



SLOVENSKI STANDARD
SIST EN 16709:2015+A1:2019
01-februar-2019

**Goriva za motorna vozila - Dizelsko gorivo z visoko vsebnostjo FAME (B20 in B30)
- Zahteve in preskusne metode**

Automotive fuels - High FAME diesel fuel (B20 and B30) - Requirements and test methods

Kraftstoffe für Kraftfahrzeuge - Dieseldieselmischungen mit hohem FAME-Anteil (B20 und B30) - Anforderungen und Prüfverfahren

Carburants pour automobiles - Carburant diesel à haute teneur en EMAG (B20 et B30) — Exigences et méthodes d'essai

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EUROPEAN STANDARD

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Automotive fuels - High FAME diesel fuel (B20 and B30) - Requirements and test methods

Carburants pour automobiles - Carburant diesel à
haute teneur en EMAG (B20 et B30) - Exigences et
méthodes d'essai

Kraftstoffe - Dieselmotormischungen mit hohem
FAME-Anteil (B20 und B30) - Anforderungen und
Prüfverfahren

This European Standard was approved by CEN on 29 August 2015 and includes Amendment 1 approved by CEN on 5 April 2018.

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European foreword

This document (EN 16709:2015+A1:2018) has been prepared by Technical Committee CEN/TC 19 “Gaseous and liquid fuels, lubricants and related products of petroleum, synthetic and biological origin”, the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2019, and conflicting national standards shall be withdrawn at the latest by May 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document includes Corrigendum 1 issued by CEN on 29 June 2016 and Amendment 1 approved by CEN on 5 April 2018.

This document supersedes $\boxed{A_1}$ EN 16709:2015 $\boxed{A_1}$.

The start and finish of text introduced or altered by amendment is indicated in the text by tags $\boxed{A_1}$ $\boxed{A_1}$.

The modifications of the related CEN Corrigendum have been implemented at the appropriate places in the text and are indicated by the tags \boxed{AC} \boxed{AC} .

$\boxed{A_1}$ Requirements following amendment 2003/17/EC [2], 2009/30/EC [3], 2011/63/EU [4] and 2014/77/EU [12] to the European Fuels Quality Directive 98/70/EC [1], are taken into account. The marking at the pump of this product is in line with the requirements of the Fuels Quality Directive and the Alternative Fuels Infrastructure Directive [11]. $\boxed{A_1}$

This document describes two fuel grades in the range of (14 – 20) % (V/V) and (24 – 30) % (V/V) of fatty acid methyl ester (FAME) in diesel fuel to be used in captive fleet application for designated vehicles¹⁾, as it is not suitable for all vehicles.

Information on the development of this fuel specification can be found in CEN/TR 16557 [5].

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

¹⁾ In the sense that they are compatible with the product.

EN 16709:2015+A1:2018 (E)

1 Scope

This European Standard specifies requirements and test methods for marketed and delivered high FAME (B20 and B30) diesel fuel for use in diesel engine vehicles designed or subsequently adapted to run on high FAME (B20 and B30) fuel. High FAME (B20 and B30) diesel fuel is a mixture of up to 20 % (V/V) in total and up to 30 % (V/V) in total respectively fatty acid methyl esters (commonly known as FAME) complying to EN 14214 and automotive diesel fuel complying to EN 590.

For maintenance and control reasons high FAME (B20 and B30) diesel fuel is to be used in captive fleets that are intended to have an appropriate fuel management (see Clause 3).

NOTE 1 For the purposes of this European Standard, the terms “% (m/m)” and “% (V/V)” are used to represent respectively the mass fraction and the volume fraction.

NOTE 2 In this European Standard, A-deviations apply (see Annex A).

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 116:2015, *Diesel and domestic heating fuels — Determination of cold filter plugging point — Stepwise cooling bath method*

EN 12916:2016 ^[A1], *Petroleum products — Determination of aromatic hydrocarbon types in middle distillates — High performance liquid chromatography method with refractive index detection*

EN 12662:2014,² *Liquid petroleum products — Determination of total contamination in middle distillates, diesel fuels and fatty acid methyl esters*

EN 14078:2014, *Liquid petroleum products — Determination of fatty acid methyl ester (FAME) content in middle distillates — Infrared spectrometry method*

EN 14214:2012+A1:2014, *Liquid petroleum products — Fatty acid methyl esters (FAME) for use in diesel engines and heating applications — Requirements and test methods*

