



SLOVENSKI STANDARD
SIST EN 17235:2024

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Trajne sidrne naprave in varnostni kavljji

Permanent anchor devices and safety hooks

Permanente Anschlageinrichtungen und Sicherheitsdachhaken

Dispositifs d'ancrage et systèmes d'ancrage avec crochet de sécurité fixés à demeure

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Permanent anchor devices and safety hooks

Dispositifs d'ancrage et systèmes d'ancrage avec
crochet de sécurité fixés à demeure

Permanente Anschlagseinrichtungen und
Sicherheitsdachhaken

This European Standard was approved by CEN on 24 June 2024.

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Contents

	Page
European foreword.....	4
Introduction	5
1 Scope.....	6
2 Normative references.....	6
3 Terms, definitions, symbols and abbreviated terms.....	8
3.1 Terms and definitions	8
3.2 Symbols and abbreviated terms	13
4 Product characteristics.....	13
4.1 General.....	13
4.2 Mechanical resistance	13
4.3 Water permeability	13
4.4 Kit A.....	14
4.5 Kit B.....	14
4.6 Kit C	15
4.7 Kit D.....	15
5 Test methods	16
5.1 General.....	16
5.2 Test arrangements and apparatus.....	19
5.2.1 Test lanyard and determination of free fall distance	19
5.2.2 Test apparatus for static tests	20
5.3 Kit A.....	20
5.3.1 General.....	20
5.3.2 Dynamic test	21
5.3.3 Breaking load test.....	22
5.4 Kit B.....	22
5.4.1 General.....	22
5.4.2 Hook base test	23
5.4.3 Dynamic test	23
5.4.4 Breaking load test.....	24
5.5 Kit C.....	24
5.5.1 General.....	24
5.5.2 Test arrangements.....	25
5.5.3 Dynamic test	27
5.5.4 Breaking load test.....	28
5.6 Kit D.....	28
5.6.1 General.....	28
5.6.2 Test arrangement.....	29
5.6.3 Dynamic test	32
5.6.4 Breaking load test.....	32
5.7 Corrosion resistance.....	33
5.8 Water permeability	33
5.9 Test report.....	33
6 Assessment and verification of constancy of performance (AVCP)	34
6.1 General.....	34
6.2 Assessment of performance.....	34

6.2.1	General	34
6.2.2	Test samples, testing and assessment criteria.....	35
6.3	Verification of constancy of performance.....	35
6.3.1	Factory production control (FPC).....	35
6.3.2	Initial inspection of factory and of FPC.....	37
6.3.3	Continuous surveillance of FPC	37
6.3.4	Audit-testing of samples.....	37
Annex ZA (informative)	Relationship of this European Standard with Regulation (EU) No. 305/2011	38
ZA.1	Scope and relevant characteristics	38
ZA.2	System of Assessment and Verification of Constancy of Performance (AVCP)	40
ZA.3	Assignment of AVCP tasks	40
	Bibliography	42

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EN 17235:2024 (E)**European foreword**

This document (EN 17235:2024) has been prepared by Technical Committee CEN/TC 128 “Roof covering products for discontinuous laying and products for wall cladding”, the secretariat of which is held by NBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2025, and conflicting national standards shall be withdrawn at the latest by June 2026.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a standardization request addressed to CEN/CENELEC by the European Commission. The Standing Committee of the EFTA States subsequently approves these requests for its Member States.

For the relationship with EU Legislation, see informative Annex ZA, which is an integral part of this document.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

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Introduction

A reliable anchor device and safety hook are essential components to attach any personal fall protection equipment.

This document is intended to act as a complementary standard for existing European Standards covering other components used in fall protection systems.

Permanent anchor devices and safety hooks intend to prevent persons from falling and to arrest falls used in and on buildings and civil engineering works. These products meant to be secured in such a way that they are part of the construction work and intended to ensure the safety in use or in the functioning of a construction work.

The purpose and scope of application and the performance characteristics are based on the need that, in the case of fall from height, anchor kits and safety hook kits bear the dynamic force peak value generated by the mass of one or more persons, including any equipment carried.

This document is intended for the testing of new products before placing them on the market and gives only minimum performance characteristics. It is essential that safety hooks and permanent anchor devices are designed and manufactured so that, in the foreseeable conditions of use for which they are intended, the user is able to perform the risk-related activity while being appropriately protected at the highest possible level.

Manufacturers may wish to bear these points in mind when deciding on the actual performance of their products.

These products protect against fatal injury and therefore special characteristics apply.

