
**Road vehicles — Design and
performance specifications for
advanced Pedestrian Legform
Impactor (aPLI)**

*Véhicules routiers — Spécifications de conception et de performance
pour l'impacteur en forme de jambe de piéton (aPLI)*

iTeh STANDARD PREVIEW
(standards.iteh.ai)

ISO/TS 20458:2023

<https://standards.iteh.ai/catalog/standards/sist/7a64c888-fe86-42c9-b91f-23349e6dafa7/iso-ts-20458-2023>



iTeh STANDARD PREVIEW
(standards.iteh.ai)

ISO/TS 20458:2023

<https://standards.iteh.ai/catalog/standards/sist/7a64c888-fe86-42c9-b91f-23349e6dafa7/iso-ts-20458-2023>



COPYRIGHT PROTECTED DOCUMENT

© ISO 2023

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Email: copyright@iso.org
Website: www.iso.org

Published in Switzerland

Contents

	Page
Foreword.....	v
Introduction.....	vi
1 Scope.....	1
2 Normative references.....	1
3 Terms and definitions.....	1
4 Abbreviated terms.....	6
5 Mechanical requirements for an aPLI.....	7
5.1 Upper mass.....	7
5.1.1 General description.....	7
5.1.2 Drawings and specifications.....	7
5.1.3 Compliant material specifications.....	8
5.1.4 Certification.....	9
5.2 Lower limb.....	9
5.2.1 General description.....	9
5.2.2 Drawings and specifications.....	10
5.2.3 Compliant material specifications.....	12
5.2.4 Certification.....	13
5.3 Flesh and skin assembly.....	14
5.3.1 General description.....	14
5.3.2 Drawings and specifications.....	14
5.3.3 Compliant material specifications.....	14
5.3.4 Certification.....	18
5.4 Full assembly.....	18
5.4.1 General description.....	18
5.4.2 Drawings and specifications.....	18
5.4.3 Certification.....	19
6 Certification test procedure.....	19
6.1 Upper mass.....	19
6.1.1 Hip joint.....	19
6.2 Lower limb.....	23
6.2.1 Femur bone assembly.....	23
6.2.2 Tibia bone assembly.....	26
6.2.3 Femur assembly.....	29
6.2.4 Knee assembly.....	32
6.2.5 Tibia assembly.....	36
6.3 Full assembly.....	40
6.3.1 Full-assembly test setup.....	40
6.4 Certification timing.....	44
6.5 Assessment interval for vehicle tests.....	44
7 Electronic subsystems requirements.....	45
7.1 Required sensors.....	45
7.1.1 General.....	45
7.1.2 Locations and specifications.....	45
7.1.3 Sensor specifications and mass.....	45
7.2 Permissible sensors.....	49
7.2.1 General.....	49
7.2.2 Locations and specifications.....	49
7.2.3 Sensor specifications and mass.....	50
7.3 Required internal data acquisition system (DAS).....	52
7.3.1 General.....	52
7.3.2 Data acquisition system characteristics.....	52
7.3.3 DAS mass and location.....	52

8	User's manual	52
8.1	Requirements.....	52
8.1.1	Disassembly and assembly.....	52
Annex A (informative)	Rationale regarding background and goals for aPLI	54
Annex B (informative)	Rationale regarding performance of aPLI	108
Annex C (informative)	Assessment interval for vehicle tests	121
Annex D (informative)	Outer contour of the struck side of the bony structure	135
Annex E (informative)	Biofidelity and injury assessment capability evaluation data	138
Annex F (informative)	Repeatability and reproducibility data	203
Annex G (informative)	Durability assessment data	205
Annex H (informative)	Parts list	208
Annex I (normative)	Drawings and specifications, PDF and/or STP files	213
Annex J (informative)	Information regarding sensor output polarities	214
Annex K (normative)	Procedures for disassembling and assembling aPLI	218
Annex L (normative)	Fastener torque values	228
Annex M (informative)	Overview of an exemplar required internal DAS	229
Annex N (informative)	Recommended aPLI general practices	232
Annex O (informative)	Assessment procedure for dynamic test equipment	234
Annex P (informative)	Validation results of aPLI models (A, C, E, F) against hardware	236
Annex Q (informative)	Exemplar of aPLI hip joint certification test rig	246
Bibliography		247

ISO/TS 20458:2023

<https://standards.iteh.ai/catalog/standards/sist/7a64c888-fe86-42c9-b91f-23349e6dafa7/iso-ts-20458-2023>

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO document should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

ISO draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). ISO takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, ISO had received notice of (a) patent(s) which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at www.iso.org/patents. ISO shall not be held responsible for identifying any or all such patent rights.

