



Designation: D 4000 – 09

Standard Classification System for Specifying Plastic Materials¹

This standard is issued under the fixed designation D 4000; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope*

1.1 This standard provides a classification system for tabulating the properties of unfilled, filled, and reinforced plastic materials suitable for processing into parts.

NOTE 1—The classification system may serve many of the needs of industries using plastic materials. The standard is subject to revision as the need requires; therefore, the latest revision should always be used.

1.2 The classification system and subsequent line callout (specification) is intended to be a means of identifying plastic materials used in the fabrication of end items or parts. It is not intended for the selection of materials. Material selection should be made by those having expertise in the plastics field after careful consideration of the design and the performance required of the part, the environment to which it will be exposed, the fabrication process to be employed, the inherent properties of the material not covered in this document, and the economic factors.

1.3 This classification system is based on the premise that plastic materials can be arranged into broad generic families using basic properties to arrange the materials into groups, classes, and grades. A system is thus established which, together with values describing additional requirements, permits as complete a description as desired of the selected material.

1.4 In all cases where the provisions of this classification system would conflict with the referenced ASTM specification for a particular material, the latter shall take precedence.

NOTE 2—When using this classification system the two-letter, three-digit suffix system applies.

NOTE 3—When a material is used to fabricate a part where the requirements are too specific for a broad material callout, it is advisable for the user to consult the supplier to secure callout of the properties to suit the actual conditions to which the part is to be subjected.

1.5 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appro-*

priate safety and health practices and determine the applicability of regulatory limitations prior to use.

2. Referenced Documents

2.1 ASTM Standards:²

- D149 Test Method for Dielectric Breakdown Voltage and Dielectric Strength of Solid Electrical Insulating Materials at Commercial Power Frequencies
- D150 Test Methods for AC Loss Characteristics and Permittivity (Dielectric Constant) of Solid Electrical Insulation
- D256 Test Methods for Determining the Izod Pendulum Impact Resistance of Plastics
- D257 Test Methods for DC Resistance or Conductance of Insulating Materials
- D395 Test Methods for Rubber Property—Compression Set
- D412 Test Methods for Vulcanized Rubber and Thermoplastic Elastomers—Tension
- D471 Test Method for Rubber Property—Effect of Liquids
- D495 Test Method for High-Voltage, Low-Current, Dry Arc Resistance of Solid Electrical Insulation
- D 569 Method for Measuring the Flow Properties of Thermoplastic Molding Materials³/www.astm.org/standards/d4000-09
- D570 Test Method for Water Absorption of Plastics
- D573 Test Method for Rubber—Deterioration in an Air Oven
- D575 Test Methods for Rubber Properties in Compression
- D618 Practice for Conditioning Plastics for Testing
- D624 Test Method for Tear Strength of Conventional Vulcanized Rubber and Thermoplastic Elastomers
- D635 Test Method for Rate of Burning and/or Extent and Time of Burning of Plastics in a Horizontal Position
- D638 Test Method for Tensile Properties of Plastics
- D648 Test Method for Deflection Temperature of Plastics Under Flexural Load in the Edgewise Position
- D695 Test Method for Compressive Properties of Rigid Plastics

¹ This classification system is under the jurisdiction of ASTM Committee D20 on Plastics and is the direct responsibility of Subcommittee D20.94 on Government/Industry Standardization (Section D20.94.01).

Current edition approved Jan. 1, 2009. Published January 2009. Originally approved in 1982. Last previous edition approved in 2008 as D 4000 - 08.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

³ Withdrawn.

*A Summary of Changes section appears at the end of this standard.

