



Designation: D1608 – 98(Reapproved 2009)

Standard Test Method for Oxides of Nitrogen in Gaseous Combustion Products (Phenol-Disulfonic Acid Procedures)¹

This standard is issued under the fixed designation D1608; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method describes the phenol-disulfonic acid colorimetric procedure (1)² for the determination of total oxides of nitrogen [nitrous oxide (N₂O) excepted] in gaseous effluents from combustion and other nitrogen oxidation processes.

1.2 It is applicable to a concentration range of oxides of nitrogen as nitrogen dioxide (NO₂) of 5 ppm to several thousand parts per million by volume (four to several thousand milligrams per dry standard cubic metre).

1.3 Since the grab sampling technique used takes a relatively small sample over a very short period of time, the result obtained will be an instantaneous measure of the nitrogen oxides and, therefore, will be representative of the emissions only if the gas stream is well mixed and the concentration constant with time. Multiple samples are recommended.

1.4 The values stated in SI units are to be regarded as standard. The SI equivalents are in parentheses and may be approximate.

1.5 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.* (For more specific safety precautionary information see 8.5 and Section 3.)

2. Referenced Documents

2.1 *ASTM Standards:*²

D1193 Specification for Reagent Water

D1356 Terminology Relating to Sampling and Analysis of Atmospheres

¹ This test method is under the jurisdiction of ASTM Committee D22 on Air Quality and is the direct responsibility of Subcommittee D22.03 on Ambient Atmospheres and Source Emissions.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

D1357 Practice for Planning the Sampling of the Ambient Atmosphere

D1605 Practices for Sampling Atmospheres for Analysis of Gases and Vapors (Withdrawn 1992)³

3. Terminology

3.1 *Definitions*—For definitions of terms used in this test method, refer to Terminology D1356.

4. Summary of Test Method

4.1 The gas sample is admitted into an evacuated flask containing an oxidizing absorbing solution consisting of hydrogen peroxide in dilute sulfuric acid. The oxides of nitrogen are converted to nitric acid by gas phase oxidation due to oxygen in the sample and by the absorbent solution. The resulting nitrate ion is reacted with phenol disulfonic acid to produce a yellow compound (the tri-ammonium salt of 6-nitro-1-phenol-2,4-disulfonic acid), which is measured colorimetrically. Calibration curves, prepared from samples of known nitrate content, are used to determine the amount of nitrate in the sample with results expressed as nitrogen dioxide.

5. Significance and Use

5.1 This test method provides a means to measure the total nitrogen oxides (NO_x) content of gaseous emissions for purposes such as determining compliance with regulations, studying the effect of various abatement procedures on NO_x emissions, and checking the validity of instrumental measurements.

6. Interferences (1, 2)

6.1 Inorganic nitrates, nitrites, or organic nitrogen compounds that are easily oxidized to nitrates interfere with the test method and give erroneously high results. The presence of certain reducing agents, for example, sulfur dioxide (SO₂), may interfere by consuming part of the hydrogen peroxide in the absorbing solution to leave an inadequate amount for reaction with the oxides of nitrogen. Halides lower the results,

³ The last approved version of this historical standard is referenced on www.astm.org.

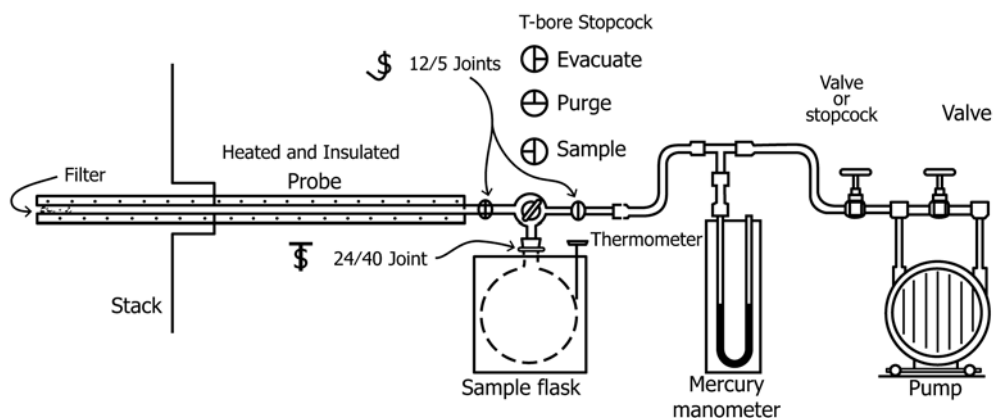


FIG. 1 Diagram of Typical Sampling Apparatus used for Determination of Oxides of Nitrogen by Test Method D1608

but interference from halide ion (and lead) are negligible in the concentration usually encountered in combustion sources.

6.2 The role of some of the constituents of combustion effluents as possible interfering substances has not been thoroughly investigated.

7. Apparatus

7.1 The assembled sampling apparatus is shown in Fig. 1.

7.2 *Barometer*, capable of measuring atmospheric pressure to ± 250 Pa [± 2 mm Hg].