EN 15195:2014, *Liquid petroleum products — Determination of ignition delay and derived cetane number (DCN) of middle distillate fuels by combustion in a constant volume chamber*

EN 15751:2014, *Automotive fuels — Fatty acid methyl ester (FAME) fuel and blends with diesel fuel — Determination of oxidation stability by accelerated oxidation method*

EN 16144:2012, *Liquid petroleum products — Determination of ignition delay and derived cetane number (DCN) of middle distillate fuels — Fixed range injection period, constant volume combustion chamber method*

EN 16329:2013, *Diesel and domestic heating fuels — Determination of cold filter plugging point — Linear cooling bath method*

EN 16576:2014, *Automotive fuels — Determination of manganese and iron content in diesel — Inductively coupled plasma optical emission spectrometry (ICP OES) method*

²⁾ Under revision.

EN 16715:2015, *Liquid petroleum products - Determination of ignition delay and derived cetane number (DCN) of middle distillate fuels - Ignition delay and combustion delay determination using a constant volume combustion chamber with direct fuel injection* ^(A1)

EN 16906:2017, *Liquid petroleum products - Determination of the ignition quality of diesel fuels - BASF engine method* ^(A1)

EN 16942:2016, *Fuels - Identification of vehicle compatibility - Graphical expression for consumer information* ^(A1)

EN 23015:1994², *Petroleum products — Determination of cloud point (ISO 3015:1992)*

EN ISO 2719:2016, *Determination of flash point - Pensky-Martens closed cup method (ISO 2719:2016)* ^(A1)

EN ISO 3104:1996², *Petroleum products — Transparent and opaque liquids — Determination of kinematic viscosity and calculation of dynamic viscosity (ISO 3104:1994)*

EN ISO 3170:2004, *Petroleum liquids — Manual sampling (ISO 3170:2004)*

EN ISO 3171:1999², *Petroleum liquids — Automatic pipeline sampling (ISO 3171:1988)*

EN ISO 3405:2011², *Petroleum products — Determination of distillation characteristics at atmospheric pressure (ISO 3405:2011)*

EN ISO 3675:1998, *Crude petroleum and liquid petroleum products — Laboratory determination of density - Hydrometer method (ISO 3675:1998)*

EN ISO 3924:2016, *Petroleum products - Determination of boiling range distribution - Gas chromatography method (ISO 3924:2016)* ^(A1)

EN ISO 4259:2006², *Petroleum products — Determination and application of precision data in relation to methods of test (ISO 4259:2006)*

EN ISO 5165:1998², *Petroleum products — Determination of the ignition quality of diesel fuels — Cetane engine method (ISO 5165:1998)*

EN ISO 6245:2002², *Petroleum products — Determination of ash (ISO 6245:2001)*

EN ISO 12185:1996, *Crude petroleum and petroleum products — Determination of density — Oscillating U-tube method (ISO 12185:1996)*

EN ISO 12937:2000, *Petroleum products — Determination of water — Coulometric Karl Fischer titration method (ISO 12937:2000)*

EN ISO 13032:2012, *Petroleum products — Determination of low concentration of sulfur in automotive fuels — Energy-dispersive X-ray fluorescence spectrometric method (ISO 13032:2012)*

EN ISO 20846:2011, *Petroleum products — Determination of sulfur content of automotive fuels — Ultraviolet fluorescence method (ISO 20846:2011)*

EN ISO 20884:2011, *Petroleum products — Determination of sulfur content of automotive fuels — Wavelength-dispersive X-ray fluorescence spectrometry (ISO 20884:2011)*

3 Captive fleet application

This European Standard is intended to cover fuels for use in captive fleet application for designated vehicles. Captive fleet is defined as a group of vehicles that use dedicated facilities and logistics for supply and storage of their fuel only accessible for them. The vehicles shall receive adequate maintenance as part of an organization or group agreement with the vehicle supplier(s).

NOTE 1 The fleet is usually operated by a single organization, but might also be operated by a consortium of professional vehicle owners.

NOTE 2 The fact that they are dedicated implies that fuel facilities are clearly identified as differing from public fuel facilities, by separate placement, and to which accessibility is limited to only captive fleet users.

4 Sampling

Samples shall be taken as described in EN ISO 3170 or EN ISO 3171 and/or in accordance with the requirements of national standards or regulations for the sampling of automotive diesel fuel. The national requirements shall be set out in detail or shall be referred to by reference in a National Annex to this European Standard.

In view of the sensitivity of some of the test methods referred to in this European Standard, particular attention shall be paid to compliance with any guidance on sampling containers which is included in the test method standard.

