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AMENDMENT 1
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**Textile machinery and accessories —
Cylindrical sliver cans —**

Part 2:
Spring bottoms

AMENDMENT 1

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*Matériel pour l'industrie textile — Pots cylindriques pour rubans —
Partie 2: Fonds à ressort*

AMENDEMENT 1
[ISO 93-2:2006/Amd 1:2014](https://standards.iteh.ai/catalog/standards/sist/e0b4e9b3-1bc1-41c7-9ba4-4671c36fe852/iso-93-2-2006-amd-1-2014)

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Foreword

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The committee responsible for this document is ISO/TC 72, *Textile machinery and accessories*, Subcommittee SC 1, *Spinning preparatory, spinning, twisting and winding machinery and accessories*.

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Textile machinery and accessories — Cylindrical sliver cans —

Part 2: Spring bottoms

AMENDMENT 1

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Page 4, [Table 1](#)

Change [Table 1](#) to read as follows:

Table 1 — Principal features of spring bottoms Types A and B

Dimensions in millimetres

| Size of can ^a | | Characteristics of spring | | Spring plate | |
|--------------------------|-------|---------------------------|------------------------|--------------|-------|
| d | h | Type A $L_0 \pm 30$ | Type B $L_0 \pm 30$ | d_4 | h_3 |
| ± 3 | | | | | |
| 300 | | | | 285 | 50 |
| 350 | | | | 335 | 50 |
| 400 | | | | 385 | 50 |
| 450 | 900 | 840 | 940 | 435 | 50 |
| 470 | | | | 455 | 50 |
| 500 | | | | 485 | 55 |
| 600 | | | | 585 | 60 |
| 700 | | | | 682 | 70 |
| 300 | | | | 285 | 50 |
| 350 | | | | 335 | 50 |
| 400 | | | | 385 | 50 |
| 450 | 1 000 | 940 | 1 040 | 435 | 50 |
| 470 | | | | 455 | 50 |
| 500 | | | | 485 | 55 |
| 600 | | | | 585 | 60 |
| 700 | | | | 682 | 70 |

Table 1 (continued)

| Size of can ^a | | Characteristics of spring | | Spring plate | |
|--------------------------|--------------------|---------------------------|------------------------|--------------|-------|
| d ± 3 | h | Type A $L_0 \pm 30$ | Type B $L_0 \pm 30$ | d_4 | h_3 |
| 350 | 1 070 | 1 010 | 1 110 | 335 | 50 |
| 400 | | | | 385 | 50 |
| 450 | | | | 435 | 50 |
| 470 | | | | 455 | 50 |
| 500 | | | | 485 | 55 |
| 600 | | | | 585 | 60 |
| 700 | | | | 682 | 70 |
| 400 | 1 100 | 1 040 | 1 140 | 385 | 50 |
| 450 | | | | 435 | 50 |
| 470 | | | | 455 | 50 |
| 500 | | | | 485 | 55 |
| 600 | | | | 585 | 60 |
| 700 | | | | 682 | 70 |
| 450 | 1 200 ^c | 1 140 | 1 240 | 435 | 50 |
| 470 | | | | 455 | 50 |
| 500 | | | | 485 | 55 |
| 600 | | | | 585 | 60 |
| 700 ^b | | | | 682 | 70 |

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^a According to ISO 93-1.
^b Inside diameters d greater than 700 mm shall be in increments of 100 mm.
^c Heights h greater than 1 200 mm shall be in increments of 100 mm.

Page 7, [Table 2](#)

Change [Table 2](#) to read as follows:

Table 2 — Principal features of spring bottoms Types C and D

Dimensions in millimetres

| Size of can ^a | | Characteristics of spring | | Spring plate | |
|--------------------------|-----|---------------------------|------------------------|--------------|-------|
| d ± 3 | h | Type C $L_0 \pm 30$ | Type D $L_0 \pm 30$ | d_4 | h_3 |
| 400 | 900 | 770 | 870 | 385 | 50 |
| 450 | | | | 435 | 50 |
| 470 | | | | 455 | 50 |
| 500 | | | | 485 | 55 |
| 600 | | | | 585 | 60 |

Table 2 (continued)

| Size of can ^a | | Characteristics of spring | | Spring plate | |
|--------------------------|--------------------|--------------------------------------|--------------------------------------|-----------------------|-----------------------|
| <i>d</i> ±3 | <i>h</i> | Type C <i>L</i> ₀ ± 30 | Type D <i>L</i> ₀ ± 30 | <i>d</i> ₄ | <i>h</i> ₃ |
| 400 | 1 000 | 870 | 970 | 385 | 50 |
| 450 | | | | 435 | 50 |
| 470 | | | | 455 | 50 |
| 500 | | | | 485 | 55 |
| 600 | | | | 585 | 60 |
| 700 | | | | 682 | 70 |
| 800 | | | | 780 | 85 |
| 900 | | | | 880 | 100 |
| 900 | | | | 100 | |
| 450 | 1 070 | 940 | 1 040 | 435 | 50 |
| 470 | | | | 455 | 50 |
| 500 | | | | 485 | 55 |
| 600 | | | | 585 | 60 |
| 700 | | | | 682 | 70 |
| 800 | | | | 780 | 85 |
| 900 | | | | 880 | 100 |
| 900 | | | | 100 | |
| 1 000 | | | | 980 | 100 |
| 450 | 1 100 | 970 | 1 070 | 435 | 50 |
| 470 | | | | 455 | 50 |
| 500 | | | | 485 | 55 |
| 600 | | | | 585 | 60 |
| 700 | | | | 682 | 70 |
| 800 | | | | 780 | 85 |
| 900 | | | | 880 | 100 |
| 900 | | | | 100 | |
| 1 000 | | | | 980 | 100 |
| 450 | 1 200 ^c | 1 070 | 1 170 | 435 | 50 |
| 470 | | | | 455 | 50 |
| 500 | | | | 485 | 55 |
| 600 | | | | 585 | 60 |
| 700 | | | | 682 | 70 |
| 800 | | | | 780 | 85 |
| 900 | | | | 880 | 100 |
| 900 | | | | 100 | |
| 1 000 ^b | | | | 980 | 100 |

^a According to ISO 93-1.

^b Inside diameters *d* greater than 1 000 mm shall be in increments of 200 mm.

^c Heights *h* greater than 1 200 mm shall be in increments of 100 mm.

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