- D706 Classification System and Basis for Specifications for Cellulose Acetate Molding and Extrusion Compounds
- D707 Classification System and Basis for Specification for Cellulose Acetate Butyrate Molding and Extrusion Compounds
- D747 Test Method for Apparent Bending Modulus of Plastics by Means of a Cantilever Beam
- D785 Test Method for Rockwell Hardness of Plastics and Electrical Insulating Materials
- D787 Specification for Ethyl Cellulose Molding and Extrusion Compounds
- D788 Classification System for Poly(Methyl Methacrylate) (PMMA) Molding and Extrusion Compounds
- D789 Test Methods for Determination of Solution Viscosities of Polyamide (PA)
- D790 Test Methods for Flexural Properties of Unreinforced and Reinforced Plastics and Electrical Insulating Materials
- D792 Test Methods for Density and Specific Gravity (Relative Density) of Plastics by Displacement
- D883 Terminology Relating to Plastics
- D955 Test Method of Measuring Shrinkage from Mold Dimensions of Thermoplastics
- D1003 Test Method for Haze and Luminous Transmittance of Transparent Plastics
- D1149 Test Methods for Rubber Deterioration—Cracking in an Ozone Controlled Environment
- D1203 Test Methods for Volatile Loss From Plastics Using Activated Carbon Methods
- D1238 Test Method for Melt Flow Rates of Thermoplastics by Extrusion Plastometer
- D1248 Specification for Polyethylene Plastics Extrusion Materials for Wire and Cable
- D1430 Classification System for Polychlorotrifluoroethylene (PCTFE) Plastics
- D1434 Test Method for Determining Gas Permeability Characteristics of Plastic Film and Sheet
- D1435 Practice for Outdoor Weathering of Plastics
- D1499 Practice for Filtered Open-Flame Carbon-Arc Exposures of Plastics
- D1505 Test Method for Density of Plastics by the Density-Gradient Technique
- D1525 Test Method for Vicat Softening Temperature of Plastics
- D1562 Classification System and Basis for Specification for Cellulose Acetate Propionate Molding and Extrusion Compounds
- D1600 Terminology for Abbreviated Terms Relating to Plastics
- D1693 Test Method for Environmental Stress-Cracking of Ethylene Plastics
- D1784 Specification for Rigid Poly(Vinyl Chloride) (PVC) Compounds and Chlorinated Poly(Vinyl Chloride) (CPVC) Compounds
- D1822 Test Method for Tensile-Impact Energy to Break Plastics and Electrical Insulating Materials
- D1929 Test Method for Determining Ignition Temperature of Plastics
- D2116 Specification for FEP-Fluorocarbon Molding and Extrusion Materials
- D2137 Test Methods for Rubber Property—Brittleness Point of Flexible Polymers and Coated Fabrics
- D2240 Test Method for Rubber Property—Durometer Hardness
- D2287 Specification for Nonrigid Vinyl Chloride Polymer and Copolymer Molding and Extrusion Compounds
- D2288 Test Method for Weight Loss of Plasticizers on Heating³
- D2565 Practice for Xenon-Arc Exposure of Plastics Intended for Outdoor Applications
- D2583 Test Method for Indentation Hardness of Rigid Plastics by Means of a Barcol Impressor
- D2584 Test Method for Ignition Loss of Cured Reinforced Resins
- D2632 Test Method for Rubber Property—Resilience by Vertical Rebound
- D2843 Test Method for Density of Smoke from the Burning or Decomposition of Plastics
- D2863 Test Method for Measuring the Minimum Oxygen Concentration to Support Candle-Like Combustion of Plastics (Oxygen Index)
- D2951 Test Method for Resistance of Types III and IV Polyethylene Plastics to Thermal Stress-Cracking³
- D3012 Test Method for Thermal-Oxidative Stability of Polypropylene Using a Specimen Rotator Within an Oven
- D3159 Specification for Modified ETFE-Fluoropolymer Molding and Extrusion Materials
- D3222 Specification for Unmodified Poly(Vinylidene Fluoride) (PVDF) Molding Extrusion and Coating Materials
- D3275 Classification System for E-CTFE-Fluoroplastic Molding, Extrusion, and Coating Materials
- D3294 Specification for Polytetrafluoroethylene (PTFE) Resin Molded Sheet and Molded Basic Shapes
- D3295 Specification for PTFE Tubing, Miniature Beading and Spiral Cut Tubing
- D3296 Specification for FEP-Fluorocarbon Tube
- D3307 Specification for Perfluoroalkoxy (PFA)-Fluorocarbon Resin Molding and Extrusion Materials
- D3350 Specification for Polyethylene Plastics Pipe and Fittings Materials
- D3418 Test Method for Transition Temperatures and Enthalpies of Fusion and Crystallization of Polymers by Differential Scanning Calorimetry
- D3595 Specification for Polychlorotrifluoroethylene (PCTFE) Extruded Plastic Sheet and Film
- D3638 Test Method for Comparative Tracking Index of Electrical Insulating Materials
- D3713 Test Method for Measuring Response of Solid Plastics to Ignition by a Small Flame³
- D3801 Test Method for Measuring the Comparative Burning Characteristics of Solid Plastics in a Vertical Position
- D3892 Practice for Packaging/Packing of Plastics
- D3895 Test Method for Oxidative-Induction Time of Polyolefins by Differential Scanning Calorimetry

