



Designation: **B265–08a** Designation: **B 265 – 08b**

Standard Specification for Titanium and Titanium Alloy Strip, Sheet, and Plate¹

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This standard has been approved for use by agencies of the Department of Defense.

1. Scope*

- 1.1 This specification² covers annealed titanium and titanium alloy strip, sheet, and plate as follows:
- 1.1.1 *Grade 1*—Unalloyed titanium,
 - 1.1.2 *Grade 2*—Unalloyed titanium,
 - 1.1.2.1 *Grade 2H*—Unalloyed titanium (Grade 2 with 58 ksi minimum UTS),
 - 1.1.3 *Grade 3*—Unalloyed titanium,
 - 1.1.4 *Grade 4*—Unalloyed titanium,
 - 1.1.5 *Grade 5*—Titanium alloy (6 % aluminum, 4 % vanadium),
 - 1.1.6 *Grade 6*—Titanium alloy (5 % aluminum, 2.5 % tin),
 - 1.1.7 *Grade 7*—Unalloyed titanium plus 0.12 to 0.25 % palladium,
 - 1.1.7.1 *Grade 7H*—Unalloyed titanium plus 0.12 to 0.25 % palladium (Grade 7 with 58 ksi minimum UTS),
 - 1.1.8 *Grade 9*—Titanium alloy (3.0 % aluminum, 2.5 % vanadium),
 - 1.1.9 *Grade 11*—Unalloyed titanium plus 0.12 to 0.25 % palladium,
 - 1.1.10 *Grade 12*—Titanium alloy (0.3 % molybdenum, 0.8 % nickel),
 - 1.1.11 *Grade 13*—Titanium alloy (0.5 % nickel, 0.05 % ruthenium),
 - 1.1.12 *Grade 14*—Titanium alloy (0.5 % nickel, 0.05 % ruthenium),
 - 1.1.13 *Grade 15*—Titanium alloy (0.5 % nickel, 0.05 % ruthenium),
 - 1.1.14 *Grade 16*—Unalloyed titanium plus 0.04 to 0.08 % palladium,
 - 1.1.14.1 *Grade 16H*—Unalloyed titanium plus 0.04 to 0.08 % palladium (Grade 16 with 58 ksi minimum UTS),
 - 1.1.15 *Grade 17*—Unalloyed titanium plus 0.04 to 0.08 % palladium,
 - 1.1.16 *Grade 18*—Titanium alloy (3 % aluminum, 2.5 % vanadium) plus 0.04 to 0.08 % palladium,
 - 1.1.17 *Grade 19*—Titanium alloy (3 % aluminum, 8 % vanadium, 6 % chromium, 4 % zirconium, 4 % molybdenum),
 - 1.1.18 *Grade 20*—Titanium alloy (3 % aluminum, 8 % vanadium, 6 % chromium, 4 % zirconium, 4 % molybdenum) plus 0.04 % to 0.08 % palladium,
 - 1.1.19 *Grade 21*—Titanium alloy (15 % molybdenum, 3 % aluminum, 2.7 % niobium, 0.25 % silicon),
 - 1.1.20 *Grade 23*—Titanium alloy (6 % aluminum, 4 % vanadium with extra low interstitial elements, ELI),
 - 1.1.21 *Grade 24*—Titanium alloy (6 % aluminum, 4 % vanadium) plus 0.04 % to 0.08 % palladium,
 - 1.1.22 *Grade 25*—Titanium alloy (6 % aluminum, 4 % vanadium) plus 0.3 % to 0.8 % nickel and 0.04 % to 0.08 % palladium,
 - 1.1.23 *Grade 26*—Unalloyed titanium plus 0.08 to 0.14 % ruthenium,
 - 1.1.23.1 *Grade 26H*—Unalloyed titanium plus 0.08 to 0.14 % ruthenium (Grade 26 with 58 ksi minimum UTS),
 - 1.1.24 *Grade 27*—Unalloyed titanium plus 0.08 to 0.14 % ruthenium,
 - 1.1.25 *Grade 28*—Titanium alloy (3 % aluminum, 2.5 % vanadium) plus 0.08 to 0.14 % ruthenium,
 - 1.1.26 *Grade 29*—Titanium alloy (6 % aluminum, 4 % vanadium with extra low interstitial elements, ELI) plus 0.08 to 0.14 % ruthenium,
 - 1.1.27 *Grade 30*—Titanium alloy (0.3 % cobalt, 0.05 % palladium),
 - 1.1.28 *Grade 31*—Titanium alloy (0.3 % cobalt, 0.05 % palladium),
 - 1.1.29 *Grade 32*—Titanium alloy (5 % aluminum, 1 % tin, 1 % zirconium, 1 % vanadium, 0.8 % molybdenum),
 - 1.1.30 *Grade 33*—Titanium alloy (0.4 % nickel, 0.015 % palladium, 0.025 % ruthenium, 0.15 % chromium),
 - 1.1.31 *Grade 34*—Titanium alloy (0.4 % nickel, 0.015 % palladium, 0.025 % ruthenium, 0.15 % chromium),
 - 1.1.32 *Grade 35*—Titanium alloy (4.5 % aluminum, 2 % molybdenum, 1.6 % vanadium, 0.5 % iron, 0.3 % silicon),

