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## Standard Test Method for Breaking Strength and Elongation of Textile Fabrics (Grab Test)<sup>1</sup>

This standard is issued under the fixed designation D 5034; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

### 1. Scope

1.1 This test method covers the grab and modified grab test procedures for determining the breaking strength and elongation of most textile fabrics. Provisions are made for wet testing.

1.1.1 The grab test procedure is applicable to woven, nonwoven, and felted fabrics, while the modified grab test procedure is used primarily for woven fabrics.

1.2 This test method is not recommended for glass fabrics, or for knitted fabrics and other textile fabrics which have high stretch (more than 11 %).

NOTE 1—For the determination of the breaking force and elongation of textile fabrics using the raveled strip test procedure and the cut strip test procedure, refer to Test Method D 5035.

1.3 This test method provides the values in both inch-pound units and SI units. Inch-pound units is the technically correct name for the customary units used in the United States. SI units is the technically correct name for the system of metric units known as the International System of Units. The values stated in either acceptable metric units or in other units shall be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system must be used independently of the other, without combining in any way.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

### 2. Referenced Documents

2.1 *ASTM Standards:*<sup>2</sup>

D 76 [Specification for Tensile Testing Machines for Textiles](#)

D 123 [Terminology Relating to Textiles](#)

D 629 [Test Methods for Quantitative Analysis of Textiles](#)

D 1059 [Test Method for Yarn Number Based on Short-Length Specimens](#)

D 1776 [Practice for Conditioning and Testing Textiles](#)

D 5035 [Test Method for Breaking Force and Elongation of Textile Fabrics \(Strip Method\)](#)

D 4848 [Terminology Related to Force, Deformation and Related Properties of Textiles](#)

D 4849 [Terminology Related to Yarns and Fibers](#)

D 4850 [Terminology Relating to Fabrics and Fabric Test Methods](#)

### 3. Terminology

3.1 For all terminology relating to D13.60, Fabric Test Methods, Specific, refer to Terminology D4850.

3.1.1 The following terms are relevant to this standard: breaking force, braking load, constant-rate-of-extension (CRE) tensile testing machine, constant-rate-of-traverse (CRT) tensile testing machine, elongation, extension, grab test modified grab test, tensile test.

3.2 For all other terminology related to textiles, refer to Terminology D123

3.1 For definition of textile terms used in this test method: breaking force, breaking load, elongation, extension, tensile test, refer to [Terminology D 4848](#).

<sup>1</sup> This test method is under the jurisdiction of ASTM Committee D13 on Textiles and is the direct responsibility of Subcommittee D13.60 on Fabric Test Methods, Specific. Current edition approved June 1, 2008; Jan. 15, 2009. Published July 2008; February 2009. Replaces Grab Testing sections of Test Method D 1682 – 90. Originally approved in 1990. Last previous edition approved in 2004; 2008 as ~~D5034-05(2004)~~; D 5034-08.

<sup>2</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

3.2 For definitions of textile terms used in this test method: constant-rate-of-extension (CRE tensile testing machine, constant-rate-of-load (CRL) tensile testing machine, constant-rate-of-traverse (CRT) tensile testing machine, refer to Terminology D 4849.

3.3 For definitions of textile terms used in this test method: grab test – in fabric testing, and modified grab test – in fabric testing refer to Terminology D 4850.

3.4 For all other textile terms used in this test method, refer to Terminology D 123.

#### 4. Summary of Test Method

4.1 A 100-mm (4.0-in.) wide specimen is mounted centrally in clamps of a tensile testing machine and a force applied until the specimen breaks. Values for the breaking force and the elongation of the test specimen are obtained from machine scales, dials, autographic recording charts, or a computer interfaced with the testing machine.

4.2 This test method describes procedures for carrying out fabric grab tensile tests using two types of specimens and three alternative types of testing machines. For reporting, use the following identification system of specific specimen and machine combinations.

