
- b) checking that the manufacturing characteristics of the container to be tested are those specified in the standards applying to the container according to prEN 840-1:2018 to prEN 840-4:2018;
- c) comparing the condition of the container before and after the sequence of the tests.

After completing the tests some deformation of the container is permissible, however, it shall remain entirely functional.

**4.2 Control before the tests****4.2.1 Visual aspects**

No obvious damage, cracks, bubbles, large flashes or sharp edges shall be present. No surface defects (unsmooth areas; trails in colour) perceivable from a distance of 1 m by the naked eye shall be visible.

**4.2.2 Compatibility with prEN 840-1:2018 to prEN 840-4:2018****4.2.2.1 Components**

Body, lid, wheels and other fittings shall conform to the relevant container standard.

**4.2.2.2 Sizes and dimensions**

Functional and safety dimensions for the container and its components shall be checked according to the figures and the relevant tables of prEN 840-1:2018 to prEN 840-4:2018.

**4.2.2.3 Volumes**

The volumes of container shall be measured:

- a) for the body, by tank method;
- b) for the lid, by tank method;
- c) volume results in a) and b) minus any duplicated volumes.

The volumes shall be within the tolerances according to prEN 840-1:2018 to prEN 840-4:2018.

For containers according to prEN 840-3:2018 volume measurement by means of calculation is allowed.

**4.2.2.4 Tank method**

The test equipment shall consist of a tank with sufficient capacity to receive the container to be tested.

The test procedure is as follows:

- place the empty container in a tank, the container shall not be inclined;
- simultaneously fill the tank and the container with water at a temperature of  $(15 \pm 5) ^\circ\text{C}$ ;
- measure the quantity of water inside the container.



Accuracy of measurement shall be  $\pm 1\%$  of the measured capacity of the container.

#### 4.2.3 Deflection for comb lifting system

The frontal receiver shall have a horizontal deflection of no more than:

- a) 1,5 % of the length of the frontal receiver for plastic;
- b) 0,6 % of the length for steel.

For other systems the values are to be defined when the systems are standardized.

#### 4.2.4 Masses

The tolerances on the container mass claimed are as follows: for plastic containers  $\pm 5\%$  and for metal containers  $\pm 10\%$ .

#### 4.2.5 Colour

The colour shall be defined and agreed between customer and supplier. For colour measurement, differences and tolerances refer to existing International Standards.

#### 4.2.6 Marking

Marking of the container shall correspond to prEN 840-1:2018 to prEN 840-4:2018.

### 4.3 Control after the tests

Notwithstanding variations in deflection and sizes, it shall be possible to lift and tilt the container loaded according to 4.5 with nominal load safely on the designated lifting equipment and to move the container on its wheels.

### 4.4 Conditions of the test

The tests shall be carried out at the following temperatures:

- $T_1 = (23 \pm 5)^\circ\text{C}$
- $T_2 = (-18_{-2}^0)^\circ\text{C}$ .

The minimum duration of conditioning before testing at a test temperature  $T_2$  shall be 12 h. If the test shall be carried out outside the room conditioned at  $T_2$  it shall be carried out within 5 min after taking the test pieces from the conditioned room. If the duration of the tests is more than 5 min, then the container shall be kept in the conditioned room for at least 15 min before a new 5 min period of testing.

For special purposes a temperature lower than  $-18^\circ\text{C}$  or higher than  $23^\circ\text{C}$  can be agreed; in this case it shall be indicated in the test report.

### 4.5 Test load

For the test the containers are to be filled with ballast bags of HDPE granules of 4 kg max., with granules having a density of  $0,5\text{ kg/dm}^3$ .

The test load shall be  $0,4\text{ kg/dm}^3$  multiplied by nominal volume, but not more than 440 kg.

### 4.6 Other test conditions

Any other test conditions shall be defined within the tests involved.

**prEN 840-5:2018 (E)****4.7 Tests on the containers****4.7.1 General**

All tests shall be carried out on new containers.

**4.7.2 Impact tests by ball drop**

The ball drop test is not compulsory for steel containers.

The ability of sensitive points of the container to resist impacts at low temperature shall be tested under conditions in 4.4.

The 2-wheeled containers shall be placed on a concrete or steel surface in the normal position.

There shall be a steel frame between the concrete surface or the steel surface and the container so that the complete area of the bottom of the container can be deflected during the test.

The 4-wheeled containers shall stand on their wheels.

Ball drop tests shall be carried out using a 5 kg steel cylinder, diameter 65 mm, with hemispheric end radius of 32,5 mm. The steel cylinder is guided in a vertical pipe with a slot or with holes in order to allow the air to escape during the drop.