- D3915 Specification for Rigid Poly(Vinyl Chloride) (PVC) and Chlorinated Poly(Vinyl Chloride) (CPVC) Compounds for Plastic Pipe and Fittings Used in Pressure Applications
- D3935 Specification for Polycarbonate (PC) Unfilled and Reinforced Material
- D3965 Classification System and Basis for Specifications for Rigid Acrylonitrile-Butadiene-Styrene (ABS) Materials for Pipe and Fittings
- D3985 Test Method for Oxygen Gas Transmission Rate Through Plastic Film and Sheeting Using a Coulometric Sensor
- D4020 Specification for Ultra-High-Molecular-Weight Polyethylene Molding and Extrusion Materials
- D4066 Classification System for Nylon Injection and Extrusion Materials (PA)
- D4067 Classification System for and Basis for Specification for Reinforced and Filled Poly(Phenylene Sulfide) (PPS) Injection Molding and Extrusion Materials Using ASTM Methods
- D4101 Specification for Polypropylene Injection and Extrusion Materials
- D4181 Classification for Acetal (POM) Molding and Extrusion Materials³
- D4203 Specification for and Basis for Specifications for Styrene-Acrylonitrile (SAN) Injection and Extrusion Materials
- D4216 Specification for Rigid Poly(Vinyl Chloride) (PVC) and Related PVC and Chlorinated Poly(Vinyl Chloride) (CPVC) Building Products Compounds
- D4329 Practice for Fluorescent Ultraviolet (UV) Lamp Apparatus Exposure of Plastics
- D4349 Classification System and Basis for Specification for Polyphenylene Ether (PPE) Materials
- D4364 Practice for Performing Outdoor Accelerated Weathering Tests of Plastics Using Concentrated Sunlight
- D4396 Specification for Rigid Poly(Vinyl Chloride) (PVC) and Chlorinated Poly(Vinyl Chloride) (CPVC) Compounds for Plastic Pipe and Fittings Used in Nonpressure Applications
- D4441 Specification for Aqueous Dispersions of Polytetrafluoroethylene
- D4474 Classification System for Styrenic Thermoplastic Elastomer Injection Molding and Extrusion Materials (TES)³
- D 4507 Specification for Thermoplastic Polyester (TPES) Materials³
- D4549 Classification System and Basis for Specification for Polystyrene and Rubber-Modified Polystyrene Molding and Extrusion Materials (PS)
- D4617 Classification System for Phenolic Compounds (PF)³
- D4634 Classification System and Basis for Specification for Styrene-Maleic Anhydride Molding and Extrusion Materials (S/MA)
- D4673 Classification System for Acrylonitrile-Butadiene-Styrene (ABS) Plastics and Alloys Molding and Extrusion Materials
- D4745 Specification for Filled Compounds of Polytetrafluoroethylene (PTFE) Molding and Extrusion Materials
- D4804 Test Method for Determining the Flammability Characteristics of Nonrigid Solid Plastics
- D4812 Test Method for Unnotched Cantilever Beam Impact Resistance of Plastics
- D4894 Specification for Polytetrafluoroethylene (PTFE) Granular Molding and Ram Extrusion Materials
- D4895 Specification for Polytetrafluoroethylene (PTFE) Resin Produced From Dispersion
- D4976 Specification for Polyethylene Plastics Molding and Extrusion Materials
- D4986 Test Method for Horizontal Burning Characteristics of Cellular Polymeric Materials
- D5021 Specification for Thermoplastic Elastomer-Chlorinated Ethylene Alloy (TECEA)³
- D5033 Guide for Development of ASTM Standards Relating to Recycling and Use of Recycled Plastics³
- D5046 Classification for Fully Crosslinked Elastomeric Alloys (FCEAs)³
- D5048 Test Method for Measuring the Comparative Burning Characteristics and Resistance to Burn-Through of Solid Plastics Using a 125-mm Flame
- D5132 Test Method for Horizontal Burning Rate of Polymeric Materials Used in Occupant Compartments of Motor Vehicles
- D5138 Classification System and Basis for Specification for Liquid Crystal Polymers Molding and Extrusion Materials (LCP)
- D5203 Specification for Polyethylene Plastics Molding and Extrusion Materials from Recycled Post-Consumer (HDPE) Sources
- D5204 Classification System for Polyamide-Imide (PAI) Molding and Extrusion Materials
- D5205 Classification System and Basis for Specification for Polyetherimide (PEI) Materials
- D5260 Classification for Chemical Resistance of Poly(Vinyl Chloride) (PVC) Homopolymer and Copolymer Compounds and Chlorinated Poly(Vinyl Chloride) (CPVC) Compounds
- D5279 Test Method for Plastics: Dynamic Mechanical Properties: In Torsion
- D5336 Specification for Polyphthalamide (PPA) Injection Molding Materials
- D5420 Test Method for Impact Resistance of Flat, Rigid Plastic Specimen by Means of a Striker Impacted by a Falling Weight (Gardner Impact)
- D5436 Specification for Cast Poly(Methyl Methacrylate) Plastic Rods, Tubes, and Shapes
- D5476 Classification System for Thermoplastic Polyurethane Materials (TPU)³
- D5575 Classification System for Copolymers of Vinylidene Fluoride (VDF) with Other Fluorinated Monomers
- D5593 Classification for Thermoplastic Elastomers—Olefinic (TEO)³
- D5628 Test Method for Impact Resistance of Flat, Rigid Plastic Specimens by Means of a Falling Dart (Tup or Falling Mass)

