
Springs — Shot peening —
Part 1:
General procedures
AMENDMENT 1

Ressorts — Grenailage de précontrainte —
Partie 1: Modes opératoires généraux
AMENDMENT 1

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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This document was prepared by Technical Committee ISO/TC 227, *Springs*.

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Springs — Shot peening —

Part 1: General procedures

AMENDMENT 1

Throughout the document

Replace “this part of ISO 26910” with “this document”.

Page iv, Foreword

Replace the complete text of the foreword with the following:

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

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Page 1, Clause 2

Replace the boilerplate text with the following:

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

Page 1, Clause 3

Replace the boilerplate text with the following:

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

Page 2

Replace the definition for 3.5 with the following:

minimum time for which the successive increase of Almen arc height is 10 % or less for an additional exposure equal to time t , i.e. a total time of $2t$

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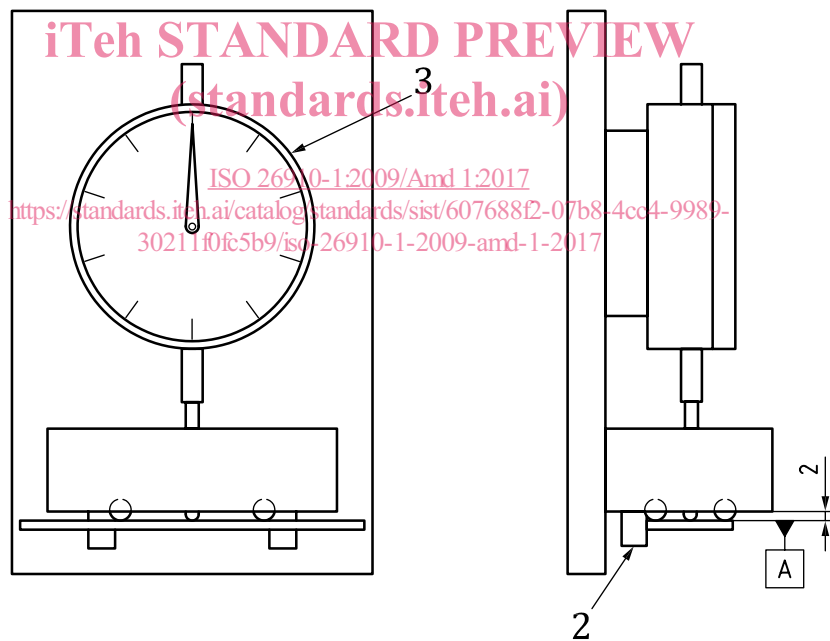
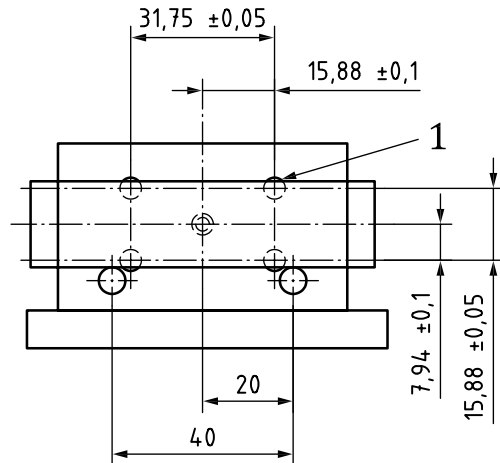
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Page 14, Figure C.1

Correct the positions of lead lines as shown.

Also, correct the pictorial way of the reference plane as shown.

Dimensions in millimetres



Replace the key table with the following:

Key

- 1 $\varnothing 4,76$ steel ball
- 2 guide pin
- 3 measuring device (dial gauge, etc.)

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