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 22, *Road vehicles*, Subcommittee SC 36, *Safety and impact testing*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

This document has been prepared on the basis of the existing design, specifications and performance of advanced pedestrian legform impactor (aPLI) standard build level B (SBL-B). The purpose of this document is to document the design and specifications of this pedestrian legform impactor in a form suitable and intended for worldwide harmonized use.

In 2014, aPLI development started, with the aims of defining a globally accepted next-generation pedestrian legform impactor, with enhanced biofidelity and injury assessment capability by implementing an upper mass to represent the influence of the upper body of a pedestrian, and suitable for harmonized use. Participating in the development were research institutes, dummy and instrumentation manufacturers, governments and car manufacturers from around the world. Details are given in [Annex A](#) through [Annex G](#) and [Annex P](#).

aPLI drawings in electronic format are available. Details are given in [Annex I](#) and [Annex H](#).

iTeh STANDARD PREVIEW
(standards.iteh.ai)

ISO/TS 20458:2023

<https://standards.iteh.ai/catalog/standards/sist/7a64c888-fe86-42c9-b91f-23349e6dafa7/iso-ts-20458-2023>

Road vehicles — Design and performance specifications for advanced Pedestrian Legform Impactor (aPLI)

1 Scope

This document provides definitions, symbols, mechanical requirements, certification test procedure, electronic subsystem requirements and user's manual for advanced pedestrian legform impactor (aPLI), a standardized pedestrian legform impactor with an upper mass for pedestrian subsystem testing of road vehicles. It is applicable to impact tests involving:

- vehicles of category M1, except vehicles with the maximum mass above 2 500 kg and which are derived from N1 category vehicles and where the driver's position, R-point, is either forward of the front axle or longitudinally rearwards of the front axle transverse centreline by a maximum of 1 100 mm;
- vehicles of category N1, except where the driver's position, R-point, is either forward of the front axle or longitudinally rearwards of the front axle transverse centreline by a maximum of 1 100 mm;
- impacts to the bumper test area as defined by UN R127^[1] and UN GTR No.9^[2];
- pedestrian subsystem tests involving use of a legform for the purpose of evaluating compliance with vehicle safety standards.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 6487, *Road vehicles — Measurement techniques in impact tests — Instrumentation*

ISO/TS 13499, *Road vehicles — Multimedia data exchange format for impact tests*

SAE J2570, *Performance Specifications for Anthropomorphic Test Device Transducers*

SAE J211-1, *Instrumentation for Impact Test Part 1 — Electronic Instrumentation*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

3.1

abduction

rotation of the *lower limb* (3.34) relative to the *upper mass* (3.49) as the lower limb is rotated toward the *struck side* (3.37)

3.2

adduction

rotation of the *lower limb* (3.34) relative to the *upper mass* (3.49) as the lower limb is rotated toward the *non-struck side* (3.35)

3.3

adult

person who is sixteen years old or older

3.4

aPLI

advanced pedestrian legform impactor

modified pedestrian legform impactor which incorporates a mass representing the inertial effect of the upper part of a pedestrian body to enhance *biofidelity* (3.8) and *injury assessment capability* (3.26) of conventional pedestrian legforms

3.5

aluminium honeycomb

manufactured material comprising multi-layered bonded sheets of aluminium bent or corrugated in a rib pattern, in which there is an internal pattern of hexagonal cylindrical spaces

Note 1 to entry: The aluminium honeycomb is used in this document as an energy-absorbing element in full assembly *certification* (3.13) tests.

3.6

AAUM

angular acceleration of upper mass

angular acceleration observed at the upper mass of the *advanced pedestrian legform impactor (aPLI)* (3.4) which is obtained by differentiating the angular velocity sensor (X), installed in the *upper mass* (3.49) as a required sensor

Note 1 to entry: See 7.1.3.4.

