



Standard Test Method for ~~Water Penetration of Exterior Windows, Curtain Walls, and Doors by Cyclic Static Air Pressure Differential~~ Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Cyclic Static Air Pressure Difference¹

This standard is issued under the fixed designation E 547; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method covers the determination of the resistance of exterior windows, curtain walls, skylights, and doors to water penetration when water is applied to the outdoor face and exposed edges simultaneously with a cyclic static air pressure at the outdoor face higher than the pressure at the indoor face.

1.2 This test method is applicable to any curtain-wall area or to windows, skylights, or doors alone.

1.3 This test method addresses water penetration through a manufactured assembly. Water that penetrates the assembly, but does not result in a failure as defined herein, may have adverse effects on the performance of contained materials such as sealants and insulating or laminated glass. This test method does not address these issues.

1.4 The proper use of this test method requires a knowledge of the principles of pressure measurement.

~~1.5 The values stated in SI units are to be regarded as the standard. The inch-pound equivalents of SI units may be approximate.~~

1.5 The values stated in SI units are to be regarded as the standard. The values given in parentheses are mathematical conversions to inch-pound units that are provided for information only and are not considered standard.

1.6 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.* For specific hazard statements, see 7.1.

2. Referenced Documents

2.1 *ASTM Standards:*²

E 631 [Terminology of Building Constructions](#)

3. Terminology

3.1 *Definitions*—For definitions of general terms relating to building construction used in this test method, see Terminology E 631.

3.2 *Definitions of Terms Specific to This Standard:*

3.2.1 *specimen, n*—the entire assembled unit submitted for test as described in Section 8.

3.2.2 *test pressure difference, n*—the specified difference in static air pressure across the closed and locked or fixed specimen expressed as ~~pounds-force per square foot (or pascals).~~ pascals (lbf/ft²).

3.2.3 *water penetration, n*—~~penetration of water beyond the vertical plane intersecting the innermost projection of the test specimen, not including interior trim and hardware, under the specified conditions of air pressure difference across the specimen.~~ penetration of water beyond a plane parallel to the glazing (the vertical plane) intersecting the innermost projection of the test specimen, not including interior trim and hardware, under the specified conditions of air pressure difference across the specimen. For products with non-planer glazing surfaces (domes, vaults, pyramids, etc.), the plane defining water penetration is the plane defined by the innermost edges of the unit frame.

¹ This test method is under the jurisdiction of ASTM Committee E-6 on Performance of Buildings and is the direct responsibility of Subcommittee E06.51 on Component Performance of Windows, Curtain Walls, and Doors.

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² This test method is under the jurisdiction of ASTM Committee E06 on Performance of Buildings and is the direct responsibility of Subcommittee E06.51 on Performance of Windows, Doors, Skylights, and Curtain Walls.

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³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards*, Vol 04.11, volume information, refer to the standard's Document Summary page on the ASTM website.

4. Summary of Test Method

4.1 This test method consists of sealing the test specimen into or against one face of a test chamber, and supplying air to or exhausting air from the chamber at the rate required to maintain the test pressure difference across the specimen for the time cycle specified, while spraying water onto the outdoor face of the specimen at the required rate and observing any water penetration.

5. Significance and Use

5.1 This test method is a standard procedure for determining the resistance to water penetration under cyclic static air pressure differences. The air-pressure differences acting across a building envelope vary greatly. These factors should be fully considered prior to specifying the test pressure difference to be used.

NOTE 1—In applying the results of tests by this test method, note that the performance of a wall or its components, or both, may be a function of proper installation and adjustment. In service, the performance will also depend on the rigidity of supporting construction and on the resistance of components to deterioration by various causes, vibration, thermal expansion and contraction, etc. It is difficult to simulate the identical complex wetting conditions that can be encountered in service, with large wind-blown water drops, increasing water drop impact pressures with increasing wind velocity, and lateral or upward moving air and water. Some designs are more sensitive than others to this upward moving water.

