

# SLOVENSKI STANDARD oSIST prEN ISO 12759-2:2017

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Ventilatorji - Klasifikacija učinkovitosti za ventilatorje - 2. del: Standardne izgube za pogonske sestavne dele (ISO/DIS 12759-2:2017)

Fans - Efficiency classification for fans - Part 2: Standard losses for drive components (ISO/DIS 12759-2:2017)

Ventilatoren - Effizienzklassifizierung für Ventilatoren - Teil 2: Standardverluste für Antriebskomponenten (ISO/DIS 12759-2:2017) DELVIEW

Ventilateurs - Classification du rendement des ventilateurs - Partie 2: Détermination à charge partielle (ISO/DIS 12759-2:2017), ISO 12759-2:2019

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# DRAFT INTERNATIONAL STANDARD ISO/DIS 12759-2

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## Fans — Efficiency classification for fans —

### Part 2:

## Standard losses for drive components

Ventilateurs — Classification du rendement des ventilateurs — Partie 2: Titre manque

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Contents			Page
Forew	ord		iv
Introduction			v
1	Scop	oe	1
2	Norr	mative references	1
3		<b>ns and definitions</b> Fan system	1
4	<b>Fan 9</b> 4.1	system energy calculations Components 4.1.1 Fan 4.1.2 Power transmission 4.1.3 Motor and controller System integration	2 
5	Repo	orting of results	6
Annex	x A no	ormative	8
Annex	x B inf	formative	9
Anne	k C no	rmative	10
Annex	x D inf x E inf	formative Teh STANDARD PREVIEW formative	11
Anne	k F no	formative (standards.iteh.ai)	13
Anne	k G inf	formative <u>kSiST FprEN iSO 12759-22019</u>	14
Annex	k H no	ormativetps://standards.iteh.ar/catalog/standards/sist/19d285bc-c514-49b9-85e/-	15
Annex I informative			
Annex J normative			
Biblio	granl	hv	18

#### Foreword

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The committee responsible for this document is ISO/TC 117.

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### Introduction

This standard provides a method to estimate the input power and overall efficiency of an extended fan system.

An extended fan system is composed of a fan and an electric motor, but may also include a transmission and a motor controller. While direct measurement of fan system performance is preferred, the large number of fan system configurations often makes testing impractical. This standard offers a standardized method to estimate fan system performance by modelling commonly used components. Calculations reported in accordance with this standard offer fan users a tool to compare alternative fan system configurations in a consistent and uniform manner.

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# Fans — Efficiency classification for fans —

### Part 2:

## **Standard losses for drive components**

#### 1 Scope

The scope of this standard includes all electric motor driven fan systems that utilize a specific combination of components as defined below:

- 1) Fan airflow performance tested in accordance with ISO/Standard 5801, *Industrial fans -- Performance* Testing Using Standardized Airways.
- 2) Polyphase induction motors within the scope of the US Energy Independence and Security Act of 2007, IEC 60034-30, Rotating electrical machines - Part 30-1: Efficiency classes of line operated AC motors, or GB 18613, Minimum Allowable Values of Energy Efficiency and Energy Efficiency Grades for Small and Medium Three-Phase Asynchronous Motors. Other types of motors are explicitly excluded.
- 3) Pulse-width modulated variable frequency drives (VFD) for use with single motors. Single VFDs that service multiple, parallel fan motors are excluded.
- 4) Mechanical power transmissions that utilize V-belts, flat belts, cog belts, or couplings.

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### 2 Normative references.iteh.ai/catalog/standards/sist/19d285bc-c5f4-49b9-85e7-

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The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 5801, *Industrial fans — Performance testing using standardised airways* 

ISO 5802, Industrial fans — Performance testing in situ

 ${\tt ISO~13348}, {\it Industrial~fans-Tolerances, methods~of~conversion~and~technical~data~presentation}$ 

ISO 13349, Fans — Vocabulary and definitions of categories

IEC 60034-2-1:2008, Rotating electrical machines — Part 2-1: Standard methods for determining losses and efficiency from tests (excluding machines for traction vehicles)

IEC 60034-30-1, Rotating electrical machines — Part 30-1: Efficiency classes of line operated AC motors

#### 3 Terms and definitions

#### 3.1 Fan system

A fan product that includes all appurtenances, accessories, motors, drives and controllers necessary or applied to the fan.