¹ This specification is under the jurisdiction of ASTM Committee B10 on Reactive and Refractory Metals and Alloys and is the direct responsibility of Subcommittee B10.01 on Titanium.

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² For ASME Boiler and Pressure Vessel Code applications see related Specifications SB-265 in Section II of that Code.

*A Summary of Changes section appears at the end of this standard.

- 1.1.33 *Grade 36*—Titanium alloy (45 % niobium),
- 1.1.34 *Grade 37*—Titanium alloy (1.5 % aluminum), and
- 1.1.35 *Grade 38*—Titanium alloy (4 % aluminum, 2.5 % vanadium, 1.5 % iron).

NOTE 1—H grade material is identical to the corresponding numeric grade (that is, Grade 2H = Grade 2) except for the higher guaranteed minimum UTS, and may always be certified as meeting the requirements of its corresponding numeric grade. Grades 2H, 7H, 16H, and 26H are intended primarily for pressure vessel use.

The H grades were added in response to a user association request based on its study of over 5200 commercial Grade 2, 7, 16, and 26 test reports, where over 99 % met the 58 ksi minimum UTS.

1.2 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

2. Referenced Documents

2.1 *ASTM Standards*:³

E 8 Test Methods for Tension Testing of Metallic Materials

E 29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications

~~E 190 Test Method for Guided Bend Test for Ductility of Welds~~ 290 Test Methods for Bend Testing of Material for Ductility

E 539 Test Method for X-Ray Fluorescence Spectrometric Analysis of 6Al-4V Titanium Alloy

E 1409 Test Method for Determination of Oxygen and Nitrogen in Titanium and Titanium Alloys by the Inert Gas Fusion Technique

E 1447 Test Method for Determination of Hydrogen in Titanium and Titanium Alloys by the Inert Gas Fusion Thermal Conductivity/Infrared Detection Method

E 1941 Test Method for Determination of Carbon in Refractory and Reactive Metals and Their Alloys

E 2371 Test Method for Analysis of Titanium and Titanium Alloys by Atomic Emission Plasma Spectrometry

E 2626 Guide for Spectrometric Analysis of Reactive and Refractory Metals

3. Terminology

3.1 *Definitions of Terms Specific to This Standard*:

3.1.1 Any product 0.187 in. (4.75 mm) and under in thickness and less than 24 in. (610 mm) in width is classified as strip; products 0.187 in. (4.75 mm) and under in thickness and 24 in. (610 mm) or more in width are classified as sheet; any product over 0.187 in. (4.75 mm) in thickness and over 10 in. (254 mm) in width is classified as plate.

4. Ordering Information

4.1 Orders for materials under this specification shall include the following information as applicable:

4.1.1 Grade number (Section 1),

4.1.2 Product limitations (Section 3),

4.1.3 Special mechanical properties (Table 1),

4.1.4 Marking (Section 16),

4.1.5 Finish (Section 8),

4.1.6 Packaging (Section 16),

~~4.1.7 Required reports (Section~~

4.1.7 Additional required reports (Section 15), and

4.1.8 Disposition of rejected material (Section 14).

5. Chemical Composition

5.1 The grades of titanium and titanium alloy metal covered by this specification shall conform to the chemical composition requirements prescribed in Table 2.

5.1.1 The elements listed in Table 2 are intentional alloy additions or elements which are inherent to the manufacture of titanium sponge, ingot or mill product.

5.1.1.1 Elements other than those listed in Table 2 are deemed to be capable of occurring in the grades listed in Table 2 by and only by way of unregulated or unanalyzed scrap additions to the ingot melt. Therefore, product analysis for elements not listed in Table 2 shall not be required unless specified and shall be considered to be in excess of the intent of this specification.