5 Pump marking

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[A1] Information to be marked on dispensing pumps and nozzles used for delivering high FAME (B20 and B30) diesel fuel, and the dimensions of the mark shall be in accordance with EN 16942.

Where high FAME (B20 – B30) diesel fuel with metallic additives is made available to consumers, the label shall contain: “Contains metallic additives” in the national language(s) and shall be laid down in the National Annex to this document. **[A1]**

6 Requirements and test methods

6.1 Dyes and markers

The use of dyes or markers is allowed.

6.2 Additives

6.2.1 General

In order to improve the performance quality, the use of additives is allowed. Suitable fuel additives without known harmful side-effects are recommended, in the appropriate amount, to help to avoid deterioration of driveability and emissions control durability. Other technical means with equivalent effect may also be used.

NOTE Deposit forming tendency test methods suitable for routine control purposes have not yet been identified and developed.

6.2.2 Methylcyclopentadienyl manganese tricarbonyl (MMT)

[A1] When methylcyclopentadienyl manganese tricarbonyl (MMT) is used, a specific labelling is required (see also Clause 5). The presence of the MMT is limited via a manganese content limit as in Tables 1 and 2. **[A1]**

6.3 Fatty acid methyl ester (FAME)

High FAME (B20 and B30) fuel may contain from 14,0 % (V/V) up to 20,0 % (V/V) or from 24,0 % (V/V) up to 30,0 % (V/V) of FAME complying with EN 14214 ^[A1] *deleted text* ^[A1].

Climate dependent requirements for FAME as a blending component for use in high FAME (B20 and B30) fuel according to this document are set out in EN 14214:2012+A1:2014, 5.4.3. The specific grades shall be specified on a national basis according to local climatic conditions and the FAME volume in the diesel fuel.

The finished blend of high FAME (B20 and B30) fuel shall also comply with the climate dependent requirements set out in 6.6.

Cold flow additives, when used in FAME, should be specifically matched to the base diesel fuel and FAME quality to ensure correct performance consistent with the requirements set out in this European Standard. The choice could result in incompatibility between the cold flow additives used in the FAME and the diesel fuel. The choice of cold flow additive technology should be a contractual matter between the fuel blender and the FAME supplier taking into account the climatic-dependent requirements of the finished high FAME (B20 and B30) fuel.

NOTE Cold flow requirements for FAME as a blend component in high FAME (B20 and B30) fuel are set out in Tables 3a and 3b and the National Annex of EN 14214:2012+A1:2014, in order to control maximum content of saturated monoglycerides in the final high FAME (B20 and B30) diesel fuel to ensure trouble-free operation. Work is ongoing to identify a suitable test method for saturated monoglycerides or a performance test to control this aspect of low temperature performance.

^[A1] In order to improve the oxidation stability of FAME, it is strongly recommended to add oxidation stability enhancing additives to FAME at the production stage and before storage, providing an oxidation stability similar to that obtained with 1 000 mg/kg of 2,6-di-tert-butyl-4-hydroxytoluene (BHT, officially designated by IUPAC as 2,6-bis(1,1-dimethylethyl)-4-methylphenol).

The similar action may be read as providing oxidation stability performance at least equal to that obtained with 1 000 mg/kg of BHT.

CAUTION — There is a potential risk of precipitate formation with oxidation stability enhancing additives at low temperatures in low aromatic arctic fuel. Caution should therefore be taken in the choice of oxidation stability enhancing additives to arctic grade FAME. ^[A1]

6.4 Other (bio-) components

Limits for FAME do not apply to other (non-petroleum derived) hydrocarbons, such as Hydrotreated Vegetable Oil (HVO), Gas To Liquid (GTL) or Biomass To Liquid (BTL) derived hydrocarbons, since these paraffinic diesel components are allowed in any proportions provided that the final blend complies with the requirements of this European Standard.

^[A1] The co-processing of renewable³ feedstock at refineries is also allowed provided that the final fuel meets the requirements of this European Standard. ^[A1]

6.5 Generally applicable requirements and related test methods

6.5.1 When tested by the methods indicated in Table 1 and Table 2, high FAME (B20) diesel fuel shall be in accordance with the limits specified in Table 1 and high FAME (B30) diesel fuel shall be in accordance with the limits specified in Table 2. The test methods listed in Table 1 and Table 2 have been assessed for application to automotive diesel containing FAME.

³ For clarification of renewable see Directive 2009/28/EC [6] and 2015/1513/EC [14].