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AMENDMENT 1
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Gas cylinders — Outlet connections for gas cylinder valves for compressed breathable air

AMENDMENT 1: Outlet connection up to a maximum cylinder working pressure of 500 bar

Bouteilles à gaz — Raccords de sortie pour robinets de bouteilles à gaz pour air comprimé respirable

AMENDEMENT 1: Raccords de sortie jusqu'à une pression de travail de bouteilles maximale de 500 bar

Reference number
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ISO copyright office
Ch. de Blandonnet 8 • CP 401
CH-1214 Vernier, Geneva, Switzerland
Tel. +41 22 749 01 11
Fax +41 22 749 09 47
copyright@iso.org
www.iso.org

Foreword

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Amendment 1 to ISO 12209:2013 was prepared by Technical Committee ISO/TC 58, *Gas cylinders*, Subcommittee SC 2, *Cylinder fittings*.

Gas cylinders — Outlet connections for gas cylinder valves for compressed breathable air

AMENDMENT 1: Outlet connection up to a maximum cylinder working pressure of 500 bar

Page 1, Clause 1

Change list number 2 with the following:

— threaded type outlet connections up to a maximum cylinder working pressure of 232 bar, 300 bar and 500 bar;

Page 4, Clause 5

Replace the title of Clause 5 with the following:

5 Threaded type outlet connections up to a maximum cylinder working pressure of 232 bar, 300 bar and 500 bar

Page 4, 5.1

Replace 5.1 with the following::

5.1 General requirements

The three outlet connections specified in this clause consist each of a valve outlet, a filling connector and a gas withdrawal connector. Use of the specified filling connectors is essential to ensure the safe use of each connection at its intended working pressure.

Basic dimensions for the connections and components are shown on Figures 4, 6, 8, 9, 11, 13, 14, 16, 18 and 20 and are specified in Tables 4, 5, 6, 7, 8, 9, 10, 11, 12 and 13, respectively.

Unless otherwise specified, the general tolerances of form and position shall be in accordance with class m of ISO 2768-1.

The connection shall be qualified in accordance with A.2.

NOTE The requirements for material specifications, gas/material compatibility, valve prototype testing are covered in the relevant standards, ISO 11114-1, ISO 11114-2 and ISO 10297.

Page 6, Table 5

Replace the values for l_2 and α with the following:

Table 5 — Dimensions of 232 bar filling connector

Symbol	Dimension mm	Tolerance mm
l_2	2	$^{+0,1}_{0}$
α	24°	—

Page 7, Table 6

Replace the values for l_2 and α with the following:

Table 6 — Basic dimensions of 232 bar gas withdrawal connector

Symbol	Dimension mm	Tolerance mm
l_2	2	$^{+0,1}_{0}$
α	24°	—

Page 10, Table 8

Replace the values for l_2 and α with the following:

Table 8 — Dimensions of 300 bar filling connector

Symbol	Dimension mm	Tolerance mm
l_2	2	$^{+0,1}_{0}$
α	24°	—

Page 11, Table 9

Replace the values for l_2 and α with the following:

Table 9 — Basic dimensions of 300 bar gas withdrawal connector

Symbol	Dimension mm	Tolerance mm
l_2	2	$^{+0,1}_{0}$
α	24°	—

Page 11, Clause 5

After subclause 5.3, insert a new subclause 5.4:

5.4 “500 bar threaded outlet connection

5.4.1 General

The outlet connection specified here is intended for use at cylinder working pressures not exceeding 500 bar

5.4.2 500 bar valve

Figure 14 shows the valve outlet to be used for cylinders with a maximum working pressure of 500 bar and Table 10 specifies its dimensions.

