## TECHNICAL SPECIFICATION

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# Biotechnology — Ancillary materials present during the production of cellular therapeutic products —

## Part 1: **General requirements**

Teh ST Biotechnologie — Matériaux auxiliaires présents lors de la production de produits thérapeutiques cellulaires —
Partie 1: Exigences générales

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### Foreword

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This document was prepared by Technical Committee ISO/TC 276, *Biotechnology*.

A list of all parts in the ISO/TS/20399 series/can/be found on the ISO website 24-a036-1f1598ed3de9/iso-ts-20399-1-2018

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at <a href="https://www.iso.org/members.html">www.iso.org/members.html</a>.

## Introduction

Ancillary materials (AMs) are materials that come into contact with the cellular therapeutic product during the manufacturing process, but are not intended to be in the final product.

AMs include culture media and growth factors, among other biological and non-biological components. They can be a complex mixture of many components, and a variation in their lot-to-lot composition can hamper the ability to produce consistent cellular therapeutic products with specified quality attributes.

As such, AMs can have implications with regard to the safety and effectiveness of a cellular therapeutic product. Appropriate control of ancillary materials is determined by a risk-based approach.

This document specifies definitions and general requirements for AMs and contributes to their control by suppliers and users of such materials.

The ISO/TS 20399 series provides general requirements and guidance regarding ancillary materials to maintain a high level of lot-to-lot consistency, as well as the accompanying documentation, so that consistent ancillary materials products and documentation provided by the suppliers can help AM users.

It is intended to ensure the quality and consistency of AMs used in the manufacturing of cellular therapeutic products. Good manufacturing practice (GMP) is taken into account, when necessary.

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## Biotechnology — Ancillary materials present during the production of cellular therapeutic products —

## Part 1:

## **General requirements**

## 1 Scope

This document specifies definitions and general requirements for ancillary materials (AMs) used in cell processing of cellular therapeutic products.

This document is applicable to cellular therapeutic products, including those gene therapy products whereby cells form part of the final product. It does not apply to products without cells.

This document does not cover the selection, assessment or control of starting materials and excipients.

International, regional or national regulations or requirements can also apply to specific topics covered in this document.

### Teh STANDARD PREVIEW Normative references

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There are no normative references in this document.

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### Terms and definitions itch.ai/catalog/standards/sist/a341b9c8-edc2-4d24-a036-1f1598ed3de9/iso-ts-20399-1-2018

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <a href="https://www.iso.org/obp">https://www.iso.org/obp</a>
- IEC Electropedia: available at <a href="http://www.electropedia.org/">http://www.electropedia.org/</a>

#### 3.1

#### ancillary material

material that comes into contact with the cell or tissue product during cell-processing, but is not intended to be part of the final product formulation

Note 1 to entry: AMs exclude non-biological consumables (e.g. tissue culture flasks, bags, tubing, pipettes, needles) and other plastic ware that comes into contact with the cell or tissue, but include consumables which can have a biological component (e.g. coated dishes or beads).

Note 2 to entry: AMs exclude cells (e.g. feeder cells).

Note 3 to entry: In some cases AM is described as raw material.

#### 3.2

#### AM user

entity who makes use of AM (3.1) and conducts cell-processing for cellular therapeutic product

#### AM supplier

entity who manufactures and/or supplies the AM (3.1) for AM user (3.2)

#### 3.4

## animal-derived component free

#### **ADCF**

absence of animal or human origin material(s)

Note 1 to entry: The main purpose of defining ADCF is to provide necessary information for a user's risk assessment of ancillary material.

Note 2 to entry: There are levels of ADCF, which are listed in 5.2.2.

Note 3 to entry: In some cases, animal-derived component free (ADCF) is described as animal origin free.

Note 4 to entry: In cases where there is absence of non-human animal components, the term xeno-free is commonly used.

#### 3.5

#### cellular therapeutic product

product containing cells as the active substance

EXAMPLE Cell therapy medicinal product, tissue engineered product.

#### 3.6

#### chain of custody

responsibility for or control of materials as they move through each step of a process

Note 1 to entry: For the purpose of this document, "chain of custody" is the unbroken path of an AM product from the production of AM to the end customer. It covers controls, distribution and logistics to the end-user.

#### 3.7

### excipient

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material that is present in the *cellular therapeutic product* (3.5) administered to a patient(s), other than the active substance(s)

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EXAMPLE Cryopreservation components 598ed3de9/iso-ts-20399-1-2018

Note 1 to entry: For the purpose of this document, "active substance" corresponds to cellular therapeutic product.

#### 3.8

#### maximum shelf life

period during which an AM (3.1) is expected to comply with the specifications, if stored under defined conditions

#### 3.9

#### specification

list of tests, references to analytical procedures, and appropriate acceptance criteria that would be expected to be met to demonstrate suitability for its intended use definition

#### 3.10

#### stability

characteristic of a material, when stored under specified conditions, to maintain a value(s) for stated property(ies) within specified limits for a specified period of time

[SOURCE: ISO Guide 30:2015, 2.1.15, modified — "reference material" has been replaced by "material", "a specified property value" has been replaced by "a value(s) for stated property(ies)", the Note 1 to entry has been deleted.]

#### 3.11

#### starting material

any substance of cellular origin that constitutes the *cellular therapeutic product* (3.5)

### 4 Abbreviated terms

ADCF animal-derived component free

AM ancillary material

BSE bovine spongiform encephalopathy

CoA certificate of analysis

CoO certificate of origin

SDS safety data sheet

GHS globally harmonized system

TSE transmissible spongiform encephalopathy

#### 5 Considerations

#### 5.1 General considerations

Ancillary materials described in this document are materials introduced during manufacturing of cellular therapeutic products generally used to control or enhance cell expansion. These materials are referred to as AM.

AM can affect quality attributes of cellular therapeutic products.

- Quality and consistency are critical for AMs known to affect cell processing.
- Safety and the chain of custody are critical for AMS, particularly animal-derived AMs, which potentially remain as components of the cellular therapeutic product.

### 5.2 Animal-derived components of AM

#### 5.2.1 General

Materials of biological origin, particularly of human or animal origin, can present particular risks, including transmission of adventitious agents or introduction of biological impurities.

This does not necessarily limit the use of biologically-derived components for manufacturing AMs or materials used further downstream in the manufacturing of cellular therapeutic products. The use of a risk-based approach for the selection of essential materials is therefore essential.

#### 5.2.2 Levels of ADCF

The main purpose of defining ADCF is to provide necessary information for a user's risk assessment of AM.

An AM is designated ADCF level 1 or 2, when one of the following definitions is fulfilled.

a) Level 1 (product level): the AM does not contain any materials from animal or human source as its ingredients.

NOTE Level 1 is intended to address the level of risk to be considered. It indicates that materials from an animal or human source are not an intended part of the product, but it does not technically ensure that materials from an animal or human source are not carried over into the AM during production.