



# SLOVENSKI STANDARD SIST EN ISO 13479:2022

01-september-2022

Nadomešča:  
SIST EN ISO 13479:2010

---

**Cevi iz poliolefinov za transport tekočin - Ugotavljanje odpornosti proti širjenju razpoke - Metoda za preskus počasnega širjenja razpoke na zarezani cevi (ISO 13479:2022)**

Polyolefin pipes for the conveyance of fluids - Determination of resistance to crack propagation - Test method for slow crack growth on notched pipes (ISO 13479:2022)

Rohre aus Polyolefinen für den Transport von Fluiden - Bestimmung des Widerstandes gegen Rissfortpflanzung - Prüfverfahren für langsames Risswachstum an gekerbten Rohren (Kerbprüfung) (ISO 13479:2022)

Tubes en polyoléfines pour le transport des fluides - Détermination de la résistance à la propagation de la fissure - Méthode d'essai de la propagation lente de la fissure d'un tube entaillé (essai d'entaille) (ISO 13479:2022)

**Ta slovenski standard je istoveten z: EN ISO 13479:2022**

---

**ICS:**

23.040.20 Cevi iz polimernih materialov Plastics pipes

**SIST EN ISO 13479:2022**

**en,fr,de**



EUROPEAN STANDARD

EN ISO 13479

NORME EUROPÉENNE

EUROPÄISCHE NORM

June 2022

ICS 23.040.20

Supersedes EN ISO 13479:2009

English Version

Polyolefin pipes for the conveyance of fluids -  
Determination of resistance to crack propagation - Test  
method for slow crack growth on notched pipes (ISO  
13479:2022)

Tubes en polyoléfines pour le transport des fluides -  
Détermination de la résistance à la propagation de la  
fissure - Méthode d'essai de la propagation lente de la  
fissure d'un tube entaillé (essai d'entaille) (ISO  
13479:2022)

Rohre aus Polyolefinen für den Transport von Fluiden -  
Bestimmung des Widerstandes gegen  
Rissfortpflanzung - Prüfverfahren für langsames  
Risswachstum an gekerbten Rohren (Kerbprüfung)  
(ISO 13479:2022)

This European Standard was approved by CEN on 19 May 2022.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents	Page
European foreword.....	3

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

SIST EN ISO 13479:2022

<https://standards.iteh.ai/catalog/standards/sist/6c8ebf73-d0bc-4780-b59b-424a239ecaf5/sist-en-iso-13479-2022>

## European foreword

This document (EN ISO 13479:2022) has been prepared by Technical Committee ISO/TC 138 "Plastics pipes, fittings and valves for the transport of fluids" in collaboration with Technical Committee CEN/TC 155 "Plastics piping systems and ducting systems" the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2022, and conflicting national standards shall be withdrawn at the latest by December 2022.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 13479:2009.

Any feedback and questions on this document should be directed to the users' national standards body/national committee. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

(standards.iteh.ai)

## Endorsement notice

SIST EN ISO 13479:2022

The text of ISO 13479:2022 has been approved by CEN as EN ISO 13479:2022 without any modification.



INTERNATIONAL  
STANDARD

ISO  
13479

Third edition  
2022-06

---

---

**Polyolefin pipes for the conveyance of fluids — Determination of resistance to crack propagation — Test method for slow crack growth on notched pipes**

*iTeh STANDARDS (standards.iteh.ai) Tubes en polyoléfines pour le transport des fluides — Détermination de la résistance à la propagation de la fissure — Méthode d'essai de la propagation lente de la fissure d'un tube entaillé (essai d'entaille)*

SIST EN ISO 13479:2022

<https://standards.iteh.ai/catalog/standards/sist/6c8ebf73-d0bc-4780-b59b-424a239ecaf5/sist-en-iso-13479-2022>



Reference number  
ISO 13479:2022(E)

© ISO 2022

# iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST EN ISO 13479:2022

<https://standards.iteh.ai/catalog/standards/sist/6c8ebf73-d0bc-4780-b59b-424a239ecaf5/sist-en-iso-13479-2022>



