
**Forged steel eyebolts grade 4 for
general lifting purposes**

AMENDMENT 1

*Anneaux à tige de classe 4 en acier forgé pour applications
générales de levage*

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ISO 3266:2010/Amd 1:2015

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The committee responsible for this document is ISO/TC 111, *Round steel link chains, chain slings, components and accessories*, Subcommittee SC 3, *Components and accessories*.

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Page 10, Clause 12.3

Replace the text by the following:

Three samples shall be tested and each shall have an axial breaking force at least equal to the minimum value specified in Column 4 of Table 4.

Three more samples shall be tested and each shall have an angled breaking force at least equal to the minimum value specified in Column 7 of Table 4.

If all the samples pass both tests, the eyebolt of the size submitted for type testing conforms to this International Standard.

For each test, if one of the samples fails, two further samples shall be tested and both shall pass the test in order for the eyebolt of the size submitted for type testing to conform to this International Standard. If two or three samples fail the test, the eyebolt of the size submitted for type testing does not conform to this International Standard.

These tests may be carried out on the same eyebolts used for the deformation tests.

Page 10, Clause 13.1

Replace the text of the first two paragraphs by the following:

For the manufacturing proof test, the test equipment, accurate to Class 1 specified in ISO 7500-1:2004, shall apply a force at least equal to the axial proof force specified.

After heat-treatment and de-scaling, each eyebolt shall sustain the appropriate proof force specified in Column 3 of Table 4. After removal of the force, there shall be no visible defect, and the dimensions shall be within the tolerances specified on the manufacturer's drawing.

Page 11, Clause 13.3.2

Replace the text by the following:

The manufacturer shall subject two samples per lot, one to each of the two static strength tests as defined in 12.3. If the samples meet the appropriate requirements then, subject to complying with 13.3.3, the lot shall be deemed to conform to this International Standard.

If a sample fails to meet the requirements then two further samples shall be taken from the same lot and shall be subjected to the same static strength test. If both of these samples meet the appropriate requirements then, subject to complying with 13.3.3, the lot shall be deemed to conform to this International Standard. If one or both of these samples fail to meet the requirements, the entire lot shall be deemed not to conform to this International Standard.

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