

SLOVENSKI STANDARD oSIST prEN 13232-8:2020

01-marec-2020

Železniške naprave - Zgornji ustroj proge - Kretnice in križišča za Vignolove tirnice - 8. del: Dilatacijske naprave

Railway applications - Track - Switches and crossings for Vignole rails - Part 8: Expansion devices

Bahnanwendungen - Oberbau - Weichen und Kreuzungen für Vignolschienen - Teil 8: Auszugsvorrichtungen i Teh STANDARD PREVIEW

Applications ferroviaires - Infrastructure Appareils de voie - Partie 8: Appareils de dilatation

oSIST prEN 13232-8:2020 https://standards.iteh.ai/catalog/standards/sist/03dcd412-29b6-4558-

Ta slovenski standard je istoveten 2:217de/prEN 13232-82020

ICS:

45.080 Tračnice in železniški deli Rails and railway

components

oSIST prEN 13232-8:2020 en,fr,de

oSIST prEN 13232-8:2020

iTeh STANDARD PREVIEW (standards.iteh.ai)

oSIST prEN 13232-8:2020 https://standards.iteh.ai/catalog/standards/sist/03dcd412-29b6-4558-b621-a0088582f7de/osist-pren-13232-8-2020

EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

DRAFT prEN 13232-8

January 2020

ICS 93.100

Will supersede EN 13232-8:2007+A1:2011

English Version

Railway applications - Track - Switches and crossings for Vignole rails - Part 8: Expansion devices

Applications ferroviaires - Infrastructure - Appareils de voie - Partie 8: Appareils de dilatation

Bahnanwendungen - Oberbau - Weichen und Kreuzungen für Vignolschienen - Teil 8: Auszugsvorrichtungen

This draft European Standard is submitted to CEN members for enquiry. It has been drawn up by the Technical Committee CEN/TC 256.

If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

This draft European Standard was established by CEN in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovakia, Spain, Sweden, Switzerland, Turkey and United Kingdom.

b621-a0088582f7de/osist-pren-13232-8-2020

Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

Warning: This document is not a European Standard. It is distributed for review and comments. It is subject to change without notice and shall not be referred to as a European Standard.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents European foreword Introduction		Page
		3
		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	
3.1	General definitions	_
3.2	Main types of expansion devices	
4	Design	11
4.1	Design inputs	11
4.2	Design rules	
4.2.1	General rules	
4.2.2	Wheel/rail interaction	
4.2.3	Specific rules	
4.3	Performance requirements	
4.4	Materials	14
4.5	Design outputITeh.STANDARD PREVIEW	
4.5.1	Detailed component drawings (Standards.iteh.ai)	14
4.5.2		
5	Tolerances and inspection	14
5.1	General https://standards.iteh.ai/catalog/standards/sist/1/3d/d412-7956-455X-	14
5.2	Tools and instruments	15
5.3	Critical dimensions	15
5.4	Adjustment switch (bayonet type)	
5.5	Expansion switch	
5.6	Certification	
5.7	Methods of examination for structural defects	
6	Longitudinal resistance testing	
6.1	Test method	_
6.2	Test results	26
7	Acceptance testing	26
8	Limits and extent of supply	26
9	Identification marks	27
Rihlingranhy		28

European foreword

This document (prEN 13232-8:2020) has been prepared by Technical Committee CEN/TC 256 "Railway applications", the secretariat of which is held by DIN.

This document is currently submitted to the CEN Enquiry.

This document will supersede EN 13232-8:2007+A1:2011.

This series of standards "Railway applications – Track – Switches and crossings for Vignole rails" covers the design and quality of switches and crossings in flat bottomed rail. The list of Parts is as follows:

- Part 1: Definitions
- Part 2: Requirements for geometric design
- Part 3: Requirements for wheel/rail interaction
- Part 4: Actuation, locking and detection
- Part 5: Switches
- Part 6: Fixed common and obtuse crossings RD PREVIEW
- Part 7: Crossings with moveable parts dards.iteh.ai)
- Part 8: Expansion devices

oSIST prEN 13232-8:2020

— Part 9: Layouts https://standards.iteh.ai/catalog/standards/sist/03dcd412-29b6-4558-b621-a0088582f7de/osist-pren-13232-8-2020

Part 1 contains terminology used throughout all parts of this series. Parts 2 to 4 contain basic design guides and are applicable to all switch and crossing assemblies. Parts 5 to 8 deal with particular types of equipment including their tolerances. These use Parts 1 to 4 as a basis. Part 9 defines the geometric and non-geometrical acceptance criteria for inspection of layouts.

Introduction

An expansion device is a device which permits longitudinal relative rail movement of two adjacent rails, while maintaining correct guidance and support.

