
**Microbeam analysis — Scanning
electron microscopy — Vocabulary**

*Analyse par microfaisceaux — Microscopie électronique à balayage
— Vocabulaire*

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: Foreword - Supplementary information

The committee responsible for this document is ISO/TC 202, *Microbeam analysis*, Subcommittee SC 1, *Terminology*.

This second edition cancels and replaces the first edition (ISO 22493:2008), of which it constitutes a minor revision.

Introduction

The scanning electron microscopy (SEM) technique is used to observe and characterize the surface morphology and structure of solid materials, such as metal alloys, ceramics, glasses, minerals, polymers, powders, etc., on a spatial scale of micrometer down to nanometer laterally. In addition, three-dimensional structure can be generated by using a combination of focused ion beam and scanning-electron-based analysis techniques. The SEM technique is based on the physical mechanism of electron optics, electron scattering and secondary electron emission.

As a major sub-field of microbeam analysis (MBA), the SEM technique is widely applied in diverse sectors (high-tech industries, basic industries, metallurgy and geology, biology and medicine, environmental protection, trade, etc.) and has a strong business base that needs standardization.

Standardizing the terminology of a technical field is one of the basic prerequisites for development of standards on other aspects of that field.

This International Standard is relevant to the need for an SEM terminology that contains consistent definitions of terms as they are used in the practice of scanning electron microscopy by the international scientific and engineering communities that employ the technique. This International Standard is the second one developed in a package of standards on electron probe microanalysis (EPMA), scanning electron microscopy (SEM), analytical electron microscopy (AEM), energy-dispersive X-ray spectroscopy (EDS), etc., developed or to be developed by Technical Committee ISO/TC 202, *Microbeam analysis*, Subcommittee SC 1, *Terminology*, to cover the complete field of MBA.

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Microbeam analysis — Scanning electron microscopy — Vocabulary

1 Scope

This International Standard defines terms used in the practice of scanning electron microscopy (SEM). It covers both general and specific concepts, classified according to their hierarchy in a systematic order, with those terms that have already been defined in ISO 23833 also included, where appropriate.

This International Standard is applicable to all standardization documents relevant to the practice of SEM. In addition, some clauses of this International Standard are applicable to documents relevant to related fields (e.g. EPMA, AEM, EDS) for the definition of terms which are relevant to such fields.

2 Abbreviated terms

AEM	analytical electron microscope/microscopy
BSE (BE)	backscattered electron
CPSEM	controlled pressure scanning electron microscope/microscopy
CRT	cathode ray tube
EBIC	electron beam induced current
EBSD	electron backscatter/backscattering diffraction
EDS	energy-dispersive spectrometer/spectrometry
EPMA	electron probe microanalyser/analysis
ESEM	environmental scanning electron microscope/microscopy
FWHM	full width at half maximum
SE	secondary electron
SEM	scanning electron microscope/microscopy
VPSEM	variable-pressure scanning electron microscope/microscopy

3 Terms and definitions used in the physical basis of SEM

3.1

electron optics

science that deals with the passage of electrons through electrostatic and/or electromagnetic fields

3.1.1

electron source

device that generates electrons necessary for forming an electron beam in the electron optical system

3.1.1.1

energy spread

diversity of energy of electrons

3.1.1.2

effective source size

effective dimension of the electron source

3.1.2

electron emission

ejection of electrons from the surface of a material under given excitation conditions

3.1.2.1

field emission

electron emission caused by the strong electric field on and near the surface of a material

3.1.2.1.1

cold field emission

field emission in which the emission process relies purely on the high-strength electrostatic field in a high-vacuum environment with the cathode operating at ambient temperature

3.1.2.1.2

thermal field emission

Schottky emission

field emission in which the emission process relies on both the elevated temperature of the cathode tip and an applied electric field of high voltage in a high-vacuum environment

3.1.2.2

thermionic emission

electron emission that relies on the use of high temperature to enable electrons in the cathode to overcome the work function energy barrier and escape into the vacuum

3.1.3

electron lens

basic component of an electron optical system, using an electrostatic and/or electromagnetic field to change the trajectories of the electrons passing through it

3.1.3.1

electrostatic lens

electron lens employing an electrostatic field formed by a specific configuration of electrodes

3.1.3.2

electromagnetic lens

electron lens employing an electromagnetic field formed by a specific configuration of electromagnetic coil (or permanent magnet) and pole piece

3.1.4

focusing

aiming the electrons onto a particular point using an electron lens

3.1.5

demagnification

numerical value by which the diameter of the electron beam exiting a lens is reduced in comparison to the diameter of the electron beam entering the lens

3.2

electron scattering

electron deflection and/or its kinetic energy loss as a result of collision(s) with target atom(s) or electron(s)

3.2.1

elastic scattering

electron scattering in which energy and momentum are conserved in the collision system

3.2.1.1**backscattering**

electron scattering in which the incident electrons scatter backwards and out of the target after suffering deflections

3.2.2**inelastic scattering**

electron scattering in which energy and/or momentum are not conserved in the collision system

Note 1 to entry: For inelastic scattering, the electron trajectory is modified by a small angle, generally less than 0,01 rad.