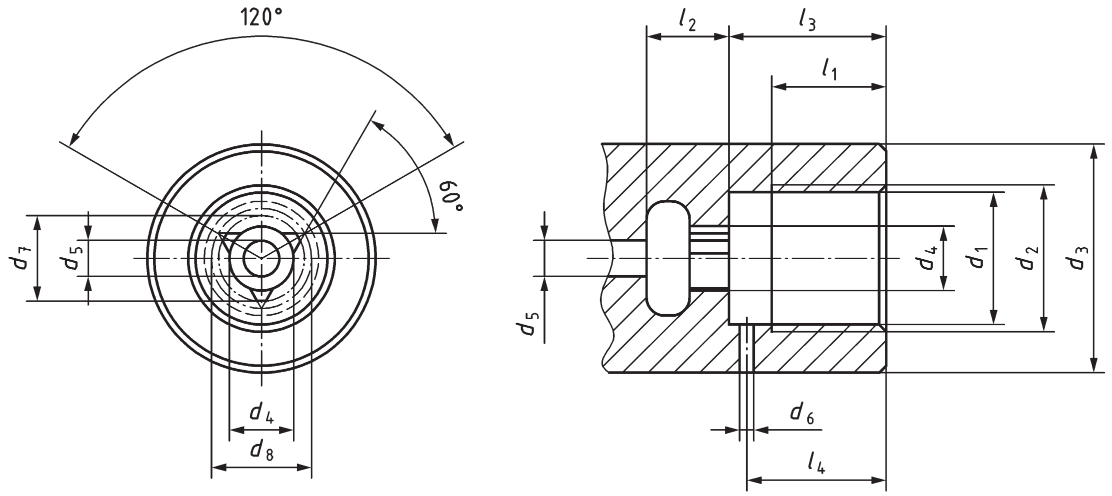

Figure 14 — Outlet for 500 bar valves

Table 10 — Dimensions of outlet for 500 bar valves

Symbol	Dimension mm	Tolerance mm	Symbol	Dimension mm	Tolerance mm
l_1	16 min.	–	d_3	32 min.	—
l_2	11,5	0 −0,3	d_4	9	+0,2
l_3	22	+0,3 −0,1	d_5	5 max.	—
l_4	19,5		d_6	2	+1
d_1	20,5 min.	—	d_7	12	+0,2
d_2	G5/8[a]	ISO 228-1	d_8[b]	14	–

NOTE Dimensions of sealing devices are in conformity with ISO 3601-1.

[a] For dimensions of pipe threads, see ISO 228-1.

[b] Theoretical dimension of the fully formed triangle.

5.4.3 500 bar filling connection

Figure 15 is an assembly drawing of the connection to be used for filling cylinders up to a maximum pressure of 500 bar.

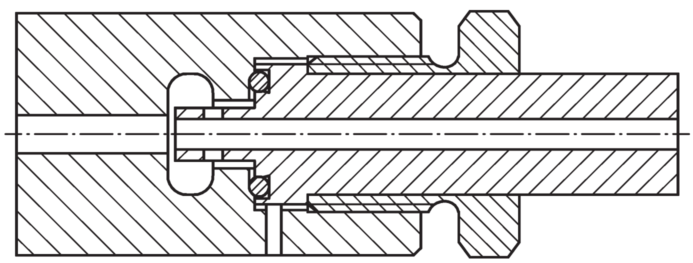

Figure 15 — 500 bar filling connection — Assembly drawing

Figure 16 shows the individual parts of the connection and Table 11 specifies their basic dimensions.

