



**SLOVENSKI STANDARD**  
**oSIST prEN ISO 12822:2018**  
**01-oktober-2018**

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**Steklena embalaža - Kronske grlo 26 H 126 - Mere (ISO/DIS 12822:2018)**

Glass packaging - 26 H 126 crown finish - Dimensions (ISO/DIS 12822:2018)

Verpackungen aus Glas - Kronenmundstück 26 H 126 - Maße (ISO/DIS 12822:2018)

Emballages en verre - Bague couronne 26 H 126 - Dimensions (ISO/DIS 12822:2018)

**Ta slovenski standard je istoveten z: prEN ISO 12822**

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**ICS:**

55.100      Steklenice. Lonci. Kozarci      Bottles. Pots. Jars

**oSIST prEN ISO 12822:2018**

**en,fr,de**



# DRAFT INTERNATIONAL STANDARD

## ISO/DIS 12822

ISO/TC 63

Secretariat: BSI

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### Glass packaging — 26 H 126 crown finish — Dimensions

*Emballages en verre — Bague couronne 26 H 126 — Dimensions*

ICS: 55.100

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## ISO/DIS 12822:2018(E)

## Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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ISO 12822 was prepared by Technical Committee ISO/TC 63, *Glass containers*.

This second edition cancels and replaces the first edition (), [clause(s) / subclause(s) / table(s) / figure(s) / annex(es)] of which have been technically revised.

## Introduction

This International Standard is based on Cetie (International Technical Centre for Bottling and Related Packaging) data sheet GME 13.02<sup>[1]</sup> (2007).

Efficient packaging is of great importance for the distribution and the protection of goods. Insufficient or inappropriate packaging can lead to damage or wastage of the contents of the pack.

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# Glass packaging — 26 H 126 crown finish — Dimensions

## 1 Scope

This International standard specifies the dimensions of the 26-mm-shallow crown finish for glass bottles containing beverages. The shallow crown finish is designed to use a metal crown closure (see Cetie data sheet EC1-02[2]).

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 9058, *Glass containers — Standard tolerances for bottles*

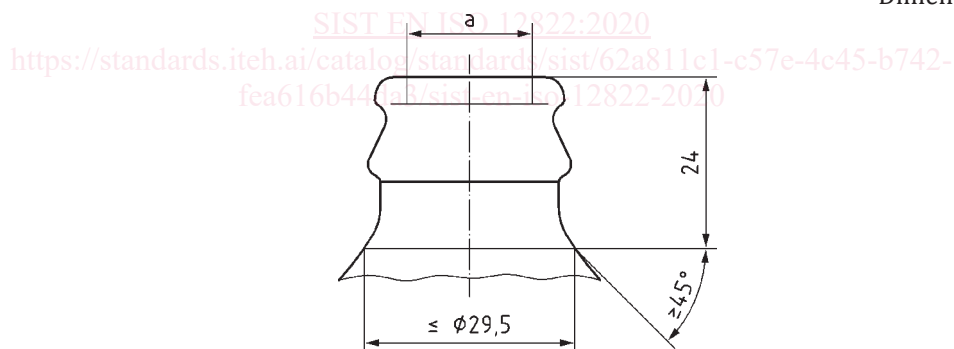
## 3 Dimensions

The design and dimensions of the finish shall be as shown in [Figure 1](#) to [Figure 5](#).

Details which are not specified shall be selected in accordance with the application.

For general tolerances, ISO 9058 shall apply.

Dimensions in millimetres



### Key

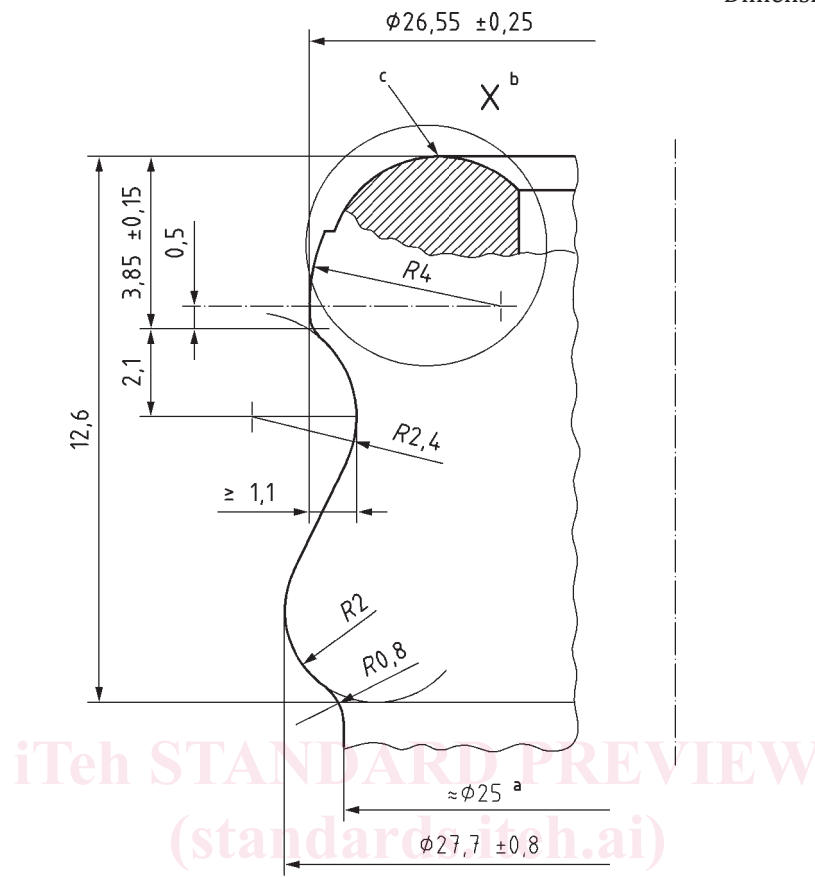
a      Ø between 18,5 max and 17 min measured at 3 mm max down from the top

NOTE Minimum through Ø bore 15,5 mm

**Figure 1 — Shoulder and bore dimensions**

Construction limit: certain capping equipment may place further dimensional limits on the neck contour.

Dimensions in millimetres

**Key**

a Nominal diameter to suit glass manufacturer.

b Detail X (see [Figure 4](#) and [Figure 5](#)).

c Top of the finish.

**Figure 2 — Profile of the finish**