

**SLOVENSKI STANDARD**  
**SIST EN ISO 13259:2018****01-september-2018****Nadomešča:**  
**SIST EN 1277:2004**

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**Plastomerni cevni sistemi, položeni v zemljo, ki delujejo po težnostnem principu - Metoda za preskus tesnjenja spojev z elastomernimi tesnilnimi obroči (ISO 13259:2018)**

Thermoplastics piping systems for underground non-pressure applications - Test method for leaktightness of elastomeric sealing ring type joints (ISO 13259:2018)

**iTeh STANDARD PREVIEW**

Erdverlegte Rohrleitungssysteme aus Thermoplasten für drucklose Anwendungen - Prüfverfahren für die Dichtheit von elastomeren Dichtringverbindungen (ISO 13259:2018)

[SIST EN ISO 13259:2018](https://standards.iteh.ai/catalog/standards/sist/70f04c65-71e0-4659-9017-8694248-25014/en-iso-13259-2018)[https://standards.iteh.ai/catalog/standards/sist/70f04c65-71e0-4659-9017-](https://standards.iteh.ai/catalog/standards/sist/70f04c65-71e0-4659-9017-8694248-25014/en-iso-13259-2018)

Systèmes de canalisations en thermoplastiques pour applications enterrées sans pression - Méthodes d'essai d'étanchéité des assemblages à bague d'étanchéité en élastomère (ISO 13259:2018)

**Ta slovenski standard je istoveten z: EN ISO 13259:2018****ICS:**

23.040.80	Tesnila za cevne zveze	Seals for pipe and hose assemblies
91.140.80	Drenažni sistemi	Drainage systems

**SIST EN ISO 13259:2018****en**

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EUROPEAN STANDARD

EN ISO 13259

NORME EUROPÉENNE

EUROPÄISCHE NORM

June 2018

ICS 23.040.20; 91.140.80

Supersedes EN 1277:2003

English Version

## Thermoplastics piping systems for underground non-pressure applications - Test method for leaktightness of elastomeric sealing ring type joints (ISO 13259:2018)

Systèmes de canalisations en thermoplastiques pour applications enterrées sans pression - Méthodes d'essai d'étanchéité des assemblages à bague d'étanchéité en élastomère (ISO 13259:2018)

Erdverlegte Rohrleitungssysteme aus Thermoplasten für drucklose Anwendungen - Prüfverfahren für die Dichtheit von elastomeren Dichtringverbindungen (ISO 13259:2018)

This European Standard was approved by CEN on 19 April 2018.

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COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

<b>Contents</b>	<b>Page</b>
European foreword.....	3

**iTeh STANDARD PREVIEW**  
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SIST EN ISO 13259:2018  
<https://standards.iteh.ai/catalog/standards/sist/70f04c65-71e0-4659-9017-f6f04248a8b9/sist-en-iso-13259-2018>

## European foreword

This document (EN ISO 13259:2018) has been prepared by Technical Committee ISO/TC 138 “Plastics pipes, fittings and valves for the transport of fluids” in collaboration with Technical Committee CEN/TC 155 “Plastics piping systems and ducting systems” the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2018, and conflicting national standards shall be withdrawn at the latest by December 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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The text of ISO 13259:2018 has been approved by CEN as EN ISO 13259:2018 without any modification.

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INTERNATIONAL  
STANDARD

ISO  
13259

Second edition  
2018-04

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**Thermoplastics piping systems  
for underground non-pressure  
applications — Test method for  
leaktightness of elastomeric sealing  
ring type joints**

*Systèmes de canalisations en thermoplastiques pour applications  
enterrées sans pression — Méthodes d'essai d'étanchéité des  
assemblages à bague d'étanchéité en élastomère*

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# Contents

	Page
Foreword .....	iv
<b>1 Scope .....</b>	<b>1</b>
<b>2 Normative references .....</b>	<b>1</b>
<b>3 Terms and definitions .....</b>	<b>1</b>
<b>4 Principle .....</b>	<b>1</b>
<b>5 Apparatus .....</b>	<b>2</b>
5.1 General .....	2
5.2 Components of the apparatus .....	3
<b>6 Test pieces .....</b>	<b>5</b>
<b>7 Temperature of conditioning and testing .....</b>	<b>5</b>
<b>8 Procedure .....</b>	<b>5</b>
8.1 General procedure .....	5
8.2 Procedure for applying diametric deflection to spigot and socket .....	7
<b>9 Test report .....</b>	<b>10</b>

## iTeh STANDARD PREVIEW (standards.iteh.ai)

[SIST EN ISO 13259:2018](https://standards.iteh.ai/catalog/standards/sist/70f04c65-71e0-4659-9017-f6f04248a8b9/sist-en-iso-13259-2018)

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## ISO 13259:2018(E)

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html). (standards.iteh.ai)

This document was prepared by Technical Committee ISO/TC 138, *Plastics pipes, fittings and valves for the transport of fluids*, Subcommittee SC 1, *Plastics pipes and fittings for soil, waste and drainage (including land drainage)*.  
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This second edition cancels and replaces the first edition (ISO 13259:2010), which has been technically revised.

The main changes compared to the previous edition are as follows:

- in Clause 7, the temperature conditions are revised;
- in 8.1, c), in the general procedure, a test at 0° angular deflection is added;
- in 8.2, in the procedure for applying diametric deflection to spigot and socket, test arrangement for testing the tightness of couplers/repair collars is added, as well as the related figures.

# Thermoplastics piping systems for underground non-pressure applications — Test method for leaktightness of elastomeric sealing ring type joints

## 1 Scope

This document specifies a test method for determining the leaktightness of elastomeric sealing ring type joints for buried thermoplastics non-pressure piping systems.

Unless otherwise specified in the referring standard, the tests are carried out at the following basic test pressures:

- $p_1$ : internal negative air pressure (partial vacuum);
- $p_2$ : a low internal hydrostatic pressure;
- $p_3$ : a higher internal hydrostatic pressure.

It also describes the following four test conditions under which the tests are performed:

- a) Condition A: without any additional diametric or angular deflection;
- b) Condition B: with diametric deflection;
- c) Condition C: with angular deflection;
- d) Condition D: with simultaneous angular and diametric deflection.

The applicable selection of the test pressure(s) and the test condition(s) is specified in the referring standard.

## 2 Normative references

There are no normative references in this document.

## 3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <https://www.iso.org/obp>

## 4 Principle

A test piece assembled from pipes and/or fittings is subjected to a specific initial internal negative air pressure,  $p_1$  followed by a low specific initial internal hydrostatic pressure,  $p_2$  and a higher internal hydrostatic pressure,  $p_3$ .

During testing the joint may be subjected to diametric and/or angular deflection(s). The referring product standard shall specify which of the test pressures and deflection conditions have to be carried out.