

### SLOVENSKI STANDARD oSIST prEN ISO 11127-5:2019

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Priprava jeklenih podlag pred nanašanjem barv in sorodnih premazov - Preskusne metode za nekovinske granulate za peskanje - 5. del: Ugotavljanje vlage (ISO/DIS 11127-5:2019)

Preparation of steel substrates before application of paints and related products - Test methods for non-metallic blast-cleaning abrasives - Part 5: Determination of moisture (ISO/DIS 11127-5:2019)

Vorbereitung von Stahloberflächen vor dem Auftragen von Beschichtungsstoffen - Prüfverfahren für nichtmetallische Strahlmittel - Teil 5: Bestimmung der Feuchte (ISO/DIS 11127-5:2019)

Préparation des subjectiles d'acier avant application de peintures et de produits assimilés - Méthodes d'essai pour abrasifs non métalliques destinés à la préparation par projection - Partie 5: Détermination de l'humidité (ISO/DIS 11127-5:2019)

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25.220.10 Priprava površine Surface preparation

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### DRAFT INTERNATIONAL STANDARD ISO/DIS 11127-5

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# Preparation of steel substrates before application of paints and related products — Test methods for non-metallic blast-cleaning abrasives —

Part 5:

#### **Determination of moisture**

Préparation des subjectiles d'acier avant application de peintures et de produits assimilés — Méthodes d'essai pour abrasifs non métalliques destinés à la préparation par projection —

Partie 5: Détermination de l'humidité

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#### ISO/DIS 11127-5:2019(E)

Cor	tents	Page
Fore	vord	iv
1	Scope	1
2	Normative references	
3	Apparatus	1
4	Sampling	1
5	Procedure	2
	5.1 General	
	5.2 Test portion	2
	5.3 Determination	2
6	Expression of results	2
7	Test report	2
Anne	x A (informative) International Standards for non-metallic blast-cleaning abrasives	3

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#### ISO/DIS 11127-5:2019(E)

#### Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see <a href="www.iso.org/directives">www.iso.org/directives</a>).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see <a href="https://www.iso.org/iso/foreword.html">www.iso.org/iso/foreword.html</a>.

ISO 11127-5 was prepared by Technical Committee ISO/TC 35, *Paints and varnishes*, Subcommittee SC 12, *Preparation of steel substrates before application of paints and related products*.

This third edition cancels and replaces the second edition (ISO 11127-5:2011), which has been technically revised.

The main changes compared to the previous edition are as follows:

- 5.2 has been technically revised, the sample is agitated to increase the surface area and improve the drying process.
- Annex A has been updated

A list of all parts in the ISO 11127 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at <a href="https://www.iso.org/members.html">www.iso.org/members.html</a>.

# Preparation of steel substrates before application of paints and related products — Test methods for non-metallic blast-cleaning abrasives —

#### Part 5:

#### **Determination of moisture**

#### 1 Scope

This is one of a number of parts of ISO 11127 dealing with the sampling and testing of non-metallic abrasives for blast-cleaning.

The types of non-metallic abrasive and requirements on each are contained in ISO 11126.

The ISO 11126 and ISO 11127 series have been drafted as a coherent set of International Standards on non-metallic blast-cleaning abrasives. Information on all parts of both series is given in <u>Annex A</u>.

This part of ISO 11127 specifies a method for the determination of the level of free moisture present in non-metallic blast-cleaning abrasives. It is determined by measuring the mass lost on heating.

#### 2 Normative references tandards.iteh.ai)

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 11127-1, Preparation of steel substrates before application of paints and related products — Test methods for non-metallic blast-cleaning abrasives — Part 1: Sampling

#### 3 Apparatus

Ordinary laboratory apparatus and glassware, together with the following:

- **3.1 Container** or **tray**, capable of withstanding the heat applied and of sufficient volume to allow the test portion to be spread in a thin layer.
- **3.2 Oven**, capable of being maintained at a temperature of  $(110 \pm 5)$  °C.
- **3.3 Balance**, capable of weighing to an accuracy of 0,01 g.
- **3.4 Desiccator**, containing a desiccant such as dried silica gel impregnated with cobalt chloride.

#### 4 Sampling

Take a representative sample of the product to be tested, as described in ISO 11127-1. Be sure to store the sample in a sealed container until required.