



Designation: D5431 – 08

Standard Performance Specification for Woven and Knitted Sheeting Products for Institutional and Household Use¹

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1. Scope

1.1 This specification covers the evaluation of specific performance characteristics of importance in woven and knit flat, fitted, and waterbed sheet products for use in institutional and household environments.

1.2 This specification may be used by mutual agreement between the purchaser and the supplier to establish purchasing specification requirements.

1.3 The requirements in [Table 1](#) apply to the length and width directions for those properties where fabric direction is pertinent.

1.4 This specification is not applicable to woven and knit products used for sheet blankets or to woven and knitted sheet products used for apparel.

1.5 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:²

- D123 Terminology Relating to Textiles
- D629 Test Methods for Quantitative Analysis of Textiles
- D1230 Test Method for Flammability of Apparel Textiles (Withdrawn 2010)³
- D1424 Test Method for Tearing Strength of Fabrics by Falling-Pendulum (Elmendorf-Type) Apparatus
- D1776 Practice for Conditioning and Testing Textiles

¹ This performance specification is under the jurisdiction of ASTM Committee D13 on Textiles and is the direct responsibility of Subcommittee D13.63 on Home Furnishings.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ The last approved version of this historical standard is referenced on www.astm.org.

- D2262 Test Method for Tearing Strength of Woven Fabrics by the Tongue (Single Rip) Method (Constant-Rate-of-Traverse Tensile Testing Machine) (Withdrawn 1995)³
- D2905 Practice for Statements on Number of Specimens for Textiles (Withdrawn 2008)³
- D3136 Terminology Relating to Care Labeling for Apparel, Textile, Home Furnishing, and Leather Products
- D3512 Test Method for Pilling Resistance and Other Related Surface Changes of Textile Fabrics: Random Tumble Pilling Tester
- D3786 Test Method for Bursting Strength of Textile Fabrics—Diaphragm Bursting Strength Tester Method
- D3787 Test Method for Bursting Strength of Textiles—Constant-Rate-of-Traverse (CRT) Ball Burst Test
- D3882 Test Method for Bow and Skew in Woven and Knitted Fabrics
- D3938 Guide for Determining or Confirming Care Instructions for Apparel and Other Textile Products
- D5034 Test Method for Breaking Strength and Elongation of Textile Fabrics (Grab Test)
- 2.2 AATCC Methods:⁴
 - 8 Colorfastness to Crocking: AATCC Crockmeter Method
 - 15 Colorfastness to Perspiration
 - 16A Colorfastness to Light: Carbon-Arc Lamp, Continuous Light
 - 16E Colorfastness to Light: Water-Cooled Xenon-Arc Lamp, Continuous Light
 - 61 Colorfastness to Laundering, Home, and Commercial: Accelerated
 - 88B Appearance of Seams in Durable Press Items After Repeated Home Launderings
 - 96 Dimensional Changes in Commercial Laundering of Woven and Knitted Fabrics Except Wool
 - 116 Colorfastness to Crocking: Rotary Vertical Crockmeter Method
 - 124 Appearance of Fabrics After Repeated Home Laundering
 - 135 Dimensional Changes in Automatic Home Laundering of Woven and Knit Fabrics

⁴ Available from American Association of Textile Chemists and Colorists (AATCC), P.O. Box 12215, Research Triangle Park, NC 27709, <http://www.aatcc.org>.

