



SLOVENSKI STANDARD

SIST EN 60276:1999

01-april-1999

Definitions and nomenclature for carbon brushes, brush-holders, commutators and slip-rings (IEC 60276:1968 +A1:1987)

Definitions and nomenclature for carbon brushes, brush-holders, commutators and slip-rings

Definitionen und Benennungen für Kohlebürsten, Bürstenhalter, Kommutatoren und Schleifringe

iTeh STANDARD PREVIEW
(standards.iteh.ai)

Définitions et nomenclature des balais de charbon, des porte-balais, des collecteurs et des bagues

[SIST EN 60276:1999](https://standards.iteh.ai/catalog/standards/sist/90ec3952-898f-4a21-ad44-bcd8e759a441/sist-en-60276-1999)

[https://standards.iteh.ai/catalog/standards/sist/90ec3952-898f-4a21-ad44-](https://standards.iteh.ai/catalog/standards/sist/90ec3952-898f-4a21-ad44-bcd8e759a441/sist-en-60276-1999)

[bcd8e759a441/sist-en-60276-1999](https://standards.iteh.ai/catalog/standards/sist/90ec3952-898f-4a21-ad44-bcd8e759a441/sist-en-60276-1999)

Ta slovenski standard je istoveten z: EN 60276:1996

ICS:

01.040.29	Elektrotehnika (Slovarji)	Electrical engineering (Vocabularies)
29.100.20	Električni in elektromehanski sestavni deli	Electrical and electromechanical components
29.160.10	Sestavni deli rotacijskih strojev	Components for rotating machines

SIST EN 60276:1999

en

iTeh STANDARD PREVIEW
(standards.iteh.ai)

SIST EN 60276:1999

<https://standards.iteh.ai/catalog/standards/sist/90ec3952-898f-4a21-ad44-bcd8e759a441/sist-en-60276-1999>

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 60276

January 1996

UDC 621.3.047.4/.6:001.4
ICS 01.040.29; 29.100.20

Supersedes HD 56 S2:1991

Descriptors: Rotating electric machine, brushes for electric machines, brush holders for electric machines, commutators, ring, classifications, nomenclature, definitions

English version

**Definitions and nomenclature for carbon brushes,
brush-holders, commutators and slip-rings
(IEC 276:1968 + A1:1987)**

Définitions et nomenclature des balais
de charbon, des porte-balais, des
collecteurs et des bagues
(CEI 276:1968 + A1:1987)

Definitionen und Benennungen für
Kohlebürsten, Bürstenhalter,
Kommutatoren und Schleifringe
(IEC 276:1968 + A1:1987)

iteh STANDARD PREVIEW
(standards.iteh.ai)

[SIST EN 60276:1999](https://standards.iteh.ai/catalog/standards/sist/90ec3952-898f-4a21-ad44-bcd8e759a441/sist-en-60276-1999)

<https://standards.iteh.ai/catalog/standards/sist/90ec3952-898f-4a21-ad44-bcd8e759a441/sist-en-60276-1999>

This European Standard was approved by CENELEC on 1995-09-20. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

Central Secretariat: rue de Stassart 35, B - 1050 Brussels

Foreword

The text of the International Standard IEC 276:1968 and its amendment 1:1987, prepared by IEC TC 2, Rotating machinery, was approved by CENELEC as HD 56 S2 on 1989-06-01.

This Harmonization Document was submitted to the formal vote for conversion into a European Standard and was approved by CENELEC as EN 60276 on 1995-09-20.