- D5630 Test Method for Ash Content in Plastics
- D5676 Specification for Recycled Polystyrene Molding and Extrusion Materials³
- D5857 Specification for Polypropylene Injection and Extrusion Materials Using ISO Protocol and Methodology
- D5927 Classification System for Thermoplastic Polyester (TPES) Injection and Extrusion Materials Based on ISO Test Methods
- D5990 Classification System for Polyketone Injection Molding and Extrusion Materials (PK)³
- D6314 Specification for Fluorocarbon Perfluoromethoxy (MFA) Resin Molding and Extrusion Materials³
- D6338 Classification System for Highly Crosslinked Thermoplastic Vulcanizates (HCTPVs) Based on ASTM Standard Test Methods
- D6339 Classification System for and Basis for Specifications for Syndiotactic Polystyrene Molding and Extrusion (SPS)
- D6358 Classification System and Basis for Specification for Poly (Phenylene Sulfide) (PPS) Injection Molding and Extrusion Materials Using ISO Methods
- D6360 Practice for Enclosed Carbon-Arc Exposures of Plastics
- D6394 Specification for Sulfone Plastics (SP)
- D6457 Specification for Extruded and Compression Molded Rod and Heavy-Walled Tubing Made from Polytetrafluoroethylene (PTFE)
- D6585 Specification for Unsintered Polytetrafluoroethylene (PTFE) Extruded Film or Tape
- D6778 Classification System and Basis for Specification for Polyoxymethylene Molding and Extrusion Materials (POM)
- D6779 Classification System for and Basis of Specification for Polyamide Molding and Extrusion Materials (PA)
- D6835 Classification System for Thermoplastic Elastomer-Ether-Ester Molding and Extrusion Materials (TEEE)
- D6869 Test Method for Coulometric and Volumetric Determination of Moisture in Plastics Using the Karl Fischer Reaction (the Reaction of Iodine with Water)
- E29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications
- E84 Test Method for Surface Burning Characteristics of Building Materials
- E96/E96M Test Methods for Water Vapor Transmission of Materials
- E104 Practice for Maintaining Constant Relative Humidity by Means of Aqueous Solutions
- E119 Test Methods for Fire Tests of Building Construction and Materials
- E162 Test Method for Surface Flammability of Materials Using a Radiant Heat Energy Source
- E662 Test Method for Specific Optical Density of Smoke Generated by Solid Materials
- E1354 Test Method for Heat and Visible Smoke Release Rates for Materials and Products Using an Oxygen Consumption Calorimeter
- F372 Test Method for Water Vapor Transmission Rate of Flexible Barrier Materials Using an Infrared Detection Technique³
- 2.2 *Federal Standard*:⁴
Department of Transportation Federal Motor Vehicle Safety Standard No. 302
- 2.3 *Underwriters Laboratories*:⁵
UL94 Standards for Tests for Flammability for Parts in Devices and Appliances
- 2.4 *IEC and ISO Standards*:⁶
IEC 600093 Recommended Methods of Tests for Volume and Surface Resistivities of Electrical Insulation Materials
IEC 600112 Recommended Method for Determining the Comparative Tracking Index of Solid Insulation Materials Under Moist Conditions
IEC 600243 Recommended Methods of Test for Electrical Strength of Solid Insulating Materials at Power Frequencies
IEC 600250 Recommended Methods for the Determination of the Permittivity and Dielectric Dissipation Factor of Electrical Insulation Materials at Power, Audio, and Radio Frequencies Including Metre Wavelengths
IEC 60695-2-12 Fire Hazard Testing—Part 2-12: Glowing/Hot-Wire Based Test Methods—Glow-Wire Flammability Test Method for Materials
IEC 60695-11-10 Fire Hazard Testing—Part 11-10: Test Flames—50 W Horizontal and Vertical Flame Tests
IEC 60695-11-20 Fire Hazard Testing—Part 11-20: Test Flames—500 W Flame Test Methods
ISO 62 Plastics—Determination of Water Absorption
ISO 75-1 Plastics—Determination of Temperature of Deflection Under Load—Part 1: General Principles
ISO 75-2 Plastics—Determination of Temperature of Deflection Under Load—Part 2: Plastics and Ebonite
ISO 178 Plastics—Determination of Flexural Properties of Rigid Plastics
ISO 179 Plastics—Determination of Charpy Impact Strength of Rigid Materials
ISO 180 Plastics—Determination of Izod Impact Strength of Rigid Materials
ISO 294-4 Plastics—Injection Moulding of Test Specimens of Thermoplastic Materials—Part 4: Determination of Moulding Shrinkage
ISO 527-1 Plastics—Determination of Tensile Properties—Part 1: General Principles
ISO 527-2 Plastics—Determination of Tensile Properties—Part 2: Test Conditions for Moulding and Extrusion Plastics
ISO 604 Plastics—Determination of Compressive Properties
ISO 868 Plastics—Determination of Indentation Hardness by

⁴ Available from U.S. Government Printing Office Superintendent of Documents, 732 N. Capitol St., NW, Mail Stop: SDE, Washington, DC 20401, <http://www.access.gpo.gov>.

⁵ Available from Underwriters Laboratories (UL), 333 Pfingsten Rd., Northbrook, IL 60062-2096, <http://www.ul.com>.

⁶ Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036, <http://www.ansi.org>.

- Means of a Durometer (Shore Hardness)
- ISO 877** Plastics—Determination of Resistance to Change Upon Exposure Under Glass to Daylight
- ISO 974** Plastics—Determination of the Brittleness Temperature by Impact
- ISO 1133** Plastics—Determination of the Melt Mass-Flow Rate (MFR) and the Melt Volume-Flow Rate (MVR) of Thermoplastics
- ISO 1183** Plastics—Methods for Determining the Density and Relative Density of Non-Cellular Plastics
- ISO 2039-2** Plastics—Determination of Hardness—Part 2: Rockwell Hardness
- ISO 3795** Road Vehicles, Tractors, and Machinery for Agriculture and Forestry—Determination of Burning Behavior of Interior Materials
- ISO 4577** Plastics—Polypropylene and Propylene—Copolymers—Determination of Thermal Oxidative Stability in Air-Oven Method
- ISO 4589** Plastics—Determination of Flammability by Oxygen Index
- ISO 4607** Plastics—Method of Exposure to Natural Weathering

- ISO 4892** Plastics—Methods of Exposure to Laboratory Light Sources
- ISO 4892-4** Plastics—Methods of Exposure to Laboratory Light Sources—Part 4: Open-flame Carbon-arc
- ISO 5659** Plastics—Smoke Regeneration—Part 2: Determination of Optical Density by a Single-Chamber Test
- ISO 6603-1** Plastics—Determination of Multiaxial Impact Behavior of Rigid Plastics—Part 1: Falling Dart Method
- ISO 6721-1** Plastics—Determination of Dynamic Mechanical Properties—Part 1: General Principles
- ISO 6721-2** Plastics—Determination of Dynamic Mechanical Properties—Part 2: Torsion-Pendulum Method
- ISO 9772** Cellular Plastics—Determination of Horizontal Burning Characteristics of Small Specimens Subjected to a Small Flame
- ISO 9773** Plastics—Determination of Burning Behaviour of Thin Flexible Vertical Specimens in Contact with a Small-Flame Ignition Source
- ISO 11357-1** Plastics—Differential Scanning Calorimetry—Part 1: General principles
- ISO 11357-3** Plastics—Differential Scanning Calorimetry—Part 3: Determination of Temperature and Enthalpy of Melting and Crystallization

TABLE 1 Standard Symbols for Generic Families With Referenced Standards and Cell Tables

