

# INTERNATIONAL STANDARD

**ISO**  
**2005**

Third edition  
1992-06-01

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## Rubber latex, natural, concentrate — Determination of sludge content

**iTeh STANDARD PREVIEW**  
*Latex concentré de caoutchouc naturel — Détermination de la teneur en  
sédiment*  
**(standards.iteh.ai)**

ISO 2005:1992

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Reference number  
ISO 2005:1992(E)

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 2005 was prepared by Technical Committee ISO/TC 45, *Rubber and rubber products*, Sub-Committee SC 3, *Raw materials (including latex) for use in the rubber industry*.

This third edition cancels and replaces the second edition (ISO 2005:1985), of which it constitutes a minor revision.

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Case Postale 56 • CH-1211 Genève 20 • Switzerland

Printed in Switzerland

# Rubber latex, natural, concentrate — Determination of sludge content

## 1 Scope

This International Standard specifies a method for the determination of the sludge content of natural rubber latex concentrate.

The method is not necessarily suitable for latices from natural sources other than *Hevea brasiliensis*.

It is not suitable for compounded latex or vulcanized latex.

## 2 Normative reference

The following standard contains provisions which, through reference in this text, constitute provisions of this International Standard. At the time of publication, the edition indicated was valid. All standards are subject to revision, and parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent edition of the standard indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 123:1985, *Rubber latex — Sampling*.

## 3 Principle

A test portion is centrifuged and the resultant sludge washed repeatedly with ammonia-alcohol solution. The sludge is then dried to constant mass.

## 4 Reagents

During the analysis, use only reagents of recognized analytical grade, and only distilled water or water of equivalent purity.

**4.1 Ammonia and alcohol**, solution having the following composition:

— ammonia solution, $\rho$ 0,90 g/cm <sup>3</sup> ± 0,02 g/cm <sup>3</sup>	10 cm <sup>3</sup>
— ethanol, 95 % (V/V) minimum purity	340 cm <sup>3</sup>
— water	1 000 cm <sup>3</sup>

## 5 Apparatus

Ordinary laboratory apparatus and

**5.1 Centrifuge**, producing a mean acceleration of approximately 12 000 m/s<sup>2</sup>, with two 50 cm<sup>3</sup> conical centrifuge tubes.

**5.2 Pipette**, of suitable capacity, having a tip opening of diameter approximately 2 mm.

## 6 Sampling

Carry out sampling in accordance with one of the methods specified in ISO 123.

## 7 Procedure

Carry out the determination in duplicate, using the two centrifuge tubes (5.1) to counterbalance each other. Into each tube weigh, to the nearest 0,1 g, between 40 g and 45 g of latex concentrate. Treat each tube as follows:

Cover the end of the tube, to prevent formation of a surface skin during centrifuging, and centrifuge for 20 min at a mean acceleration of approximately 12 000 m/s<sup>2</sup>. Scoop off most of the cream layer and, using the pipette (5.2), carefully draw off the supernatant liquid to approximately 10 mm above the top of the sludge.

Fill the tube to the top with the ammonia-alcohol solution (4.1), recentrifuge for 25 min, and pipette off

the supernatant liquid to approximately 10 mm above the top of the sludge. Repeat this procedure until the supernatant liquid is clear after centrifuging.

Decant the supernatant solution to the 10 mm mark and transfer the sludge quantitatively, using some of the ammonia-alcohol solution, to a tared heat-resistant beaker of about 200 cm<sup>3</sup> capacity. Evaporate to a low level and then dry at 70 °C ± 2 °C, until the loss in mass is less than 1 mg during a period of 30 min.

## 8 Expression of results

Calculate the sludge content, as a percentage by mass, using the formula

$$\frac{m_1}{m_0} \times 100$$

where

$m_0$  is the mass, in grams, of the test portion;

$m_1$  is the mass, in grams, of the dried sludge.

A difference of 0,002 % (*m/m*) between the two results shall not be considered significant.

## 9 Test report

The test report shall include the following particulars:

- a) a reference to this International Standard;
- b) all details necessary for identification of the test sample;
- c) the results, and the units in which they have been expressed;
- d) any unusual features noted during the determination;
- e) any operation not included in this International Standard or in the International Standard to which reference is made, as well as any operation regarded as optional.

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**UDC 678.031:543.869**

**Descriptors:** rubber, natural rubber, latex, concentrates, tests, determination of content, sediments.

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