



SLOVENSKI STANDARD
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**Cement - Smernice za uporabo EN 197-2: Ocenjevanje in preverjanje
nespremenljivosti lastnosti**

Cement - Guidelines for the application of EN 197-2: Assessment and verification of constancy of performance

Zement - Richtlinien für die Anwendung der EN 197-2: Bewertung und Überprüfung der Leistungsbeständigkeit

Ciment - Lignes directrices pour l'application de l'EN 197-2 - Evaluation de la conformité

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SAMPLE

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ICS

Will supersede CEN/TR 14245:2014

English Version

**Cement - Guidelines for the application of EN 197-2:
Assessment and verification of constancy of performance**

Ciment - Lignes directrices pour l'application de l'EN
197-2 - Evaluation de la conformité

Zement - Richtlinien für die Anwendung der EN 197-2:
Bewertung und Überprüfung der
Leistungsbeständigkeit

This draft Technical Report is submitted to CEN members for Vote. It has been drawn up by the Technical Committee CEN/TC 51.

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Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

Warning : This document is not a Technical Report. It is distributed for review and comments. It is subject to change without notice and shall not be referred to as a Technical Report.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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European foreword

This document (FprCEN/TR 14245:2019) has been prepared by Technical Committee CEN/TC 51 “Cement and building limes”, the secretariat of which is held by NBN.

This document is currently submitted to the Vote on TR.

Compared with CEN/TR 14245:2014, the following changes have been made:

- The Guidelines Document follows the changes made in EN 197-2;
- Guidance relating to AVCP for distributors and importers has been inserted in the Guidelines Document.

SAMPLE

Introduction to this Guidelines Document

Purpose

The purpose of this document is to provide explanatory detail on points not fully elaborated in EN 197-2. It is intended for use by all parties involved in the certification of cement following EN 197-2.

It is an objective of this Guidelines Document that its use will assist in the establishment of equivalent procedures for certification of cement. It is expected that, following this document, traditional good procedures and practices that can be different can continue to be used, provided that they are not in contradiction with EN 197-2 and the relevant product specification standard. Such existing good procedures and practices, applied in conjunction with these Guidelines, are not considered to be an impediment to the achievement of the uniform level of certification throughout Europe, and by different product certification bodies.

This document is based on existing situations for production, assessment and verification of constancy of performance of cements. In case of situations different to those included in this document, specific procedures should be elaborated on a case by case decision and be fully recorded and approved. These specific procedures should always fulfil the specifications given in EN 197-1 and EN 197-2 and lead to the same level of confidence in product that would be achieved by application of this document.

Arrangement

The clause numbering system of EN 197-2 is followed. The text of each of the clauses of the European Standard is reproduced in full and is followed by guidance, which is provided only for those clauses where clarification or elaboration is needed.

Clauses of EN 197-2

European foreword

- 1 Scope
- 2 Normative references
- 3 Terms and definitions
- 4 Factory production control
- 5 Tasks for the purpose of certification
- 6 Procedure for certification of constancy of performance of the product

Table 1

Annexes A and B

SAMPLE

European foreword

This document (EN 197-2:2019) has been prepared by Technical Committee CEN/TC 51 “Cement and building limes”, the secretariat of which is held by NBN.

This document supersedes EN 197-2:2014.

Compared to the version EN 197-2:2014, the following major changes have been made in this document:

- a) use of the terminology given by the Delegated Regulation (EU) No 568/2014 amending Annex V to Regulation (EU) No 305/2011 (Construction Products Regulation), in particular adoption of the tasks defined in the Delegated Regulation for AVCP system 1+ for a re-arrangement of the clauses of this European Standard;
- b) numbering of the clauses according to the order of the tasks specified in this Delegated Regulation;
- c) removal of the rules for dispatching centres;
- d) clarification/specification of the rules for depots;
- e) replacement of the term “Works’ quality manual” by “Works’ quality documentation”;
- f) replacement of the term “management representative” by “quality manager”;
- g) deletion of informative Annex C “Comparison of terminology according to the CPD and the CPR” as this annex was considered to be no longer necessary;
- h) editorial revision of the document.

EN 197, Cement, is currently composed of the following parts:

- Common cements – Part 1: Composition and essential characteristics
- Part 2: Assessment and Verification of Constancy of Performance

Annex A of this document is normative, Annex B is informative.

1 Scope

This document specifies the scheme for the assessment and verification of constancy of performance (AVCP) of cements, including certification of constancy of performance.

The document provides technical rules for factory production control, further testing of samples taken at the manufacturing plant (autocontrol testing) and assessment of the performance of the cement, initial inspection of the manufacturing plant and of factory production control, continuing surveillance, assessment and evaluation of factory production control and audit-testing of samples. It also provides rules for actions to be followed in the event of non-conformity and requirements for depots.

In this document, the word “cement” is used to refer both to common cements as defined in EN 197-1 and to other cements and binders for which the relevant product specification standard makes reference to this document and which are submitted for certification. Such a cement is produced at a given factory and belongs to a particular type and a particular strength class, as defined and specified in the relevant product specification standard.

The guidelines given in the Technical Report CEN/TR 14245 [1] should be used for the application of this document.

This document is linked with Annexes ZA of European Standards covering cements and binders, i.e. EN 197-1, EN 14216, EN 14647, EN 413-1 and EN 15743.

NOTE The reason for having drafted this separate document is that the provisions it includes are applicable to different products covered by different European Standards.

