

DRAFT AMENDMENT

ISO 2407:1997/DAM 1

ISO/TC 39/SC 2

Secretariat: ANSI

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Test conditions for internal cylindrical grinding machines with horizontal spindle — Testing of accuracy

AMENDMENT 1

*Conditions d'essai des machines à rectifier les surfaces de révolution intérieures à broche horizontale —
Contrôle de la précision*

AMENDEMENT 1

ICS: 25.080.50

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Reference number
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Amendment 1 to **ISO 2407:1997** was prepared by Technical Committee ISO/TC 39, *Machine tools*, Subcommittee SC 2, *SC Test conditions for metal cutting machine tools*.

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Page 9, 5.2 Work-holding spindle, observation of the G4 test.

Replace the formula with the following:

$$T = 0,005 + \frac{0,015 - 0,005}{300} \times \frac{D_a}{2}$$

Pages 15 and 16, 5.4 Facing wheelhead, observation of the G10 and G11 tests.

Add the following sentence after the last paragraph:

If the structure of a facing spindle is the same as the internal grinding wheel spindle, apply the G7 test method.