TABLE 1 Specification Requirements

Characteristics	Requirements				Section
	Non-flannel		Woven		
	Polyester/Cotton	100 % Cotton	Flannel	Knitted Flannel/Non-flannel	
Breaking Force CRT Method Each Direction ^A	222 N (50 lbf) min	178 N (40 lbf) min	156 N (35 lbf) min		7.1
Bursting Force ^A				222 N (50 lbf) min	7.1.2
Tear Resistance, Elmendorf ^A Each Direction	7 N (1.5 lbf) min	7 N (1.5 lbf) min	7 N (1.5 lbf) min		7.1.3
Pilling	4.0	NA	NA	4.0	7.1.4
Dimensional Change: Durable Press (In Each Direction)	5 % max	5 % max	3.5 % max	4 % max	7.1.5
Nondurable Press (Nonpreshrunk) Length	8 % max	8 % max	8 % max		
Width	6 % max	6 % max	6 % max		
Preshrunk (In Each Direction)	2 % max	3 % max	3.5 % max		
Laundered Appearance	Acceptable	Acceptable	Acceptable	Acceptable	7.2.1
Fabric Appearance	SA 3.0 min	SA 2.2 min ^B	NA	SA 3.0 min	7.1.6
Bow and Skewness	3 % max	3 % max	3 % max	3 % max	7.1.7
Colorfastness To: ^C Laundering:					7.1.8.1
Alteration in Shade	Class 4 min ^D	Class 4 min ^D	Class 4 min ^D	Class 4 min ^D	
Staining	Class 3 min ^E	Class 3 min ^E	Class 3 min ^E	Class 3 min ^E	
Crocking:					7.1.8.2
Dry	Class 4 min ^F	Class 4 min ^F	Class 4 min ^F	Class 4 min ^F	
Wet	Class 3 min ^F	Class 3 min ^F	Class 3 min ^F	Class 3 min ^F	
Light (20 AATCC FU), Xenon-Arc ^E	Step 4 min ^D	Step 4 min ^D	Step 4 min ^D	Step 4 min ^D	7.1.8.3
Perspiration					7.1.8.4
Alteration In Shade	Class 4 min ^D	Class 4 min ^D	Class 4 min ^D	Class 4 min ^D	
Staining	Class 3 min ^E	Class 3 min ^E	Class 3 min ^E	Class 3 min ^E	
Flammability	Class I	Class I	Class I	Class I	7.1.9

^AThere is more than one standard method that can be used to measure breaking force, bursting force, tear resistance, and lightfastness. These methods cannot be used interchangeably since there may be no overall correlation between them. See Notes 2-5 and Note 8.

^BRecommended requirement for Easy Care Products which must be ironed.

^CClass in colorfastness and 5A rating is based on a numerical scale of 5.0 for negligible color change, color transfer, or wrinkling to 1.0 for very severe color change, color transfer or wrinkling. The numerical rating in Table 1 or higher is acceptable.

^DAATCC Gray Scale for Color Change.

^EAATCC Gray Scale for Staining.

^FAATCC Chromatic Transference Scale.

Document Preview

ASTM D5431-08

143 Appearance of Apparel and Other Textile End Products - 72e 3.1.6 *sheet, n—in textiles*, a large rectangular fabricated product which is used over a mattress on a bed. The product may be carded or combed yarn in a wide range of fabric constructions.

3.1.7 For definitions of other textile terms used in this specification, refer to the individual ASTM and AATCC test methods, Terminology D123 and Terminology D3136, or your dictionary.

3. Terminology

3.1 Definitions:

3.1.1 *fitted sheet, n—in textiles*, a product usually made with boxed corners, sometimes elasticized with shape and size to conform to the contours of the mattress and used for covering the mattress on a bed.

3.1.2 *flannel, n—as applied to bed sheeting*, a napped fabric used in the fabrication of sheeting products.

3.1.3 *flat sheet, n—in textiles*, a flat, hemmed product, usually rectangular, used for covering the mattress on a bed and used for sleeping on or under.

3.1.4 *muslin, n—as applied to bed sheeting*, a plain weave fabric with not fewer than 128 yarns/in.² (128 yarns/645 mm²).

3.1.5 *percale, n—as applied to bed sheeting*, a plain weave fabric with not fewer than 180 yarns/in.² (180 yarns/645 mm²).

4. Significance and Use

4.1 Upon mutual agreement between the purchaser and the supplier, woven and knitted products intended for this end use should meet all of the requirements listed in Table 1 of this specification.

4.2 It is recognized that for purposes of fashion or aesthetics, the ultimate consumer of articles made from these fabrics may find acceptable products that do not conform to all of the requirements in Table 1. Therefore, one or more of the requirements listed in Table 1 may be modified by mutual agreement between the purchaser and the supplier.

4.2.1 In such cases, any references to the specification shall specify that: “This product meets ASTM Specification ____ except for the following characteristic(s).”