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Technical product documentation - General principles of representation - Part 3: Views, sections and cuts (ISO 128-3:2020)

Technische Produktdokumentation (TPD) - Allgemeine Grundlagen der Darstellung - Teil 3: Ansichten, Schnitte und Schnittansichten (ISO 128-3:2020)

Documentation technique de produits (TPD) - Principes généraux de représentation - Partie 3: Vues, sections et coupes (ISO 128-3:2020)

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Technical product documentation - General principles of representation - Part 3: Views, sections and cuts (ISO 128-3:2020)

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Technische Produktdokumentation (TPD) - Allgemeine
Grundlagen der Darstellung - Teil 3: Ansichten,
Schnitte und Schnittansichten (ISO 128-3:2020)

This European Standard was approved by CEN on 12 June 2020.

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European foreword

This document (EN ISO 128-3:2020) has been prepared by Technical Committee ISO/TC 10 "Technical product documentation" in collaboration with Technical Committee CEN/SS F01 "Technical drawings" the secretariat of which is held by CCMC.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2021, and conflicting national standards shall be withdrawn at the latest by January 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

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INTERNATIONAL
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128-3

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2020-06

**Technical product documentation
(TPD) — General principles of
representation —**

**Part 3:
Views, sections and cuts**

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*Documentation technique de produits (TPD) — Principes généraux de
représentation —*
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Partie 3: Vues, sections et coupes

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 10, *Technical product documentation*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/SS F01, *Technical drawings*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This first edition cancels and replaces the following documents:

- ISO 128-30:2001
- ISO 128-33:2018
- ISO 128-34:2001
- ISO 128-40:2001
- ISO 128-44:2001
- ISO 128-50:2001

The main changes to these documents are as follows:

- harmonization of the former parts listed above;
- introduction of reference indication for views and enlarged features;
- use of arc arrow in special position of views moved to a former practice annex.

A list of all parts in the ISO 128 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

This document contains generally applicable rules for the presentation of views, sections and cuts in all kinds of technical product documentation. The first angle projection method (formerly referred to as method E) and the third angle projection method (formerly referred to as method A) are described in more detail in ISO 5456-2.

All figures in this document, excluding [Figure 1](#), [Figure 6](#) and [Figure 7](#), have been drawn in first-angle projection method unless other methods are stated. It should be understood that third-angle projection or other methods could have been used equally well without prejudice to the principles established.

The application of views, sections and cuts within drawings of special technical fields varies considerably. Therefore, rules of application specific to technical fields are given in [Annex A](#), [B](#) and [C](#).

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Technical product documentation (TPD) — General principles of representation —

Part 3: Views, sections and cuts

1 Scope

This document specifies the general principles for presenting views, sections and cuts applicable to various kinds of technical drawings (e.g. mechanical, electrical, architectural, civil engineering), following the orthographic projection methods specified in ISO 5456-2. Views and sections for shipbuilding technical drawings are discussed in ISO 128-15. Views and sections for 3D models are discussed in ISO 16792.

Attention has also been given in this document to the requirements of reproduction, including microcopying in accordance with ISO 6428.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 128-2:—¹⁾, *Technical drawings — General principles of presentation — Part 2: Basic conventions for lines*

ISO 129-1, *Technical product documentation (TPD) — Presentation of dimensions and tolerances — Part 1: General principles*

ISO 3098-1, *Technical product documentation — Lettering — Part 1: General requirements*

ISO 5456-2, *Technical drawings — Projection methods — Part 2: Orthographic representations*

ISO 6428, *Technical drawings — Requirements for microcopying*

ISO 10209:2012, *Technical product documentation — Vocabulary — Terms relating to technical drawings, product definition and related documentation*

ISO 15519-1, *Specification for diagrams for process industry — Part 1: General rules*

ISO 81714-1, *Design of graphical symbols for use in the technical documentation of products — Part 1: Basic rules*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 10209 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

1) Under preparation. Stage at the time of publication: ISO/FDIS 128-2:2020.

ISO 128-3:2020(E)**3.1****cut**

sectional view

section (3.2) showing, in addition, outlines beyond the cutting plane

Note 1 to entry: While “cut” is generally used in the construction field, “section” is generally used in the mechanical engineering field, regardless of the definitions in 3.1 or 3.2.

