



# SLOVENSKI STANDARD SIST EN ISO 11127-1:2021

01-april-2021

Nadomešča:

SIST EN ISO 11127-1:2012

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**Priprava jeklenih podlag pred nanašanjem barv in sorodnih premazov - Preskusne metode za nekovinske granulate za peskanje - 1. del: Vzorčenje (ISO 11127-1:2021)**

Preparation of steel substrates before application of paints and related products - Test methods for non-metallic blast-cleaning abrasives - Part 1: Sampling (ISO 11127-1:2020)

Vorbereitung von Stahlflächen vor dem Auftragen von Beschichtungsstoffen - Prüfverfahren für nichtmetallische Strahlmittel - Teil 1: Probenahme (ISO 11127-1:2020)

Préparation des subjectiles d'acier avant application de peintures et de produits assimilés - Méthodes d'essai pour abrasifs non métalliques destinés à la préparation par projection - Partie 1: Echantillonnage (ISO 11127-1:2020)

**Ta slovenski standard je istoveten z: EN ISO 11127-1:2021**

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**ICS:**

25.220.10 Priprava površine Surface preparation

**SIST EN ISO 11127-1:2021**

**en,fr,de**

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**EN ISO 11127-1**

February 2021

ICS 25.220.10

Supersedes EN ISO 11127-1:2011

English Version

**Preparation of steel substrates before application of paints  
and related products - Test methods for non-metallic  
blast-cleaning abrasives - Part 1: Sampling (ISO 11127-  
1:2020)**

Préparation des subjectiles d'acier avant application de peintures et de produits assimilés - Méthodes d'essai pour abrasifs non métalliques destinés à la préparation par projection - Partie 1: Échantillonnage (ISO 11127-1:2020)

Vorbereitung von Stahloberflächen vor dem Auftragen von Beschichtungsstoffen - Prüfverfahren für nichtmetallische Strahlmittel - Teil 1: Probenahme (ISO 11127-1:2020)

This European Standard was approved by CEN on 9 October 2020.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

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## European foreword

This document (EN ISO 11127-1:2021) has been prepared by Technical Committee ISO/TC 35 "Paints and varnishes" in collaboration with Technical Committee CEN/TC 139 "Paints and varnishes" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2021, and conflicting national standards shall be withdrawn at the latest by August 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 11127-1:2011.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

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The text of ISO 11127-1:2020 has been approved by CEN as EN ISO 11127-1:2021 without any modification.

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INTERNATIONAL  
STANDARD

ISO  
11127-1

Third edition  
2020-10

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**Preparation of steel substrates before  
application of paints and related  
products — Test methods for non-  
metallic blast-cleaning abrasives —**

Part 1:  
**Sampling**

iTeh STANDARD PREVIEW

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*Préparation des subjectiles d'acier avant application de peintures  
et de produits assimilés — Méthodes d'essai pour abrasifs non  
métalliques destinés à la préparation par projection —*

SIST EN ISO 11127-1:2021

Partie 1: Échantillonnage

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## ISO 11127-1:2020(E)

### Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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This document was prepared by Technical Committee ISO/TC 35, *Paints and varnishes*, Subcommittee SC 12, *Preparation of steel substrates before application of paints and related products*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 139, *Paints and Varnishes*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This third edition cancels and replaces the second edition (ISO 11127-1:2011), which has been technically revised. The main changes to the previous edition are as follows:

- [Clause 2](#), normative references, has been added and subsequent clauses renumbered;
- [Annex B](#) has been technically and editorially revised.

A list of all parts in the ISO 11127 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).