



SLOVENSKI STANDARD
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Building hardware - Requirements and test methods - Multipoint locks, latches and locking plates - Characteristics and test methods

Schlösser und Baubeschläge - Mehrfachverriegelungs-Schlösser und Schließbleche - Anforderungen und Prüfverfahren

Quincaillerie pour le bâtiment - Serrures multipoints et leurs gaches - Prescriptions et méthodes d'essais

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Schlösser und Schließbleche - Anforderungen und
Prüfverfahren

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Contents	Page
European foreword	6
Introduction	7
1 Scope	8
2 Normative references	8
3 Terms, definitions, symbols and abbreviated terms	8
3.1 Terms and definitions	8
3.2 Symbols and abbreviated terms.....	12
4 Product characteristics	13
4.1 General.....	13
4.1.1 Dangerous substances.....	13
4.1.2 Return force of latch bolt	13
4.1.3 Strength of lever lock key	14
4.1.4 Strength of bolt action.....	14
4.1.5 Minimum follower restoring torque.....	14
4.2 Category of use (first digit).....	14
4.2.1 Resistance to side force on latch bolt	14
4.2.2 Torque to operate the multipoint lock.....	15
4.2.3 Strength of follower stops.....	19
4.2.4 Torque resistance of lockable deadbolt operation by handle/knob	20
4.3 Durability characteristics (second digit)	22
4.3.1 Durability of latch action.....	22
4.3.2 Durability of locking action.....	22
4.3.3 Durability of locking snib mechanism.....	22
4.3.4 Durability of clenching.....	22
4.4 Door mass and closing force (third digit)	23
4.4.1 Door mass	23
4.4.2 Door closing force	23
4.5 Suitability for use on fire resistance and/or smoke control door set (forth digit).....	23
4.5.1 General.....	23
4.5.2 Grade 0.....	23
4.5.3 Grade A	24
4.5.4 Grade B	24
4.5.5 Grade N	24
4.6 Safety (fifth digit)	24
4.7 Corrosion resistance and temperature (sixth digit)	24
4.7.1 Corrosion resistance.....	24
4.7.2 Operation at extreme temperatures.....	25
4.8 Security of locking point (seventh digit)	25
4.8.1 General.....	25
4.8.2 Locking.....	25
4.8.3 Deadlocking	25
4.8.4 Characteristics to side force.....	26
4.8.5 Locking point projection	27
4.8.6 Resistance to disengaging force on locking point.....	28

4.8.7	Resistance to drilling and disengaging force on locking point	29
4.8.8	Strong key attack on lever locks	30
4.8.9	Torque resistance of lockable follower	31
4.8.10	Resistance to force on a box protected locking plate	32
4.8.11	Resistance to side force on locking plate	33
4.8.12	Protection against removal from door	33
4.9	Key identification of lever locks (eight digit)	34
4.9.1	Minimum number of detaining elements	34
4.9.2	Effective differs.....	34
4.9.3	Differing steps heights on key.....	35
4.9.4	Non-interpassing of key with just one interval differ	35
4.9.5	Coding protection	35
4.10	Security of anti-separation point (nine digit)	35
4.10.1	General	35
4.10.2	Anti-separation point bolt projection	35
4.10.3	Resistance to disengaging force of anti-separation point.....	36
4.10.4	Resistance to drilling and disengaging force of anti-separation point.....	37
4.10.5	Resistance to pulling force of anti-separation point.....	38
4.10.6	Resistance to drilling and pulling force of anti-separation point.....	39
4.10.7	Resistance to forcing of anti-lifting device for sliding door	40
4.10.8	Resistance to forcing of anti-lifting device with drill protection for sliding door	40
4.10.9	Resistance to pulling force on locking plate for anti-separation point.....	41
4.10.10	Resistance to anti-lifting force on locking plate	41
4.11	Clenching (tenth digit)	43
5	Testing, assessment and sampling methods.....	43
5.1	General	43
5.2	Test apparatus	44
5.2.1	Test door	44
5.2.2	Drilling machine.....	44
5.2.3	Test fixtures.....	45
5.3	Test procedure - Drilling procedure.....	45
5.4	Test methods - General	45
5.4.1	Dangerous substances	45
5.4.2	Return force of latch bolt	45
5.4.3	Strength of lever lock key	46
5.4.4	Strength of bolt action.....	46
5.4.5	Minimum follower restoring torque.....	49
5.4.6	Protection against removal from door	49
5.5	Test methods - Category of use	49
5.5.1	Resistance to side force on latch bolt	49
5.5.2	Torque to operate the multipoint lock	52
5.5.3	Strength of follower stops	52
5.5.4	Torque resistance of lockable follower	52
5.5.5	Torque resistance of rim lock with integral lockable handle/knob.....	53
5.6	Test methods - Durability	53
5.6.1	Durability of latch action without force applied	53
5.6.2	Durability of latch action with force applied.....	54
5.6.3	Durability of locking action	56
5.6.4	Durability of locking snib mechanism	58
5.6.5	Durability of clenching	58
5.7	Test methods - Door mass and closing force	60
5.7.1	Door mass.....	60