ISO/TS 20458:2023

<https://standards.iteh.ai/catalog/standards/sist/7a64c888-fe86-42c9-b91f-23349e6dafa7/iso-ts-20458-2023>

3.7

Belleville washer

type of spring which can be loaded along its axis, with its frusto-conical shape giving the spring characteristics

3.8

biofidelity

aspect of an *advanced pedestrian legform impactor (aPLI)* (3.4) capability to represent impact responses of human subjects

3.9

bone core

beam with a rectangular cross-section made of glass fibre reinforced plastic installed in the centre of the *femur* (3.14) and the *tibia* (3.40) that provides human-like bending stiffness

3.10

bumper angle

acute angle formed by the vertical plane tangential to the surface of a car bumper and the vertical transverse plane relative to the car

3.11

bumper system

component installed at the *hip joint* (3.24) inside the *upper mass* (3.49) composed of the bumper, the bumper mount and the compression surface, designed to apply a force on the upper part of the *femur* (3.14) in *adduction* (3.2) to enhance *injury assessment capability* (3.26) of the *advanced pedestrian legform impactor (aPLI)* (3.4)

3.12**capacity**

maximum value of a physical quantity which can be measured by a sensor without causing sensor damage

3.13**certification**

process by which the relevant *advanced pedestrian legform impactor (aPLI)* (3.4) component or full assembly is verified and documented to meet the specifications

3.14**femur**

portion of the *lower limb* (3.34) between the *femur top* (3.15) and the upper *knee block* (3.29), excluding the *flesh* (3.22) and the *skin* (3.36)

3.15**femur top**

aluminium part that forms the *hip joint* (3.24) and the junction between the *upper mass* (3.49) and the *femur* (3.14)

3.16**femur-1**

measurement location of the *femur* (3.14) bending moment (137 mm vertically up from the flat surface of the knee meniscus) used in the development and evaluation phase of the *advanced pedestrian legform impactor (aPLI)* (3.4)

3.17**femur-2**

measurement location of the *femur* (3.14) bending moment (217 mm vertically up from the flat surface of the knee meniscus) used in the development and evaluation phase of the *advanced pedestrian legform impactor (aPLI)* (3.4)

3.18**femur-3**

measurement location of the *femur* (3.14) bending moment (297 mm vertically up from the flat surface of the knee meniscus) used in the development and evaluation phase of the *advanced pedestrian legform impactor (aPLI)* (3.4)

3.19**femur-LO**

measurement location of the *femur* (3.14) bending moment which is equal to the measurement location of *femur-1* (3.16) used in the development and evaluation phase of the *advanced pedestrian legform impactor (aPLI)* (3.4)

Note 1 to entry: For the femur-LO, the femur's bending moment is specified in ISO/TS 13499.

3.20**femur-MID**

measurement location of the *femur* (3.14) bending moment which is equal to the measurement location of *femur-2* (3.17) used in the development and evaluation phase of the *advanced pedestrian legform impactor (aPLI)* (3.4)

Note 1 to entry: For the femur-MID, the femur bending moment is specified in ISO/TS 13499.

3.21**femur-UP**

measurement location of the *femur* (3.14) bending moment which is equal to the measurement location of *femur-3* (3.18) used in the development and evaluation phase of the *advanced pedestrian legform impactor (aPLI)* (3.4)

Note 1 to entry: For the femur-UP, the femur bending moment is specified in ISO/TS 13499.

3.22

flesh

moulded soft part constituting the outer layer of the *lower limb* (3.34) positioned inside the *skin* (3.36)

3.23

high-bumper car

car with a *lower bumper reference line height* (3.33) of 425 mm or more

3.24

hip joint

uniaxial joint that allows *abduction* (3.1) and *adduction* (3.2) and connects the *upper mass* (3.49) with the *lower limb* (3.34)

3.25

impact carriage

moving part of the full assembly *certification* (3.13) test fixture comprising the impact surface with an *aluminium honeycomb* (3.5) and a linearly guided rigid mass

3.26

injury assessment capability

aspect of an *advanced pedestrian legform impactor (aPLI)* (3.4) capability to produce peak injury values that correlate with those obtained from human body model impact simulations

3.27

ISO metric

objective rating metric used in this document to verify time histories of sensor output against experimentally or computationally produced target time histories

Note 1 to entry: For more information on the ISO metric, refer to ISO/TS 18571.