[SOURCE: ISO 10209:2012, 3.11, modified — Note 1 to entry added.]

3.2**section**

representation showing only the outlines of an object lying in one or more cutting planes

Note 1 to entry: While “cut” is generally used in the construction field, “section” is generally used in the mechanical engineering field, regardless of the definitions in 3.1 or 3.2.

[SOURCE: ISO 10209:2012, 3.61, modified — Note 1 to entry added.]

3.3**technical drawing**

drawing showing a technical installation, process or product with a view to clarifying its structure and enabling its construction

Note 1 to entry: For the purpose of this document, the term “technical drawing” is interpreted in the broadest possible sense, encompassing the total package of documentation specifying the product (work piece, subassembly, assembly).

[SOURCE: ISO 5127:2017, 3.4.7.54, modified — Note 1 to entry added.]

4 Basic conventions for views

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4.1 General information on views

The most informative view of an object shall be used as the principle view, taking into consideration, for example, its functioning position, position of manufacturing or mounting.

Each view, with the exception of the front or principal figure (view, plan, principal figure), shall be given clear identification with a capital letter, repeated near the reference arrow needed to indicate the direction of viewing for the relevant view. Whatever the direction of viewing, the capital letter shall always be positioned in normal relation to the direction of reading and be indicated either above or on the right side of the reference arrow.

The reference arrow is defined in [Annex A](#) (for the former practice of arc arrow, see [Annex B](#)), as is the lettering height of the identification.

The designated views may be located irrespective of the principal figure. The capital letters identifying the referenced views shall be placed immediately above the relevant views (see [Figure 1](#)).

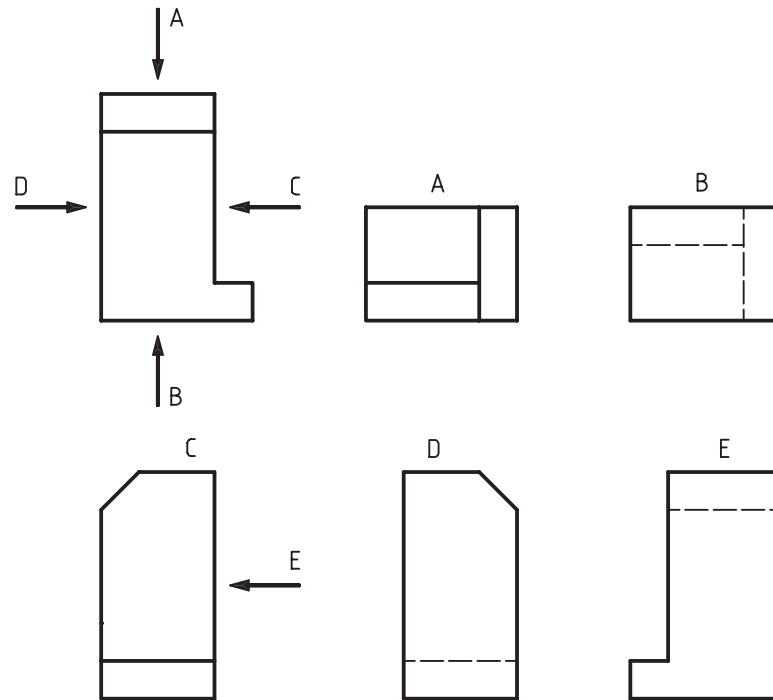


Figure 1 — Identification of referenced views

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For applying views and sections to mechanical engineering technical drawings, [Annex C](#) and [Annex D](#) shall apply. For applying projection methods in building technical drawings, [Annex E](#) shall apply. For applying views, sections and cuts to construction technical drawings, [Annex F](#) shall apply.

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4.2 Choice of views

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When views (including cuts and sections) are needed, these shall be selected according to the following principles:

- limit the number of views (and cuts and sections) to the minimum necessary but sufficient to fully delineate the object without ambiguity;
- avoid the need for hidden outlines and edges;
- avoid unnecessary repetition of a detail.

Views and sections for 3D models are given in ISO 16792.

4.3 Partial views

Features needing specific illustration, but not meriting a full view, can be illustrated using a partial view limited by a continuous narrow line with zigzags of type 01.1 according to ISO 128-2:— (see [Figure 2](#)).