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EN 17235:2024 (E)**1 Scope**

This document specifies assessment of characteristics for anchor devices and safety hooks intended to be used with personal fall protection systems to prevent persons from falling and arrest falls, both permanently fixed on or into buildings and civil engineering works.

The safety hooks covered under this standard are also intended to for the attachment of mobile roof ladders or work platforms and have an opening of not less than 80 mm and not more than 150 mm, see Figure 2. The height h of the hook is at least 120 mm.

NOTE The personal fall protection systems are used according to EN 363:2018.

This standard also covers the fastening kits used to secure the anchor devices or safety hooks on or into the load bearing structure.

It specifies essential dimensions, materials and criteria to assess the performance of representative load bearing structures.

This standard describes the methods and criteria to assess the performance and durability of the following anchor kits:

- Kit A (Anchor kit incorporating a single anchor device);
- Kit B (Anchor kit incorporating a safety hook);
- Kit C (Anchor kit incorporating a horizontal wire anchor line);
- Kit D (Anchor kit incorporating a horizontal rail anchor line).

The kits described in this standard consist usually of several components. They are intended to be evaluated as a kit in its entirety.

This standard is not applicable to:

- Temporary anchor devices according to EN 795:2012;
- Facilities for roof access according to EN 516:2006;
- Permanently fixed ladders on roofs according to EN 12951:2004.
- Permanent anchor devices and safety hooks fixed with nails.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies.

EN 206:2013+A2:2021, *Concrete — Specification, performance, production and conformity*

EN 338:2016, *Structural timber — Strength classes*

EN 364:1992, *Personal protective equipment against falls from a height — Test methods*

EN 892:2012+A3:2023, *Mountaineering equipment — Dynamic mountaineering ropes — Safety requirements and test methods*

EN 1090-4:2018, *Execution of steel structures and aluminium structures — Part 4: Technical requirements for cold-formed structural steel elements and cold-formed structures for roof, ceiling, floor and wall applications*

EN 1090-5:2017, *Execution of steel structures and aluminium structures — Part 5: Technical requirements for cold-formed structural aluminium elements and cold-formed structures for roof, ceiling, floor and wall applications*

EN 1396:2023, *Aluminium and aluminium alloys — Coil coated sheet and strip for general applications — Specifications*

EN 1993-1-4:2006¹, *Eurocode 3 — Design of steel structures — Part 1-4: General rules — Supplementary rules for stainless steels*

EN 1999-1-1:2023, *Eurocode 9 — Design of aluminium structures — Part 1-1: General rules*

EN 1999-1-4:2023, *Eurocode 9 — Design of aluminium structures — Part 1-4: Cold-formed structural sheeting*

EN 10025-1:2004, *Hot rolled products of structural steels — Part 1: General technical delivery conditions*

EN 10204:2004, *Metallic products — Types of inspection documents*

EN 10346:2015, *Continuously hot-dip coated steel flat products for cold forming — Technical delivery conditions*

EN 14782:2006, *Self-supporting metal sheet for roofing, external cladding and internal lining — Product specification and requirements*

EN 14783:2013, *Fully supported metal sheet and strip for roofing, external cladding and internal lining — Product specification and requirements*

EN ISO 1461:2022, *Hot dip galvanized coatings on fabricated iron and steel articles — Specifications and test methods (ISO 1461:2022)*

EN ISO 12944-1:2017, *Paints and varnishes — Corrosion protection of steel structures by protective paint systems — Part 1: General introduction (ISO 12944-1:2017)*

EN ISO 12944-2:2017, *Paints and varnishes — Corrosion protection of steel structures by protective paint systems — Part 2: Classification of environments (ISO 12944-2:2017)*

EN ISO 12944-3:2017, *Paints and varnishes — Corrosion protection of steel structures by protective paint systems — Part 3: Design considerations (ISO 12944-3:2017)*

EN ISO 12944-4:2017, *Paints and varnishes — Corrosion protection of steel structures by protective paint systems — Part 4: Types of surface and surface preparation (ISO 12944-4:2017)*

EN ISO 12944-5:2019, *Paints and varnishes — Corrosion protection of steel structures by protective paint systems — Part 5: Protective paint systems (ISO 12944-5:2019)*

¹ As impacted by EN 1993-1-4:2006+A1:2015 and EN 1993-1-4:2006+A2:2020.