These longitudinal movements may be required in:

- a) interrupted CWR (continuously welded rail);
- b) structure movement;
- c) or a combination of both.

iTeh STANDARD PREVIEW (standards.iteh.ai)

oSIST prEN 13232-8:2020 https://standards.iteh.ai/catalog/standards/sist/03dcd412-29b6-4558-b621-a0088582f7de/osist-pren-13232-8-2020

1 Scope

This document covers the following subjects: to establish a working terminology for expansion devices, for their constituent parts and for the types; to specify the minimum manufacturing requirements for expansion devices and their constituent parts; to formulate codes of practice for inspection and tolerances; to define the method by which expansion devices and their parts should be identified.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 13146-1, Railway applications - Track - Test methods for fastening systems - Part 1: Determination of longitudinal rail restraint

prEN 13232-2:2020, Railway applications – Track — Switches and crossings for Vignole rails – Part 2: Requirements for geometric design

prEN 13232-3:2020, Railway applications – Track – Switches and crossings for Vignole rails – Part 3: Requirements for wheel/rail interaction

EN 13715, Railway applications - Wheels and bogies - Wheels - Wheels tread

UIC 510-2, Trailing stock: wheels and wheels ets 373 Conditions concerning the use of wheels of various diameters

https://standards.iteh.ai/catalog/standards/sist/03dcd412-29b6-4558-b621-a0088582f7de/osist-pren-13232-8-2020

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at https://www.iso.org/obp
- IEC Electropedia: available at http://www.electropedia.org/

3.1 General definitions

3.1.1

customer

term used to define one party involved in using the EN as the technical basis for a transaction: the Operator or User of the equipment, or the Purchaser of the equipment on the User's behalf

3.1.2

supplier

term used to define one party involved in using the EN as the technical basis for a transaction: the Body responsible for the use of the EN in response to the Customer's requirements

3.1.3

hand (of half set) - adjustment switch (bayonet type)

LH (left hand) half set or RH (right hand) when viewed standing in the track gauge and facing the tips of the inside rails

Note 1 to entry: With check rails, there may be two LH or two RH half sets, see Figure 6, or opposite hand half sets.

Note 2 to entry:

See 3.2.1 for definition of adjustment switch (bayonet type).

3.1.4

hand (of half set) - expansion switch

LH half set or a RH half set when viewed standing in the track gauge and facing the toes of the expansion switch

Note 1 to entry: See 3.2.2 for definition of expansion switch.

3.1.5

expansion capacity C

maximum permissible relative longitudinal movement between the two rails, where:

$$C = D_{max} - D_{min}$$



Figure 1 — Closed position

Figure 2 — Open position

3.1.6

relative displacement rail / support

maximum permissible relative longitudinal movement between the rail (switch or stock rail) and the corresponding support (base plate or bearer)

3.1.7

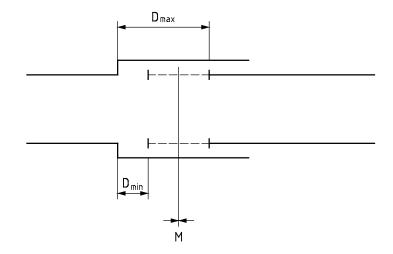
mean position

position where the expansion capacity and the relative displacement of rails are half way, and the bearers are in their nominal position. See Figure 3

3.1.8

design position

nominal position where the expansion capacity and the relative displacement of rails are half way, especially where shrinkage of concrete structures, for example, will shift the mean position



Key

 $\begin{array}{ll} D_{min} & minimum \, gap \\ \\ D_{max} & maximum \, gap \\ \\ M & mean \, position \end{array}$

Figure 3 — Mean position

3.2 Main types of expansion devices DARD PREVIEW

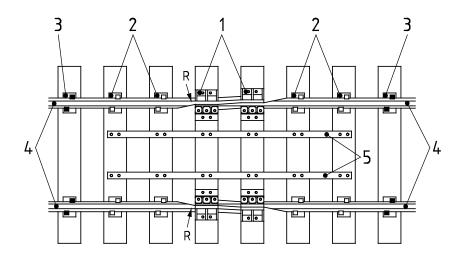
3.2.1 (standards.iteh.ai)

adjustment switch (bayonet type)

expansion device with interruption of the running edge₂₀₂₀

https://standards.iteh.ai/catalog/standards/sist/03dcd412-29b6-4558-3.2.1.1 b621-a0088582f7de/osist-pren-13232-8-2020

adjustment switch without check rails (both sides moveable)



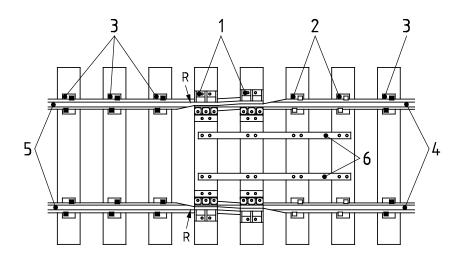
Key

1 slide chair
2 low restrain fastening
4 moveable rails
5 bearer straps

3 standard fastening R reference point

Figure 4 — Adjustment switch - Both sides moveable

3.2.1.2 adjustment switch without check rails (one side moveable)



