

SLOVENSKI STANDARD
oSIST prEN ISO 12215-6:2018
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Mala plovila - Konstrukcija trupa in zahtevane lastnosti - 6. del: Struktura in podrobnosti (ISO 12215-6:2008)

Small craft - Hull construction and scantlings - Part 6: Structural arrangements and details (ISO 12215-6:2008)

Kleine Wasserfahrzeuge - Rumpfbauweise und Dimensionierung - Teil 6: Bauanordnung und Details (ISO 12215-6:2008)

Petits navires - Construction de coques et échantillonnage - Partie 6: Dispositions structurelles et détails de construction (ISO 12215-6:2008)

Ta slovenski standard je istoveten z: prEN ISO 12215-6

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ICS:

47.020.10	Ladijski trupi in njihovi konstrukcijski elementi	Hulls and their structure elements
47.080	Čolni	Small craft

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NORME EUROPÉENNE
EUROPÄISCHE NORM

DRAFT
prEN ISO 12215-6

December 2017

ICS 47.080

Will supersede EN ISO 12215-6:2008

English Version

**Small craft - Hull construction and scantlings - Part 6:
Structural arrangements and details (ISO 12215-6:2008)**

Petits navires - Construction de coques et
échantillonnage - Partie 6: Dispositions structurelles et
détails de construction (ISO 12215-6:2008)

Kleine Wasserfahrzeuge - Rumpfbauweise und
Dimensionierung - Teil 6: Bauanordnung und Details
(ISO 12215-6:2008)

This draft European Standard is submitted to CEN members for enquiry. It has been drawn up by the Technical Committee CEN/SS T01.

If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

This draft European Standard was established by CEN in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

Warning : This document is not a European Standard. It is distributed for review and comments. It is subject to change without notice and shall not be referred to as a European Standard.



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COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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Contents

	Page
European foreword.....	3
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of Directive 2013/53/EU aimed to be covered	4

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European foreword

The text of ISO 12215-6:2008 has been prepared by Technical Committee ISO/TC 188 “Small craft” of the International Organization for Standardization (ISO) and has been taken over as prEN ISO 12215-6:2017.

This document is currently submitted to the CEN Enquiry.

This document will supersede EN ISO 12215-6:2008.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive 2013/53/EU.

For relationship with EU Directive 2013/53/EU, see informative Annex ZA, which is an integral part of this document.

Endorsement notice

The text of ISO 12215-6:2008 has been approved by CEN as prEN ISO 12215-6:2017 without any modification.

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Annex ZA (informative)

Relationship between this European Standard and the Essential Requirements of Directive 2013/53/EU aimed to be covered

This European standard has been prepared under a Commission's standardization request M/542 C(2015) 8736 final to provide one voluntary means of conforming to Essential Requirements of Directive 2013/53/EU.

Once this standard is cited in the Official Journal of the European Union under that Directive, compliance with the normative clauses of this standard given in Table ZA.1 confers, within the limits of the scope of this standard, a presumption of conformity with the corresponding Essential Requirements of that Directive and associated EFTA regulations.

Table ZA.1: Correspondence between this European Standard and Annex I of Directive 2013/53/EU

Corresponding annexes/paragraphs of Directive 2013/53/EU	Clauses/sub-clauses of this standard	Comments
Annex I, Part A, 3.1 - Structure	All clauses	This part of this standard supports EN ISO 12215-5 and deals with specific structural details and other structural components for monohull and multihull craft constructed from fibre reinforced plastics, aluminium or steel alloys, wood or similar suitable materials that are not explicitly included in Parts 5; 7; 8 and 9.

WARNING 1 — Presumption of conformity stays valid only as long as a reference to this European Standard is maintained in the list published in the Official Journal of the European Union. Users of this standard should consult frequently the latest list published in the Official Journal of the European Union.

WARNING 2 — Other Union legislation may be applicable to the product(s) falling within the scope of this standard.