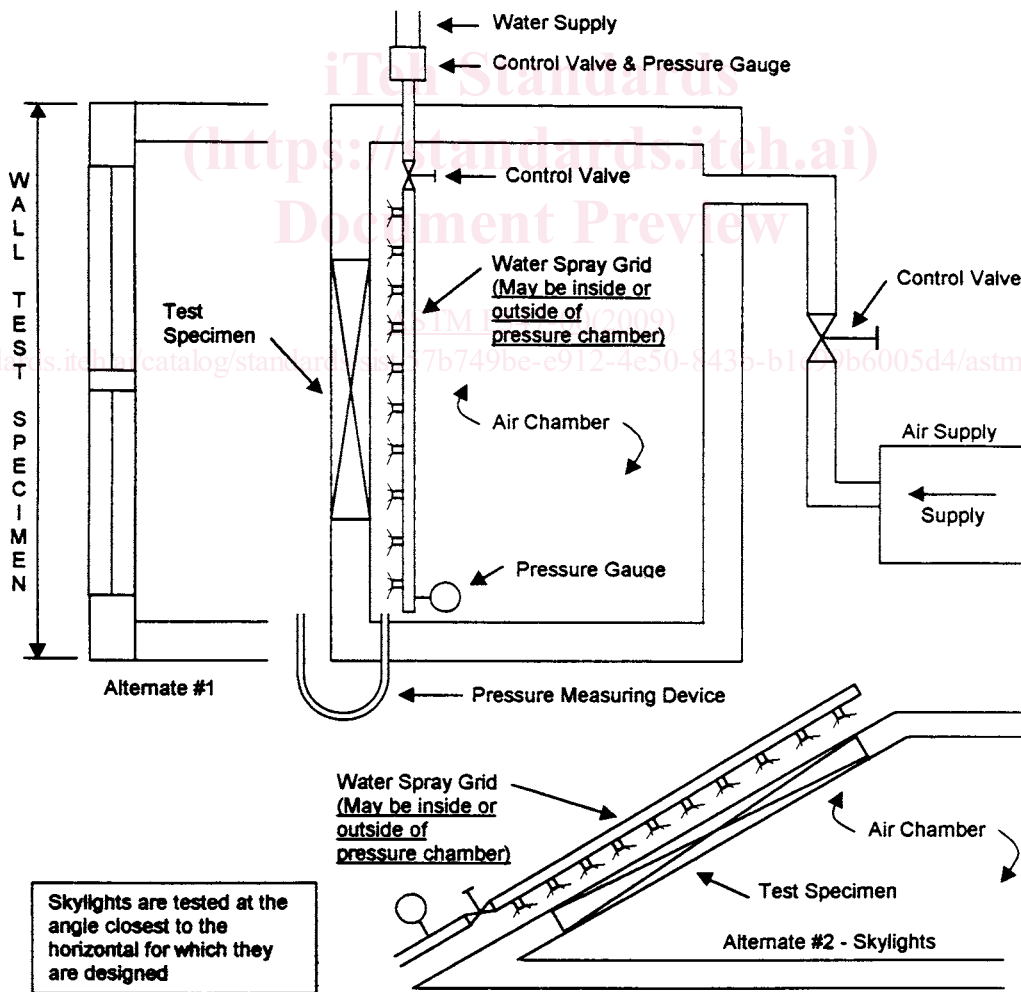
NOTE 2—This test method does not identify invisible/unobservable liquid water which may penetrate into the test specimen.

6. Apparatus

6.1 The description of apparatus in this section is general in nature, and any arrangement of equipment capable of performing the test procedure within the allowable tolerances is permitted.

6.2 Major Components (Fig. 1):

6.2.1 Test Chamber or box with an opening, a removable mounting panel, or one open side in which or against which the specimen is installed and sealed. At least one static pressure tap shall be provided to measure the chamber pressure, and shall be



NOTE 1—For a negative pressure system, the water-spray grid would be located outside the chamber and the air supply would be replaced by an air-exhaust system.

FIG. 1 General Arrangement of the Water Leakage Apparatus Positive Chamber System

so located that the reading is unaffected by the velocity of the air supply to or from the chamber. The air supply opening into the chamber shall be arranged so that the air does not impinge directly on the test specimen with any significant velocity. A means of access into the chamber may be provided to facilitate adjustments and observations after the specimen has been installed.

6.2.2 *Air System*—A controllable blower, compressed air supply, exhaust system, or reversible blower designed to provide the required maximum air-pressure difference across the specimen. The system must provide essentially constant air flow at a fixed pressure for the required test period.