4.2.1 *Type of specimen:*

4.2.1.1 G—Grab

4.2.1.2 MG—Modified grab

4.2.2 *Type of tensile testing machine:*

4.2.2.1 E—Constant-rate-of-extension (CRE)

4.2.2.2 L—Constant-rate-of-load (CRL)

4.2.2.3 T—Constant-rate-of -traverse (CRT)

4.2.3 Possible combinations can be identified as follows:

Test Specimen	Type of Tester		
	Constant-Rate-of-Extension	Constant-Rate-of-Load	Constant-Rate-of-Traverse
Grab	G-E	G-L	G-T
Modified Grab	MG-E	MG-L	MG-T

For example, Test Method D 5034, G-E refers to a grab test carried out on a constant rate-of-extension tensile testing machine.

#### 5. Significance and Use

5.1 The grab test procedure in this test method for the determination of breaking force and elongation is considered satisfactory for acceptance testing of commercial shipments of most woven or nonwoven textile fabrics, and the modified grab test procedure is considered satisfactory for acceptance testing of commercial shipments of most woven textile fabrics, since the procedures have been used extensively in the trade for acceptance testing.

5.1.1 In case of disagreement arising from differences in reported test values when using this test method for acceptance testing of commercial shipments, the purchaser and the supplier should conduct comparative tests to determine if there is a statistical bias between their laboratories. Competent statistical assistance is recommended for the investigation of bias. As a minimum, the two parties should take a group of test specimens which are as homogeneous as possible and which are from a lot of material of the type in question. The test specimens should then be randomly assigned in equal numbers to each laboratory for testing. The average results from the two laboratories should be compared using Student's *t*-test for unpaired data and an acceptable probability level chosen by the two parties before testing is begun. If a bias is found, either its cause must be found and corrected, or the purchaser and the supplier must agree to interpret future test results in light of the known bias.

5.2 This test method is not recommended for knitted fabrics because of their high stretch.

5.3 Some modification of technique may be necessary for any fabric having a strength in excess of 200-N/cm (1140-lb/in.) width. Special precautionary measures are provided for use when necessary for strong fabrics.

5.4 All of the procedures are applicable for testing fabrics either conditioned or wet.

5.5 Comparison of results from tensile testing machines operating on different principles is not recommended. When different types of machines are used for comparison testing, constant-time-to-break at  $20 \pm 3$  s is the established way of producing data. Even then the data may differ significantly.

5.6 Although a constant-rate-of-extension is preferred in these procedures, in cases of dispute, unless there is agreement to the contrary between the purchaser and the supplier, a constant-time-to-break ( $20 \pm 3$  s) is to be used.

5.7 The grab test procedure is applicable to the determination of the *effective strength* of the fabric; that is, the strength of the yarns in a specific width together with the fabric assistance from the adjacent yarns. The breaking force determined by the grab procedure is not a reflection of the strength of the yarns actually gripped between clamps and cannot be used for direct comparison with yarn strength determinations. Grab test specimens require much less time to prepare although they require more fabric per specimen. There is no simple relationship between grab tests and strip tests since the amount of fabric assistance depends on the type of fabric and construction variables.

5.8 The modified grab test procedure is applicable to the determination of the breaking force of fabrics with constructions in

which the application of tensile stress on raveled strip specimens produces further unraveling. This test method is particularly applicable to high-strength fabrics.