## **COPYRIGHT PROTECTED DOCUMENT**

© ISO 2022

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
CP 401 • Ch. de Blandonnet 8  
CH-1214 Vernier, Geneva  
Phone: +41 22 749 01 11  
Email: [copyright@iso.org](mailto:copyright@iso.org)  
Website: [www.iso.org](http://www.iso.org)

Published in Switzerland



# Contents

Page

Foreword.....	iv
<b>1 Scope.....</b>	<b>1</b>
<b>2 Normative references.....</b>	<b>1</b>
<b>3 Terms and definitions.....</b>	<b>1</b>
3.1 Terms related to geometrical dimensions.....	1
3.2 Terms related to machining of notches.....	2
<b>4 Symbols and abbreviation.....</b>	<b>3</b>
4.1 Symbols.....	3
4.2 Abbreviated terms.....	3
<b>5 Principle.....</b>	<b>3</b>
<b>6 Apparatus.....</b>	<b>4</b>
<b>7 Test piece preparation.....</b>	<b>4</b>
7.1 General.....	4
7.2 Test pieces.....	5
7.3 Notch location and measurement of dimensions.....	5
7.4 Machining the notches.....	5
7.5 Number of test pieces.....	7
<b>8 Conditioning.....</b>	<b>7</b>
<b>9 Procedure.....</b>	<b>7</b>
9.1 Hydrostatic-pressure testing.....	7
9.2 Ligament thickness measurement after testing.....	7
<b>10 Test report.....</b>	<b>8</b>
<b>Annex A (normative) Ligament thicknesses.....</b>	<b>10</b>
<b>Annex B (informative) Test-pressure levels for polyethylene.....</b>	<b>13</b>
<b>Annex C (informative) Recommended requirements for polyethylene.....</b>	<b>14</b>
<b>Annex D (normative) Test procedure for the accelerated notched pipe test (ANPT) for PE 100-RC pipes.....</b>	<b>15</b>
<b>Annex E (normative) Method of measuring notch radius.....</b>	<b>18</b>
<b>Bibliography.....</b>	<b>19</b>

## ISO 13479:2022(E)

### Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 138, *Plastics pipes, fittings and valves for the transport of fluids*, Subcommittee SC 5, *General properties of pipes, fittings and valves of plastic materials and their accessories -- Test methods and basic specifications*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 155, *Plastics piping systems and ducting systems*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This third edition cancels and replaces the second edition (ISO 13479:2009), which has been technically revised.

The main changes are as follows:

- warnings have been added to follow the method of test piece preparation and the test procedure because of the influence on the result;
- a maximum notch radius has been specified;
- in case of premature failure, alternative test pressures and times for PE 80 and PE 100 have been added to allow retesting at a lower pressure for a longer time;
- an accelerated method by testing with an external detergent has been added.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

# Polyolefin pipes for the conveyance of fluids — Determination of resistance to crack propagation — Test method for slow crack growth on notched pipes

## 1 Scope

This document specifies a test method for determining the resistance to slow crack growth of polyolefin pipes, expressed in terms of time to failure in a hydrostatic pressure test on a pipe with machined longitudinal notches in the outside surface. The test is applicable to pipes of wall thickness greater than 5 mm.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 161-1, *Thermoplastics pipes for the conveyance of fluids — Nominal outside diameters and nominal pressures — Part 1: Metric series*

ISO 1167-1, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure — Part 1: General method*

ISO 1167-2, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure — Part 2: Preparation of pipe test pieces*

ISO 3126, *Plastics piping systems — Plastics components — Determination of dimensions*

ISO 11922-1, *Thermoplastics pipes for the conveyance of fluids — Dimensions and tolerances — Part 1: Metric series*

ISO 15510, *Stainless steels — Chemical composition*

## 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 161-1 and ISO 11922-1 and the following apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

### 3.1 Terms related to geometrical dimensions

#### 3.1.1

##### nominal outside diameter

$d_n$

specified outside diameter assigned to a nominal size DN/OD

Note 1 to entry: Nominal outside diameter is expressed in millimetres.