5.1.2 Elements intentionally added to the melt must be identified, analyzed, and reported in the chemical analysis.

5.2 When agreed upon by producer and purchaser and requested by the purchaser in his written purchase order, chemical analysis shall be completed for specific residual elements not listed in this specification.

³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.



TABLE 1 Tensile Requirements^A

Grade	Tensile Strength, min		Yield Strength, 0.2 % Offset				Elongation in 2 in. or 50 mm, min, %	Bend Test (Radius of Mandrel) ^B	
	ksi	MPa	min		max			Under 0.070 in. (1.8 mm) in Thickness	0.070 to 0.187 in. (1.8–4.75 mm) in Thickness
			ksi	MPa	ksi	MPa			
–1	–35	240	–20	138	45	310	24	3–7	–47
1	35	240	20	138	45	310	24	1.5T	2T
–2	–50	345	–40	275	65	450	20	47	–57
2	50	345	40	275	65	450	20	2T	2.5T
2H ^{C,D}	–58	400	–40	275	65	450	20
2H ^{C,D}	58	400	40	275	65	450	20	2T	2T
–3	–65	450	–55	380	80	550	18	47	–57
3	65	450	55	380	80	550	18	2T	2.5T
–4	–80	550	–70	483	95	655	15	–57	–67
4	80	550	70	483	95	655	15	2.5T	3T
–5	–130	895	–120	828	–10 ^E	9–7	107
5	130	895	120	828	10 ^E	4.5T	5T
–6	–120	828	–115	793	–10 ^E	87	–97
6	120	828	115	793	10 ^E	4T	4.5T
–7	–50	345	–40	275	65	450	20	47	–57
7	50	345	40	275	65	450	20	2T	2.5T
7H ^{C,D}	–58	400	–40	275	65	450	20
7H ^{C,D}	58	400	40	275	65	450	20	2T	2T
–9	–90	620	–70	483	–15 ^F	–57	–67
9	90	620	70	483	15 ^F	2.5T	3T
11	–35	240	–20	138	45	310	24	3–7	–47
11	35	240	20	138	45	310	24	1.5T	2T
12	–70	483	–50	345	18	47	–57
12	70	483	50	345	18	2T	2.5T
13	–40	275	–25	170	24	3–7	–47
13	40	275	25	170	24	1.5T	2T
14	–60	440	–40	275	20	47	–57
14	60	440	40	275	20	2T	2.5T
15	–70	483	–55	380	18	47	–57
15	70	483	55	380	18	2T	2.5T
16	–50	345	–40	275	65	450	20	47	–57
16	50	345	40	275	65	450	20	2T	2.5T
16H ^{C,D}	–58	400	–40	275	65	450	20
16H ^{C,D}	58	400	40	275	65	450	20	2T	2T
17	–35	240	–20	138	45	310	24	3–7	–47
17	35	240	20	138	45	310	24	1.5T	2T
18	–90	620	–70	483	–15 ^F	–57	–67
18	90	620	70	483	15 ^F	2.5T	3T
19 ^{G,H}	115	793	110	759	15	3T	3T
19 ^{G,H}	115	793	110	759	15	67	–67
20 ^{G,H}	115	793	110	759	15	3T	3T
21 ^{G,H}	115	793	110	759	15	67	–67
21 ^{G,H}	115	793	110	759	15	3T	3T
22 ^{G,H}	120	828	110	759	10	9–7	107
23 ^{G,H}	120	828	110	759	10	4.5T	5T
24	130	895	120	828	10
24	130	895	120	828	10	4.5T	5T
25	130	895	120	828	10
25	130	895	120	828	10	4.5T	5T
26	–50	345	–40	275	65	450	20	47	–57
26	50	345	40	275	65	450	20	2T	2.5T
26H ^{C,D}	–58	400	–40	275	65	450	20
26H ^{C,D}	58	400	40	275	65	450	20	2T	4T
27	–35	240	–20	138	45	310	24	3–7	–47
27	35	240	20	138	45	310	24	1.5T	2T
28	–90	620	–70	483	15	–57	–67
28	90	620	70	483	15	2.5T	3T
29	120	828	110	759	10	9–7	107
29	120	828	110	759	10	4.5T	5T
30	–50	345	–40	275	65	450	20	47	–57
30	50	345	40	275	65	450	20	2T	2.5T
31	–65	450	–55	380	80	550	18	47	–57
31	65	450	55	380	80	550	18	2T	2.5T
32	100	689	85	586	–10 ^E	7–7	–97
32	100	689	85	586	10 ^E	3.5T	4.5T
33	–50	345	–40	275	65	450	20	47	–57
33	50	345	40	275	65	450	20	2T	2.5T
34	–65	450	–55	380	80	550	18	47	–57
34	65	450	55	380	80	550	18	2T	2.5T
35	130	895	120	828	–5	167	167
35	130	895	120	828	5	8T	8T
36	–65	450	–60	410	95	655	10	7	7
36	65	450	60	410	95	655	10	4.5T	5T
37	–50	345	–34	245	65	450	20	–47	–57
37	50	345	31	215	65	450	20	2T	2.5T
38	130	895	115	794	10	–87	–97
38	130	895	115	794	10	4T	4.5T