6.2.3 *Pressure-Measuring Apparatus*—~~A device to measure the test pressure difference within a tolerance of $\pm 2\%$.~~

~~6.2.4—A device to measure the test pressure difference within a tolerance of $\pm 2\%$ or ± 2.5 Pa (± 0.01 in. of water column), whichever is greater.~~

6.2.4 *Water-Spray System:*

6.2.4.1 The water-spray system shall deliver water uniformly against the exterior surface of the test specimen at a minimum rate of $3.4 \text{ L/m}^2 \cdot \text{min}$ ($5.0 \text{ U.S. gal/ft}^2 \cdot \text{h}$).

~~6.2.4.2~~6.2.4.2 The water-spray system shall have nozzles spaced on a uniform grid, located at a uniform distance from the test specimen, and shall be adjustable to provide the specified quantity of water in such a manner as to wet all of the test specimen uniformly and to wet those areas vulnerable to water penetration. If additional nozzles are required to provide uniformity of water spray at the edge of the test specimen, they shall be equally spaced around the entire spray grid.

7. Hazards

7.1 ~~Warning~~**Warning**—Glass breakage will not normally occur at the small pressure differences applied in this test. Excessive pressure differences may occur, however, due to error in operation or when the apparatus is used for other purposes such as structural testing; therefore, exercise adequate precautions to protect personnel.

8. Test Specimens

~~8.1~~8.1 **Wall test** 8.1 Test specimens shall be of sufficient size to determine the performance of all typical parts of the wall fenestration system. For curtain walls or walls constructed with prefabricated units, the specimen width shall be not less than two typical units plus the connections and supporting elements at both sides, and sufficient to provide full loading on at least one typical vertical joint or framing member, or both. The height shall be not less than the full building-story height or the height of the unit, whichever is greater, and shall include at least one full horizontal joint accommodating vertical expansion such joint being at or near the bottom of the specimen, and all connections at the top and bottom of the units.

8.1.1 All parts of the wall test specimen shall be full size, using the same materials, details, and methods of construction and anchorage as used on the actual building.

8.1.2 Conditions of structural support shall be simulated as accurately as possible.

8.2 Window, skylight, door, or other component test specimens shall consist of the entire assembled unit, including frame and anchorage as supplied by the manufacturer for installation in the building.

8.2.1 If only one specimen is to be tested, the selection will shall be determined by the specifying authority.

NOTE 3—It should be recognized, especially with windows, that performance is likely to be a function of size and geometry. Therefore, select specimens covering the range of sizes to be used in a building. In general, the largest size of a particular design, type, construction, and configuration to be used should be tested.

9. Calibration

~~9.1~~9.1 **Check the** 9.1 The ability of the test apparatus to meet the requirements of 6.2.4.26.2.4 shall be checked by using a catch box, the open face of which shall be located at the position of the face of the test specimen. The calibration device is illustrated in Fig. 2. The catch box shall be designed to receive only water impinging on the plane of the test specimen face and to exclude all run-off water from above. The box shall be 610 mm (24 in.) square, divided into four areas each 305 mm (12 in.) square. Use a cover approximately 760 mm (30 in.) square to prevent water from entering the calibration box before and after the timed observation interval. ~~Capture separately the~~ The water impinging on each area shall be captured separately. A spray that provides at least 1.26 L/min (20 gal/h) total for the four areas and not less than 0.25 L/min (4 gal/h) nor more than 0.63 L/min (10 gal/h) in any one square shall be acceptable.

~~9.1.1~~9.1.1 **Calibrate the water spray system** 9.1.1 The water-spray system shall be calibrated at both upper corners and at the quarter point of the horizontal center line (of the spray system). If a number of identical, contiguous, modular spray systems are used, only one module need be calibrated. ~~Calibrate the~~ The system shall be calibrated with the catch boxes at a distance within ± 501 mm (2 in.) of the test specimen location from the nozzle. The reference point for location of the spray system from the specimen shall be measured from the exterior glazing surface of the specimen farthest from the spray system nozzles. The water spray rack shall be installed parallel to the plane of the specimen. Recalibrate at intervals of, not more than ~~six~~ than, 6 months.

10. Information Required

10.1 The test-pressure difference or differences at which water penetration is to be determined, unless otherwise specified, shall be 137 Pa (2.86 lbf/ft²).

~~10.2~~The periods of time during which the specimen is to be subjected to pressure difference(s) shall be specified.