
**Timber structures — Determination
of characteristic values —**

**Part 3:
Glued laminated timber**

Structures en bois — Détermination des valeurs caractéristiques —

Partie 3: Exigences pour les bois lamellé-collé

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[ISO 12122-3:2016](https://standards.iteh.ai/catalog/standards/sist/984b7e2c-5ecb-49eb-85e8-4de1292e23b1/iso-12122-3-2016)

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

The committee responsible for this document is ISO/TC 165, *Timber structures*.

ISO 12122 consists of the following parts, under the general title *Timber structures — Determination of characteristic values*: <https://standards.iteh.ai/catalog/standards/sist/984b7e2c-5ecb-49eb-85e8-4de1292e23b1/iso-12122-3-2016>

- *Part 1: Basic requirements*
- *Part 2: Sawn timber*
- *Part 3: Glued laminated timber*
- *Part 4: Engineered wood products¹⁾*
- *Part 6: Large components and assemblies¹⁾*

The following parts are under preparation:

- *Part 5: Mechanical connections*

1) To be published.

Introduction

This part of ISO 12122 sets out a framework for establishing characteristic values from test results on a sample drawn from a clearly defined reference population of glued laminated timber. The characteristic value is an estimate of the property of the reference population with a consistent level of confidence prescribed in this part of ISO 12122.

This part of ISO 12122 is to be used in conjunction with ISO 12122-1.

This part of ISO 12122 permits the evaluation of characteristic values on testing on commercial sized specimens of glued laminated timber. Where the characteristic values are derived using calculations based on laminate structural properties, this part of ISO 12122 does not apply, but [Annex B](#) references other methods for estimating characteristic values.

In some cases, characteristic values determined in accordance with this part of ISO 12122 may be modified to become a design value.

This part of ISO 12122 has the following annexes:

- [Annex A](#) presents a commentary on this part of ISO 12122;
- [Annex B](#) presents information on analytical models for determining characteristic values of glued laminated timber.

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Timber structures — Determination of characteristic values —

Part 3: Glued laminated timber

1 Scope

This part of ISO 12122 gives methods for the determination of characteristic values for a defined population of glued laminated timber products, calculated from test values.

It presents methods for the determination of

- a) characteristic value of mean-based properties, and
- b) characteristic value of 5th percentile-based properties.

NOTE [Annex B](#) gives information on the methods that have been successfully used to estimate the characteristic values of glued laminated timber products from properties of the laminates.

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2 Normative references (standards.iteh.ai)

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 8375, *Timber structures — Glued laminated timber — Test methods for determination of physical and mechanical properties*

ISO 12122-1, *Timber structures — Determination of characteristic values — Part 1: Basic requirements*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 12122-1 and ISO 12578 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

4 Symbols and abbreviated terms

Symbols defined in the relevant ISO product or test standard shall be used. Other symbols are defined in ISO 12122-1.

5 Reference population

In addition to the requirements for definition of the reference population in ISO 12122-1, the following attributes of glued laminated timber may be included:

- a) sources of raw material;

- b) seasoning method (if seasoned);
- c) grading or production method for laminates including presence and frequency of finger joints;
- d) layup of the glued laminated product;
- e) specification of adhesives, method of application and method of curing adhesives;
- f) quality control measures;
- g) variations in the laminates (if any).

6 Sampling

6.1 Sampling method

The sampling method shall comply with the performance objective of sampling defined in ISO 12122-1.

Representation of each of the variants in the sample shall approximate the representation of the same variants in the reference population.

The sampling method shall be documented in the report as detailed in [Clause 10](#) and this documentation shall indicate a response to each of the identified attributes of the reference population listed in compliance with [Clause 5](#) and in ISO 12122-1 or otherwise important to the description of the reference population.

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6.2 Sample size

The sample size shall comply with requirements of ISO 12122-1 and shall take into account the coefficient of variation (V) expected for the glued laminated timber in the reference population.

NOTE 1 See notes under the relevant clause in ISO 12122-1, 12122-3-2016

NOTE 2 ISO 12122-1 gives some guidance on selecting sample size.

7 Sample conditioning

The sample storage and testing environment shall reflect conditioning in accordance with the definition of the reference population as indicated in ISO 12122-1. Due to the large size of glued laminated timber, it is acceptable to test the sample at as-tested conditions provided that the results are adjusted in accordance with [8.2](#).

8 Test data

8.1 Test method

The test data shall be obtained from

- a) ISO 8375, or
- b) a standard test method appropriate for the glued laminated timber reference population provided equivalency factors with ISO 8375 can be established.

NOTE See notes under the relevant clause in ISO 12122-1.

Test methods involve many variables that will affect results including loading configuration and rates, specimen positioning and measurement methods. The level of precision of these variables should be appropriate to the objectives of the testing and the adjustments required in [8.2](#).

8.2 Test data compatible with product description

Where the characteristic value is applicable to a standard size or moisture content, adjustments to the raw test data may be required. Any adjustment shall be in accordance with ISO 12122-1 and shall be detailed in the report.

NOTE These adjustments include those required to pool data from different test programs as outlined in ISO 12122-1.

8.3 Failure modes

The failure modes obtained in the tests shall be recorded.

The data shall only be included in the analysis if it comes from a test in which the failure mode appropriate to the property was obtained.

NOTE The same test method may produce different failure modes on different products. The characteristic value may be underestimated by tests that produce failure modes that are different to ones that the test method was intended to produce.

9 Evaluation of characteristic values for structural properties

9.1 Structural properties

For glued laminated timber, determination of the characteristic values for structural properties shall be in accordance with ISO 12122-1 using data of material properties from glued laminated timber tests (see [Annex A](#) for more information).

NOTE [Annex A](#) gives guidance on the type of property that is appropriate for glued laminated timber.

9.2 Characteristic modulus of elasticity or stiffness

The characteristic modulus of elasticity or stiffness used for serviceability shall be the mean value taken as the average of the test values evaluated in accordance with ISO 12122-1, and in the case of its use in the ultimate limit state it shall be either the average or the 5th percentile value.

NOTE In some cases, where a reduction of modulus of elasticity or stiffness is not already factored into the behaviour equation used for design, a 5th percentile value of modulus of elasticity can be required to design for beam or column stability.

9.3 Characteristic values of strength or capacity

9.3.1 Characteristic bearing strength

The characteristic values for bearing strength, both parallel and perpendicular to grain, shall be the mean property obtained from results of tests.

9.3.2 Other characteristic values for strength or capacity based on the 5th percentile test value

The 75 % lower single-sided confidence limit of the test 5th percentile value shall be evaluated. Suitable methods for evaluating the 5th percentile value of the test data and estimating the 75 % lower single-sided confidence limit are presented in ISO 12122-1.

10 Report

The report shall comply with the requirements of ISO 12122-1.