TABLE 2 Chemical Requirements^A

Element	Composition, %													
	Grade 1	Grade 2	Grade 2H	Grade 3	Grade 4	Grade 5	Grade 6	Grade 7	Grade 7H	Grade 9	Grade 11	Grade 12	Grade 13	Grade 14
Nitrogen, max	0.03	0.03	0.03	0.05	0.05	0.05	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03
Carbon, max	0.08	0.08	0.08	0.08	0.08	0.08	0.08	0.08	0.08	0.08	0.08	0.08	0.08	0.08
Hydrogen, ^{B,C} max	0.015	0.015	0.015	0.015	0.015	0.015	0.015	0.015	0.015	0.015	0.015	0.015	0.015	0.015
Iron, max	0.20	0.30	0.30	0.30	0.50	0.40	0.50	0.30	0.30	0.25	0.20	0.30	0.20	0.30
Oxygen, max	0.18	0.25	0.25	0.35	0.40	0.20	0.20	0.25	0.25	0.15	0.18	0.25	0.10	0.15
Aluminum	5.5– 6.75	4.0– 6.0	2.5– 3.5
Vanadium	3.5– 4.5	2.0– 3.0
Tin	2.0– 3.0
Ruthenium	0.04– 0.06	0.04– 0.06
Palladium	0.12– 0.25	0.12– 0.25	...	0.12– 0.25
Cobalt
Molybdenum	0.2– 0.4
Chromium
Nickel	0.6– 0.9	0.4– 0.6	0.4– 0.6
Niobium
Zirconium
Silicon
Residuals, ^{D,E,F} max each	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1
Residuals, ^{D,E,F} max total	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4
Titanium ^G	balance	balance	balance	balance	balance	balance	balance	balance	balance	balance	balance	balance	balance	balance

Element	Composition, %													
	Grade 15	Grade 16	Grade 16H	Grade 17	Grade 18	Grade 19	Grade 20	Grade 21	Grade 23	Grade 24	Grade 25	Grade 26	Grade 26H	
Nitrogen, max	0.05	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.05	0.05	0.03	0.03	
Carbon, max	0.08	0.08	0.08	0.08	0.08	0.05	0.05	0.05	0.08	0.08	0.08	0.08	0.08	
Hydrogen, ^{B,C} max	0.015	0.015	0.015	0.015	0.015	0.02	0.02	0.015	0.0125	0.015	0.0125	0.015	0.015	
Iron, max	0.30	0.30	0.30	0.20	0.25	0.30	0.30	0.40	0.25	0.40	0.40	0.30	0.30	
Oxygen, max	0.25	0.25	0.25	0.18	0.15	0.12	0.12	0.17	0.13	0.20	0.20	0.25	0.25	
Aluminum	2.5– 3.5	3.0– 4.0	3.0– 4.0	2.5– 3.5	5.5– 6.5	5.5– 6.75	5.6– 6.75	
Vanadium	2.0– 3.0	7.5– 8.5	7.5– 8.5	...	3.5– 4.5	3.5– 4.5	3.5– 4.5	
Tin	
Ruthenium	0.04– 0.06	0.08– 0.14	0.08– 0.14	
Palladium	...	0.04– 0.08	0.04– 0.08	0.04– 0.08	0.04– 0.08	...	0.04– 0.08	0.04– 0.08	0.04– 0.08	
Cobalt	
Molybdenum	3.5– 4.5	3.5– 4.5	14.0– 16.0	
Chromium	5.5– 6.5	5.5– 6.5	
Nickel	0.4– 0.6	0.3– 0.8	
Niobium	2.2– 3.2	
Zirconium	3.5– 4.5	3.5– 4.5	
Silicon	0.15– 0.25	
Residuals, ^{D,E,F} max each	0.1	0.1	0.1	0.1	0.1	0.15	0.15	0.1	0.1	0.1	0.1 †	0.1	0.1	
Residuals, ^{D,E,F} max total	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	
Titanium ^G	balance	balance	balance	balance	balance	balance	balance	balance	balance	balance	balance	balance	balance	