Key

- 1 slide chair
- 2 low restrain fastening
- 3 standard fastening
- 4 moveable rails

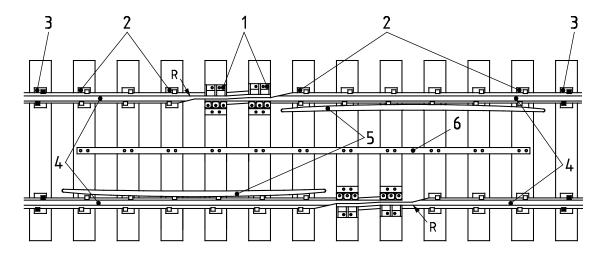
- 5 fixed rails
- 6 bearer straps
- R reference point
- iTeh STANDARD PREVIEW

(standards.iteh.ai)

Figure 5 — Adjustment switch - One side moveable

oSIST prEN 13232-8:2020

3.2.1.3 https://standards.iteh.ai/catalog/standards/sist/03dcd412-29b6-4558-adjustment switch with check rails (both sides moveable) 13232-8-2020



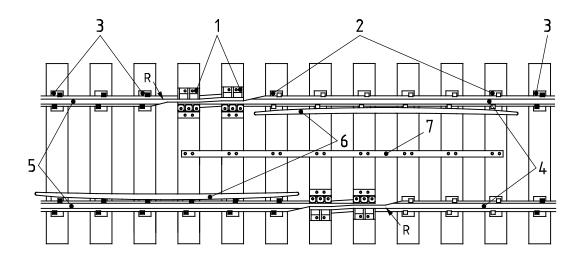
Key

- 1 slide chair
- 2 low restrain fastening
- 3 standard fastening
- 4 moveable rails

- 5 check rails
- 6 bearer strap
- R reference point

Figure 6 — Adjustment switch with check rails - Both sides moveable

3.2.1.4 adjustment switch with check rails (one side moveable)



Key

- 1 slide chair
 2 low restrain fastening
 5 fixed rails
 6 check rails
- 3 standard fastening 7 bearer strap
- 4 moveable rails iTeh STAR reference point REVIEW

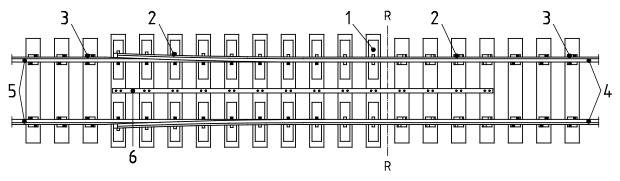
(standards.iteh.ai)
Figure 7 — Adjustment switch with check rails - One side moveable

oSIST prEN 13232-8:2020

3.2.2 https://standards.iteh.ai/catalog/standards/sist/03dcd412-29b6-4558-expansion switch b621-a0088582f7de/osist-pren-13232-8-2020

expansion device without interruption of the running edge

3.2.2.1 expansion switch with moveable stock rails

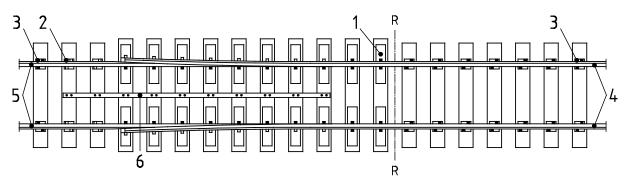


Key

1 slide chair 5 fixed switch rails 2 low restrain fastening 6 bearer strap 3 standard fastening R reference point 4 moveable stock rails

Figure 8 — Expansion switch - Moveable stock rails

3.2.2.2 expansion switch with moveable switch rails



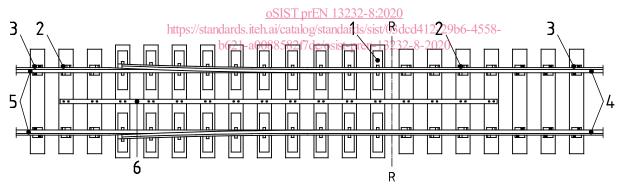
Key

- 1 slide chair 5 moveable switch rails
- 2 low restrain fastening 6 bearer strap
- 3 standard fastening R reference point
- 4 fixed stock rails

Figure 9 — Expansion switch - Moveable switch rails

iTeh STANDARD PREVIEW

3.2.2.3 expansion switch both sides moveable standards.iteh.ai)



Key

- 1 slide chair 5 moveable switch rails
- 2 low restrain fastening 6 bearer strap
- 3 standard fastening R reference point
- 4 moveable stock rails

Figure 10 — Expansion switch - Both sides moveable