7.3 *Bottles*, 120-mL or 4-oz, glass or polyethylene, with leak-free noncontaminating caps.

7.4 *Evaporating Dishes*, new condition, unetched borosilicate glass or porcelain, about 200-mL capacity. Do not use platinum ware (3).

7.5 *Mercury Manometer*, open-end U-tube, 1 mm [or 36 in.] with 1-mm [or 0.1-in.] divisions.

NOTE 1—An unbreakable, roll-up type is convenient for this application.

7.6 *Microburet*, 10-mL capacity, with 0.01-mL divisions.

7.7 *pH Paper*, or litmus paper, covering the range from 7 to 14 pH.

7.8 *Sample Collection Flask, Calibrated*—Two-litre round-bottom glass flask with a short neck 24/40 standard-taper joint, protected against implosion or breakage with tape or foamed plastic, with known volume.

7.9 *Sampling Probe*, borosilicate glass, approximately 6-mm inside diameter, fitted with a 12/5 spherical joint for attachment to the three-way stopcock on the sample collection flask, provided with a filter on the inlet end for removal of particulate matter, long enough to extend from approximately one-third to halfway into the stack or duct (or at least 1 m beyond inside wall of stacks greater than 2 m in diameter), and heated or insulated, or both, sufficiently well to prevent condensation of moisture while purging and sampling.

7.10 *Spectrophotometer*, or filter photometer, capable of measuring absorbance at 405 nm.

NOTE 2—A wavelength of 400 nm was actually used in the Project Threshold tests, but recent work (4, 5, 3) has shown that the absorbance

peak maximum is actually at 405 nm, which is therefore a better choice. This change should tend to improve the precision and bias of the test method.

7.11 *Squeeze-bulb*, rubber, valved for one-way flow to purge sampling probe.

7.12 *Stirring Rod*, polyethylene, to avoid scratching the evaporating dishes.

7.13 *Stopcock, Three-way, T-bore*, with a 24/40 joint for attachment to the sample collection flask, and a 12/5 spherical joint for attachment to the sampling probe.

7.14 *Stopcock Grease*, high vacuum, high temperature, inert.

7.15 *Thermometer*, dial-type or glass, with 1°C [2°F] divisions and an approximate range from -5 to 50°C [25 to 125°F].

7.16 *Vacuum Pump*, portable, capable of evacuating the sample collection flask to a pressure of about 2.5 kPa [25 mm Hg] or less.

7.17 *Volumetric Flasks*, 50, 100, 1000-mL capacity.

7.18 *Volumetric Pipets*, 1, 2, 3, 4, and 5-mL capacity.

7.19 *Water Bath or Steam Bath*, operating at approximately 100°C [212°F] (an electric hot plate is not suitable because it tends to cause spattering and possible loss of sample).

8. Reagents

8.1 *Purity of Reagents*—Reagent grade chemicals shall be used in all tests. Unless otherwise indicated, it is intended that all reagents shall conform to the specifications of the Committee on Analytical Reagents of the American Chemical Society, where such specifications are available.⁴ Other reagents may be used provided it can be demonstrated that they are of sufficiently high purity to permit their use without decreasing the accuracy of the determination.

8.2 *Purity of Water*—Unless otherwise indicated, references to water shall be understood to mean reagent water conforming

⁴ *Reagent Chemicals, American Chemical Society Specifications*, American Chemical Society, Washington, DC. For suggestions on the testing of reagents not listed by the American Chemical Society, see *Analar Standards for Laboratory Chemicals*, BDH Ltd., Poole, Dorset, U.K., and the *United States Pharmacopeia and National Formulary*, U.S. Pharmacopeial Convention, Inc. (USPC), Rockville, MD.

to Type III or better of Specification **D1193**. Additionally, this test method requires water that is nitrate-free as demonstrated by a low-blank absorbance reading (less than 0.002 nm) in Section 5.

8.3 *Absorbing Solution*—Dilute 3.0 mL of hydrogen peroxide (H_2O_2 , 3 %) to 100 mL with sulfuric acid solution (H_2SO_4 , 3+997). A fresh solution shall be prepared weekly. Do not expose to excessive heat or direct sunlight for prolonged time.

8.4 *Ammonium Hydroxide (sp gr 0.90)*—Concentrated ammonium hydroxide (NH_4OH). A fresh solution shall be used.

8.5 *Fuming Sulfuric Acid ($\text{H}_2\text{SO}_4 \cdot \text{XSO}_3$)*, 15 to 18 weight % free sulfur trioxide. **Caution**—Handle with care.

8.6 *Hydrogen Peroxide (3 %)*—Dilute 10 mL of concentrated H_2O_2 (30 %) to 100 mL. A fresh solution shall be prepared each time new absorbing solution is prepared.

NOTE 3—If the strength of the H_2O_2 (30 %) is in doubt, test as follows: Weigh accurately about 5 mL of the H_2O_2 solution and dilute to exactly 500 mL. To 20 mL of the dilute solution add 20 mL of H_2SO_4 (1+9) and titrate with 0.1 N potassium permanganate (KMnO_4) solution to a permanent pink color. One millilitre of 0.1 N KMnO_4 solution = 0.001701 g of H_2O_2 .