Element	Composition, %												
	Grade 27	Grade 28	Grade 29	Grade 30	Grade 31	Grade 32	Grade 33	Grade 34	Grade 35	Grade 36	Grade 37	Grade 38	
Nitrogen, max	0.03	0.03	0.03	0.03	0.05	0.03	0.03	0.05	0.05	0.03	0.03	0.03	
Carbon, max	0.08	0.08	0.08	0.08	0.08	0.08	0.08	0.08	0.08	0.08	0.04	0.08	
Hydrogen, ^{B,C} max	0.015	0.015	0.015	0.015	0.015	0.015	0.015	0.015	0.015	0.015	0.0035	0.015	

TABLE 2 *Continued*

Element	Composition, %											
	Grade 27	Grade 28	Grade 29	Grade 30	Grade 31	Grade 32	Grade 33	Grade 34	Grade 35	Grade 36	Grade 37	Grade 38
Iron, max or range	0.20	0.25	0.25	0.30	0.30	0.25	0.30	0.30	0.20-0.80	0.03	0.30	1.2-1.8
Oxygen, max or range	0.18	0.15	0.13	0.25	0.35	0.11	0.25	0.35	0.25	0.16	0.25	0.20-0.30
Aluminum	...	2.5-3.5	5.5-6.5	4.5-5.5	4.0-5.0	...	1.0-2.0	3.5-4.5
Vanadium	...	2.0-3.0	3.5-4.5	0.6-1.4	1.1-2.1	2.0-3.0
Tin	0.6-1.4
Ruthenium	0.08-0.14	0.08-0.14	0.08-0.14	0.02-0.04	0.02-0.04
Palladium	0.04-0.08	0.04-0.08	...	0.01-0.02	0.01-0.02
Cobalt	0.20-0.80	0.20-0.80
Molybdenum	0.6-1.2	1.5-2.5
Chromium	0.1-0.2	0.1-0.2
Nickel	0.35-0.55	0.35-0.55
Niobium	42.0-47.0
Zirconium	0.6-1.4
Silicon	0.06-0.14	0.20-0.40
Residuals, ^{D,E,F} max each	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1
Residuals, ^{D,E,F} max total	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4
Titanium ^G	balance	balance	balance	balance	balance	balance	Remainder	Remainder	Remainder	Remainder	Remainder	balance

^A Analysis shall be completed for all elements listed in this table for each grade. The analysis results for the elements not quantified in the table need not be reported unless the concentration level is greater than 0.1 % each or 0.4 % total.

^B Lower hydrogen may be obtained by negotiation with the manufacturer.

^C Final product analysis.

^D Need not be reported.

^E A residual is an element present in a metal or an alloy in small quantities and is inherent to the manufacturing process but not added intentionally. In titanium these elements include aluminum, vanadium, tin, chromium, molybdenum, niobium, zirconium, hafnium, bismuth, ruthenium, palladium, yttrium, copper, silicon, cobalt, tantalum, nickel, boron, manganese, and tungsten.

^F The purchaser may, in his written purchase order, request analysis for specific residual elements not listed in this specification.

^G The percentage of titanium is determined by difference.

† Residual max value for silicon in Grade 25 was corrected editorially.

5.3 Product Analysis—Product analysis tolerances do not broaden the specified heat analysis requirements but cover variations between laboratories in the measurement of chemical content. The manufacturer shall not ship material that is outside the limits specified in Table 2 for the applicable grade. Product analysis limits shall be as specified in Table 3.

5.4 At least two samples for chemical analysis shall be tested to determine chemical composition. Samples shall be taken from the ingot or the extremes of the product to be analyzed.

6. Mechanical Properties

6.1 Material supplied under this specification shall conform to the mechanical property requirements given in Table 1 for the grade specified.

6.2 Tension testing specimens are to be machined and tested in accordance with Test Methods E 8. Tensile properties shall be determined using a strain rate of 0.003 to 0.007 in./in./min through the specified yield strength, and then increasing the rate so as to produce failure in approximately one additional minute.

