



# SLOVENSKI STANDARD

## SIST EN ISO/ASTM 52911-2:2020

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**Aditivna proizvodnja - Načrtovanje - 2. del: Laserska fuzija polimernih prahastih plasti (ISO/ASTM 52911-2:2019)**

Additive manufacturing - Design - Part 2: Laser-based powder bed fusion of polymers (ISO/ASTM 52911-2:2019)

Additive Fertigung - Technische Konstruktionsrichtlinie für Pulverbettfusion - Teil 2: Laserbasierte Pulverbettfusion von Polymeren (ISO/ASTM 52911-2:2019)

Fabrication additive - Conception - Partie 2: Fusion laser sur lit de poudre polymère (ISO/ASTM 52911-2:2019)

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**ICS:**

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Additive manufacturing

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EUROPEAN STANDARD

EN ISO/ASTM 52911-2

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English Version

## Additive manufacturing - Design - Part 2: Laser-based powder bed fusion of polymers (ISO/ASTM 52911-2:2019)

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Additive Fertigung - Konstruktion - Teil 2: Laserbasierte Pulverbettfusion von Polymeren (ISO/ASTM 52911-2:2019)

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This European Standard was corrected and reissued by the CEN-CENELEC Management Centre on 6 November 2019.

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## European foreword

This document (EN ISO/ASTM 52911-2:2019) has been prepared by Technical Committee ISO/TC 261 "Additive manufacturing" in collaboration with Technical Committee CEN/TC 438 "Additive Manufacturing" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2020, and conflicting national standards shall be withdrawn at the latest by April 2020.

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**Additive manufacturing — Design —  
Part 2:  
Laser-based powder bed fusion of  
polymers**

*Fabrication additive — Conception —*

*Partie 2: Fusion laser sur lit de poudre polymère*  
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## Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 261, *Additive manufacturing*, in cooperation with ASTM F42, *Additive Manufacturing Technologies*, on the basis of a partnership agreement between ISO and ASTM International with the aim to create a common set of ISO/ASTM standards on additive manufacturing.

A list of all parts in the ISO 52911 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

## ISO/ASTM 52911-2:2019(E)

### Introduction

Laser-based powder bed fusion of polymers (LB-PBF/P) describes an additive manufacturing (AM) process and offers an additional manufacturing option alongside established processes. LB-PBF/P has the potential to reduce manufacturing time and costs, and increase part functionality. Practitioners are aware of the strengths and weaknesses of conventional, long-established manufacturing processes, such as cutting, joining and shaping processes (e.g. by machining, welding or injection moulding) and of giving them appropriate consideration at the design stage and when selecting the manufacturing process. In the case of LB-PBF/P and AM in general, design and manufacturing engineers only have a limited pool of experience. Without the limitations associated with conventional processes, the use of LB-PBF/P offers designers and manufacturers a high degree of freedom and this requires an understanding about the possibilities and limitations of the process.

The ISO 52911 series provides guidance for different powder bed fusion (PBF) technologies. It is intended that the series will include ISO 52911-1 on laser-based powder bed fusion of metals (LB-PBF/M), this document on LB-PBF/P, and ISO 52911-3<sup>1)</sup> on electron beam powder bed fusion of metals (EB-PBF/M). [Clauses 1 to 5](#), where general information including terminology and the PBF process is provided, are similar throughout the series. The subsequent clauses focus on the specific technology.

This document is based on VDI 3405-3:2015<sup>[8]</sup>. It provides support to technology users, such as design and production engineers, when designing parts that need to be manufactured by means of LB-PBF/P. It will help practitioners to explore the benefits of LB-PBF/P and to recognize the process-related limitations when designing parts. It also builds on ISO/ASTM 52910<sup>[4]</sup> to extend the requirements, guidelines and recommendations for AM design to include the PBF process.

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