



SLOVENSKI STANDARD
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Vlaknene plošče - Specifikacije - 4. del: Zahteve za mehke plošče

Fibreboards - Specifications - Part 4: Requirements for softboards

Faserplatten - Anforderungen - Teil 4: Anforderungen an poröse Platten

Panneaux de fibres - Exigences - Partie 4 : Exigences pour panneaux isolants

Ta slovenski standard je istoveten z: prEN 622-4

ICS:

<https://standards.iteh.ai/>
<http://79.060.201.sist.si/> [SIST EN 622-4:2019](https://standards.iteh.ai/standards/sist-en-622-4-2019) Vlaknene in iverne plošče 4885 Fibre and particle boards 7e2b1/sist-en-622-4-2019

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English Version

Fibreboards - Specifications - Part 4: Requirements for softboards

Panneaux de fibres - Exigences - Partie 4 : Exigences pour panneaux isolants

Faserplatten - Anforderungen - Teil 4: Anforderungen an poröse Platten

This draft European Standard is submitted to CEN members for enquiry. It has been drawn up by the Technical Committee CEN/TC 112.

If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

This draft European Standard was established by CEN in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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European foreword

This document (prEN 622-4:2018) has been prepared by Technical Committee CEN/TC 112 “Wood-based panels”, the secretariat of which is held by DIN.

This document is currently submitted to the CEN Enquiry.

This document will supersede EN 622-4:2009.

This European Standard is one of a series of standards specifying requirements for fibreboards. The other parts of this series are listed in Clause 2 and in the Bibliography.

Compared with EN 622-4:2009 the following modifications have been made:

- a) bending strength for thickness range > 36 mm reduced;
- b) normative references updated;
- c) editorially revised.

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prEN 622-4:2018 (E)**1 Scope**

This document specifies the requirements for softboards as defined in EN 316, with a density $\geq 230 \text{ kg/m}^3$ to 400 kg/m^3 .

The values listed in this document relate to product properties but they are not characteristic values to be used in design calculations.

NOTE Panels which are intended for use exclusively as thermal insulating products are covered by EN 13171.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 310, *Wood-based panels - Determination of modulus of elasticity in bending and of bending strength*

EN 316, *Wood fibre boards - Definition, classification and symbols*

EN 317, *Particleboards and fibreboards - Determination of swelling in thickness after immersion in water*

EN 326-1, *Wood-based panels - Sampling, cutting and inspection - Part 1: Sampling and cutting of test pieces and expression of test results*

EN 326-2, *Wood-based panels - Sampling, cutting and inspection - Part 2: Quality control in the factory*

EN 326-3, *Wood-based panels - Sampling, cutting and inspection - Part 3: Inspection of an isolated lot of panels*

EN 622-1, *Fibreboards - Specifications - Part 1: General requirements*

EN 13986:2004+A1:2015, *Wood-based panels for use in construction - Characteristics, evaluation of conformity and marking*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 13986:2004+A1:2015 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

3.1**dry conditions**

conditions corresponding to service class 1 of EN 1995-1-1 which is characterized by a moisture content in the material corresponding to a temperature of 20 °C and a relative humidity of the surrounding air only exceeding 65 % for a few weeks per year

Note 1 to entry: Boards of this type are suitable for use only in use class 1 of EN 335.