



SLOVENSKI STANDARD
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Steklo v gradbeništvu - Osnovni izdelki iz natrij-kalcijevega silikatnega stekla - 9.
del: Standard za proizvod

Glass in building - Basic soda lime silicate glass products - Part 9: Product standard

Glas im Bauwesen - Basiserzeugnisse aus Kalk Natronsilicatglas - Teil 9: Produktnorm

Verre dans la construction - Produits de base : verre de silicate sodo-calcique - Partie 9 :
Norme de produit

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EUROPEAN STANDARD
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Glass in building - Basic soda lime silicate glass products - Part 9: Product standard

Verre dans la construction - Produits de base : verre de silicate sodocalcique - Partie 9 : Norme de produit

Glas im Bauwesen - Basiserzeugnisse aus Kalk-Natronsilicatglas - Teil 9: Produktnorm

This draft European Standard is submitted to CEN members for enquiry. It has been drawn up by the Technical Committee CEN/TC 129.

If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

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Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
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Contents	Page
European foreword.....	4
1 Scope	5
2 Normative references	5
3 Terms and definitions	6
4 Requirements	7
4.1 Product description	7
4.2 Determination of the characteristic's performances	8
4.2.1 Characteristics of basic soda lime silicate glass products	8
4.2.2 Determination of characteristics of basic soda lime silicate glass products	8
4.3 Characteristics other than listed in 4.2	11
4.4 Dangerous substances	11
5 Assessment and verification of constancy of performance – AVCP	12
5.1 General	12
5.2 Determination of the product type (see 5.1, 1))	12
5.2.1 General	12
5.2.2 Type testing of characteristic's performances	13
5.2.3 Test report	13
5.2.4 Multiple lines/sites	13
5.3 Factory production control (FPC)	14
5.3.1 General	14
5.3.2 Inspection of samples in accordance with the prescribed test plan (see 5.1, 2a))	14
5.4 Initial inspection of factory and of factory production control (see 5.1, 2b))	14
5.5 Continuous surveillance and assessment of the factory production control (see 5.1, 2c))	15
5.6 Procedure for modifications	16
5.7 Pre-production products (e.g. prototypes)	16
6 Marking and/or labelling	16
6.1 General	16
6.2 Product marking	16
Annex A (normative) Factory production control	17
A.1 Factory Production Control Requirements	17
A.1.1 General	17
A.1.2 Organization	17
A.1.2.1 Responsibility and authority	17
A.1.2.2 Management representative for factory production control	17
A.1.2.3 Management review	17
A.1.3 Control system	17
A.1.3.1 General	17
A.1.3.2 Personnel	17
A.1.3.3 Documentation	18

A.1.4	Equipment	18
A.1.4.1	Testing	18
A.1.4.2	Manufacturing	18
A.1.5	Inspection and testing	18
A.1.6	Non-complying materials/products	18
A.2	Inspection and testing tables of basic soda lime silicate glass production	19
A.2.1	Information on Tables A.1 to A.7	19
A.2.2	Use of proxy testing	19
Annex B	(normative) Type testing of spectrophotometric and energy characteristics	33
B.1	Sampling	33
B.2	Measurement of spectrophotometric characteristics	33
B.3	Tolerances on spectrophotometric characteristics	33
Annex C	(informative) Provisions for voluntary involvement of third party(ies)	35
C.1	General	35
C.2	Voluntary tasks for third parties	35
C.3	Marking and labelling	35
Annex ZA	(informative) Relationship of this European Standard with Regulation (EU) No. 305/2011	36
ZA.1	Scope and relevant characteristics	36
ZA.2	System of Assessment and Verification of Constancy of Performance (AVCP)	37
ZA.3	Assignment of AVCP tasks	38
	Bibliography	41

prEN 572-9:2017 (E)**European foreword**

This document (prEN 572-9:2017) has been prepared by Technical Committee CEN/TC 129 “Glass in building”, the secretariat of which is held by NBN.

This document is currently submitted to the CEN Enquiry.

This document will supersede EN 572-9:2004.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports basic work requirements of EU Regulation and essential requirements of EU Directive(s).

For relationship with EU Regulation/Directive(s), see informative Annex ZA which is an integral part of this document.

The main changes compared to the previous edition are the following:

- a) the standard has been revised to fulfil the requirements of the Regulation (EU) No 305/2011 (Construction Product Regulation), modified by Regulations (EU) No 157/2014, (EU) No 568/2014 and (EU) No 574/2014;
- b) the solar factor, g , is listed within the spectrophotometric characteristics to be declared in the Declaration of Performances (DoP);
- c) the durability/conformity assessment is listed within the characteristics to be declared in the DoP;
- d) the mechanical resistance shall be given in the DoP by the characteristic bending strength of the glass.