Standard Symbol	Plastic Family Name	ASTM ^A Standard	Suggested Reference Cell Tables for Materials Without an ASTM Standard ^B	
			Unfilled	Filled
ABA	acrylonitrile-butadiene-acrylate		E	
ABS	acrylonitrile-butadiene-styrene	D 3965 D3965 , D 4673 D4673		
AMMA	acrylonitrile-methyl methacrylate		E	
ARP	aromatic polyester	(see LCP)		
ASA	acrylonitrile-styrene-acrylate		E	
CA	cellulose acetate	D 706 D706		
CAB	cellulose acetate butyrate	D 707 D707		
CAP	cellulose acetate propionate		E	D
CE	cellulose plastics, general		E	D
CF	resol formaldehyde		H	H
CMC	carboxymethyl cellulose		E	
CN	cellulose nitrate		E	D
CP	cellulose propionate	D 1562 D1562		
CPE	chlorinated polyethylene		F	
CPVC	chlorinated poly(vinyl chloride)	D 4396 D4396 , D 1784 D1784 , D 5260 D5260 , D 3915 D3915 , D 4216 D4216		
CS	casein		H	H
CTA	cellulose triacetate		E	D
EC	ethyl cellulose	D 787 D787	E	D
E-CTFE	ethylene-chlorotrifluoroethylene copolymer	D 3275 D3275		
EEA	ethylene-ethyl acrylate		F	
EMA	ethylene-methacrylic acid		F	
EP	epoxy, epoxide		H	H
EPD	ethylene-propylene-diene			
EPM	ethylene-propylene polymer		F	D
ETFE	ethylene-tetrafluoroethylene copolymer	D 3159 D3159		
EVA	ethylene-vinyl acetate		F	
FCEA	fully crosslinked elastomeric alloy	D 5046 D5046		
FEP	perfluoro (ethylene-propylene) copolymer	D 2116 D2116		
FF	furan formaldehyde	D 3296 D3296	H	H
HCTPV	highly crosslinked thermoplastic vulcanizates	D 6338 D6338		
IPS	impact polystyrene	(see PS)		
LCP	liquid crystal polymer	D 5138 D5138		
MF	melamine-formaldehyde		H	H
PA	polyamide (nylon)	D 4066 D4066 , D 6779 D6779		
PAEK	polyacyletherketone			
PAI	polyamide-imide	D 5204 D5204	G	G
PARA	polyacryl amide			
PB	polybutene-1		F	

TABLE 1 *Continued*

Standard Symbol	Plastic Family Name	ASTM ^A Standard	Suggested Reference Cell Tables for Materials Without an ASTM Standard ^B	
			Unfilled	Filled
PBT	poly(butylene terephthalate)	(see TPES)		
PC	polycarbonate	D 3935D3935		
PCTFE	polymonochlorotrifluoroethylene	D 1430D1430, D 3595D3595		
PDAP	poly(diallyl phthalate)		H	H
PE	polyethylene	D 1248D1248, D 4976D4976, D 3350D3350, D 4020D4020, D 5203D5203		
PEBA	polyether block amide			
PEEK	polyetheretherketone			
PEI	polyether-imide	D 5205D5205		
PEO	poly(ethylene oxide)			
PESU	polyether sulfone	D 6394D6394		
PET	poly(ethylene terephthalate), general	(see TPES)		
PETG	glycol modified polyethylene terephthalate comonomer	(see TPES)		
PF	phenol-formaldehyde	D 4617D4617		
PFA	perfluoro alkoxy alkane	D 3307D3307		
PI	polyimide		G	G
PIB	polyisobutylene		F	
PK	polyketone	D 5990D5990		
PMMA	Poly(methyl methacrylate)	D 788D788, D 5436D5436		D
PMP	poly(4-methylpentene-1)		F	
POM	polyoxymethylene (acetal)	D 4181D4181, D 6778D6778		
POP	polyphenylene oxide	(see PPE)		
PP	polypropylene	D 4101D4101, D 5857D5857		
PPA	polyphthalamide	D 5336D5336, D 6779D6779		
PPE	polyphenylene ether	D 4349D4349		
PPH	polyphenylene		G	H
PPOX	poly(propylene oxide)			
PPS	poly(phenylene sulfide)	D 4067D4067, D 6358D6358		
PPSU	poly(phenyl sulfone)	D 6394D6394	G	G
PS	polystyrene	D 4549D4549, D 5676D5676		
PSU	polysulfone	D 6394D6394		
PTFE	polytetrafluoroethylene	D 1430D1430, D 3159D3159, D 3222D3222, D 3294D3294, D 3295D3295, D 3307D3307, D 4441D4441, D 4745D4745, D 4894D4894, D 4895D4895, D 5575D5575, D 6314D6314, D 6457D6457, D 6585D6585		
PUR	polyurethane		F	D
PVAC	poly(vinyl acetate)		F	D
PVAL	poly(vinyl alcohol)		F	D
PVB	poly(vinyl butyral)		F	D
PVC	poly(vinyl chloride)	D 2287D2287	F	D
PVDC	poly(vinylidene chloride)		F	D
PVDF	poly(vinylidene fluoride)	D 3222D3222		
PVF	poly(vinyl fluoride)		F	D
PVFM	poly(vinyl formal)		F	D
PVK	poly(vinylcarbazole)		F	D
PVP	poly(vinyl pyrrolidone)		F	D
SAN	styrene-acrylonitrile	D 4203D4203		
SB	styrene-butadiene		E	D
SI	silicone plastics		G	G
S/MA	styrene-maleic anhydride	D 4634D4634		
SMS	styrene-methylstyrene		E	D
SPS	syndiotactic polystyrene	D 6339D6339		
TECEA	thermoplastic elastomer-chlorinated ethylene alloy	D 5021D5021		
TEEE	thermoplastic elastomer, ether-ester	D 6835D6835		
TEO	thermoplastic elastomer-olefinic	D 5593D5593		
TES	thermoplastic elastomer-stryenic	D 4474D4474		
TPE	thermoplastic elastomer	(see individual material)		
TPES	thermoplastic polyester (general)	D 4507D 4507, D 5927D5927		
TPU	thermoplastic polyurethane	D 5476D5476		
UF	urea-formaldehyde		H	H
UP	unsaturated polyester			
VDF	vinylidene fluoride	D 5575D5575		

^AThe standards listed are those in accordance with this classification. D __ indicates that a standard is being developed by the subcommittee responsible.

