



SLOVENSKI STANDARD

SIST EN ISO 19353:2019

01-maj-2019

Nadomešča:
SIST EN ISO 19353:2016

Varnost strojev - Požarna varnost (ISO 19353:2019)

Safety of machinery - Fire prevention and fire protection (ISO 19353:2019)

Sicherheit von Maschinen - Vorbeugender und abwehrender Brandschutz (ISO 19353:2019)

Sécurité des machines - Prévention et protection contre l'incendie (ISO 19353:2019)

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ICS:

13.110	Varnost strojev	Safety of machinery
13.220.01	Varstvo pred požarom na splošno	Protection against fire in general

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO 19353

February 2019

ICS 13.110

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English Version

**Safety of machinery - Fire prevention and fire protection
(ISO 19353:2019)**

Sécurité des machines - Prévention et protection
contre l'incendie (ISO 19353:2019)

Sicherheit von Maschinen - Vorbeugender und
abwehrender Brandschutz (ISO 19353:2019)

This European Standard was approved by CEN on 21 January 2019.

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COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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European foreword

This document (EN ISO 19353:2019) has been prepared by Technical Committee ISO/TC 199 "Safety of machinery" in collaboration with Technical Committee CEN/TC 114 "Safety of machinery" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2019, and conflicting national standards shall be withdrawn at the latest by August 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 19353:2016.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For the relationship with EU Directive(s) see informative Annex ZA, which is an integral part of this document.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

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Endorsement notice

The text of ISO 19353:2019 has been approved by CEN as EN ISO 19353:2019 without any modification.

Annex ZA (informative)

Relationship between this European Standard and the essential requirements of Directive 2006/42/EC aimed to be covered

This European Standard has been prepared under a Commission's standardization request "M/396 Mandate to CEN and CENELEC for Standardisation in the field of machinery" to provide one voluntary means of conforming to essential requirements of Directive 2006/42/EC of the European Parliament and of the Council of 17 May 2006 on machinery, and amending Directive 95/16/EC (recast).

Once this standard is cited in the Official Journal of the European Union under that Directive, compliance with the normative clauses of this standard given in Table ZA.1 confers, within the limits of the scope of this standard, a presumption of conformity with the corresponding essential requirements of that Directive and associated EFTA regulations.

Table ZA.1 — Correspondence between this European Standard and Annex I of Directive 2006/42/EC

Essential Requirement of Directive	Clause(s)/subclause(s) of this EN	Remarks/Notes
Essential Requirement 1.5.6 with regard to identification of the protective measures available for risk reduction	Clauses 4 to 7 SIST EN ISO 19353:2019	None

WARNING 1 — Presumption of conformity stays valid only as long as a reference to this European Standard is maintained in the list published in the Official Journal of the European Union. Users of this standard should consult frequently the latest list published in the Official Journal of the European Union.

WARNING 2 — Other Union legislation may be applicable to the products falling within the scope of this standard.

INTERNATIONAL STANDARD

**ISO
19353**

Third edition
2019-01

Safety of machinery — Fire prevention and fire protection

Sécurité des machines — Prévention et protection contre l'incendie

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 199, *Safety of machinery*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

This third edition cancels and replaces the second edition (ISO 19353:2015), which has been technically revised. It also incorporates the Amendment ISO 19353:2015/DAM 1:2017. The main changes compared to the previous edition are as follows:

- old Annexes A and B have become [Annexes D](#) and [A](#), respectively;
- an example of methodology for selecting and qualifying a fire detection and fire suppression system has been added as new [Annex B](#);
- old Annex D has been improved editorially and it has become [Annex E](#);
- old Annex E on fire risk reduction measures has been deleted as well as references to it.

Introduction

The safety of machinery against fire involves fire prevention and fire protection and fire-fighting. In general, these include technical, structural, organizational and fire suppression measures. Effective fire safety of machinery can require the implementation of a single measure or a combination of measures.

This document deals with the measures shown in [Figure 1](#).