The following date was fixed:

- latest date by which the EN has to be implemented at national level by publication of an identical national standard or by endorsement

(dop) 1996-10-01

Endorsement notice

The text of the International Standard IEC 276:1968 and its amendment 1:1987 was approved by CENELEC as a European Standard without any modification.

iTeh STANDARD PREVIEW
(standards.iteh.ai)

[SIST EN 60276:1999](https://standards.iteh.ai/catalog/standards/sist/90ec3952-898f-4a21-ad44-bcd8e759a441/sist-en-60276-1999)

<https://standards.iteh.ai/catalog/standards/sist/90ec3952-898f-4a21-ad44-bcd8e759a441/sist-en-60276-1999>

**NORME
INTERNATIONALE
INTERNATIONAL
STANDARD**

**CEI
IEC
276**

Première édition
First edition
1968

**Définitions et nomenclature des balais de charbon,
des porte-balais, des collecteurs et des bagues**

ITeH STANDARD PREVIEW
**Definitions and nomenclature for carbon brushes,
brush-holders, commutators and slip-rings**
(standards.iteh.ai)

[SIST EN 60276:1999](https://standards.iteh.ai/catalog/standards/sist/90ec3952-898f-4a21-ad44-bcd8e759a441/sist-en-60276-1999)

<https://standards.iteh.ai/catalog/standards/sist/90ec3952-898f-4a21-ad44-bcd8e759a441/sist-en-60276-1999>

© CEI 1968 Droits de reproduction réservés — Copyright - all rights reserved

Aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'éditeur.

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from the publisher

Bureau central de la Commission Electrotechnique Internationale 3, rue de Varembe Genève Suisse



Commission Electrotechnique Internationale
International Electrotechnical Commission
Международная Электротехническая Комиссия

CODE PRIX
PRICE CODE

Q

Pour prix, voir catalogue en vigueur
For price, see current catalogue

CONTENTS

	Page
FOREWORD	5
PREFACE	5

SECTION ONE — GENERAL

Clause

1. Scope	7
2. Definitions of the classes of brush grades	7

SECTION TWO — NOMENCLATURE OF CARBON BRUSHES, BRUSH-HOLDERS, COMMUTATORS AND SLIP-RINGS

3. Brushes (references No. 101 and following)	8
4. Tops (references No. 201 and following)	20
5. Flexibles (shunts) and connections (reference No. 301 and following)	22
6. Terminals (references No. 401 and following)	24
7. Commutators and slip-rings (references No. 501 and following)	26
8. Commutator marking (references No. 601 and following)	29
9. Miscellaneous (references No. 901 and following)	32

INTERNATIONAL ELECTROTECHNICAL COMMISSION

DEFINITIONS AND NOMENCLATURE FOR CARBON BRUSHES,
BRUSH-HOLDERS, COMMUTATORS AND SLIP-RINGS

FOREWORD

- 1) The formal decisions or agreements of the IEC on technical matters, prepared by Technical Committees on which all the National Committees having a special interest therein are represented, express, as nearly as possible, an international consensus of opinion on the subjects dealt with.
- 2) They have the form of recommendations for international use and they are accepted by the National Committees in that sense.
- 3) In order to promote this international unification, the IEC expresses the wish that all National Committees having as yet no national rules, when preparing such rules, should use the IEC recommendations as the fundamental basis for these rules in so far as national conditions will permit.
- 4) The desirability is recognized of extending international agreement on these matters through an endeavour to harmonize national standardization rules with these recommendations in so far as national conditions will permit. The National Committees pledge their influence towards that end.

iTeh STANDARD PREVIEW
(standards.iteh.ai)

PREFACE

This Recommendation has been prepared by Sub-Committee 2F, Dimensions of Carbon Brushes, Brush-holders, Commutators and Slip-rings, of IEC Technical Committee No. 2, Rotating Machinery.

Drafts of the Recommendation were discussed at meetings held in London in 1959, in New-Delhi in 1960, in Bucharest in 1962, in Aix-les-Bains in 1964 and in Tokyo in 1965. As a result of this latter meeting, a final draft was submitted to the National Committees for approval under the Six Months' Rule in February 1966.

