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**Črni premog - Ugotavljanje abrazivnosti**

Hard coal - Determination of abrasiveness

**iTeh STANDARD PREVIEW**  
Houille - Détermination de l'abrasivité  
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## ISO 12900:2015(E)

### Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#)

The committee responsible for this document is ISO/TC 27, *Solid mineral fuels*, Subcommittee SC 5, *Methods of analysis*.

This second edition cancels and replaces the first edition (ISO 12900:1997), of which it constitutes a minor revision.

## Introduction

The abrasiveness of coal is recognized as a factor in coal operations, from mining to utilization, requiring a standard method of measurement and evaluation, as some coals are more abrasive than others.

The interaction between coal and conveying, storage, and crushing equipment results in component wear. In particular, higher contact pressures in some coal pulverizers result in significant wear.

For the ranking or relative comparison of the abrasiveness of coals, a test was developed<sup>[1]</sup> which standardized the following equipment variables:

- a) test equipment dimensions and tolerances;
- b) speed of rotation of wearing components;
- c) properties of the wearing components;
- d) mass of the test portion;
- e) top particle size of the test portion;
- f) duration of the test.

The abrasiveness of coal is generally a function of two factors: the physical properties of the coal, in particular, moisture content, mineral content, and mineral characteristics;<sup>[1] [2] [3] [4] [5] [6]</sup> the mechanics of the operations to which the coal is subjected.

NOTE Moisture contents over 10 % in the test sample after air-drying and laboratory equilibration might give anomalous results; the reason for this has not been established.

Wear on coal-pulverizing elements in industrial mills is influenced by the physical characteristics of the coal and its mineral constituents, the mechanical characteristics of the mill, including the milling pressures, alloy material properties and coal feed flow, and the operation of the mill. Abrasiveness as determined by this International Standard has been demonstrated to provide initial empirical estimates of specific wear rates in certain types of industrial tube-ball mills, vertical spindle mills, and high-speed hammer mills,<sup>[3] [6]</sup> with different coefficients for each mill type.

Abrasiveness as determined by this International Standard might be of value in providing an initial estimate of the likely wear in other applications, giving the relative effect of different coals.

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# Hard coal — Determination of abrasiveness

## 1 Scope

This International Standard describes a method for determining the abrasiveness of hard coal.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 589, *Hard coal — Determination of total moisture*

ISO 3310-1, *Test sieves — Technical requirements and testing — Part 1: Test sieves of metal wire cloth*

ISO 6507-1, *Metallic materials — Vickers hardness test — Part 1: Test method*

ISO 13909-2, *Hard coal and coke — Mechanical sampling — Part 2: Coal — Sampling from moving streams*

ISO 13909-3, *Hard coal and coke — Mechanical sampling — Part 3: Coal — Sampling from stationary lots*

ISO 13909-4, *Hard coal and coke — Mechanical sampling — Part 4: Coal — Preparation of test samples*

ISO 18283, *Hard coal and coke — Manual sampling*

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## 3 Principle

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Four standard steel blades are rotated under specified conditions in a 2 kg mass of prepared coal in a test machine. The abrasiveness is calculated from the mass of steel lost during the test.

## 4 Apparatus

4.1 **Abrasion test machine**, comprising the following components:

4.1.1 **Blades**, of the following types:

- a) **A set of four reference blades**<sup>1)</sup>, having a Vickers hardness of  $160 \pm 15$  when tested in accordance with ISO 6507-1. When new, the blades, machined with the bar rolling direction parallel to the line of the bolt holes, from a bar of carbon steel, shall have the shape, dimensions, and surface finish shown in [Figure 1](#). To reduce the extent of varying hardness near the surface, care should be taken during machining to minimize surface distortion and heating of the blades. The blades shall be marked for identification.

A new set of blades shall be “run in” by carrying out a number of abrasiveness determinations on 2 kg test portions of the same coal until constant results (within the limits of repeatability, see [Clause 9](#)) are obtained.

When blades are not in use, they should be wrapped in a cloth containing a rust-preventive solution and stored in a desiccator. Immediately prior to use, the blades should be cleaned with a suitable solvent, e.g. methylated spirits, and allowed to air-dry in a desiccator.

1) Suitable blades are available from Mitsui Babcock Energy Ltd., Technology Centre, Renfrew, U.K.