



Designation: C712 – 03(Reapproved 2009)

Standard Test Method for Bubbling of One-Part, Elastomeric, Solvent-Release Type Sealants¹

This standard is issued under the fixed designation C712; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method covers determination of the degree of bubble formation or surface blistering in one-part, elastomeric solvent-release type sealants when exposed to elevated temperatures.

1.2 The subcommittee with jurisdiction is not aware of any similar ISO standard.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards*:²

C717 Terminology of Building Seals and Sealants

D1191 Test Method for Concrete Joint Sealers (Withdrawn 1996)³

3. Terminology

3.1 *Definitions*—Refer to Terminology **C717** for definitions of the following terms used in this test method: compound, elastomer, sealant, solvent-release sealant, substrate.

4. Significance and Use

4.1 The type and amount of solvent used in these sealants can sometimes give rise to surface bubbling and blistering problems. The substrate used, whether porous or nonporous, will also have an effect. Although blistering is often caused by

misapplication, this test method is useful in differentiating between a sealant that develops an acceptably smooth surface and one that may have blistering tendencies.

5. Apparatus

5.1 *Plates*, thin aluminum, approximately 3 in. (76 mm) wide by 5 in. (127 mm) long by 0.012 in. (0.30 mm) thick.

5.2 *Blocks*, cement mortar, approximately 2 in. (51 mm) wide by 4 in. (102 mm) long by 1 in. (25 mm) thick prepared as described in Test Methods **D1191**.

NOTE 1—Other substrates such as brick, cast stone, marble, stainless steel, etc., may be specified either in place of the standard materials specified in 5.1 and 5.2 or in addition to them.

5.3 *Frame*, flat, rectangular, of 1/8-in. (3.2-mm) steel or brass, with an opening of 1 by 3 3/4 in. (25 by 95 mm) and outside dimensions of approximately 2 by 4 3/4 in. (51 by 121 mm).

5.4 *Spatula*, steel, with knife edge.

5.5 *Oven*, forced-draft type, having a temperature controlled at $122 \pm 3.6^\circ\text{F}$ ($50 \pm 2^\circ\text{C}$).

6. Test Specimen

6.1 Take the test specimen from a previously unopened container as received from the sealant manufacturer.

7. Procedure

7.1 Prepare three test specimens on each substrate as follows: Center the frame on the test substrate and carefully fill it with compound, avoiding air pockets. Strike off the surface of the compound flush with the frame, to a uniform thickness of 1/8 in. (3.2 mm). With the spatula, cut all around the outside edge of the compound and lift the frame straight up and off.

7.2 Condition the specimens for 48 h at $73.4 \pm 3.6^\circ\text{F}$ ($23 \pm 2^\circ\text{C}$) and $50 \pm 5\%$ relative humidity.

7.3 Place the specimens in the oven at $122 \pm 3.6^\circ\text{F}$ ($50 \pm 2^\circ\text{C}$) for 72 h.

7.4 After heat exposure, allow the specimens to cool at $73.4 \pm 3.6^\circ\text{F}$ ($23 \pm 2^\circ\text{C}$) for 1 h.

7.5 Examine each specimen for surface gas bubbles and blisters.

¹ This test method is under the jurisdiction of ASTM Committee C24 on Building Seals and Sealants and is the direct responsibility of Subcommittee C24.20 on General Test Methods.

Current edition approved Jan. 1, 2009. Published March 2009. Originally approved in 1972. Last previous edition approved in 2003 as C712–03. DOI: 10.1520/C0712-03R09.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ The last approved version of this historical standard is referenced on www.astm.org.