



**SLOVENSKI STANDARD**  
**oSIST prEN ISO 13997:2022**  
**01-september-2022**

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**Varovalna obleka – Mehanske lastnosti – Ugotavljanje odpornosti proti urezu z ostrimi predmeti (ISO/DIS 13997:2022)**

Protective clothing - Mechanical properties - Determination of resistance to cutting by sharp objects (ISO/DIS 13997:2022)

Schutzkleidung - Mechanische Eigenschaften - Bestimmung des Widerstandes gegen Schnitte mit scharfen Gegenständen (ISO/DIS 13997:2022)

Vêtements de protection - Propriétés mécaniques - Détermination de la résistance à la coupure par des objets tranchants (ISO/DIS 13997:2022)

**Ta slovenski standard je istoveten z: prEN ISO 13997**

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**ICS:**

13.340.10      Varovalna obleka      Protective clothing

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# DRAFT INTERNATIONAL STANDARD

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## Protective clothing — Mechanical properties — Determination of resistance to cutting by sharp objects

*Vêtements de protection — Propriétés mécaniques — Détermination de la résistance à la coupure par des objets tranchants*

ICS: 13.340.10

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## ISO/DIS 13997:2022(E)

### Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

The committee responsible for this document is ISO/TC 94, *Personal safety — Protective clothing and equipment*, Subcommittee SC 13, *Protective clothing* and Technical Committee CEN/TC 162, *Protective clothing including hand and arm protection and lifejackets* in collaboration.

This second edition cancels and replaces the first edition (ISO 13997:1999), which has been technically revised.

This document has been completely rewritten based on the current practices and experience in cut testing as well as comparing other cut test methods standards around the world. Following is a list of changes from the previous edition of ISO 13997:

- new blades;
- new neoprene, with calibration data and [Annex C](#);
- new sample carrier;
- new [Figure 3](#);
- new data form ILT [Annex A](#);
- new [Annex B](#) for calculation.

## Introduction

Although textiles, composites, leather, rubbers and reinforced materials may resist cutting by sharp edges in different ways, a test method for evaluating the resistance to cut of materials in protective clothing needs to be applicable to all materials. The test described in this International Standard provides a method that allows calculations of the downwards (normal) force required to cause a blade drawn across the sample for a fixed distance to cut through the specimen.

The performance of protective clothing materials may be classified using the numerical values obtained from this test.

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# Protective clothing — Mechanical properties — Determination of resistance to cutting by sharp objects

## 1 Scope

This International Standard specifies a tomodynamometer cut test method and related calculations, for use on materials and assemblies designed for protective clothing, including gloves. The test determines resistance to cutting by sharp edges, such as knives, sheet metal parts, swarf, glass, bladed tools and castings.

When this document is cited as a test method in a material or product requirement standard, that standard shall contain the necessary information to permit the application of ISO 13997 to the particular product.

This test does not provide data on the resistance to penetration by pointed objects such as needles and thorns, or the point of sharp-edged blades. The test described in this International Standard is not considered suitable for testing materials made from chain mail and metal plates. The text of this International Standard does not include provisions for the safeguard of the operator.

## 2 Normative reference

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 37, *Rubber, vulcanized or thermoplastic — Determination of tensile stress-strain properties*

ISO 34-1, *Rubber, vulcanized or thermoplastic - Determination of tear strength - Part 1: Trouser, angle and crescent test pieces*

ISO 23529, *Rubber — General procedures for preparing and conditioning test pieces for physical test methods*

ISO 48-2, *Rubber, vulcanized or thermoplastic — Determination of hardness — Part 2: Hardness between 10 IRHD and 100 IRHD*

ISO 2781, *Rubber, vulcanized or thermoplastic — Determination of density*

## 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 11610 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org>

### 3.1

#### cut-through

event which has occurred when the blade edge first contacts the conducting material below the test specimen

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### 3.2

#### **cutting force**

calculated force that would be required to be applied to a blade of standard sharpness to cut through a material in a blade stroke of length 20 mm

### 3.3

#### **cutting stroke length**

distance the cutting-edge travels before cut-through occurs

## 4 Sampling

### 4.1 General

Unless otherwise specified, specimen dimensions shall not be less than 25 mm by 100 mm as this allows up to 9 cuts on the same sample (see [5.2.4](#) and [Figure 6](#)). If this sample size is not possible, the smallest specimen on which single cuts are made shall not be less than 25 mm by 25 mm.