^BCell Tables A and B have been reserved for the referenced standards and will apply to unfilled and filled materials covered in those standards.

TABLE 2 Reinforcement-Filler^A Symbols^B and Tolerance

Symbol	Material	Tolerance
C	Carbon and graphite	±2 percentage points
D	Alumina trihydrate	±2 percentage points

E	Clay	±2 percentage points
F	Cellulose	±2 percentage points
G	Glass	±2 percentage points
H	Aramid	±2 percentage points
J	Boron	±2 percentage points
K	Calcium carbonate	±2 percentage points
L	Lubricants (for example, PTFE, graphite, and so forth)	Depends upon material and process, to be specified
M	Mineral	±2 percentage points
N	Natural organic (cotton, sisal, hemp, flax, and so forth)	±2 percentage points
P	Mica	±2 percentage points
Q	Silica	±2 percentage points
R	Combinations of reinforcements or fillers, or both	±3 percentage points
S	Synthetic organic	±2 percentage points
T	Talcum	±2 percentage points
V	Metal	±2 percentage points
W	Wood	±2 percentage points
X	Not specified	To be specified

^AAsh content of filled or reinforced materials, or both may be determined using either Test Method D 5630D5630 or ISO 3451-1 where applicable.

^BAdditional symbols may be added to this table as required.

3. Terminology

3.1 *Definitions*—The definitions used in this classification system are in accordance with Terminology D 883D883.

4. Significance and Use

4.1 The purpose of this classification system is to provide a method of adequately identifying plastic materials in order to give industry a system that can be used universally for plastic materials. It further provides a means for specifying these materials by the use of a simple line call-out designation.

P	Paper
R	Roving
S	Flake
T	Cord
V	Veneer
W	Woven fabric
X	Not specified
Y	Yarn

4.2 This classification system was developed to permit the addition of property values for future plastics.

5. Classification

5.1 Plastic materials shall be classified on the basis of their broad generic family. The generic family is identified by letter designations as found in Table 1. These letters represent the standard abbreviations for plastics in accordance with Terminology D 1600D1600.

NOTE 4—For example: PA = polyamide (nylon).

5.1.1 The generic family is based on the broad chemical makeup of the base polymer. By its designation, certain inherent properties are specified.

TABLE 2A Symbols for the Form or Structure of Fillers and Reinforcing Materials

Symbol	Form or Structure
C	Chips, cuttings
D	Fines, powder
E	Beads, spheres, balls
F	Fiber
G	Ground
H	Whisker
K	Knitted fabric
L	Layer
M	Mat (fabric, thick)
N	Non-woven (fabric, thin)

TABLE 3 Suffix Symbols and Requirements^A

Symbol	Characteristic
A	Color (unless otherwise shown by suffix, color is understood to be natural) Second letter A = does not have to match a standard B = must match standard Three-digit number 001 = color and standard number on drawing 002 = color on drawing
B	Fluid resistance Second letter A = reference fuel A, ASTM D 471D471, aged 70 h at 23 ± 2°C B = reference fuel C, ASTM D 471D471, aged 70 h at 23 ± 2°C C = ASTM #1 oil, ASTM D 471D471, aged 70 h at 100 ± 2°C D = IRM 902 oil, ASTM D 471D471, aged 96 h at 100 ± 2°C E = IRM 903 oil, ASTM D 471D471, aged 70 h at 100 ± 2°C F = Distilled water, ASTM D 471D471, aged 70 h at 100 ± 2°C Three digit number is obtained from Suffix Table 1. It indicates change in hardness, tensile strength, elongation, and volume. Example: BC 132 specifies that material, after aging in ASTM #1 oil for 70 h at 100°C, can have changed no more than 2 Shore D points, 5% tensile strength, 15% elongation, and 5% in volume.
C	Melting point—softening point Second letter B = ASTM D 1525D1525, load 10 N, Rate A (Vicat) C = ASTM D 1525D1525, load 10 N, Rate B (Vicat) D = ASTM D 3418D3418 (Transition temperature DSC/DTA) (ISO 11357-1 and ISO 11357-3) G = ISO 306, load 10 N, heating rate 50°C/h (Vicat) H = ISO 306, load 10 N, heating rate 120°C/h (Vicat) I = ISO 306, load 50 N, heating rate 50°C/h (Vicat)