EN 572, “Glass in Building — Basic soda- lime silicate glass products,” consists of the following Parts:

- Part 1: Definition and general physical and mechanical properties
- Part 2: Float glass
- Part:3 Polished wired glass
- Part 4: Drawn sheet glass
- Part 5: Patterned glass
- Part 6: Wired patterned glass
- Part 7: Wired or unwired channel shaped glass
- Part 8: Supplied and final cut sizes
- Part 9: Product standard

This document contains other aspects of importance for trade.

1 Scope

This European Standard covers the evaluation of conformity and the factory production control of basic soda lime silicate glass products for use in buildings.

For glass products with electrical wiring or connections for, e.g. alarm or heating purposes, other directives, e.g. Low Voltage Directive, may apply.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 356, *Glass in building — Security glazing — Testing and classification of resistance against manual attack*

EN 410, *Glass in building — Determination of luminous and solar characteristics of glazing*

EN 572-1:2012+A1:2016, *Glass in building — Basic soda-lime silicate glass products — Part 1: Definitions and general physical and mechanical properties*

EN 572-2:2012, *Glass in building — Basic soda lime silicate glass products — Part 2: Float glass*

EN 572-3:2012, *Glass in building — Basic soda-lime silicate glass products — Part 3: Polished wired glass*

EN 572-4:2012, *Glass in building — Basic soda lime silicate glass products — Part 4: Drawn sheet glass*

EN 572-5:2012, *Glass in building — Basic soda lime silicate glass products — Part 5: Patterned glass*

EN 572-6:2012, *Glass in building — Basic soda-lime silicate glass products — Part 6: Wired patterned glass*

EN 572-7:2012, *Glass in building — Basic soda lime silicate glass products — Part 7: Wired or unwired channel shaped glass*

EN 572-8:2012+A1:2016, *Glass in building — Basic soda-lime silicate glass products — Part 8: Supplied and final cut sizes*

EN 673, *Glass in building — Determination of thermal transmittance (U value) — Calculation method*

EN 1063, *Glass in building — Security glazing — Testing and classification of resistance against bullet attack*

EN 12600, *Glass in building — Pendulum test — Impact test method and classification for flat glass*

EN 12758, *Glass in building — Glazing and airborne sound insulation — Product descriptions and determination of properties*

EN 13501-1, *Fire classification of construction products and building elements — Part 1: Classification using data from reaction to fire tests*

EN 13501-2, *Fire classification of construction products and building elements — Part 2: Classification using data from fire resistance tests, excluding ventilation services*

prEN 572-9:2017 (E)

EN 13501-5, *Fire classification of construction products and building elements — Part 5: Classification using data from external fire exposure to roofs tests*

EN 13541, *Glass in building — Security glazing — Testing and classification of resistance against explosion pressure*

EN 15998, *Glass in building — Safety in case of fire, fire resistance — Glass testing methodology for the purpose of classification*

prEN 16612:2017, *Glass in building — Determination of the load resistance of glass panes by calculation*

ISO 9385, *Glass and glass-ceramics — Knoop hardness test*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 572-1, to -8 and the following apply.

3.1**factory production control****FPC**

documented, permanent and internal control of production in a factory, in accordance with this standard

Note 1 to entry: See also Annex A.

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3.2**product type**

set of representative performance levels or classes of a construction product, in relation to its essential characteristics, produced using a given combination of raw materials or other elements in a specific production process

3.3**essential characteristic**

characteristic of the construction product which relate to the basic requirements for construction works

Note 1 to entry: Basic requirements for construction work are given in the regulation (EU) No 305/2011, Annex I.

3.4**performance of a construction product**

performance related to the relevant essential characteristics, expressed by level or class, or in a description

3.5**level**

result of the assessment of the performance of a construction product in relation to its essential characteristics, expressed as a numerical value

3.6**class**

range of levels, delimited by a minimum and a maximum value, of performance of a construction product

3.7**type testing****TT**

determination of the performance of a product (characteristic, durability), on the basis of either actual tests or other procedures (such as conventional, standardised, tabulated or general accepted values, standardised or recognised calculation methods, test reports when made available, ...), in accordance with this European Standard and that demonstrates compliance with this European Standard

3.8**test report**

document that covers the results of tests undertaken on a representative sample of the product from production or on a prototype design of the product

3.9**product description**

document that details the relevant parameters, e.g. process conditions, structure, etc., for defining a product that complies with the standard and that includes specific reference(s) to characteristics that are modified by the production process

3.10**product family**

group of products determined by the manufacturer which is made with similar components and processes and which is tested for FPC using the same test method

3.11**significant change**

variation in performance beyond the permitted tolerance for the characteristic

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4 Requirements

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4.1 Product description

For conformity purposes, the basic soda lime silicate glass products manufacturer is responsible for the preparation and maintenance of a product description. This description shall describe the product and/or product family.

