



SLOVENSKI STANDARD SIST EN 1817:2020

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Nadomešča:
SIST EN 1817:2010

Netekstilne talne obloge - Specifikacija homogenih in heterogenih gladkih gumenih talnih oblog

Resilient floor coverings - Specification for homogeneous and heterogeneous smooth rubber floor coverings

Elastische Bodenbeläge - Spezifikation für homogene und heterogene Elastomer-Bodenbeläge

Revêtements de sol résilients - Spécifications des revêtements de sol homogènes et hétérogènes en caoutchouc lisse

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97.150 Talne obloge Floor coverings

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EUROPEAN STANDARD

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Resilient floor coverings - Specification for homogeneous and heterogeneous smooth rubber floor coverings

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This European Standard was approved by CEN on 14 March 2020.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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European foreword

This document (EN 1817:2020) has been prepared by Technical Committee CEN/TC 134 “Resilient, textile and laminate coverings”, the secretariat of which is held by NBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2020, and conflicting national standards shall be withdrawn at the latest by October 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1817:2010.

In comparison with the previous edition, the following technical modifications have been made:

— updated references to standards in Table 1, Table 2 and Annex A.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

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EN 1817:2020 (E)**1 Scope**

This document specifies the characteristics of homogeneous and heterogeneous smooth (including grained or embossed) rubber floor coverings, supplied in either tile or roll form.

This document includes a classification system based on intensity of use, which shows where these resilient floor coverings should give satisfactory service (see EN ISO 10874). It also specifies requirements for marking.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 425, *Resilient and laminate floor coverings — Castor chair test*

EN 12466, *Resilient floor coverings — Vocabulary*

EN ISO 105-B02:2014, *Textiles — Tests for colour fastness — Part B02: Colour fastness to artificial light: Xenon arc fading lamp test (ISO 105-B02:2014)*

EN ISO 10874, *Resilient, textile and laminate floor coverings — Classification (ISO 10874)*

EN ISO 23999, *Resilient floor coverings — Determination of dimensional stability and curling after exposure to heat (ISO 23999)*

EN ISO 24340, *Resilient floor coverings — Determination of thickness of layers (ISO 24340)*

EN ISO 24341, *Resilient and textile floor coverings — Determination of length, width and straightness of sheet (ISO 24341)*

EN ISO 24342, *Resilient and textile floor coverings — Determination of side length, edge straightness and squareness of tiles (ISO 24342)*

EN ISO 24343-1, *Resilient and laminate floor coverings — Determination of indentation and residual indentation — Part 1: Residual indentation (ISO 24343-1)*

EN ISO 24344:2012, *Resilient floor coverings — Determination of flexibility and deflection (ISO 24344:2008)*

EN ISO 24346, *Resilient floor coverings — Determination of overall thickness (ISO 24346)*

ISO 48-4, *Rubber, vulcanized or thermoplastic — Determination of hardness — Part 4: Indentation hardness by durometer method (Shore hardness)*

ISO 4649:2017, *Rubber, vulcanized or thermoplastic — Determination of abrasion resistance using a rotating cylindrical drum device*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 12466 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <https://www.iso.org/obp/ui>

3.1

homogeneous rubber floor covering

floor covering based on natural or synthetic rubber with one or more layers of the same composition and colour, patterned throughout its thickness

3.2

heterogeneous rubber floor covering

floor covering based on natural or synthetic rubber consisting of a wear layer and other compact layers which differ in composition and/or design and can contain a reinforcement

4 General requirements

All homogeneous and heterogeneous smooth rubber floor coverings shall conform to the appropriate general requirements specified in Table 1, when tested in accordance with the test methods given therein. Optional properties are given in Annex A.

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Table 1 — General requirements

| Property | Requirements | Test method |
|---|---|---|
| Thickness | See Table 2 | EN ISO 24346 |
| Roll form: length width | not less than the stated nominal values | EN ISO 24341 |
| Tiles: sides length squareness and straightness for side of length: ≤ 610 mm > 610 mm | tolerance allowed: ±0,15 % of nominal length tolerance allowed: ±0,25 mm tolerance allowed: ±0,35 mm | EN ISO 24342 |
| Dimensional stability | tolerance allowed ±0,4 % | EN ISO 23999 |
| Flexibility: diameter of mandrel 20 mm | no cracking | EN ISO 24344:2012, Method A |
| Hardness | ≥ 75 Shore A | ISO 48-4 |
| Residual indentation (after static loading) nominal thickness < 2,5 mm ≥ 2,5 mm | SIST EN 1817:2020 average value ≤ 0,15 mm average value ≤ 0,20 mm | EN ISO 24343-1 |
| Abrasion resistance | ≤ 250 mm ³ | ISO 4649:2017, Method A, vertical load (5 ± 0,1) N |
| Colour fastness to artificial light ^a | 6 minimum on blue wool scale ≥ 3 on grey scale | EN ISO 105-B02:2014, Method 3 |
| ^a Expose a full size test specimen. Store a further test specimen in the dark, which will constitute the reference standard for assessment of colour change. | | |

5 Classification requirements

All the homogeneous and heterogeneous smooth rubber floor coverings shall be classified in accordance with the requirements for overall thickness and the wear layer thickness specified in Table 2, when tested in accordance with the test methods given therein.

Table 2 — Classification requirements

| Class (see EN ISO 10874) | Intensity of use (see EN ISO 10874) | Minimum overall thickness ^a (homogeneous and heterogeneous) EN ISO 24346 mm | Minimum thickness of wear layer ^b (heterogeneous) EN ISO 24340 mm | Effect of a castor chair EN 425 |
|---|--|---|---|---|
| Domestic | | | | |
| 21 | moderate/light | 1,8 | 1,0 | No requirement |
| 22 | general/medium | 1,8 | 1,0 | |
| 23 | heavy | 2,0 | 1,0 | |
| Commercial | | | | |
| 31 | moderate | 2,0 | 1,0 | No requirement |
| 32 | general | 2,0 | 1,0 | |
| 33 | heavy | 2,0 | 1,0 | |
| 34 | very heavy | 2,0 | 1,0 | |
| Light industrial | | | | |
| 41 | moderate | 2,0 | 1,0 | If tested for verification, no disturbance to the surface other than slight change due to flatter appearance – no delamination shall occur. |
| 42 | general | 2,0 | 1,0 | |
| 43 | heavy | 2,5 | 1,0 | |
| <p>^a The average overall thickness shall have a tolerance of $\pm 0,15$ mm and no individual result shall exceed 0,20 mm from the nominal.</p> <p>^b The average thickness of the wear layer shall have a tolerance of $\pm 0,15$ mm and no individual result shall exceed 0,20 mm from the nominal.</p> | | | | |