3.28

knee

middle part of the *lower limb* (3.34) that involves the knee joint, comprises the upper and lower *knee blocks* (3.29) and provides a junction between the *femur* (3.14) and the *tibia* (3.40)

3.29

knee block

aluminium block that forms either the upper part of the knee joint with condyles, or the lower part of the knee joint with the meniscus attached, accommodating knee ligaments, *Belleville washers* (3.7) that represent stiffness of the knee ligaments and sensors to measure elongation of the knee ligaments and linear acceleration and angular rate of the *knee* (3.28)

3.30

lateral

direction from the *struck side* (3.37) to the *non-struck side* (3.35)

3.31

leg

portion of the *lower limb* (3.34) below the lower *knee block* (3.29), including the *flesh* (3.22) and the *skin* (3.36)

3.32

low-bumper car

car with a *lower bumper reference line height* (3.33) less than 425 mm

3.33

lower bumper reference line height

LBRL height

height of the geometric trace of the lowermost points of contact between a straight edge and the bumper, measured from the ground

3.34**lower limb**

lower part of the *advanced pedestrian legform impactor (aPLI)* (3.4) attached to the *upper mass* (3.49) via a *hip joint* (3.24), representing the *thigh* (3.39), *knee* (3.28) and *leg* (3.31) of a human in a standing position

3.35**non-struck side**

opposite side of the *struck side* (3.37)

3.36**skin**

sheet of polychloroprene with fabric surface that covers the *flesh* (3.22), forming the outermost layer of the *lower limb* (3.34)

3.37**struck side**

side facing a car in car tests, representing the outer side of the *lower limb* (3.34) of a pedestrian

3.38**subsystem test**

test to evaluate safety performance of cars where subsystem impactors representing individual body regions of a pedestrian are propelled into a front-end collision with a stationary car, in impact conditions representing specific load cases in car-pedestrian accidents, as described in UN R127^[1] and UN GTR No.9^[2]

3.39**thigh**

portion of the *lower limb* (3.34) between the *femur top* (3.15) and the upper *knee block* (3.29), including the *flesh* (3.22) and the *skin* (3.36)

3.40**tibia**

portion of the *lower limb* (3.34) below the lower *knee block* (3.29), excluding the *flesh* (3.22) and the *skin* (3.36)

3.41**tibia-1**

measurement location of the *tibia* (3.40) bending moment (134 mm vertically down from the flat surface of tibia plateau) used in the development and evaluation phase of the *advanced pedestrian legform impactor (aPLI)* (3.4)

3.42**tibia-2**

measurement location of the *tibia* (3.40) bending moment (214 mm vertically down from the flat surface of tibia plateau) used in the development and evaluation phase of the *advanced pedestrian legform impactor (aPLI)* (3.4)

3.43**tibia-3**

measurement location of the *tibia* (3.40) bending moment (294 mm vertically down from the flat surface of tibia plateau) used in the development and evaluation phase of the *advanced pedestrian legform impactor (aPLI)* (3.4)

3.44**tibia-4**

measurement location of the *tibia* (3.40) bending moment (374 mm vertically down from the flat surface of tibia plateau) used in the development and evaluation phase of the *advanced pedestrian legform impactor (aPLI)* (3.4)

3.45

tibia-LO

measurement location of the *tibia* (3.40) bending moment which is equal to the measurement location of *tibia-4* (3.44) used in the development and evaluation phase of the *advanced pedestrian legform impactor (aPLI)* (3.4)

Note 1 to entry: For the tibia-LO, the tibia bending moment is specified in ISO/TS 13499.

3.46

tibia-MID-LO

measurement location of the *tibia* (3.40) bending moment which is equal to the measurement location of *tibia-3* (3.44) used in the development and evaluation phase of the *advanced pedestrian legform impactor (aPLI)* (3.4)

Note 1 to entry: For the tibia-MID-LO, the tibia bending moment is specified in ISO/TS 13499.

3.47

tibia-MID-UP

measurement location of the *tibia* (3.40) bending moment which is equal to the measurement location of *tibia-2* (3.44) used in the development and evaluation phase of the *advanced pedestrian legform impactor (aPLI)* (3.4)

Note 1 to entry: For the tibia-MID-UP, the tibia bending moment is specified in ISO/TS 13499.