The following countries voted explicitly in favour of publication:

Australia	Norway
Austria	Romania
Belgium	South Africa
Canada	Sweden
Denmark	Switzerland
Finland	Turkey
France	Union of Soviet
Germany	Socialist Republics
Israel	United Kingdom
Italy	United States of America
Netherlands	

DEFINITIONS AND NOMENCLATURE FOR CARBON BRUSHES, BRUSH-HOLDERS, COMMUTATORS AND SLIP-RINGS

SECTION ONE — GENERAL

1. Scope

This Recommendation applies to carbon brushes and brush-holders for electrical machinery. For the present, it applies only to carbon brushes and brush-holders for cylindrical commutators and slip-rings.

2. Definitions of the classes of brush grades

2.1 *Hard carbon*

Consists of various forms of amorphous carbon.

2.2 *Carbon-graphite*

Consists of a mixture of amorphous carbon and graphite.

2.3 *Natural graphite*

Consists principally of natural graphite.

2.4 *Electrographite*

Consists of various forms of amorphous carbon converted during manufacture to artificial graphite.

2.5 *Metal-graphite*

Consists of a mixture of metals and graphite.

2.6 *Metal-impregnated graphite*

Consists of carbon or graphite which has been impregnated with molten metal under pressure.

2.7 *Resin-bonded*

Consists of carbon or graphite bonded with synthetic resin.

iteh STANDARD PREVIEW
(standards.iteh.ai)

[SIST EN 60276:1999](https://standards.iteh.ai/catalog/standards/sist/90ec3952-898f-4a21-ad44-bcd8e759a441/sist-en-60276-1999)

<https://standards.iteh.ai/catalog/standards/sist/90ec3952-898f-4a21-ad44-bcd8e759a441/sist-en-60276-1999>

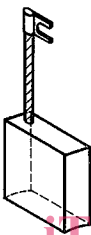
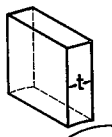
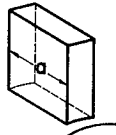
SECTION DEUX — NOMENCLATURE DES BALAIS DE CHARBON, DES PORTE-BALAIS,
DES COLLECTEURS ET DES BAGUESSECTION TWO — NOMENCLATURE OF CARBON-BRUSHES, BRUSH-HOLDERS,
COMMUTATORS AND SLIP-RINGS

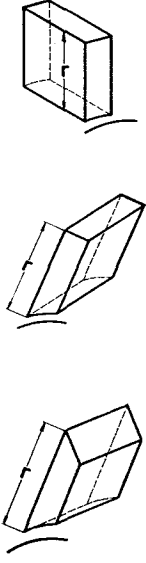
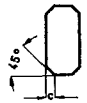
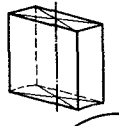

3. Balais de charbon

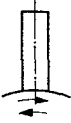

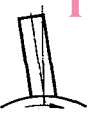

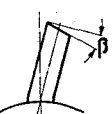
3. Brushes

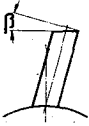
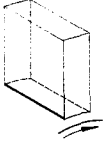
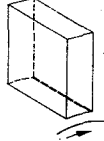
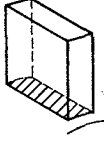
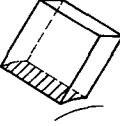
Note. — Dans la quatrième colonne, les termes sont donnés dans l'ordre suivant: allemand, espagnol, italien, néerlandais, polonais, suédois.

Note. — In the fourth column, the terms are listed in the following order: German, Spanish, Italian, Dutch, Polish, Swedish.

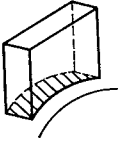
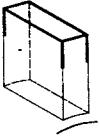

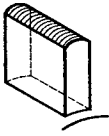
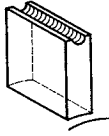
101		Balai Brush Щетка	Bürste Escobilla Spazzola Koolborstel Szczotka (El) borste
102		https://standards.iteh.ai/catalog/standards/sist/90ec3952-898f-4a21-ad44-b2011440276-1999 SIST EN 60276:1999 Dimension tangentielle Tangential dimension Тангенциальный размер	Tangentialmass Dimensión tangencial Dimensione tangenziale Tangentiële maat Wymiar styczný Tangentiell dimension
103		Dimension axiale Axial dimension Аксиальный размер	Axialmass Dimensión axial Dimensione assiale Axiale maat Wymiar poosiowy Axiell dimension