EN 15685:2024 (E)

5.7.2	Door closing force.....	60
5.8	Suitability for use on fire resistance and smoke control doors	61
5.8.1	Grade A	61
5.8.2	Grade B	61
5.8.3	Grade N	61
5.9	Safety	61
5.10	Corrosion resistance and temperature.....	62
5.10.1	Corrosion resistance.....	62
5.10.2	Operation at extremes of temperature.....	62
5.11	Security of locking point.....	62
5.11.1	Locking.....	62
5.11.2	Torque resistance of lockable follower	63
5.11.3	Resistance to side force	64
5.11.4	Locking point bolt projection	67
5.11.5	Resistance to disengaging force on locking point.....	67
5.11.6	Resistance to drilling and disengaging force on locking point.....	68
5.11.7	Strong key attack on lever locks.....	69
5.11.8	Resistance to force on a box protected locking plate	69
5.11.9	Resistance to side force on locking plate	72
5.11.10	Protection against removal from door	73
5.12	Key identification of lever locks	73
5.12.1	Detaining elements verification	73
5.12.2	Effective differs verification.....	74
5.12.3	Differing steps heights on key.....	74
5.12.4	Non interpassing of key with just one interval differ	74
5.12.5	Coding protection	74
5.13	Security of anti-separation point	74
5.13.1	Anti-separation point bolt projection	74
5.13.2	Resistance to disengaging force of anti-separation point.....	74
5.13.3	Resistance to drilling and disengaging force of anti-separation point	74
5.13.4	Resistance to pulling force of anti-separation point.....	76
5.13.5	Resistance to drilling and pulling force of anti-separation point	76
5.13.6	Resistance to forcing of anti-lifting device for sliding door	77
5.13.7	Resistance to forcing of anti-lifting device with drill protection for sliding door.....	77
5.13.8	Resistance to pulling force on locking plate for anti-separation point.....	78
5.13.9	Resistance to lifting force on locking plate.....	78
5.14	Test methods - Clenching.....	80
6	Classification.....	80
6.1	Coding system	80
6.2	Classification.....	80
6.2.1	Category of use (first digit).....	80
6.2.2	Durability (second digit).....	81
6.2.3	Door mass and closing force (third digit)	81
6.2.4	Suitability for use on fire resistance and/or smoke control door set (fourth digit)	82
6.2.5	Safety (fifth digit)	82
6.2.6	Corrosion resistance and temperature (sixth digit)	82
6.2.7	Security for locking points (seventh digit)	83
6.2.8	Key identification of lever locks (eight digit)	83
6.2.9	Security for anti-separation points (nine digit).....	83
6.2.10	Clenching points (tenth digit)	84
6.3	Example of classification for multipoint locks and their locking plates.....	84
7	Marking	84

7.1	On the product	84
7.2	On the packaging	85
Annex A	(informative) Test sampling and sequencing	86
Annex B	(informative) Product information	90
Bibliography	93

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[SIST EN 15685:2025](#)

<https://standards.iteh.ai/catalog/standards/sist/81a5acdb-9e28-489a-9d30-f8e3f62d95ae/sist-en-15685-2025>

EN 15685:2024 (E)**European foreword**

This document (EN 15685:2024) has been prepared by Technical Committee CEN/TC 33 “Doors, windows, shutters, building hardware and curtain walling”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2025, and conflicting national standards shall be withdrawn at the latest by September 2026.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

No existing standard is superseded.