Guidance

EN 197-2 deals with the assessment and verification of constancy of performance (AVCP) of cements and binders that are submitted for certification. It deals in particular with cases where “further testing” of the product is undertaken, as is the case for attestation system 1+ under the Construction Products Regulation. The products for which EN 197-2 is applicable are: the common cement products and the low heat cements and the sulfate resisting cements, refer to EN 197-1, the very low heat special cements, refer to EN 14216, the supersulfated cements, refer to EN 15743, the calcium aluminate cements, refer to EN 14647, and the masonry cements, refer to EN 413-1.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 196-7, *Methods of testing cement — Part 7: Methods of taking and preparing samples of cement*

EN 197-1, *Common cements — Part 1: Composition, specifications and conformity criteria for common cements*

EN 413-1, *Masonry cement — Part 1: Composition, specifications and conformity criteria*

EN 14647, *Calcium aluminate cement — Composition, specifications and conformity criteria*

EN 15743, *Supersulfated cement — Composition, specifications and conformity criteria*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

NOTE In the context of this document the term “construction product” refers to cement.

3.1

AVCP

abbreviation for assessment and verification of constancy of performance

3.2

certificate of constancy of performance of the product

document issued under the rules of the scheme for the AVCP indicating that adequate confidence is provided that the cement conforms to the performance(s) declared in accordance with the relevant product standard

Guidance

The term “certificate of constancy of performance of the product” refers to certificates of constancy of performance of the product issued by a product certification body under the rules of the Construction Products Regulation and EN 197-2.

3.3

initial period

immediate period starting after the first issuing of the certificate of constancy of performance of the product for a cement and at the latest from the first dispatching of cement

3.4

factory production control

documented, permanent and internal control of production in a factory, in accordance with the relevant harmonized technical specifications

[SOURCE: Regulation (EU) No 305/2011, Article 2 (Construction Product Regulation)]

3.5

factory

facility used by a manufacturer for the production of cement using equipment which is suitable for continuous mass production of cement including, in particular, equipment for adequate grinding and homogenization and the necessary silo capacity for the storage and dispatch of each cement produced

Note 1 to entry: This equipment and the production control applied allow the control of production with sufficient accuracy.

Guidance

According to EN 197-1, common cements (CEM cements) consist of different materials and are statistically homogeneous in composition resulting from quality assured production and material handling processes. A high degree of uniformity in all cement characteristics is obtained through continuous mass production processes, in particular, adequate grinding and homogenization processes. Similar considerations apply for other cements.

Three categories of “factory” are recognized:

- traditional full cement factories, where clinker and cement are produced on the same site;
- grinding plants, where cement is produced by grinding supplied cement constituents;
- blending plants, where ground cement constituents, which may be received already combined as cement, are blended to produce finished cement.

The following operating steps, which apply for all of these types of factory, are essential in the manufacturing process. These steps are needed to ensure the necessary uniformity, continuity and suitability of the cement properties as well as the ability to meet the other requirements of the relevant product specification standard:

- use of separate and adequate storage for the cement constituents;
- Controlling the cement constituents – including, where relevant, their fineness and particle size distribution, and therefore their grinding – to achieve a performance of the cement compatible with the requirements of the product specification standard;
- proportioning the cement constituents in order to achieve the target composition of the cement;
- homogenization of the cement constituents by grinding, or by mixing where relevant;
- storage of finished product, in silos of adequate capacity, allowing proper identification of mass quantities of product and giving the possibility of taking spot samples at any time without prior notice.

Factories can only be operated by manufacturers which have personnel with sufficient experience and knowledge in all operating steps important for cement quality and which have the people, test procedures and test equipment to test, evaluate and correct the cement being produced. The definition of factory in EN 197-2 takes it, therefore, for granted that all operating steps listed above are carried out in effect under the same quality responsibility.

3.6

new factory

factory which is not already producing cement(s) certified using EN 197-2

3.7

existing factory

factory which is already producing cement(s) certified using EN 197-2

FprCEN/TR 14245:2019 (E)**3.8****depot**

bulk cement handling facility not located at the factory used for the dispatch of cement, whether in bulk or bagged, after transfer or storage where the manufacturer has full responsibility for all aspects of the quality of the cement

Guidance

In the case of a depot the facility is strictly linked to the factory and is included in the factory Works' quality documentation. The manufacturer has full responsibility for the quality of the cement released from the depot. Depots are included in the Works' quality documentation. An entity other than the manufacturer may own and operate the depot but it does this on behalf of and under the strict quality management responsibility of the manufacturer.

3.9**distributor**

natural or legal person in the supply chain, other than the manufacturer or the importer, who makes a construction product available on the market

[SOURCE: Regulation (EU) No 305/2011, Article 2 (Construction Product Regulation)]

3.10**importer**

natural or legal person established within the European Union, who places a construction product from a third country on the European Union market

[SOURCE: Regulation (EU) No 305/2011, Article 2 (Construction Product Regulation)]

3.11**assessment of the performance**

determination of the essential characteristics of a construction product, on the basis of testing (including sampling), calculation, tabulated values or descriptive documentation of the product

3.12**product certification body**

body notified in accordance with Chapter VII of Regulation (EU) No 305/2011 to carry out constancy of performance certification

3.13**works' quality documentation**

documentation that provides information on the factory production control which is applied by a manufacturer at a particular factory to ensure constancy of performance of the cement