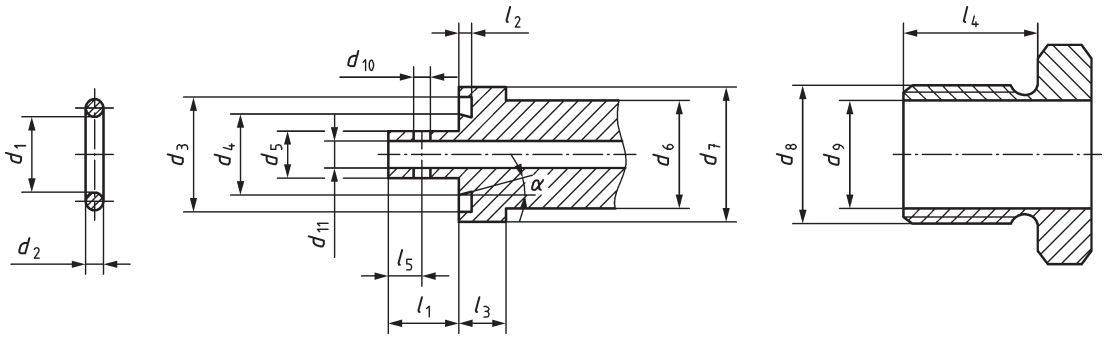

Figure 16 — 500 bar filling connection — Parts

Table 11 — Dimensions of 500 bar filling connection

Symbol	Dimension mm	Tolerance mm	Symbol	Dimension mm	Tolerance mm
l_1	10,5	+0,3 0	d_4	12	+0,1 0
l_2	2	+0,1 0	d_5	7	0 −0,1
l_3	7	+0,3 −0,1	d_6	16	-0,05 -0,16[b]
l_4	20	—	d_7	20	+0,1 0
α	24°	—			
l_5	5	—	d_8	G5/8[a]	ISO 228-1
d_1	11,2	—	d_9	16	+0,25 +0,15[c]
d_2	2,65	—	d_{10}	2,5 max.	
d_3	17	+0,1 0			

NOTE Dimensions of sealing devices are in conformity with ISO 3601-1.

[a] For dimensions of pipe threads, see ISO 228-1.

[b] The tolerance is taken from ISO 286 where it is defined as “d11”.

[c] The tolerance is taken from ISO 286 where it is defined as “B11”.

5.4.4 500 bar gas withdrawal connection

Figure 17 is an assembly drawing of the gas withdrawal connection for valves for use with cylinders with a maximum working pressure of 500 bar.

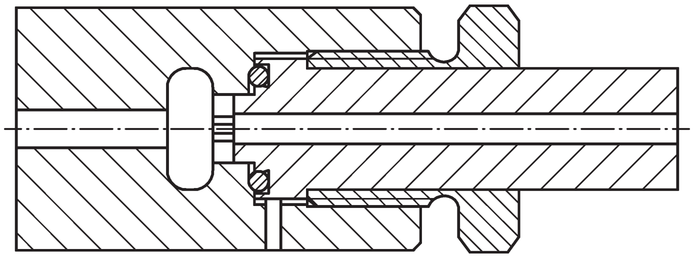

Figure 17 — 500 bar gas withdrawal connection — Assembly drawing

Figure 18 shows the individual parts of the gas withdrawal connection and Table 12 specifies their basic dimensions.

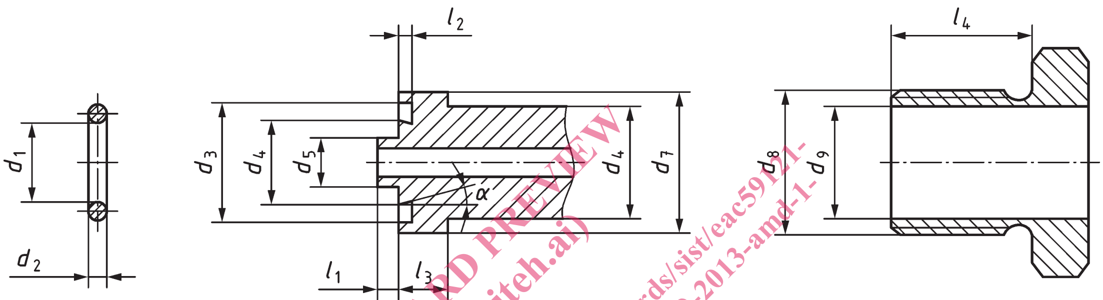

Figure 18 — 500 bar gas withdrawal connection — Parts

Table 12 — Basic dimensions of 500 bar gas withdrawal connection

Symbol	Dimension mm	Tolerance mm	Symbol	Dimension mm	Tolerance mm
l_1	3	—	d_4	12	+0,1 0
l_2	2	+0,1 0	d_5	8,5	0 −0,1
l_3	7	+0,3 −0,1	d_6	16	-0,05 -0,16[b]
l_4	20	—	d_7	20	+0,1 0
α	24°	—			
d_1	11,2	—	d_8	G5/8[a]	ISO 228-1
d_2	2,65	—	d_9	16	+0,25 +0,15[c]
d_3	17	+0,1 0			

NOTE Dimensions of sealing devices are in conformity with ISO 3601-1.

a For dimensions of pipe threads, see ISO 228-1.

b The tolerance is taken from ISO 286 where it is defined as “d11”.

c The tolerance is taken from ISO 286 where it is defined as “B11”.