NOTE the test requires more than 15 cuts therefore at least 2 specimens are necessary.

### 4.2 Textiles and other materials

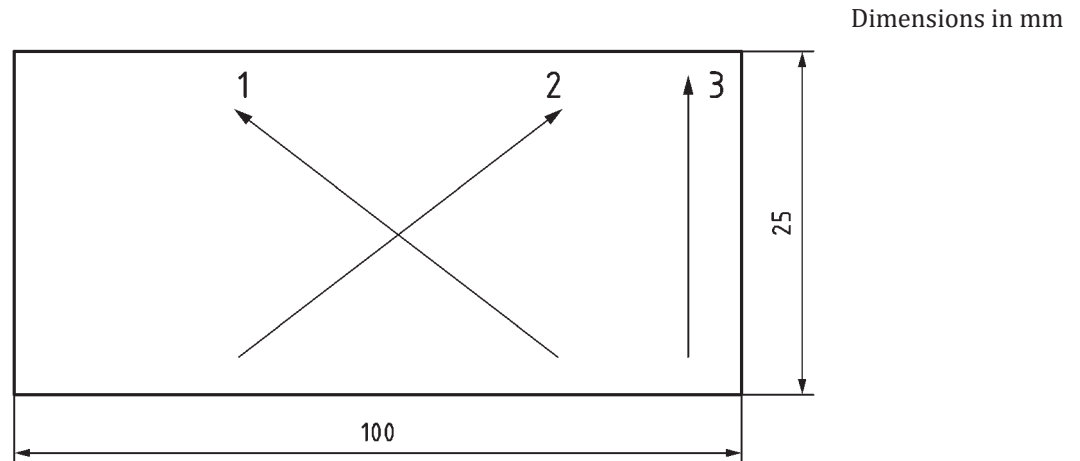
Specimens shall be taken from regions of the sample product representative of the range of construction present in protective areas or as defined in product requirement standard. In the case of an irregular design, the test specimen shall be taken from the area where the least protection is expected.

Specimens from textile materials shall be prepared so that test cuts are made at an angle of  $(45 \pm 5)^\circ$  to the warp and weft direction as defined in [Figure 1](#). Only one result (cutting force see clause 5.4.4.2) shall be reported.

Materials that have no clear orientation shall be tested in two directions at  $45^\circ$  to each other. 2 cutting forces (see clause 5.4.4.2) shall be reported and the final result is the lowest one.

If the material is known to have homogenous properties in all directions, only one result (cutting force see clause 5.4.4.2) shall be reported.

NOTE Materials that have no clear orientation are for example, unoriented materials, or those in which the machine direction either does not exist or is uncertain such as some non-wovens.

**Key**

- 1 warp or longitudinal direction
- 2 weft or transversal direction
- 3 cut test direction

**Figure 1 — Control specimen dimensions and cut direction for garments**

### 4.3 Gloves

For gloves, take the specimen from the palm area cut on the bias such that the size of the specimen is adequate but at an angle as close as possible to 45° as shown in [Figure 2](#).

In the case of an irregular design of the palm, the test specimen shall be taken from the palm area where the least protection is expected.

NOTE 1 If reinforcement(s) does not uniformly cover the palm area, either the specimen shall be taken without reinforcement or the specimen shall be provided without reinforcement.

If cut protection is claimed for back of the hand or cuff and the materials are different from the palm, they shall be tested and reported

NOTE 2 There is no tolerance to the angle for the glove as this depends on the size of the glove and its construction to take the correct angle that best represents a 45° angle.