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**Virgin cork, raw reproduction cork,  
ramassage, gleanings, burnt cork,  
corkwaste, boiled cork pieces and raw  
corkwaste — Definitions and packaging**

*Liège mâle, liège de reproduction cru, liège de ramassage, liège  
gisant, liège flambé, déchets, morceaux de liège bouillis et rebuts  
bouillis — Définitions et emballage*

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#)

The committee responsible for this document is ISO/TC 87, *Cork*.

This third edition cancels and replaces the second edition (ISO 1215:1986), which has been technically revised.

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# Virgin cork, raw reproduction cork, ramassage, gleanings, burnt cork, corkwaste, boiled cork pieces and raw corkwaste — Definitions and packaging

## 1 Scope

This International Standard applies to commercially dry virgin cork, raw reproduction cork, ramassage, gleanings, burnt cork, corkwaste, boiled cork pieces, and boiled corkwaste and specifies the conditions of packaging for each type.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 633, *Cork — Vocabulary*

ISO 2386, *Corkwood in planks, virgin cork, ramassage, gleanings, corkwood refuse and corkwaste — Determination of moisture content*

## 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 633 and ISO 2386 and the following apply.

### 3.1

#### commercially dry corkwood

corkwood in which the moisture content, determined in accordance with ISO 2386, is not higher than 14 %

Note 1 to entry: Virgin cork, raw reproduction cork, ramassage, gleanings, burnt cork, corkwaste, boiled cork pieces, and boiled corkwaste are types of corkwood.

### 3.2

#### packaging mass

combined mass of the *commercially dry corkwood* (3.1) and its package

## 4 Packaging

The types of cork to which the present standard applies shall be packed, unless agreed otherwise, in nets or in bags.

The packaging mass (nets, bags, or other packaging contractually accepted) shall not be superior to 3 % of the total mass of the conditioned ball whose moisture is less than 14 %.

## 5 Marking

The packaging shall indicate the type of cork conditioning, the name or trademark of the producer and/or exporter, as well as the country of origin.

## 6 Losses during transport

The losses allowed during normal conditions of transport shall not exceed 3 % of the gross mass of the package, referred to as having less than 14 % moisture content.

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