3.48

tibia-UP

measurement location of the *tibia* (3.40) bending moment which is equal to the measurement location of *tibia-1* (3.44) used in the development and evaluation phase of the *advanced pedestrian legform impactor (aPLI)* (3.4)

Note 1 to entry: For the tibia-UP, the tibia bending moment is specified in ISO/TS 13499.

3.49

upper mass

block of mass attached on top of the *lower limb* (3.34) via a *hip joint* (3.24) to represent inertial contribution of the upper part of a pedestrian body when hit by a car

3.50

validation of biofidelity

evaluation of an anthropomorphic test device in terms of its representativeness of impact responses of a human body

3.51

validation of injury assessment capability

evaluation of an anthropomorphic test device in terms of the correlation of the peak values of its injury metrics with those of a human body, specifically represented by multiple HBMs

4 Abbreviated terms

See [Table 1](#).

Table 1 — Abbreviated terms

Abbreviation	Meaning
AAUM	Angular Acceleration of Upper Mass
ACL	Anterior Cruciate Ligament
aPLI	advanced Pedestrian Legform Impactor
BLE	Bonnet Leading Edge

Table 1 (continued)

Abbreviation	Meaning
BM	Bending Moment
BP	Bumper
DAS	Data Acquisition System
FE	Finite Element
HBM	Human Body Model
LBRL	Lower Bumper Reference Line
MCL	Medial Collateral Ligament
PCL	Posterior Cruciate Ligament
PMHS	Post Mortem Human Subjects
RCM	Real Car Model
SCM	Simplified Car Model
SP	Spoiler
TG	Task Group

5 Mechanical requirements for an aPLI

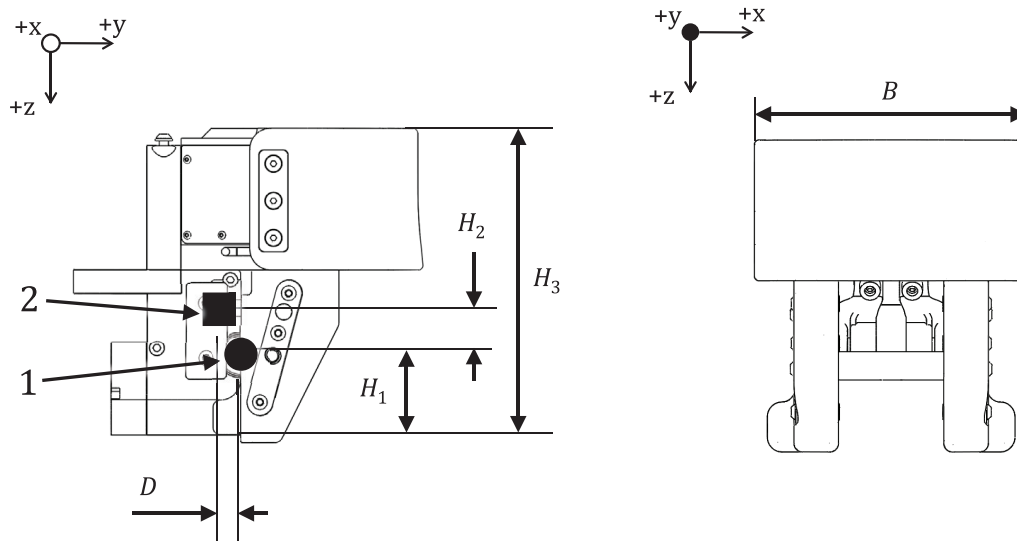
5.1 Upper mass

5.1.1 General description

The upper mass assembly shall consist of the components and assemblies listed in the upper mass assembly drawing aPLI-11000 (see [Annex I](#)).

5.1.2 Drawings and specifications

- The upper mass assembly and components shall conform to the assembly drawing aPLI-11000 (see [Annex I](#)) and the subassembly and component drawings listed therein.
- The total assembly (including sensors and DAS) shall have a mass of 11,8 kg ± 0,3 kg.
- The overall dimensions and the centre of gravity shall be located as indicated in [Figure 1](#).
- The flesh material and/or external surface characteristics shall enable attachment of adhesive targets.