The performance tests incorporated in this document are considered to be reproducible and as such will provide a consistent and objective assessment of the performance of these products throughout CEN Members.

Any feedback and questions on this document should be directed to the users’ national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

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Introduction

The intended use for products according to this document is:

- a) for use in doors in buildings;
- b) for use on fire and smoke compartmentation doors fitted with door closing devices, to enable such doors to close reliably and thus achieve self-closing in the event of fire;
- c) for use on closed fire doors to maintain the fire integrity of the door assembly.

This document is one of a series of European standards dedicated to building hardware products.

European standards for mechanically operated locks and latches (EN 12209) and for electromechanically operated locks and locking plates (EN 14846) are also available.

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EN 15685:2024 (E)**1 Scope**

This document specifies product characteristics and test methods of mechanically operated multipoint locks and their locking plates.

This document covers multipoint locks their locking plates which are either manufactured and placed on the market in their entirety by one producer or assembled from sub-assemblies produced by more than one producer and designed to be used in combination.

This document does not cover assessment of the contribution of the product to the fire resistance of specific fire resistance and/or smoke control door set assemblies.

This document is not applicable to mechanically/electromechanically cylinders, handles, locks for windows, padlocks, locks for safes, furniture locks or prison locks.

This document does not specify mechanically operated locks or their locking plates which are specified by EN 12209.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1303, *Building hardware — Cylinders for locks — Requirements and test methods*

EN 1634-1, *Fire resistance and smoke control tests for door and shutter assemblies, openable windows and elements of building hardware — Part 1: Fire resistance test for door and shutter assemblies and openable windows*

EN 1634-2, *Fire resistance and smoke control tests for door, shutter and openable window assemblies and elements of building hardware — Part 2: Fire resistance characterisation test for elements of building hardware*

EN 1634-3, *Fire resistance and smoke control tests for door and shutter assemblies, openable windows and elements of building hardware — Part 3: Smoke control test for door and shutter assemblies*

EN 1670:2007, *Building hardware — Corrosion resistance — Requirements and test methods*

EN 16035, *Hardware performance sheet (HPS) — Identification and summary of test evidence to facilitate the inter-changeability of building hardware for application to fire resisting and/or smoke control doorsets and/or openable windows*

ISO 10899, *High-speed steel two-flute twist drills*

3 Terms, definitions, symbols and abbreviated terms**3.1 Terms and definitions**

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <https://www.electropedia.org/>
- ISO Online browsing platform: available at <https://www.iso.org/obp>

3.1.1**anti-separation point**

locking point designed to prevent the separation of a door leaf from its frame or adjacent door leaf in the plane of the door

Note 1 to entry: Examples of anti-separation points are hook and mushroom types.

3.1.2**automatic deadlocking**

deadlocking where deadbolt or deadlocked latch movement is self-propelled, and is triggered when the closed position of the door leaf has been reached

3.1.3**centrally controlled**

having release the bolts of all of its locking and/or clenching and/or anti-separation points, from a single lock case

3.1.4**clenching point**

arrangement of components to draw together a door and its frame in the door closing direction to reduce distortion of the door and/or compress seal (can also be a locking point and/or anti-separation point)

3.1.5**cylinder**

device, usually separate from, but engaging with, its associated lock or latch, that contains the parts operated by the key

3.1.6**cylinder lock**

lock in which the lock mechanism is operated by one or more cylinders

3.1.7**deadbolt**

movable part of a lock that usually engages a locking plate and withdraws into a lock case that is operated at least in one direction by a key, handle or thumb turn

3.1.8**deadlocking**

action of moving a deadbolt to a thrown position where pushing back of the bolt is positively prevented

3.1.9**detaining element**

component which is moved by a key into a pre-determined position to allow the bolt to be operated

3.1.10**differ**

variation between lock mechanisms of similar design, achieved by the detaining elements, which enables each lock to be operated only by its own key

3.1.11**effective differ**

difference between lock or key recognition systems of similar design achieved only by the detaining elements which allows each lock or key recognition system to be operated only by its own key

Note 1 to entry: The number of effective differs is equal to the number of theoretical differs after deduction of the differs suppressed by the manufacturer due to technical constraints.