Disclosure of the product description shall be at the discretion of the basic soda lime silicate glass products manufacturer or his agent except in the case of regulatory requirements.

The product description shall contain at least the following:

- a reference to EN 572-1:2012+A1:2016 and prEN 572-9:2017 and all other standards with which the manufacturer claims compliance, i.e. EN 572-2:2012, EN 572-3:2012, etc.;
- the type of manufacturing process used, i.e. float glass, drawn sheet glass, rolled glass;
- a description of the product family(ies);
- the spectrophotometric properties of the basic soda lime silicate glass products.

The definition of product families shall be consistent with the product description.

4.2 Determination of the characteristic's performances

4.2.1 Characteristics of basic soda lime silicate glass products

Basic soda lime silicate glass products are made in accordance with EN 572-1:2012+A1:2016. For the characteristics listed in Table 1, the values given in EN 572-1:2012+A1:2016, 6.1 and 6.2 shall be used.

Table 1 — Characteristics of basic soda lime silicate glass products

Characteristic	Symbol	Unit
Density	ρ	kg/m ³
Hardness (Knoop hardness in accordance with ISO 9385)	$HK_{0,1/20}$	Dimensionless
Young's modulus	E	GPa
Poisson's ratio	μ	Dimensionless
Characteristic bending strength	$f_{g, k}$	MPa
Resistance against sudden temperature changes and temperature differentials		K
Specific heat capacity	c	J/(kg·K)
Coefficient of linear expansion	α_l	K ⁻¹
Thermal conductivity	λ	W/(m·K)
Mean refractive index to visible radiation	n	Dimensionless

4.2.2 Determination of characteristics of basic soda lime silicate glass products

4.2.2.1 General

If the basic soda lime silicate glass products manufacturer wishes to claim that any performance characteristic is independent of the production equipment used, then the factory production control system shall be in accordance with this document including his specific process control conditions.

4.2.2.2 Safety in the case of fire - Resistance to fire

Fire resistance shall be determined and classified in accordance with EN 13501-2.

EN 15998 specifies the testing methodology to be used for glass products that are claiming fire resistance.

4.2.2.3 Safety in the case of fire - Reaction to fire

Reaction to fire shall be determined and classified in accordance with EN 13501-1.

Basic soda lime silicate glass products are products/materials that do not require to be tested for reaction to fire (e.g. Products/materials of Classes A1 according to Commission Decision 96/603/EC, as amended 2000/605/EC).

4.2.2.4 Safety in the case of fire - External fire performance (for roof coverings only)

Where the manufacturer wishes to declare external fire performance (e.g. when subject to regulatory requirements), the product shall be tested in accordance with EN 13501-5.

4.2.2.5 Safety in use - Bullet resistance: shatter properties and resistance to attack

Bullet resistance shall be determined and classified in accordance with EN 1063.

4.2.2.6 Safety in use - Explosion resistance: impact behaviour and resistance to impact

Explosion resistance shall be determined and classified in accordance with EN 13541.

4.2.2.7 Safety in use - Burglar resistance: shatter properties and resistance to attack

Burglar resistance shall be determined and classified in accordance with EN 356.

4.2.2.8 Safety in use - Pendulum body impact resistance: shatter properties (safe breakability) and resistance to impact

Pendulum body impact resistance shall be determined and classified in accordance with EN 12600.

4.2.2.9 Safety in use - Mechanical resistance: Resistance against sudden temperature changes and temperature differentials

The resistance against sudden temperature changes and temperature differentials is a generally accepted value that is given in EN 572-1:2012+A1:2016 and shall be ensured by compliance with this standard.

4.2.2.10 Safety in use - Mechanical resistance: Resistance against wind, snow, permanent load and/or imposed loads of the glass unit

The mechanical resistance of basic soda lime silicate glass products is a characteristic value that shall be ensured by compliance with this document.

The value to be declared is the characteristic bending strength, as defined in EN 572-1:2012+A1:2016, 6.2, modified by the factor for the glass surface profile k_{sp} from prEN 16612:2017.

Table 2 gives the values for different glass types.