Key

- 1 hip joint
- 2 centre of gravity of upper mass
- D horizontal distance between the centre of gravity of upper mass and hip joint: 8 mm + 10 mm / - 0 mm
- H₁ height of hip joint: 58 mm ± 2 mm
- H₂ height of centre of gravity: 31 mm + 10 mm / - 0 mm
- H₃ height of upper mass: 220 mm + 16 mm / - 2 mm
- B breadth of upper mass: 200 mm ± 5 mm

NOTE 1 An empty circle at the origin of the coordinate vector means a vector going into the page away from the viewer.

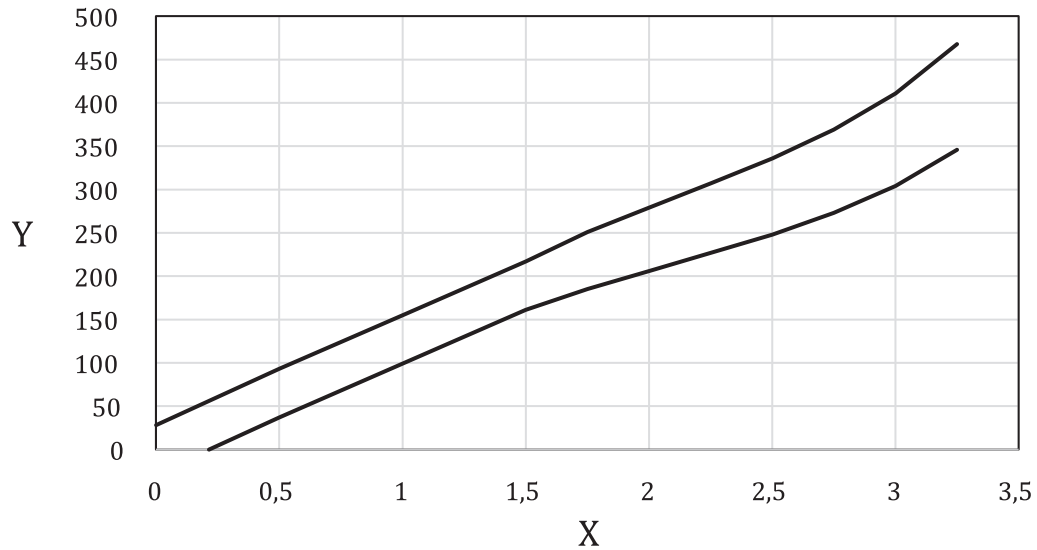
NOTE 2 A black circle at the origin of the coordinate vector means a vector coming out of the page toward the viewer.

Figure 1 — Overall dimensions of the upper mass and location of the centre of gravity

5.1.3 Compliant material specifications

The stiffness of the compliant materials included in the upper mass assembly are specified by the corridors described in this subclause.

- The performance of the hip abduction stop (part aPLI-11062) is specified by the corridor presented in [Figure 2](#). Tabulated data of the corridor is described in [Table 2](#). Performance shall be confirmed using component samples. Load is applied to the sample using a flat indenter at a rate not exceeding 15 mm / min.
- The performance of the solid flesh material on the impact face of the upper mass (reference part aPLI-11010) is described in [5.3.3](#).
- The performance of the hip adduction bumper (part aPLI-11059) is specified by the certification procedure described in [6.1.1](#).

**Key**

X compression [mm]

Y force [N]

==== corridor

Figure 2 — Mechanical properties for the hip abduction stop (specified by corridor)**Table 2 — Mechanical properties for the hip abduction stop (specified by tabulated data)**

Compression [mm]	Force [N]	
	Upper corridor	Lower corridor
0,00	28	-28
0,50	93	37
1,00	155	99
1,50	217	161
1,75	251	185
2,00	279	206
2,25	307	227
2,50	336	248
2,75	369	273
3,00	411	304
3,25	468	346

5.1.4 Certification

When the upper mass is assembled according to [8.1.1](#), the upper mass shall be tested using the procedure specified in [6.1](#), and the test results shall meet the specifications given in [6.1](#).

5.2 Lower limb**5.2.1 General description**

The lower limb assembly shall consist of the components and sub-assemblies listed in the lower limb assembly drawing aPLI-00010 ([Annex I](#)).