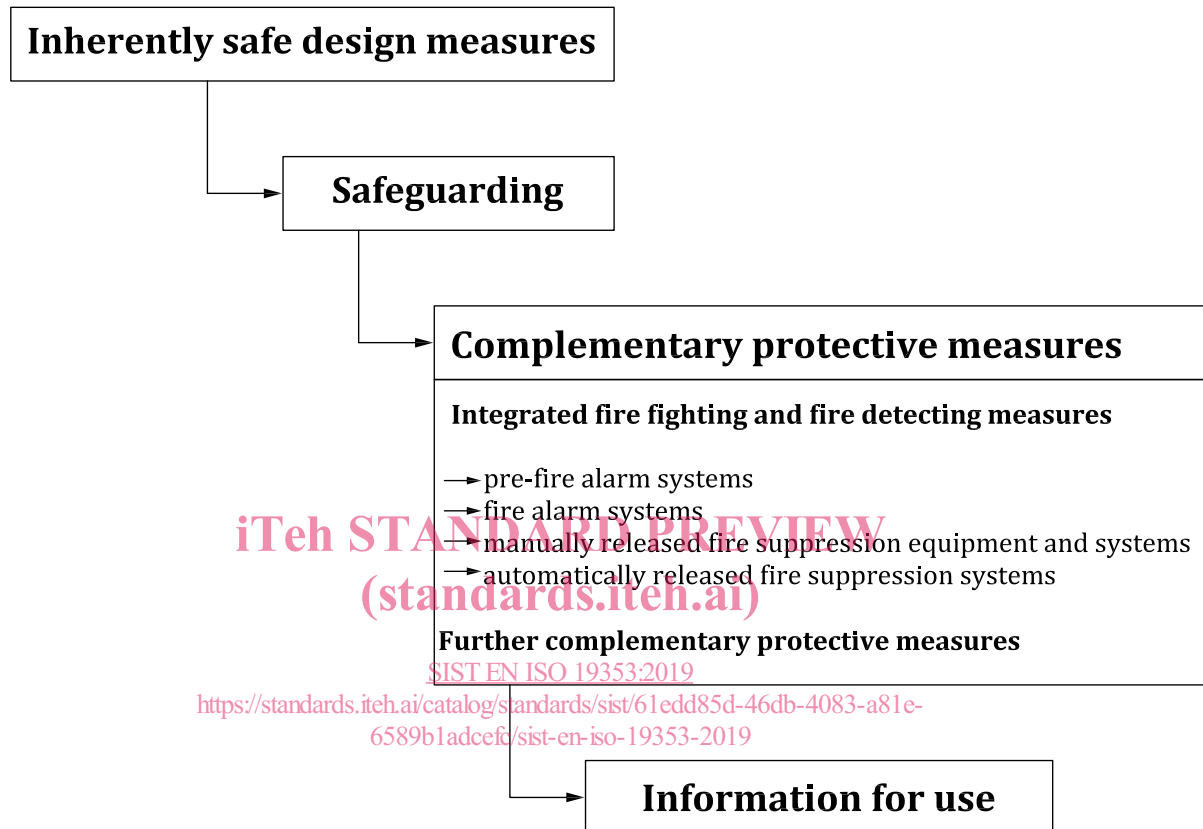


Figure 1 — Protective measures dealt with in ISO 19353

This document is a type-B standard as stated in ISO 12100.

This document is of relevance, in particular, for the following stakeholder groups representing the market players with regard to machinery safety:

- machine manufacturers (small, medium and large enterprises);
- health and safety bodies (regulators, accident prevention organizations, market surveillance etc.).

Others can be affected by the level of machinery safety achieved with the means of the document by the above-mentioned stakeholder groups:

- machine users/employers (small, medium and large enterprises);
- machine users/employees (e.g. trade unions, organizations for people with special needs);
- service providers, e. g. for maintenance (small, medium and large enterprises);
- consumers (in case of machinery intended for use by consumers).

The above-mentioned stakeholder groups have been given the possibility to participate at the drafting process of this document.

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In addition, this document is intended for standardization bodies elaborating type-C standards.

The requirements of this document can be supplemented or modified by a type-C standard.

For machines which are covered by the scope of a type-C standard and which have been designed and built according to the requirements of that standard, the requirements of that type-C standard take precedence.

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Safety of machinery — Fire prevention and fire protection

1 Scope

This document specifies methods for identifying fire hazards resulting from machinery and for performing a risk assessment.

It gives the basic concepts and methodology of protective measures for fire prevention and protection to be taken during the design and construction of machinery. The measures consider the intended use and reasonably foreseeable misuse of the machine.

It provides guidelines for consideration in reducing the risk of machinery fires to acceptable levels through machine design, risk assessment and operator instructions.

This document is not applicable to:

- mobile machinery;
- machinery designed to contain controlled combustion processes (e.g. internal combustion engines, furnaces), unless these processes can constitute the ignition source of a fire in other parts of the machinery or outside of this;
- machinery used in potentially explosive atmospheres and explosion prevention and protection; and
- fire detection and suppression systems that are integrated in building fire safety systems.

It is also not applicable to machinery or machinery components manufactured before the date of its publication.