Table 2 — Characteristic bending strength of various types of basic soda lime silicate glass products

Glass type	Characteristic bending strength in MPa
Float/Drawn sheet	45
Patterned	33
Polished wired	33
Patterned wired	27

As long as prEN 16612 is not applicable for the glass design with respect to the concerned construction or building site, then the current method of determining mechanical resistance in the country of destination shall be applied.

4.2.2.11 Protection against noise - Direct airborne sound reduction

The sound reduction indexes shall be determined in accordance with EN 12758.

The values to be declared shall be rounded down to the nearest whole number.

4.2.2.12 Energy conservation and heat retention - Thermal properties

The thermal transmittance value (U-value) shall be determined in accordance with the following procedure:

prEN 572-9:2017 (E)

- a) the emissivity shall be taken equal to 0,837, as given in EN 572-1:2012+A1:2016;
- b) the U-value shall be determined by calculation in accordance with EN 673, with the normal emissivity as defined above and the nominal thickness of the glass panes.

4.2.2.13 Energy conservation and heat retention - Radiation properties: Light transmittance and reflectance

The light transmittance and light reflectance shall be determined either:

- a) in accordance with the following procedure:
 - 1) The light transmittance and light reflectance of one sample of basic soda lime silicate glass product shall be determined in accordance with EN 410 and Annex B. The exact thicknesses of the glass shall be measured.
 - 2) The light transmittance and the light reflectance of any other thickness shall be calculated according to EN 410.
 - 3) The tool used to calculate the light transmittance and the light reflectance shall be validated.
- b) or measured following EN 410 and Annex B.

The tolerances on the calculated light transmittance and light reflectance are given in Annex B.

4.2.2.14 Energy conservation and heat retention - Radiation properties: Solar energy characteristics

The solar direct transmittance, the solar direct reflectance and the total solar energy transmittance (solar factor or g-value) shall be determined either:

- a) in accordance with the following procedure:
 - 1) The solar direct transmittance and solar direct reflectance of one sample of basic soda lime silicate glass product shall be determined in accordance with EN 410 and Annex B. The exact thicknesses of the glass shall be measured.
 - 2) The solar direct transmittance, the solar direct reflectance and the total solar energy transmittance (solar factor or g-value) of any other thickness shall be calculated according to EN 410.
 - 3) The tool used to calculate the solar direct transmittance, the solar direct reflectance and the total solar energy transmittance (solar factor or g-value) shall be validated.
- b) or measured following EN 410 and Annex B.

The tolerances on the calculated solar energy characteristics are given in Annex B.

4.2.2.15 Durability / conformity with the definition of basic soda lime silicate glass products

Products shall conform to the definition, to the manufacturer product description and fulfil the requirements of basic soda lime silicate glass products as defined in EN 572-1:2012+A1:2016.

The type testing concerns the product aspects as listed in Table 3.

Table 3 — Product aspects to be checked if product belongs to the group basic soda lime silicate glass products

Product aspect	Requirement	Number of samples
Chemical composition	EN 572-1:2012+A1:2016, 5.1	1
Thickness	EN 572-8:2012+A1:2016, 5.2.2, Table 2 ^a	1
Light transmittance (distinction clear glass from tinted glass)	EN 572-1:2012+A1:2016, 6.3	1
^a The reference to this table is given for the convenience of the user. The tolerances listed in that table are the same as in the individual EN 572 part appropriate to the product.		

When products conform to the definition of basic soda lime silicate glass as in 4.1, the other characteristics' performances in 4.2 are ensured during an economically reasonable working life.

The durability / conformity of basic soda lime silicate glass products, including their characteristics, is ensured by the following:

- compliance with this standard;
- compliance with instructions from the glass product manufacturer or supplier.

The manufacturer shall supply specific installation instructions or make reference to appropriate technical specifications.

NOTE The durability of glass products depends also on:

- building and construction movements due to various actions;
- building and construction vibrations due to various actions;
- deflection and racking of the glass support due to various actions;
- glass support design (e.g. drainage of infiltrated water in the rebate, prevention of direct contact between glass support members and glass);
- accuracy of glass support and glass support member dimensions;
- quality of the assembling of glass support members up to a glass support;
- quality of installation of the glass support into or onto the buildings or constructions;
- glass support expansion due to adsorbed moisture from the air or other sources;
- the quality of installation of the glass product into or onto its support.

4.3 Characteristics other than listed in 4.2

Optical and visual characteristics as well as dimensional tolerances shall comply with the relevant part of this standard, e.g. EN 572-2:2012, EN 572-3:2012, etc.

4.4 Dangerous substances

National regulations on dangerous substances may require verification and declaration on release, and sometimes content, when construction products covered by this standard are placed on those markets.