INTERNATIONAL STANDARD

ISO
12215-6

First edition
2008-04-01

Small craft — Hull construction and scantlings —

Part 6: Structural arrangements and details

Petits navires — Construction de coques et échantillonnages —

Partie 6: Dispositions et détails de construction

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Contents

Page

Foreword.....	v
Introduction	vi
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Symbols	3
5 General.....	4
6 Structural arrangement	4
6.1 Stiffening	4
6.2 Hull girder strength.....	7
6.3 Load transfer	7
6.4 Determination of stiffener spans.....	11
6.5 Window mullions	13
6.6 Sailboat mast support	14
7 Specific structural details for FRP construction	14
7.1 Local reinforcement	14
7.2 Bonding	16
7.3 Major joints.....	21
7.4 Laminate transition.....	25
7.5 Sandwich construction	25
7.6 Attachment of fittings.....	25
7.7 Engine seatings and girders.....	25
7.8 Hull drainage	28
8 Specific structural details for metal construction.....	28
8.1 Design details.....	28
8.2 End connections	28
8.3 Increased hull plating	28
8.4 Protective keel.....	28
8.5 Hull drainage	29
8.6 Machinery spaces	29
8.7 Good practice welding standards.....	29
8.8 Good practice for riveting or adhesive bonding	29
9 Good practice on laminated wood	30
9.1 Edge sealing.....	30
9.2 Plywood orientation.....	30
9.3 Local scantlings.....	30
9.4 Alternative criteria	31
10 Consideration of other loads	31
11 Other structural components	31
11.1 General.....	31
11.2 Rudder structure and connection	31
11.3 Keel attachment	32
11.4 Introduction and distribution of rigging loads	32
11.5 Other structural components not considered in other parts	32
Annex A (normative) Structural arrangements for category C and D boats.....	33

ISO 12215-6:2008(E)

Annex B (informative) Determination of shear stresses within a stiffener with glued or riveted joints	35
Annex C (informative) Good practice welding procedure	41
Annex D (informative) Longitudinal strength analysis	47
Bibliography	52

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Document Preview

[SIST EN ISO 12215-6:2018](https://standards.iteh.ai/catalog/standards/sist/396fcfe5-dc43-4464-8814-3fd20779289b/sist-en-iso-12215-6-2018)

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 12215-6 was prepared by Technical Committee ISO/TC 188, *Small craft*.

ISO 12215 consists of the following parts, under the general title *Small craft — Hull construction and scantlings*:

- *Part 1: Materials: Thermosetting resins, glass-fibre reinforcement, reference laminate*
- *Part 2: Materials: Core materials for sandwich construction, embedded materials*
- *Part 3: Materials: Steel, aluminium alloys, wood, other materials*
- *Part 4: Workshop and manufacturing*
- *Part 5: Design pressures for monohulls, design stresses, scantlings determination*
- *Part 6: Structural arrangements and details*
- *Part 7: Scantling determination of multihulls*
- *Part 8: Rudders*
- *Part 9: Sailing boats — Appendages and rig attachments*

ISO 12215-6:2008(E)**Introduction**

The underlying reason for preparing this part of ISO 12215 is that standards and recommended practices for loads on the hull and the dimensioning of small craft differ considerably, thus limiting the general worldwide acceptability of boats.

The objective of this part of ISO 12215 is to achieve an overall structural strength that ensures the watertight and weathertight integrity of the craft.

This part of ISO 12215 is considered to have been developed with the application of current practice and sound engineering principles.

Considering future development in technology and boat types, as well as small craft currently outside the scope of this part of ISO 12215, and provided that methods supported by appropriate technology exist, consideration may be given to their use so long as equivalent strength to this part of ISO 12215 is achieved.

Dimensioning in accordance with this part of ISO 12215 is regarded as reflecting current practice, provided that the craft is correctly handled in the sense of good seamanship and that it is equipped and operated at a speed appropriate to the prevailing sea state.