See <u>Table 1</u> for symbols and subscripts.

Table 1 — Symbols and Subscripts

Symbol	Description	Unit
$\eta_{ m T}$	Transmission efficiency (see note)	dimensionless
$\eta_{ m m}$	Motor efficiency	dimensionless
$\eta_{ m mreg}$	Regulated (nominal) motor efficiency	dimensionless
$\eta_{\mathrm{c}}$	Motor controller efficiency	dimensionless
$\eta_{es}$	Overall static efficiency	dimensionless
$\eta_{ m e}$	Overall efficiency	dimensionless
$\eta_{ m mc}$	Combined motor and motor control efficiency	dimensionless
$P_{\rm e}$	Fan system input power	kW
Pa	Fan input power	kW
$P_{\rm u}$	Fan output power	kW
$P_{\mathrm{mo}}$	Motor output power	kW
P <sub>mrat</sub>	Motor rated output power (nameplate)	kW
$P_{\rm mi}$	Motor input power	kW
$P_{\text{co}}$	Motor controller output power	kW
P <sub>crat</sub>	Motor controller rated output power	kW
$L_{\mathrm{m}}$	Motor load ratio	dimensionless
$L_{\rm c}$	Motor controller load ratio	dimensionless
N	Fan speed ITEN STANDARD PREVIE	rpm
$f_{ m L}$	Mains line frequency (standards, iteh.ai)	Hz
$\eta_{ ext{S}}$	Fan static efficiency	dimensionless
η	Fan efficiency <u>kSIST FprEN ISO 12759-2:2019</u>	dimensionless
n	Number of poles in induction motoratalog/standards/sist/19d285bc-c5f4-49bs	dimensionless

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NOTE The symbol  $\eta_T$ , transmission efficiency, should not be confused with  $\eta$ , fan efficiency.

#### 4 Fan system energy calculations

This section describes the calculations required to estimate the extended fan system input power and overall extended fan system efficiency. Calculations start with the fan performance and then progress to each fan system component.

#### 4.1 Components

#### 4.1.1 Fan

Fan input power,  $P_a$ , is the starting point for the system calculation. Fan performance shall be determined in accordance with an accepted performance standard such as ISO 5801 or AMCA Standard 260. The fan laws and ISO 13348 shall be used to determine fan performance at operating conditions other than those tested. For calculation of fan system input power ( $P_e$ ), the following performance variables must be available for the desired fan operating point:

*P*<sub>a</sub> Fan input power

N Fan speed

To calculate the overall fan system efficiency, the following must also be available:

 $\eta_{\rm S}$  Fan static efficiency

or

 $\eta$  Fan efficiency

#### 4.1.2 Power transmission

The power transmission is a component of the fan system that transfers power from the motor to the fan, often involving a speed change.

#### 4.1.2.1 V-belt power transmission

The efficiency of a v-belt transmission is calculated as

$$\eta_{\rm T} = 0.96 \left( \frac{P_{\rm a}}{P_{\rm a} + 1.64} \right)^{0.05}$$

#### 4.1.2.2 Cog Belt transmission

The efficiency of a flat or cog belt is calculated as

$$P_a \le 1 \text{kW}$$
,  $\eta_{T=0.94}$ 

$$1 \text{ kW} < P_a < 5 \text{kw}, \eta_{T=0.01} P_a + 0.93$$

$$P_a \Rightarrow 5 \text{kw}, \eta_T = 0.98$$
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### **4.1.2.3** Coupling

 $\eta_{\rm T} = 0.98$ 

The efficiency of a coupling is calculated as EN ISO 12759-2:2019

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### 4.1.2.4 No power transmission

If there is no power transmission and the fan impeller is directly coupled to the motor, then

$$\eta_{\rm T} = 1$$

#### 4.1.3 Motor and controller

The following sections detail the calculations for various motor and motor/controller combinations. Fan systems incorporating components other than those described here are not covered by this standard.

## 4.1.3.1 Regulated polyphase induction motors controlled by a VFD

Calculations presented here are limited to certain regulated polyphase induction motors driven by pulse-width modulated variable frequency drives at the drive's rated nameplate voltage.

The following motor and component parameters must be known:

 $P_{\mathsf{mrat}}$  Motor nameplate output power

*n* number of motor poles

 $f_{\rm L}$  line frequency

Motor enclosure TEFC or ODP