TABLE 3 *Continued*

Symbol	Characteristic
	J = ISO 306, load 50 N, heating rate 120°C/h (Vicat) K = ASTM D 1525D1525, load 50 N, Rate A (Vicat) L = ASTM D 1525D1525, load 50 N, Rate B (Vicat)
E	Three-digit number = minimum value °C Electrical Second letter A = dielectric strength (short-time), ASTM D 149D149 (IEC 600243) Three-digit number × factor of 0.1 = kV/mm, min B = dielectric strength (step by step), ASTM D 149D149 (IEC 600243) Three-digit number × factor of 0.1 = kV/mm, min C = insulation resistance, ASTM D 257D257 (IEC 600093) Three-digit number × factor of 10 ¹⁴ = Ω, min D = dielectric constant at 1 MHz, ASTM D 150D150, max (IEC 600250) Three-digit number × factor of 0.1 = value E = dissipation factor at 1 MHz, ASTM D 150D150, max (IEC 600250) Three-digit number × factor of 0.0001 = value F = arc resistance, ASTM D 495D495, min Three-digit number = value G = volume resistivity, ASTM D 257D257 (IEC 600093) Three-digit number × factor of 10 ¹⁴ = Ω-cm, min H = comparative tracking index, ASTM D 3638D3638, ac frequency, 50 Hz, 0.1 % ammonium chloride (IEC 600112) Three-digit number = V, min J = volume resistivity, ASTM D 257D257 (IEC 600093), Ω-cm K = surface resistivity, ASTM D 257D257 (IEC 600093), Ω (per square) First digit indicates: 1 = minimum requirement 2 = maximum requirement Final two digits indicate the exponential value of the base 10 Example: EJ206 specifies a maximum volume resistivity of 10 ⁶ Ω-cm
F	Flammability Second Letter A = Horizontal Burning Rate ASTM D 635D635, UL94 HB, IEC 60695-11-10, Method A Report as: (First three digits equal burn rate in mm/min), next three significant digits are thickness of sample tested in mm × factor of 0.1. If sample burns beyond the 100 mm mark, the samples are considered to have no rating. B = Oxygen Index ASTM D 2863D2863, ISO 4589 Report as: Value % O ₂ to three significant figures C = Flash Ignition ASTM D 1929D1929, Procedure A Report as: Value, °C min to three significant digits rounded to nearest whole number. D = Self Ignition ASTM D 1929D1929, Procedure B Report as: Value, °C min to three significant digits rounded to nearest whole number. E = Ignition by a Small Flame ASTM D 3713D3713 Letter retired, standard withdrawn without replacement in 2000. F = Vertical Burn Rating ASTM D 3801D3801, UL94 V, IEC 60695-11-10, Method B Report as: (First digit = rating), next three significant digits are thickness of sample tested in mm × factor of 0.1. Rating designations: 0 = V-0 1 = V-1 2 = V-2 if no rating, do not use "F" 000 = to be specified by user G = Radiant Panel Test ASTM E 162E162 Report as: Flame Spread First two digits indicate minimum specimen thickness 00 to be specified 05 3.00 mm 01 0.25 mm 06 6.00 mm 02 0.40 mm 07 9.00 mm 03 0.80 mm 08 12.70 mm 04 1.60 mm 09 >12.70 mm Third digit indicates the flame spread 1 15 max 5 100 max 2 25 max 6 150 max 3 50 max 7 200 max 4 75 max 8 >200 H = Flame Spread Index ASTM E 84E84 Report as: Flame Spread Index NOTE 1: Smoke Developed Index may also be reported. NOTE 2: Classifications may be used as per the International Building Code Class I: Flame Spread 0–25 Class II: Flame Spread 26–77 Class III: Flame Spread 76–200 J = Automotive Horizontal Burn Rate ASTM D 5132D5132, FMVSS 302, ISO 3795 Report as: (First three digits = burn rate in mm/min), next three significant digits are thickness of sample tested in mm × factor of 0.1. K = ASTM D 2843D2843

TABLE 3 *Continued*

Symbol	Characteristic
	Letter retired, method no longer in broad commercial use, replaced by ASTM E 662E662.
L =	UL (IEC 60695-11-10)
	Letter retired, see Appendix X1 for replacement procedures and references to the old requirements.
M = Vertical Burn Rating; Film	ASTM D 4804D4804, UL94 VTM, ISO 9773
Report as:	(First digit = rating), next three significant digits are thickness of sample tested in mm × factor of 0.01.
Rating designations:	0 = VTM0 1 = VTM1 2 = VTM2 if no rating, do not use “M”
N = Horizontal Burn Rate; Foam	ASTM D 4986D4986, UL94, ISO 9772
Report as:	(First digit = rating), next three significant digits are thickness of sample tested in mm × factor of 0.1.
Rating designations:	0 = HBF 1 = HF-1 2 = HF-2 if no rating, do not use “N”
P = Glow Wire Flammability Index	IEC 60695-2-12
Report as:	(First three digits are glow wire flammability index reported in °C). Following three significant digits are thickness of sample tested in mm × factor of 0.1.
R = Heat Release Rate	ASTM E 1354E1354
Report as:	Peak Heat Release Rate
Rating Designations:	(First three digits are peak heat release rate in kW/m ²), next three digits are incident heat flux in kW times ten (×10).
S = NBS Smoke (Flame or Smolder Mode)	ASTM E 662E662, ISO 5659–2
Report as:	(First digit = 1 for Flame mode or 2 for Smolder mode), final three digits = Specific Optical Density.
T = Fire Rating	ASTM E 119E119
Report as:	(Fire resistance rating in hours, first two digits). Third digit = “1” for hose stream applied, “0” for no hose stream applied. Fourth digit is application from table below:
Rating designations:	0: No application designated 1: Bearing Walls and Partitions 2: Nonbearing Walls and Partitions 3: Columns 4: Floors and Roofs 6: Loaded Restrained Beams 7: Protective Membranes in Wall, Partition, Floor, or Roof Assemblies
U = Large Flame Vertical Burn Rating; Plaque	ASTM D 5048D5048, UL94 5VA, IEC 60695-11-20
Report as:	(First three digits = burn time plus afterglow time in seconds after fifth flame application), the fourth digit “1” or “0” for flaming drips (1 = yes, 0 = no), next three significant digits are thickness of sample tested in mm × factor of 0.1. Last digit: “1” or “0” for holes burned through plaques (1 = yes, 0 = no).
V = Large Flame Vertical Burn Rating; Bar	ASTM D 5048D5048, UL94 5VA, IEC 60695-11-20
Report as:	(First three digits = burn time plus afterglow time in seconds after fifth flame application), fourth digit “1” or “0” for flaming drips, last three significant digits are thickness of sample tested in mm × factor of 0.1.
G	Specific gravity
Second letter	A = ASTM D 792D792 (tolerance ± 0.02) (ISO 1183 Method A) B = ASTM D 792D792 (tolerance ± 0.05) (ISO 1183 Method A) C = ASTM D 792D792 (tolerance ± 0.005) (ISO 1183 Method A) D = ASTM D 1505D1505 (tolerance ± 0.02) E = ASTM D 1505D1505 (tolerance ± 0.05) F = ASTM D 1505D1505 (tolerance ± 0.005) H = ASTM D 792D792/D 1505D1505 (max) L = ASTM D 792D792/D 1505D1505 (min)
H	Three-digit number × factor of 0.010 = requirement value
	Heat resistance, properties at temperature
Second letter	A = heat aged for 70 h at 100 ± 2°C, ASTM D 573D573 B = heat aged for 70 h at 150 ± 2°C, ASTM D 573D573 C = heat aged for 70 h at 200 ± 2°C, ASTM D 573D573
	Three-digit number is obtained from Suffix Table 1. It indicates change in hardness, tensile strength, elongation and volume.
Second letter	D = tested at 100 ± 2°C E = tested at 125 ± 2°C F = tested at 150 ± 2°C
	Three-digit numbers obtained from Suffix Table 2. It indicates tensile strength, elongation, and tear strength.
	Example: HE565 specifies that the material has a minimum of 15 MPA tensile strength, 400 % elongation, and a tear strength of 40 kN/m when tested at 125°C.
Second letter	L = low-temperature brittleness, ASTM D 2137D2137
	Three-digit number indicates the temperature (°C) above which the material is non-brittle. Example: HL055 material is non-brittle according to ASTM D 2137D2137a, above – 55°C.