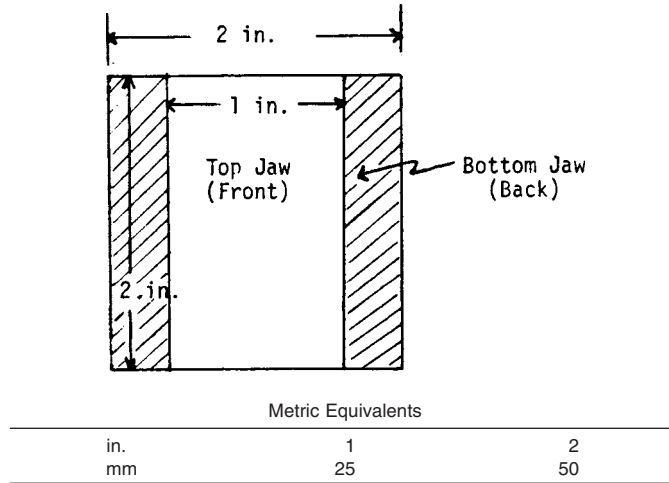


FIG. 1 Schematic Illustration of Jaw Faces for Modified Grab Test

6. Apparatus, Reagents, and Materials

6.1 *Tensile Testing Machine*, of the CRE, CRL, or CRT type conforming to Specification D 76, with respect to force indication, working range, capacity, and elongation indicator, and designed for operation at a speed of  $300 \pm 10$  mm/min ( $12 \pm 0.5$  in./min); or, a variable speed drive, change gears, or interchangeable weights as required to obtain the  $20 \pm 3$ -s time-to-break (see 5.5 and 5.6).

6.2 *Clamps and Jaw Faces*—Each jaw face shall be smooth, flat, and with a metallic, or other agreed upon, gripping surface. The faces shall be parallel and have matching centers with respect to one another in the same clamp and to the corresponding jaw face of the other clamp.

6.2.1 For grab tests, each clamp shall have a front (or top) jaw face measuring  $25 \pm 1$  mm ( $1.0 \pm 0.02$  in.) perpendicular to the direction of the application of the force, and not less than 25 nor more than 50 mm (1.0 nor more than 2.0 in.) parallel to the direction of the application of the force (Note 2). The back, or bottom, jaw face of each clamp shall be at least as large as its mate. Use of a larger face for the second jaw reduces the problem of front and back jaw face misalignment.

NOTE 2—Front (or top) faces measuring 25 by 50 mm (1.0 by 2.0 in.) will not necessarily give the same value as 25 by 25-mm (1.0 by 1.0-in.) faces. For many materials, the former are preferable because of the larger gripping area which tends to reduce slippage. While both sizes of gripping surface are permitted, the face sizes used must be the same for all samples in the test and must be recorded in the report.

6.2.2 For modified grab tests, the top (or front) jaw faces shall measure 25 by 50 mm (1.0 by 2.0 in.) or more, with the longer dimension parallel to the direction of load application. The bottom (or back) jaw faces shall measure 50 by 50 mm (2.0 by 2.0 in.) or more. (See Fig. 1.)

6.3 *Metal Clamp*, auxiliary, 170 g (6 oz) with at least 100-mm (4.0-in.) width anvils.

6.4 *Distilled Water*, for wet testing.

6.5 *Nonionic Wetting Agent*, for wet testing.

6.6 *Container*, for wetting out specimens.

6.7 *Standard Fabrics*<sup>3</sup>, for use in verification of apparatus. (See Annex A1.)

6.8 *Pins*, stainless-steel, 10-mm ( $\frac{3}{8}$ -in.) diameter by 125 mm (5 in.) long. Two are required if used.

7. Sampling

7.1 *Lot Sample*—Take a lot sample as directed in the applicable material specification. In the absence of such a specification, randomly take rolls or pieces that constitute the lot sample using the following schedule:

Number of Rolls, Pieces in Lot, Inclusive	Number of Rolls or Pieces in Lot Sample
1 to 3	all
4 to 24	4
25 to 50	5
over 50	10 % to a maximum of 10 rolls or

<sup>3</sup> Apparatus and accessories are commercially available.

NOTE 3—An adequate specification or other agreement between the purchaser and the supplier requires taking into account the variability between rolls of fabric and between specimens from a swatch from a roll of fabric to provide a sampling plan with a meaningful producer’s risk, consumer’s risk, acceptable quality level, and limiting quality level.