104		<p>Dimension radiale <i>Note.</i> — «r» est la plus grande dimension parallèle à l'axe du balai</p> <p>Radial dimension <i>Note.</i> — “r” is the longest dimension parallel to the centre line</p> <p>Радиальный размер <i>Примечание.</i> — “r” наибольший размер, параллельный оси</p>	<p>Radialmass <i>Anm.</i> — «r» ist die grösste Abmessung parallel zur Hauptachse</p> <p>Dimensión radial <i>Nota.</i> — «r» es la dimensión máxima paralela al eje de la escobilla</p> <p>Dimensione radiale <i>Nota.</i> — «r» è la più grande dimensione parallela alla asse della spazzola</p> <p>Radiale maat Wymiar promieniowy Längd (radiell dimension) <i>Anm.</i> — «r» är borstens största dimension mätt parallellt med centrumlinjen</p>
105		<p>Chanfrein Chamfer Фаска</p> <p>Kantenbruch Chaflán Smusso Afgeschuinde hoeken Ściecie Fasning</p> <p>SIST EN 60276:1999 https://standards.itech.ai/catalog/standards/sist/90ec3952-878f-4a21-ad44-bcd8e759a441/sist-en-60276-1999</p>	<p>Kantenbruch Chaflán Smusso Afgeschuinde hoeken Ściecie Fasning</p>
106		<p>Axe principal Centre line Ось</p>	<p>Hauptachse Eje principal Asse principale Hoofdas Oś główna Centrumlinje</p>
107		<p>Angle d'inclinaison Contact bevel angle Угол наклона щетки</p>	<p>Neigungswinkel Angulo de inclinación Angolo di inclinazione Borstelstelhoek Kąt nachylenia szczotki Lutningsvinkel</p>

108		<p>Balai radial</p> <p>Radial brush</p> <p>Щетка радиальная</p>	<p>Radialbürste</p> <p>Escobilla radial</p> <p>Spazzola radiale</p> <p>Radiale borstel</p> <p>Szczotka promieniowa</p> <p>Radialborste</p>
109		<p>Balai à réaction</p> <p>Reaction brush</p> <p>Щетка наклонная по направлению вращения (реактивная)</p>	<p>Reaktionsbürste</p> <p>Escobilla de reacción</p> <p>Spazzola a reazione</p> <p>Stekende borstel</p> <p>Szczotka pochylona w kierunku wirowania</p> <p>Reaktionsborste</p>
110		<p>Balai traînant</p> <p>Trailing brush</p> <p>Щетка наклонная против направления вращения</p> <p>SIST EN 60276:1999</p> <p>https://standards.iteh.ai/catalog/standards/sist/90ec3952-898f-4a21-ad44-bcd8e759a441/sist-en-60276-1999</p>	<p>Treidelbürste</p> <p>Escobilla de arrastre</p> <p>Spazzola trascinata</p> <p>Slepende borstel</p> <p>Szczotka odchylona od kierunku wirowania</p> <p>Trailingborste</p>
111		<p>Angle du biseau supérieur</p> <p>Top bevel angle</p> <p>Угол скоса верхней поверхности</p>	<p>Winkel der Kopfschräge</p> <p>Angulo del bisel superior</p> <p>Angolo di inclinazione della faccia superiore</p> <p>Boven-afschuining</p> <p>Kąt górnej powierzchni</p> <p>Toppvinkel</p>
112		<p>Angle du biseau supérieur positif</p> <p>Positive top bevel angle</p> <p>Положительный угол скоса верхней поверхности</p>	<p>Positiver Winkel der Kopfschräge</p> <p>Angulo del bisel superior positivo</p> <p>Angolo di inclinazione superiore positivo</p> <p>Positieve boven-afschuining</p> <p>Dodatni kąt górnej powierzchni</p> <p>Positiv toppvinkel</p>