EN 15685:2024 (E)**3.1.12****follower**

part of a lock that operates the latch bolt and/or deadbolt(s) and/or clenching and/or anti-separation points when turned by a spindle

3.1.13**forend**

part of a case through which the lock is fixed to the door leaf and through which the latch bolt and/or deadbolt pass

3.1.14**interlinked**

connected for the purpose of operation

3.1.15**key**

device that is removable and portable and is used to operate the lock

3.1.16**latch**

self-engaging fastener which keeps the door leaf in a closed position, and which can be released

3.1.17**latch action**

arrangement and performance of the constituent parts that operate a latch bolt

3.1.18**latch bolt**

spring-loaded movable part of a lock that usually engages a component fixed to a frame, and withdraws into a lock case that automatically engages a locking plate to keep the door leaf in its closed position

3.1.19**lever lock**

lock with integral differs operated by a key

3.1.20**lock**

fastener which secures a door leaf in its closed position, and which is operated by a key or other device

3.1.21**lockable follower**

mechanism operated by a key to block the rotation of the follower inside a lock case or the rotation of a handle/knob when it is a part of the lock

3.1.22**lock case**

part of a lock in which the lock mechanism is housed

3.1.23**locking plate**

component, which is usually fixed to a door frame to engage at least a locking point or, latch bolt or an anti-separation point or a clenching point

3.1.24**locking point**

arrangement of components interacting between a deadbolt or anti-separation point and locking plate for security purpose

3.1.25**locking snib**

device, usually in the form of a small lever or knob, which can be operated to prevent the locking point, or latch bolt or an anti-separation point or clenching point from being thrown or withdrawn, or to change the operating mode of a lock

3.1.26**lock mechanism**

constituent parts of a lock that operate the deadbolt and/or latch bolt or an anti-separation point or a clenching point and, where required, provide the differs

3.1.27**manual deadlocking**

deadlocking where movement of the deadbolt is by key, handle or thumb turn

3.1.28**mortice lock**

lock for fixing in a mortice, usually in the closing edge of a door leaf

3.1.29**multipoint lock**

lock comprising at least two points of interaction (security, anti-separation or clenching) interlinked and centrally controlled, where at least two points are more than 200 mm apart in locked or thrown position

3.1.30**set**

all components necessary for the complete function of the product or a number of components delivered or recommended as a part of a complete multipoint lock

3.1.31**shared latch action**

latch action in which withdrawal of the latch bolt is by means of a handle or key

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EN 15685:2024 (E)

3.2 Symbols and abbreviated terms

For the purposes of this document, the following symbols and abbreviated terms apply.

Test parameter	Definition	Unit
F1	Return force on latch bolt	N
F2	Side force on latch bolt	kN
F3	Side force on latch bolt and locking plate (durability test)	N
F4	Side force on deadbolt and locking plate	kN
F5	End load on deadbolt and locking plate / Disengaging force on hook/claw bolt	kN
F6	Pull force on hook/claw bolt or locking plate	kN
F7	Force on locating device or lifting force on locking plate	kN
F9	Door closing force (classification)	N
F10	Door closing force (durability test)	N
F11	Clenching force	N
H1	Minimum projection	mm
L1	Deadbolt projection	mm
L2	Resulting projection	mm
M1	Torque to operate the latch bolt and/or deadbolt with key	Nm
M2	Torque to operate the latch and/or deadbolt bolt with handle, spring handle or knob	Nm
M3	Torque on follower stop	Nm
M4	Torque on lockable follower (relevant for category of use)	Nm
M5	Torque on lockable follower (relevant for security)	Nm
M6	Strong key torque on lever locks	Nm
M7	Torque resistance on knob or lever handle	Nm

Test parameters also illustrated in the figures