3.2.3**scattering cross-section**

hypothetical area normal to the incident radiation that would geometrically intercept the total amount of radiation actually scattered by a scattering particle

Note 1 to entry: Scattering cross-section is usually expressed only as area (m²).

3.2.4**mean free path**

mean distance between electron scattering events in any material

3.2.5**Bethe range**

estimate of the total distance an electron can travel in any material (including vacuum and a target), obtained by integrating the Bethe stopping power equation over the energy range from the incident value to a low threshold value (e.g. 1 keV)

Note 1 to entry: This assumes that the electron loses energy continuously in the material rather than as occurs in practice where energy is lost in discrete scattering events.

3.3**backscattered electron****BSE**

electron ejected from the entrance surface of the specimen by the backscattering process

Note 1 to entry: By convention, an electron ejected with an energy greater than 50 eV may be considered as a backscattered electron.

3.3.1**backscattering coefficient****BSE yield**

η

ratio of the total number of backscattered electrons to the total number of incident electrons

3.3.2**BSE angular distribution**

distribution of backscattered electrons as a function of their emitting angle relative to the specimen surface normal

3.3.3**BSE atomic number dependence**

variation of backscattering coefficient as a function of the atomic number of the specimen

3.3.4**BSE beam energy dependence**

variation of backscattering coefficient with beam energy

3.3.5

BSE depth distribution

distribution describing the locations of the electrons at their maximum depth in the specimen before subsequently being backscattered from the specimen surface

3.3.6

BSE energy distribution

distribution of backscattered electrons as a function of their emitting energy

3.3.7

BSE escape depth

maximum depth in a specimen from which a backscattered electron may emerge

3.3.8

BSE lateral spatial distribution

two-dimensional distribution of backscattered electrons escaping as a function of the distance from the beam impact point to the lateral position of escape

3.4

secondary electron

electron emitted from a specimen as a result of bombardment by the primary electrons

Note 1 to entry: By convention, an electron with energy less than 50 eV is considered as a secondary electron.

3.4.1

SE yield

secondary electron coefficient

total number of secondary electrons per incident electron

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3.4.2

SE angular distribution

distribution of secondary electrons as a function of their emitting angle relative to the surface normal

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electrons as a function of their emitting angle relative to the surface normal

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3.4.3

SE energy distribution

distribution of secondary electrons as a function of their emitting energy

3.4.4

SE escape depth

maximum depth under a surface from which secondary electrons are emitted

3.4.5

SE tilt dependence

effect on secondary electrons of the specimen tilt which accompanies a change in incident beam angle

3.4.6

SE₁ (SE_I)

secondary electrons that are generated by the incident beam electrons within the specimen

3.4.7

SE₂ (SE_{II})

secondary electrons that are generated by the backscattered electrons within the specimen

3.4.8

SE₃ (SE_{III})

secondary electrons that are generated by the electrons backscattered from the specimen somewhere remotely beyond the point of incidence

3.4.9**SE₄ (SE_{IV})**

secondary electrons that are generated by the incident beam electrons within the electron optical column

3.5**electron penetration**

physical process of forwards travelling by an energetic incident beam electron before losing all its energy within the target (specimen)

3.5.1**electron range**

measure of the straight-line penetration distance of electrons in a solid

3.5.2**interaction volume**

volume below the incident electron beam impact area at the specimen surface, within which the beam electrons travel and experience elastic and inelastic scattering

3.5.3**information volume**

volume of the specimen from which the measured signal originates

3.5.4**penetration depth**

depth to which an incident electron travels in a target

3.5.5**Monte Carlo simulation**

calculation that simulates stochastic physical processes (here: the electron diffusion in the solid state) and thus can be used to model the electron probe-sample interaction and SEM image formation

3.6**electron channelling**

physical process occurring in crystalline materials of greater electron penetration along directions of low atomic density

3.7**electron diffraction**

physical process of particularly strong scattering of the incident electron beam at certain angles relative to the atomic planes in a crystal

3.7.1**electron backscattering diffraction****EBSD**

diffracting process that arises between the backscattered electrons and the atomic planes of a specimen illuminated by the incident electron beam

4 Terms and definitions used in SEM instrumentation**4.1****electron gun**

component that produces an electron beam with a well-defined kinetic energy

4.1.1**field emission gun**

electron gun employing field emission