



Designation: ~~C1064/C1064M-05~~ Designation: C 1064/C 1064M – 08

Standard Test Method for Temperature of Freshly Mixed Hydraulic-Cement Concrete¹

This standard is issued under the fixed designation C 1064/C 1064M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope*

1.1 This test method covers the determination of temperature of freshly mixed hydraulic-cement concrete.

1.2 The values stated in ~~inch-pound~~ either SI or ~~SI~~ inch-pound units are to be regarded separately as standard. Within the text, SI units are shown in brackets. The values stated in each system ~~are~~ may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the ~~specification~~ standard.

1.3 The text of this standard references notes and footnotes that provide explanatory information. These notes and footnotes (excluding those in tables and figures) shall not be considered as requirements of this standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use. (Warning—Fresh hydraulic cementitious mixtures are caustic and may cause chemical burns to skin and tissue upon prolonged exposure.)*²

2. Referenced Documents

2.1 *ASTM Standards:*³

C 172 Practice for Sampling Freshly Mixed Concrete

C 670 Practice for Preparing Precision and Bias Statements for Test Methods for Construction Materials

3. Significance and Use

~~3.1 This test method provides a means for measuring the temperature of freshly mixed concrete. It may be used to verify conformance to a specified requirement for temperature of concrete.~~

3.1 This test method provides a means for measuring the temperature of freshly mixed concrete. The measured temperature represents the temperature at the time of testing and may not be an indication of the temperature of the freshly mixed concrete at a later time. It may be used to verify conformance to a specified requirement for temperature of concrete. ~~1064-c1064m-08~~

3.2 Concrete containing aggregate of a nominal maximum size greater than 3 in. [75 mm] may require up to 20 min for the transfer of heat from aggregate to mortar. (See ACI Committee 207.1R Report.)⁴

4. Apparatus

4.1 *Container*, shall be large enough to provide at least 3 in. [75 mm] of concrete in all directions around the sensor of the temperature measuring device; concrete cover must also be at least three times the nominal maximum size of the coarse aggregate.

4.2 *Temperature Measuring Device*, shall be capable of accurately measuring the temperature of the freshly mixed concrete to $\pm 1^\circ\text{F}$ [$\pm 0.5^\circ\text{C}$] throughout a range of 30° to 120°F [0° to 50°C]. The design of the temperature measuring device shall be such that it allows 3 in. [75 mm] or more immersion during operation.

4.3 Partial immersion liquid-in-glass thermometers (and possibly other types) shall have a permanent mark to which the device must be immersed without applying a correction factor.

4.4 *Reference Temperature Measuring Device*, shall be readable and accurate to $\pm 0.5^\circ\text{F}$ [0.2°C] at the verification points in

¹ This test method is under the jurisdiction of ASTM Committee C09 on Concrete and Concrete Aggregates and is the direct responsibility of Subcommittee C09.60 on Testing Fresh Concrete.

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² Section on Safety Precautions, Manual of Aggregate and Concrete Testing, *Annual Book of ASTM Standards*, Vol 04.02.

³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

⁴ Available from American Concrete Institute, Box 9094, Farmington Hills, MI 48333.

⁴ Available from American Concrete Institute (ACI), P.O. Box 9094, Farmington Hills, MI 48333-9094, <http://www.concrete.org>.

*A Summary of Changes section appears at the end of this standard.

5.1. A certificate or report that verifies the accuracy shall be available in the laboratory for review. Accuracy of liquid-in-glass reference temperature measuring devices shall be verified once. Verification of direct-reading resistance reference temperature measuring devices shall be performed every twelve months. The certificate or report shall provide documentation that the reference standard used in the verification is traceable to the National Institute of Standards and Technology (NIST).

5. Calibration of Temperature Measuring Device

5.1 Each temperature measuring device used for determining temperature of freshly mixed concrete shall be calibrated annually, or whenever there is a question of accuracy. This calibration shall be performed by comparing the readings of the temperature measuring device at two temperatures at least 30 °F [15 °C] apart.

5.2 Calibration of the temperature measuring devices may be made in oil or other suitable baths having uniform density if provision is made to:

5.2.1 Maintain the bath temperature constant within 0.5 °F [0.2 °C] during the period of the test.

5.2.2 Have both the temperature and reference temperature measuring devices maintained in the bath for a minimum of 5 min before reading temperatures.

5.2.3 Continuously circulate the bath liquid to provide a uniform temperature.

5.2.4 Slightly tap thermometers containing liquid to avoid adhesion of the liquid to the glass if the temperature exposure is being reduced.

6. Sampling Concrete

6.1 It is acceptable to measure the temperature of freshly mixed concrete in either the transporting equipment or the forms after discharge provided the sensor of the temperature measuring device has at least 3 in. [75 mm] of concrete cover in all directions.

6.2 If the transporting equipment or placement forms are not used as the container, a sample shall be prepared as follows:

6.2.1 Immediately, prior to sampling the freshly mixed concrete, dampen (with water) the sample container.

6.2.2 Sample the freshly mixed concrete in accordance with Practice C 172, except that composite samples are not required if the only purpose for obtaining the sample is to determine temperature.

6.2.3 Place the freshly mixed concrete into the container.

7. Procedure

~~7.1 Position the temperature measuring device so that the end of the temperature sensing portion is submerged a minimum of 3 in. [75 mm] into the freshly mixed concrete. Close the void left by the placement by gently pressing the concrete around the temperature measuring device at the surface of the concrete to prevent ambient air temperature from affecting the reading.~~

~~7.2 Leave the temperature measuring device in the freshly mixed concrete for a minimum period of 2 min or until the temperature reading stabilizes, then read and record the temperature.~~

~~7.3 Complete the temperature measurement of the freshly mixed concrete within 5 min after obtaining the sample, except for concrete that contains a nominal maximum size aggregate greater than 3 in. [75 mm]. With aggregate greater than 3 in. [75 mm], make sure that the temperature has stabilized before recording the reading (See Note 1).~~

~~Note 1—It may require as much as 20 min before the temperature is stabilized after mixing.~~

7.1 Position the temperature measuring device so that the end of the temperature sensing portion is submerged a minimum of 3 in. [75 mm] into the freshly mixed concrete. Close the void left by the placement by gently pressing the concrete around the temperature measuring device at the surface of the concrete to prevent ambient air temperature from affecting the reading.

7.2 Leave the temperature measuring device in the freshly mixed concrete for at least 2 min but not more than 5 min, then read and record the temperature to the nearest 1 °F [0.5 °C]. Do not remove the device from the concrete when reading the temperature.

8. Report

8.1 Report the measured temperature of the freshly mixed concrete to the nearest 1 °F [0.5 °C].

9. Precision and Bias

9.1 The single operator standard deviation for measurement of concrete temperature has been found to be 0.5 °F.⁵ Therefore, results of two properly conducted tests by the same operator on the same sample of material should not differ by more than 1.3 °F.⁵

9.2 The multi-operator standard deviation for the measurement of concrete temperature on the same sample has been found to be 0.7 °F.⁵ Therefore, two tests properly conducted by different operators but on the same material should not differ by more than 1.9 °F.⁵

⁵ These numbers represent, respectively, the (1s) and (d2s) limits as described in Practice C 670.