7.2 *Laboratory Sample*—From each roll or piece of fabric taken from the lot sample, cut at least one laboratory sample the full width of the fabric and 1 m (1 yd) along the selvage (machine direction).

NOTE 4—Results obtained on small hand samples (swatches) can only be considered as representative of the sample swatch and cannot be assumed to be representative of the fabric piece from which the hand sample (swatch) was taken.

7.3 *Test Specimens*—From each laboratory sample, take five specimens from the warp (machine) direction and eight specimens from the filling (cross) direction (if tested) for each testing condition.

7.3.1 Testing conditions include the following:

7.3.1.1 *Warp or Machine Direction*—Standard conditions for testing textiles.

7.3.1.2 *Warp or Machine Direction*—Wet at 21°C (70°F).

7.3.1.3 *Filling or Cross Direction*—Standard conditions for testing textiles.

7.3.1.4 *Filling or Cross Direction*—Wet at 21°C (70°F).

7.3.2 When using the constant-time-to-break technique and unfamiliar fabrics, prepare two or three extra specimens to establish the proper rate of loading (or speed for testing).

**8. Conditioning**

8.1 *For Conditioned Testing:*

8.1.1 If the samples have a higher moisture content than the moisture present when at equilibrium in the standard atmosphere for testing textiles, precondition as directed in Practice D 1776.

8.1.2 Bring samples to moisture equilibrium in the standard atmosphere for testing textiles as directed in Practice D 1776. Equilibrium is considered to have been reached when the increase in mass of the specimen in successive weighings made at intervals of not less than 2 h does not exceed 0.1 % of the mass of the specimen.

NOTE 5—It is recognized that in practice, materials are frequently not weighed to determine when moisture equilibrium has been reached. While conditioning for a fixed time cannot be accepted in cases of dispute, it may be sufficient in routine testing to expose the material to the standard atmosphere for testing textiles for a reasonable period of time before the specimens are tested. As a guide the following conditioning periods are suggested:

Fiber	Minimum Conditioning Period, h <sup>4</sup>
Animal Fibers (for example, wool, and regenerated proteins)	8
Vegetable Fibers (for example, cotton)	6
Viscose	8
Acetate	4
Fibers having a regain less than 5 % at 65 % relative humidity	2

8.2 *For Wet Testing:*

8.2.1 Specimens to be tested in the wet condition shall be immersed in water at room temperature until thoroughly wetted (Note 6). To thoroughly wet a specimen, it may be necessary to add not more than 0.05 % of a nonionic wetting agent to the water. A test of any wet specimen shall be completed within two minutes after its removal from the water.

NOTE 6—The material has been thoroughly wet out when it has been determined that additional immersion time does not produce any additional changes in breaking strength of test specimens. This method of determination must be used in cases of dispute. However, for routine testing in the laboratory, it may be sufficient to immerse the material for 1 h.

8.2.2 The procedures in this test method should be used with caution when testing fabrics that do not wet out uniformly and thoroughly because of the presence of sizing, oil, protective coatings, or water repellents.

8.2.3 When the strength of wet specimens without sizing, water repellents, etc. is required, before preparing the test specimens, treat the material as directed in Test Methods D 629, using appropriate de-sizing or finish removal procedures that will not affect the normal physical properties of the fabric.

**9. Preparation of Specimens**

9.1 *General:*

9.1.1 Cut specimens with their long dimensions parallel either to the warp (machine) direction or to the filling (cross) direction, or cut specimens for testing both directions if required. Preferably, specimens for a given fabric direction should be spaced along a diagonal of the fabric to allow for representation of different warp and filling yarns, or machine and cross direction areas, in each

<sup>4</sup> These periods are approximate and apply only to fabrics, spread out in single thickness, and exposed to freely moving air in the standard atmosphere for testing textiles. Heavy or coated fabrics may require conditioning periods longer than those suggested. If a fabric contains more than one fiber, it should be conditioned for the period required by the fiber component which requires the most time (for example, 8 h for a wool and acetate blend).