6.3 For sheet and strip, the bend test specimen shall withstand being bent cold through an angle of 105° without fracture in the outside of the bent portion. The bend shall be made on a diameter/radius equal to that shown in Table 1 ~~for the applicable grade.~~ for the applicable grade. The bends are to be made in accordance with Test Method E 290, using Method 1, Guided Bend Test described in paragraph 3.6, bent through 105°, and allowed to spring back naturally. The surface of the specimen must include the original material surface with no material removal or surface conditioning, except corners may be rounded to a maximum radius of 0.032 in. (0.8 mm). The width of the bend shall be at least 5 times the thickness. The test report shall, at minimum, indicate acceptable or unacceptable results.

TABLE 3 Permissible Variations in Product Analysis

Element	Product Analysis Limits, max or Range, %	Permissible Variation in Product Analysis
Aluminum	0.5 to 2.5	±0.20
Aluminum	2.5 to 6.75	±0.40
Carbon	0.10	+0.02
Chromium	0.1 to 0.2	±0.02
Chromium	5.5 to 6.5	±0.30
Cobalt	0.2 to 0.8	±0.05
Hydrogen	0.02	+0.002
Iron	0.80	+0.15
Iron	1.2 to 1.8	±0.20
Molybdenum	0.2 to 0.4	±0.03
Molybdenum	0.6 to 1.2	±0.15
Molybdenum	1.5 to 4.5	±0.20
Molybdenum	14.0 to 16.0	±0.50
Nickel	0.3 to 0.9	±0.05
Niobium	2.2 to 3.2	±0.15
Niobium	>30	±0.50
Nitrogen	0.05	+0.02
Oxygen	0.30	+0.03
Oxygen	0.31 to 0.40	±0.04
Palladium	0.01 to 0.02	±0.002
Palladium	0.04 to 0.08	±0.005
Palladium	0.12 to 0.25	±0.02
Ruthenium	0.02 to 0.04	±0.005
Ruthenium	0.04 to 0.06	±0.005
Ruthenium	0.08 to 0.14	±0.01
Silicon	0.06 to 0.40	±0.02
Tin	0.6 to 3.0	±0.15
Vanadium	0.6 to 4.5	±0.15
Vanadium	7.5 to 8.5	±0.40
Zirconium	0.6 to 1.4	±0.15
Residuals ^A (each)	0.15	+0.02

^A A residual is an element present in a metal or alloy in small quantities and is inherent to the manufacturing process but not added intentionally. In titanium these elements include aluminum, vanadium, tin, iron, chromium, molybdenum, niobium, zirconium, hafnium, bismuth, ruthenium, palladium, yttrium, copper, silicon, cobalt, tantalum, nickel, boron, manganese and tungsten.

7. Permissible Variations in Dimensions

7.1 Dimensional tolerances on titanium and titanium alloy material covered by this specification shall be as specified in Tables 4-13, as applicable.

8. Finish

8.1 Titanium and titanium alloy sheet, strip, and plate shall be free of injurious external and internal imperfections of a nature that will interfere with the purpose for which it is intended. Annealed material may be furnished as descaled, as sandblasted, or as ground, or both sandblasted and ground. If shipped as descaled, sandblasted, or ground, the manufacturer shall be permitted to remove minor surface imperfections by spot grinding if such grinding does not reduce the thickness of the material below the minimum permitted by the tolerance for the thickness ordered.

9. Sampling for Chemical Analysis

9.1 Samples for chemical analysis shall be representative of the material being tested. The utmost care must be used in sampling

TABLE 4 Permissible Variations in Thickness of Titanium Sheet

Specified Thickness, in. (mm)	Permissible Variations in Thickness, plus and minus, in. (mm)
0.146 to 0.1875 (3.71 to 4.76), excl	0.014 (0.36)
0.131 to 0.145 (3.33 to 3.68)	0.012 (0.31)
0.115 to 0.130 (2.92 to 3.30)	0.010 (0.25)
0.099 to 0.114 (2.51 to 2.90)	0.009 (0.23)
0.084 to 0.098 (2.13 to 2.49)	0.008 (0.20)
0.073 to 0.083 (1.85 to 2.11)	0.007 (0.18)
0.059 to 0.072 (1.50 to 1.83)	0.006 (0.15)
0.041 to 0.058 (1.04 to 1.47)	0.005 (0.13)
0.027 to 0.040 (0.69 to 1.02)	0.004 (0.10)
0.017 to 0.026 (0.43 to 0.66)	0.003 (0.08)
0.008 to 0.016 (0.20 to 0.41)	0.002 (0.05)
0.006 to 0.007 (0.15 to 0.18)	0.0015 (0.04)
0.005 (0.13)	0.001 (0.03)