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2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 12100:2010, *Safety of machinery — General principles for design — Risk assessment and risk reduction*

ISO 13849-1, *Safety of machinery — Safety-related parts of control systems — Part 1: General principles for design*

ISO 13943, *Fire safety — Vocabulary*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 12100, ISO 13943 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

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3.1 combustibility

property of a material capable of burning

Note 1 to entry: Accurate assessment of the combustibility characteristics of a material depends on the operating conditions of the machinery and the form and physical state of the material (e.g. gaseous, liquid or solid; solids chopped to form shavings or dust, or not).

Note 2 to entry: On the basis of their combustibility, materials can be classified into non-combustible, hardly combustible, combustible and easily combustible materials. It is important not to mix up combustibility on the one hand, and flammability or ignitability on the other. Consequently, flash points and ignition points do not represent quantitative measures of combustibility.

3.2 extinguishing opening

port in the machine housing, closed with a plug or flap that can be safely accessed with an extinguishing device

Note 1 to entry: An extinguishing device, e.g. a hose or lance, can be used.

3.3 fire

self-supporting combustion that can occur as controlled combustion or uncontrolled combustion

Note 1 to entry: Controlled combustion is deliberately arranged to provide an intended effect.

Note 2 to entry: Uncontrolled combustion is spreading uncontrolled in time and space.

Note 3 to entry: In the case of a combustion control failure, controlled combustion can lead to uncontrolled combustion.

3.4

fire-extinguishing agent <https://standards.iteh.ai/catalog/standards/sist/61edd85d-46db-4083-a81e-1876a4e35e0d/iso-19353-2019>
agent which is appropriate to extinguish *fire* (3.3) by cooling below ignition temperature and/or by reducing the oxidizer level

Note 1 to entry: The extinguishing agent can be gaseous, liquid or solid. Common extinguishing agents include water, carbon dioxide, nitrogen, argon, chemical powder or foam.

3.5 fire prevention

set of measures to prevent the outbreak of a *fire* (3.3) and/or to limit its effects

[SOURCE: ISO 8421-1:1987, 1.21, modified — The words “set of” has been added to the definition.]

3.6 fire protection

set of measures such as design features, systems, equipment, buildings or other structures to reduce danger to persons and property by detecting, extinguishing or containing *fires* (3.3)

[SOURCE: ISO 8421-1:1987, 1.23, modified — The words “set of measures such as” have been added to the definition.]

3.7 fire suppression system

technical system to fight a *fire* (3.3) and to reduce the damaging effects of flames and heat

Note 1 to entry: Additional devices can be required to extinguish the fire.

3.8 ignition energy

energy necessary to initiate combustion

3.9**low evaporation metalworking fluid
low-emission metalworking fluid**

metalworking fluid composed of low-evaporation base media and anti-mist additives

Note 1 to entry: Low-evaporation base media are base oils consisting of low-evaporation mineral oils, synthetic esters and/or special liquids.

3.10**overheating**

uncontrolled temperature increase

3.11**pre-fire alarm system****pre-fire detection**

system that detects conditions that can lead to the potential onset of *fire* (3.3) and initiates a response

Note 1 to entry: A response can be a trigger of an alarm signal or can initiate an automatic reaction.

Note 2 to entry: Sensors for these systems can detect heat due to friction, hot surfaces, loss of inerting, abnormal changes of gas concentrations, failure of lubrication or cooling supply, etc.

Note 3 to entry: A fire alarm system is understood to be a system that, by the use of sensors, detects the onset of fire and initiates a response. Sensors can be designed to detect smoke, combustion gases, heat or flames.

3.12**required performance level****PL_r**

performance level (PL) applied in order to achieve the required risk reduction for each safety function

[SOURCE: ISO 13849-1:2015, 3.1.24, modified — Note 1 to entry has been deleted.]

3.13**self-ignition**

spontaneous ignition resulting from self-heating

4 Fire hazards**4.1 General**

A fire hazard occurs if combustible materials (fuel), oxidizer (oxygen) and ignition energy (heat) are available in sufficient quantities at the same place and at the same time. A fire is an interaction of these three components in the form of an uninhibited chemical reaction (see [Figure 2](#)).

A fire can be prevented or suppressed by controlling or removing one or more of the components of the fire tetrahedron.

Certain materials are inherently unstable, extraordinary oxidizers or capable of self-heating. This affects the fire hazard.

Variation in oxygen concentration (e.g. oxygen enrichment) can also affect the fire hazard.

The fire hazard can arise from the material processed, used or released by the machinery, from materials in the vicinity of the machinery, or from materials used in the construction of the machinery.

NOTE An explosion hazard can exist in addition to the fire hazard.