

# SLOVENSKI STANDARD SIST EN 13329:2016/oprA1:2017

01-februar-2017

# Laminatne talne obloge - Elementi z zunanjo plastjo na osnovi aminoplastičnih termostabilnih smol - Specifikacije, zahteve in preskusne metode

Laminate floor coverings - Elements with a surface layer based on aminoplastic thermosetting resins - Specifications, requirements and test methods

Laminatböden - Elemente mit einer Deckschicht auf Basis aminoplastischer, wärmehärtbarer Harze - Spezifikationen, Anforderungen und Prüfverfahren

Revêtements de sol stratifiés - Éléments dont la surface est à base de résines aminoplastes thermodurcissables - Spécifications, exigences et méthodes d'essai

Ta slovenski standard je istoveten z: EN 13329:2016/prA1

<u>ICS:</u> 97.150

Talne obloge

Floor coverings

SIST EN 13329:2016/oprA1:2017 en

SIST EN 13329:2016/oprA1:2017

#### SIST EN 13329:2016/oprA1:2017

# EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

# DRAFT EN 13329:2016

## prA1

January 2017

ICS 97.150

**English Version** 

## Laminate floor coverings - Elements with a surface layer based on aminoplastic thermosetting resins -Specifications, requirements and test methods

Revêtements de sol stratifiés - Éléments dont la surface est à base de résines aminoplastes thermodurcissables - Spécifications, exigences et méthodes d'essai Laminatböden - Elemente mit einer Deckschicht auf Basis aminoplastischer, wärmehärtbarer Harze -Spezifikationen, Anforderungen und Prüfverfahren

This draft amendment is submitted to CEN members for enquiry. It has been drawn up by the Technical Committee CEN/TC 134.

This draft amendment A1, if approved, will modify the European Standard EN 13329:2016. If this draft becomes an amendment, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for inclusion of this amendment into the relevant national standard without any alteration.

This draft amendment was established by CEN in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.

Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

**Warning** : This document is not a European Standard. It is distributed for review and comments. It is subject to change without notice and shall not be referred to as a European Standard.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels** 

© 2017 CEN All rights of exploitation in any form and by any means reserved worldwide for CEN national Members.

Ref. No. EN 13329:2016/prA1:2017 E

## EN 13329:2016/prA1:2017 (E)

## **European foreword**

This document (EN 13329:2016/prA1:2017) has been prepared by Technical Committee CEN/TC 134 "Resilient, textile and laminate floor coverings", the secretariat of which is held by NBN.

This document is currently submitted to the CEN Enquiry.

### EN 13329:2016/prA1:2017 (E)

### 1 Modification to E.4.2 "Preparation of test specimens and abrasive papers"

#### Replace the existing text with the following:

"Clean the surface of the test specimens with an organic solvent which is immiscible with water. Using a marker pen, mark the surface of each test specimen with four lines mutually at 45° angles so that the surface area is divided into octants (see Figure E.3).

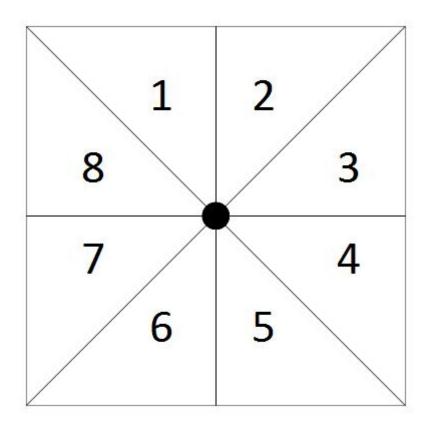


Figure E.3 — Division of the test specimens into octants"

### 2 Modifications to E.4.5 "Abrasion of test specimen"

#### *Replace the* 4<sup>th</sup> *paragraph with the following:*

"The initial wear point (IP) is that point at which the first clearly recognizable wear-through of the print appears and the sub-layer becomes exposed in six out of 8 octants. The initial wear point is reached when there are areas of at least 1,00 mm<sup>2</sup> wear-through in five octants and an area of 1,00 mm<sup>2</sup> wear-through becomes visible in a six<sup>th</sup> octant. The sub-layer for printed patterns is the background on which the pattern is printed. For plain colours, it is the first layer of different colour."

Replace Figure E.4 with the following:

"

#### SIST EN 13329:2016/oprA1:2017

## EN 13329:2016/prA1:2017 (E)



a) Insufficient test: Wear-through is evident only in one octant



b) Correct test: Wear-through is not obtained in octants 4 and 5



c) Excessive test: Wear-through has passed beyond the initial wear point

Figure E.4 — Assessment of initial point"