8.7 *Phenol ($\text{C}_6\text{H}_5\text{OH}$)*, pure white solid.

8.8 *Phenol Disulfonic Acid Solution*—Dissolve 25 g of phenol in 150 mL of concentrated H_2SO_4 (sp gr 1.84) by heating on a steam bath. Cool, add 75 mL of fuming H_2SO_4 (15 to 18 % SO_3) and heat on the steam bath at 100°C [212°F] for 2 h. Cool and store in a dark glass-stoppered bottle. The solution should be colorless; it deteriorates on long standing. Discard if a yellow color develops.

8.9 *Potassium Nitrate (KNO_3)*—Dry in an oven at 105 to 110°C for 2 h just before preparation of the standard solution.

8.10 *Potassium Nitrate, Stock Standard Solution (1 mL = 1 mg NO_2)*—Dissolve exactly 2.1980 g of dried KNO_3 in water and dilute to 1 L in a volumetric flask.

8.11 *Potassium Nitrate, Working Standard Solution (1 mL = 100 μg NO_2)*—Dilute 10 mL of the stock standard potassium nitrate solution (1 mL = 1 mg NO_2) to 100 mL with water in a volumetric flask.

8.12 *Sodium Hydroxide Solution (~1 N)*—Slowly add 40 g of sodium hydroxide (NaOH) pellets to 800 to 900 mL of water in a 2-L beaker with stirring until all pellets are dissolved. Dilute to 1 L with water and mix well. Store in an airtight polyethylene or polypropylene bottle.

8.13 *Sulfuric Acid (sp gr 1.84)*—Concentrated H_2SO_4 , minimum assay 95 %.

8.14 *Sulfuric Acid (3+997)*—Carefully add 3 mL of concentrated H_2SO_4 (sp gr 1.84) to water and dilute to 1 L.

9. Safety Precautions

9.1 Cover the glass sample collection flask, which is evacuated during the sampling procedure, with tape or foamed plastic to avoid injury in case of implosion or breakage.

9.2 The fuming sulfuric acid used in preparing the phenol disulfonic acid reagent is highly corrosive and fumes in moist

air. Wear protective gloves, apron, and face shield, and carry out the reagent preparation in a hood.

9.3 Concentrated acids and bases are used throughout the laboratory procedure. Use care when adding them to other solutions to avoid overheating and skin contact.

10. Sampling

10.1 Pipet 25.0 mL of absorbing solution into a calibrated sampling flask and attach the three-way stopcock to the flask (see **Note 4**) with the T-bore in the purge position. Insert the sampling probe tip from approximately one-third to halfway into the stack or duct, or at least 1 m into stacks greater than 2 m in diameter, in such a way as to prevent leakage of air into the stack around the probe. Assemble as shown in **Fig. 1**, making sure that all ground-glass joints have been properly greased, and that all joints and fittings are tight and leak-free. Turn the flask stopcock to the evacuate position and evacuate the flask to the incipient boiling of the solution. If the incipient boiling of the solution cannot be seen, this will be indicated on the manometer by a low and constant reading (usually around 2.5 to 4.0 kPa [20 to 30 torr or 0.8 to 1.2 in. Hg]). Shut off the pump valve and then the pump. Check for leakage by observing the manometer for any pressure increase. Any increase greater than 1.33 kPa [10 torr or 0.4 in. Hg] over a 1-min period is not acceptable; do not take a sample until the leakage problem is corrected. Turn the flask stopcock to the purge position. Using a pump or a valved rubber squeeze bulb, thoroughly purge the sampling probe and the flask stopcock with the sample gas until the probe and stopcock are warmed to the gas temperature and free of condensate. If condensation remains, heat the probe and purge until the condensation disappears. With the pump valve and pump shut off, turn the flask stopcock to the evacuate position and record the flask temperature, the difference in mercury levels in the manometer, and the barometric pressure. The absolute pressure in the flask is equal to the barometric pressure minus the manometer reading. Immediately, turn the stopcock to the sample position so that the gas enters the flask and the pressures in the flask and the sample line are equalized (usually about 15 s are sufficient). Turn the stopcock to the purge position to seal the flask and allow the gas to remain in contact with the absorbing solution overnight (see **Note 5**) at room temperature. For further information on sampling, refer to Practice **D1357** and Practices **D1605**.

NOTE 4—The end 6 mm [$\frac{1}{4}$ in.] of the male 24/40 standard-taper joint is not lubricated to minimize contact of the gas sample with stopcock grease during absorption.

NOTE 5—If an overnight absorption period is not feasible, the sample can be shaken initially and every 20 min for a 2-h period. The result will not be significantly different than for a static overnight absorption period, provided that the oxygen concentration in the flask is greater than 1 %.

11. Calibration

11.1 *Sample Collection Flask Volume*—Fill the sample flask and stopcock assembly with water up to the stopcock plug. Determine the volume to ± 10 mL by measuring either the volume or weight of the water contained in the assembly. Number and record the volume on the flask.