

SLOVENSKI STANDARD
SIST EN ISO 20769-1:2019**01-marec-2019****Nadomešča:**
SIST EN 16407-1:2014

Neporušitvene preskave - Radiografski pregled korozije in nanosov v ceveh z rentgenskimi žarki in žarki gama - 1. del: Tangencialni radiografski pregled (ISO 20769-1:2018)

Non-destructive testing - Radiographic inspection of corrosion and deposits in pipes by X - and gamma rays - Part 1: Tangential radiographic inspection (ISO 20769-1:2018)

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Zerstörungsfreie Prüfung - Durchstrahlungsprüfung auf Korrosion und Ablagerungen in Rohren mit Röntgen- und Gammastrahlen - Teil 1: Tangentiale Durchstrahlungsprüfung (ISO 20769-1:2018)

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Essais non destructifs - Examen radiographique de la corrosion et des dépôts dans les canalisations, par rayons X et rayons gamma - Partie 1: Examen radiographique tangentiel (ISO 20769-1:2018)

Ta slovenski standard je istoveten z: EN ISO 20769-1:2018**ICS:**

19.100	Neporušitveno preskušanje	Non-destructive testing
23.040.01	Deli cevovodov in cevovodi na splošno	Pipeline components and pipelines in general

SIST EN ISO 20769-1:2019**en,fr,de**

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Non-destructive testing - Radiographic inspection of corrosion and deposits in pipes by X - and gamma rays - Part 1: Tangential radiographic inspection (ISO 20769-1:2018)

Essais non destructifs - Examen radiographique de la corrosion et des dépôts dans les canalisations, par rayons X et rayons gamma - Partie 1: Examen radiographique tangential (ISO 20769-1:2018)

Zerstörungsfreie Prüfung - Durchstrahlungsprüfung auf Korrosion und Ablagerungen in Rohren mit Röntgen- und Gammastrahlen - Teil 1: Tangentiale Durchstrahlungsprüfung (ISO 20769-1:2018)

This European Standard was approved by CEN on 5 August 2018.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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European foreword

This document (EN ISO 20769-1:2018) has been prepared by Technical Committee ISO/TC 135 "Non-destructive testing" in collaboration with Technical Committee CEN/TC 138 "Non-destructive testing" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2019, and conflicting national standards shall be withdrawn at the latest by April 2019.

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INTERNATIONAL
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ISO
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First edition
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**Non-destructive testing —
Radiographic inspection of corrosion
and deposits in pipes by X- and
gamma rays —**

Part 1:

Tangential radiographic inspection

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*Essais non destructifs — Examen radiographique de la corrosion et
des dépôts dans les canalisations, par rayons X et rayons gamma —*

Partie 1: Examen radiographique tangential

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Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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This document was prepared by Technical Committee ISO/TC 135 *Non-destructive testing*, Subcommittee SC 5 *Radiographic testing*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

A list of all parts in the ISO 20769 series can be found on the ISO website.

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Non-destructive testing — Radiographic inspection of corrosion and deposits in pipes by X- and gamma rays —

Part 1: Tangential radiographic inspection

1 Scope

This document specifies fundamental techniques of film and digital radiography with the object of enabling satisfactory and repeatable results to be obtained economically. The techniques are based on generally recognized practice and fundamental theory of the subject.

This document applies to the radiographic examination of steel pipes for service induced flaws such as corrosion pitting, generalized corrosion and erosion. Besides its conventional meaning, “pipe” as used in this document is understood to cover other cylindrical bodies such as tubes, penstocks, boiler drums and pressure vessels.

Weld inspection for typical welding process induced flaws is not covered, but weld inspection is included for corrosion/erosion type flaws.

The pipes can be insulated or not, and can be assessed where loss of material due, for example, to corrosion or erosion is suspected either internally or externally.

This document covers the tangential inspection technique for detection and through-wall sizing of wall loss, including with the source:

- a) on the pipe centre line; and
- b) offset from pipe centre line by the pipe radius.

ISO 20769-2 covers double wall radiography, and note that the double wall double image technique is often combined with tangential radiography with the source on the pipe centre line.

This document applies to tangential radiographic inspection using industrial radiographic film techniques, computed radiography (CR) and digital detector arrays (DDA).

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 9712, *Non-destructive testing — Qualification and certification of NDT personnel*

ISO 11699-1, *Non-destructive testing — Industrial radiographic film — Part 1: Classification of film systems for industrial radiography*

ISO 11699-2, *Non-destructive testing — Industrial radiographic films — Part 2: Control of film processing by means of reference values*

ISO 16371-1, *Non-destructive testing — Industrial computed radiography with storage phosphor imaging plates — Part 1: Classification of systems*

ISO 19232-5, *Non-destructive testing — Image quality of radiographs — Part 5: Determination of the image unsharpness value using duplex wire-type image quality indicators*