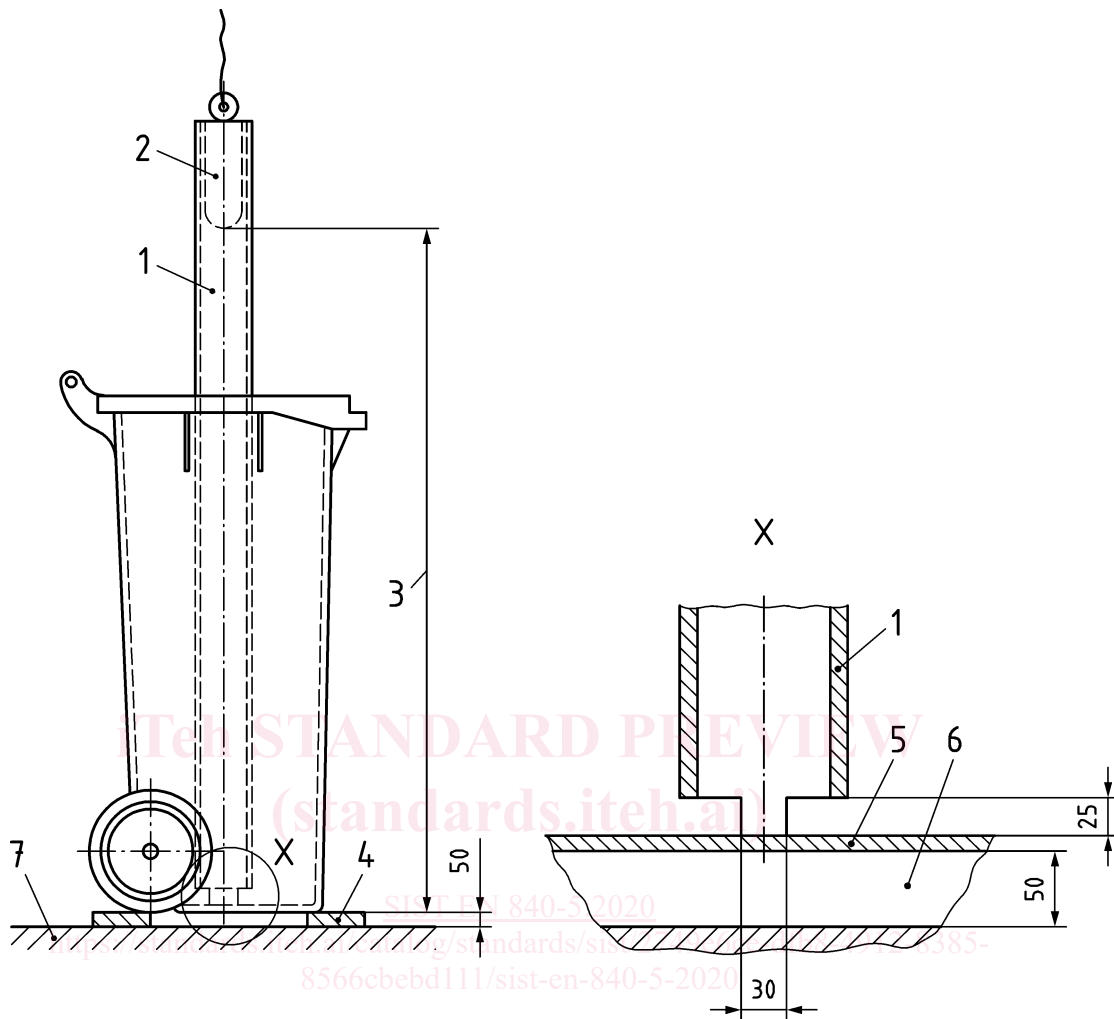
The device shall be according to Figure 1.

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Dimensions in millimetres

**Key**

- |   |  |             |          |   |                           |
|---|--|-------------|----------|---|---------------------------|
| 1 | vertical   | (plastic)   | pipe     | 6 | free room                 |
|   | (inside diameter: 70 mm)                         |             |          |   |                           |
| 2 | steel  |             | cylinder | 7 | concrete or steel surface |
|   | (diameter: 65 mm; 1 hemispheric end; mass: 5 kg) |             |          |   |                           |
| 3 | height fall                                      | (0,80 m)    |          |   |                           |
| 4 | steel frame                                      | (see 4.7.2) |          |   |                           |
| 5 | container bottom                                 |             |          |   |                           |

**Figure 1 — Device for ball drop test**

The following areas of containers shall be tested by impact tests:

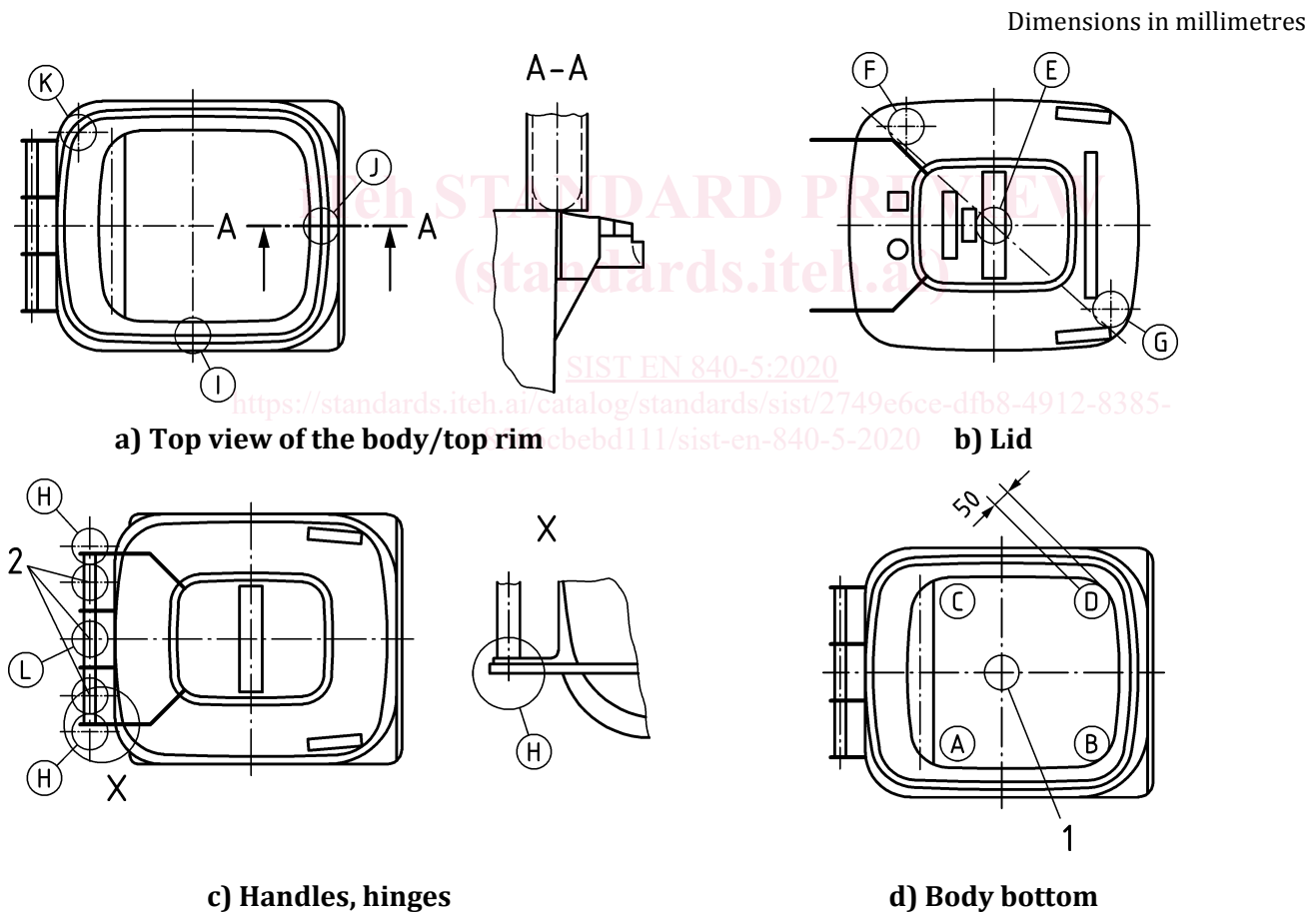
a) on the body bottom (see Figure 2 d) there shall be 3 successive impacts for each impact point defined below:

- 1) the injection point(s),
- 2) A and D or C and B.

after the test the container shall be waterproof in the tested points;

prEN 840-5:2018 (E)

- b) there shall be 2 successive impacts for each impact point defined below (see Figures 2a), 2b), 2c))
- 1) the centre of the lid (E),
  - 2) one corner of the lid (cylinder to be tangent to the lid) (F),
  - 3) the corner diametrically opposite (cylinder to be tangent to the lid) (G),
  - 4) each hinge (H),
  - 5) the centre of the front face of the top rim (J),
  - 6) the centre of a lateral face of the top rim (I),
  - 7) the back corner opposite the lateral face previously tested of the top rim (K),
  - 8) centre of any handle (L, see Figure 2 c) key 2).



**Key**

- 1 injection point  
(if one injection point only, impact on it and on A - D or B - C)
- 2 middle of handle

**Figure 2 — Impact points for ball drop test**