TABLE 3 *Continued*

Symbol	Characteristic
I	Not to be used at this time
J	Hardness Second letter A = ASTM D 2240 D2240 (Type A) tolerance ± 5 (ISO 868) B = ASTM D 2583 D2583 (Barcol), min D = ASTM D 2240 D2240 (Type D) tolerance ± 3 (ISO 868) E = ASTM D 785 D785 (Rockwell E), min K = ASTM D 785 D785 (Rockwell K), min L = ASTM D 785 D785 (Rockwell L), min (ISO 2039-2) M = ASTM D 785 D785 (Rockwell M), min (ISO 2039-2) R = ASTM D 785 D785 (Rockwell R), min (ISO 2039-2) Three-digit number = value
K	Tensile strength Second letter B = at break, ASTM D 638 D638 C = at rupture, ASTM D 412 D412 D = tensile stress at break, ISO 527-1 and ISO 527-2 E = tensile stress at 50 % strain, ISO 527-1 and ISO 527-2 Three-digit number = value, MPa, min Example: KC040 specifies a tensile strength at rupture of 40 MPa M = tensile stress, ASTM D 412 D412 First digit indicates the elongation at which the tensile stress is measured. 1 = 25 % 2 = 100 % 3 = 300 % Final two digits = value, MPa, min N = tensile modulus, ISO 527-1 and ISO 527-2 Three-digit number \times factor of 100 = value, MPa, min S = tensile set, ASTM D 412 D412 First digit indicates the elongation at which the set is measured. 1 = 50 % 2 = 100 % 3 = at break 4 = 200 % Final two digits indicate the maximum percent set. Example: KS208 specifies a maximum tensile set of 8 % when tested at 100 % extension. Y = yield, ASTM D 638 D638 X = tensile stress at yield, ISO 527-1 and ISO 527-2
L	Elongation Second letter B = break, ASTM D 638 D638 C = break, ASTM D 412 D412 D = break, ISO 527 Three-digit number = value, %, min R = resilience, ASTM D 2632 D2632 First digit: 1 = minimum 2 = maximum Final two digits indicate percent rebound Example: LR 150 specifies a minimum rebound of 50 % T = tear strength, ASTM D 624 D624 Die C Three-digit number = value, kN/m, min Y = yield, ASTM D 638 D638 X = yield, ISO 527
M	Moisture resistance or content Second letter A = ASTM D 570 D570 (24-h immersion) (ISO 62) B = ASTM D 570 D570 (2-h immersion) C = ASTM D 570 D570 (long-term immersion) D = ASTM D 570 D570 (1/2-h boiling water immersion) E = ASTM D 570 D570 (48 h at 50°C immersion) F = ASTM D 6869 D6869 (ISO 15512, Method B), moisture content Three-digit number \times factor of 0.01 = value, percent max
N	Flexural strength Second letter A = ASTM D 790 D790 , specimen = $3.2 \times 13 \times 76$ mm, speed = 1.3 mm/min B = ASTM D 790 D790 , specimen = $6.4 \times 13 \times 127$ mm, speed = 2.7 mm/min C = ISO 178, specimen = $80 \times 10 \times 4$ mm, speed = 2 mm/min, 64-mm span Three-digit number = value, MPa, min
O	Not to be used at this time
P	Impact resistance Second letter A = ASTM D 256 D256 (Test Method A, Izod) 000 = no break Three-digit number = value, J/m, min B = ASTM D 256 D256 (Test Method B, Charpy) Three-digit number = value, J/m, min C = ASTM D 256 D256 (Test Method C)