113		<p>Angle du biseau supérieur négatif</p> <p>Negative top bevel angle</p> <p>Отрицательный угол скоса верхней поверхности</p>	<p>Negativer Winkel der Kopfschräge</p> <p>Angulo del bisel superior negativo</p> <p>Angolo di inclinazione superiore negativo</p> <p>Negatieve boven-afschuining</p> <p>Ujemny kąt górnej powierzchni</p> <p>Negativ toppvinkel</p>
114		<p>Arête d'entrée</p> <p>Entering edge (leading edge) *</p> <p>Набегающий край</p>	<p>Anlaufkante</p> <p>Arista de entrada</p> <p>Spigolo di entrata</p> <p>Aanloopkant</p> <p>Krawędź nabiegająca</p> <p>(Kontaktytans) framkant</p>
115		<p>Arête de sortie</p> <p>Leaving edge (trailing edge) *</p> <p>Сбегающий край</p>	<p>Ablaufkante</p> <p>Arista de salida</p> <p>Spigolo di uscita</p> <p>Afloopkant</p> <p>Krawędź zbiegająca</p> <p>(Kontaktytans) bakkant</p>
116		<p>Face frottante</p> <p>Contact surface (contact face) *</p> <p>Контактная поверхность</p>	<p>Lauffläche</p> <p>Cara de contacto</p> <p>Superficie di contatto</p> <p>Loopvlak</p> <p>Powierzchnia ślizgowa</p> <p>Kontaktyta</p>
117		<p>Face frottante biseautée</p> <p>Bevelled contact surface (bevelled contact face) *</p> <p>Контактная поверхность скошенная</p>	<p>Schräge Lauffläche</p> <p>Cara de contacto biselada</p> <p>Superficie di contatto inclinata</p> <p>Schuin loopvlak</p> <p>Powierzchnia ślizgowa skośna</p> <p>Sned kontaktyta</p>

* Les termes entre parenthèses correspondent à la terminologie américaine.
Terms in brackets correspond to terminology in the USA.

118		<p>Face frottante courbe</p> <p>Radiused contact surface (concave contact face) *</p> <p>Контактная поверхность закругленная</p>	<p>Ausgerundete Lauffläche</p> <p>Cara de contacto cóncava</p> <p>Superficie di contatto curva</p> <p>Ingeslepen loopvlak</p> <p>Powierzchnia ślizgowa zaokrąglona</p> <p>Konkav kontaktyta</p>
119		<p>Tête</p> <p>Top</p> <p>Верх</p>	<p>Kopf</p> <p>Cabeza</p> <p>Testa</p> <p>Kop</p> <p>Część górna</p> <p>Topp</p>
120		<p>Face supérieure</p> <p>Top surface</p> <p>Верхняя поверхность</p>	<p>Kopffläche</p> <p>Cara superior</p> <p>Faccia superiore</p> <p>Kopvlak</p> <p>Powierzchnia górna</p> <p>Topyta</p>
121		<p>Tête arrondie</p> <p>Rounded top (convex top) *</p> <p>Верх закругленный</p>	<p>Abgerundeter Kopf</p> <p>Cabeza convexa</p> <p>Testa arrotondata</p> <p>Afgeronde kop</p> <p>Część górna zaokrąglona</p> <p>Konvex toppyta</p>
122		<p>Tête rainurée</p> <p>Grooved top</p> <p>Верх с канавкой</p>	<p>Kopfmulde</p> <p>Cabeza ranurada</p> <p>Testa scanalata</p> <p>Axiaal gegroefde kop</p> <p>Część górna z rowkiem</p> <p>Topyta med axiellt spår</p>

* Les termes entre parenthèses correspondent à la terminologie américaine.
Terms in brackets correspond to terminology in the USA.