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Small craft — Hull construction and scantlings —

Part 6: Structural arrangements and details

1 Scope

This part of ISO 12215 concerns structural details and structural components not explicitly included in ISO 12215-5, ISO 12215-7, ISO 12215-8 and ISO 12215-9. It applies to monohull and multihull small craft constructed from fibre reinforced plastics (FRP), aluminium or steel alloys, wood or other suitable boat building material, with a hull length, in accordance with ISO 8666, of up to 24 m.

This part of ISO 12215 fulfils two functions. Firstly, it supports ISO 12215-5 by providing further explanations and calculation procedures and formulae. Secondly, it gives a number of examples of arrangements and structural details which illustrate principles of good practice. These principles provide a standard against which alternative arrangements and structural details can be benchmarked, using the equivalence criteria specified in this part of ISO 12215.

NOTE Scantlings derived from this part of ISO 12215 are primarily intended to apply to recreational craft including recreational charter vessels and might not be suitable for performance racing craft.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 8666, *Small craft — Principal data*

ISO 12215-5:2008, *Small craft — Hull construction and scantlings — Part 5: Design pressures for monohulls, design stresses, scantlings determination*

ISO 12215-7, *Small craft — Hull construction and scantlings — Part 7: Scantling determination of multihulls*

ISO 12215-8, *Small craft — Hull construction and scantlings — Part 8: Rudders*

ISO 12215-9, *Small craft — Hull construction and scantlings — Part 9: Appendages and rig attachment*

ISO 12216, *Small craft — Windows, portlights, hatches, deadlights and doors — Strength and watertightness requirements*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1

loaded displacement mass

m_{LDC}

mass of the craft, including all appendages, when in the fully-loaded ready-for-use condition, as defined in ISO 8666

ISO 12215-6:2008(E)

3.2

sailing craft

craft for which the primary means of propulsion is by wind power, and for which $A_S > 0,07(m_{LDC})^{2/3}$ where

A_S is the total profile area of all sails that can be set at one time when sailing closed hauled, as defined in ISO 8666, expressed in m²;

m_{LDC} is the loaded displacement, as defined in ISO 8666, expressed in kg.

NOTE In this part of ISO 12215, non-sailing craft are referred to as motor craft.

3.3

**grid
grillage**

set of transverse stiffeners that intersect a set of longitudinal stiffeners

3.4

secondary stiffener

stiffening element that directly supports the plating

NOTE In a stiffener grillage, secondary stiffeners usually correspond to stiffeners having the lower second moment of area, e.g. stringers, frames, partial bulkheads. The spacing of secondary stiffeners generally corresponds to the shortest unsupported span of the attached plating. In the case of stiffeners with a substantial base width (i.e. top hat stiffeners), the stiffener spacing will be the unsupported panel span plus this base width.

3.5

primary stiffener

stiffening element that supports the secondary stiffening element

NOTE 1 In a stiffener grillage, primary stiffeners usually correspond to stiffeners which have the higher second moment of area, e.g. structural bulkheads, girders, web frames. The spacing of primary stiffeners generally corresponds to the span of secondary stiffeners.

NOTE 2 Some stiffeners, such as bulkheads, deep girders or web frames, may also contribute to resisting global loads.

3.6

stringer

longitudinal stiffener, generally designated a **secondary stiffener** (3.4), which supports the shell plating

3.7

frame

transverse stiffener, generally designated a **secondary stiffener** (3.4), which supports the shell plating

3.8

beam

transverse stiffener, generally designated a **secondary stiffener** (3.4), which supports the deck plating

3.9

web frame

substantial transverse stiffener, generally designated a **primary stiffener** (3.5), which supports stringers and less substantial girders and is usually connected with substantial deck beams

NOTE The spacing of web frames is usually greater than (or some multiple of) the frame or beam spacing.

3.10

floor

substantial transverse bottom stiffener, which may be used to link frames and may also be a partial bulkhead

NOTE Floors are often used to support a cabin sole, so the upper edge is generally horizontal. On sailing craft, floors are traditionally used to support ballast keels.