EN 17235:2024 (E)

EN ISO 12944-6:2018, *Paints and varnishes — Corrosion protection of steel structures by protective paint systems — Part 6: Laboratory performance test methods (ISO 12944-6:2018)*

EN ISO 12944-7:2017, *Paints and varnishes — Corrosion protection of steel structures by protective paint systems — Part 7: Execution and supervision of paint work (ISO 12944-7:2017)*

EN ISO 12944-8:2017, *Paints and varnishes — Corrosion protection of steel structures by protective paint systems — Part 8: Development of specifications for new work and maintenance (ISO 12944-8:2017)*

EN ISO 12944-9:2018, *Paints and varnishes — Corrosion protection of steel structures by protective paint systems — Part 9: Protective paint systems and laboratory performance test methods for offshore and related structures (ISO 12944-9:2018)*

EN ISO 14713-1:2017, *Zinc coatings — Guidelines and recommendations for the protection against corrosion of iron and steel in structures — Part 1: General principles of design and corrosion resistance (ISO 14713-1:2017)*

EN ISO 14713-2:2020, *Zinc coatings — Guidelines and recommendations for the protection against corrosion of iron and steel in structures — Part 2: Hot dip galvanizing (ISO 14713-2:2019)*

EN ISO 14713-3:2017, *Zinc coatings — Guidelines and recommendations for the protection against corrosion of iron and steel in structures — Part 3: Sherardizing (ISO 14713-3:2017)*

3 Terms, definitions, symbols and abbreviated terms

For the purposes of this document, the following terms and definitions apply.

3.1 Terms and definitions**3.1.1****permanent anchor device**

anchor device installed to load bearing structure or permanently secured by a roof layer (e.g. green-roof) is intended to remain on or in the structure

3.1.2**anchor device**

assembly of elements which incorporates one or more anchor points or traveller

3.1.3**anchor kit**

kit incorporating a permanent anchor device or safety hook and the appropriate fastening kit for the load bearing structure

3.1.4**load bearing structure**

part of the building and civil engineering work *which is able to carry potential loads*

3.1.5**anchor point**

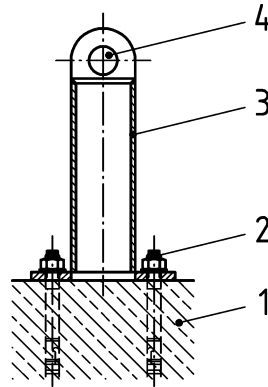
dedicated point on an anchor device or safety hook, which is designed for attaching personal fall protection equipment

3.1.6**anchor system**

system incorporating a permanent anchor device or safety hook and fastening kit installed on or into the representative load bearing structure

3.1.7**single anchor device**

anchor comprising a single permanent and stationary anchor device which includes one or more anchor points

**Key**

- 1 load-bearing structure
- 2 fastening kit (e.g. with resin bonding)
- 3 anchor device
- 4 anchor point

Figure 1 — Example of a Kit A

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3.1.8 safety hook

permanent device with an anchor point and a hook shaped element to attach temporary roof ladders and temporary work platforms

Note 1 to entry: Safety hooks are not intended to be used for permanent roof ladders or permanent platforms.

EN 17235:2024 (E)

**Key**

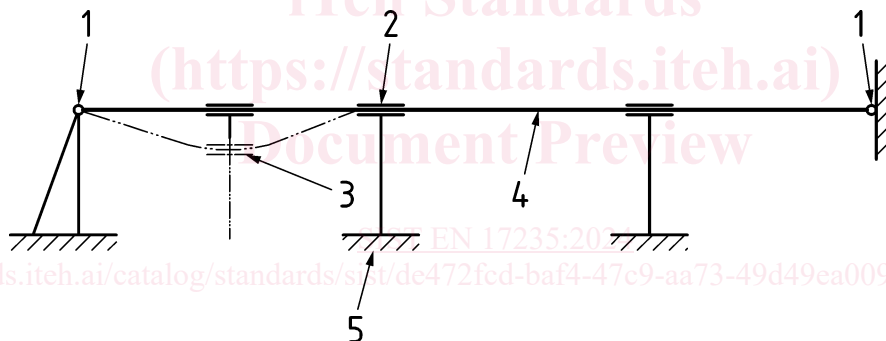
- 1 fastening kit
- 2 ladder hook
- 3 anchor point
- 4 load-bearing roof construction

Figure 2 — Examples of Kit B

3.1.9

wire anchor line

anchor device comprising a nominally taut permanent anchor line to which the personal fall protection system can be attached directly either by a connector or a traveller

**Key**

- 1 extremity anchor
- 2 intermediate anchor
- 3 traveller/connector
- 4 wire anchor line
- 5 load bearing structure

Figure 3 — Example of a Kit C

3.1.10

rail anchor line

anchor device comprising a permanent rigid anchor line to which the personal fall protection system can be attached directly either by a connector or a traveller