

Designation: C568 – 08a

Standard Specification for Limestone Dimension Stone¹

This standard is issued under the fixed designation C568; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope

1.1 This specification covers the material characteristics, physical requirements, and sampling appropriate to the selection of limestone for general building and structural purposes. Refer to Guides C1242 and C1528 for the appropriate selection and use of limestone dimension stone.

1.2 Dimension limestone shall include stone that is sawed, cut, split, or otherwise finished or shaped and shall specifically exclude molded, cast, or otherwise artificially aggregated units of composed fragments, and also crushed and broken stone.

2. Referenced Documents

2.1 ASTM Standards:²

- C97 Test Methods for Absorption and Bulk Specific Gravity of Dimension Stone
- C99 Test Method for Modulus of Rupture of Dimension Stone
- C119 Terminology Relating to Dimension Stone
- C170 Test Method for Compressive Strength of Dimension Stone
- C241 Test Method for Abrasion Resistance of Stone Subjected to Foot Traffic
- C1242 Guide for Selection, Design, and Installation of Dimension Stone Anchoring Systems
- C1353 Test Method for Abrasion Resistance of Dimension Stone Subjected to Foot Traffic Using a Rotary Platform, Double-Head Abraser
- C1528 Guide for Selection of Dimension Stone for Exterior Use

3. Terminology

3.1 *Definitions*—All definitions are in accordance with Terminology C119.

4. Classification

4.1 Dimension limestone shall be classified into three categories, generally descriptive of those limestones having densities in approximate ranges, as follows:

4.1.1 *I* (*Low-Density*)—Limestone having a density ranging from 110 through 135 lb/ft^3 (1760 through 2160 kg/m³).

4.1.2 II (Medium-Density)—Limestone having a density greater than 135 and not greater than 160 lb/ft³ (2160 through 2560 kg/m³).

4.1.3 *III* (*High-Density*)—Limestone having a density greater than 160 lb/ft^3 (2560 kg/m³).

5. Physical Requirements

5.1 Limestone supplied under this specification shall conform to the physical requirements listed in Table 1.

5.2 Limestone shall be sound, durable, and free of spalls, cracks, open seams, pits, or other defects that are likely to impair its structural integrity in its intended use.

5.3 The desired color and texture, with their permissible natural variations in material characteristics for all material to be produced for the project, shall be established by control samples. Select representative samples by viewing a sufficient number of physical samples prior to production that show the complete range of variations in color and texture of the limestone specified.

6. Sampling

6.1 Samples, if required, for testing to determine the characteristics and physical properties shall be representative of the limestone to be used.

7. Keywords

7.1 calcium carbonate; limestone

Copyright © ASTM International, 100 Barr Harbor Drive, PO Box C700, West Conshohocken, PA 19428-2959, United States.

 $^{^{1}}$ This specification is under the jurisdiction of ASTM Committee C18 on Dimension Stone and is the direct responsibility of Subcommittee C18.03 on Material Specifications.

Current edition approved Oct. 1, 2008. Published November 2008. Originally approved in 1965. Last previous edition approved in 2008 as C568 – 08. DOI: 10.1520/C0568-08A.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.