

# SLOVENSKI STANDARD SIST EN IEC 62619:2022

01-september-2022

Nadomešča:

SIST EN 62619:2018

Sekundarni členi in baterije z alkalnimi ali drugimi nekislinskimi elektroliti -Varnostne zahteve za sekundarne litijeve člene in baterije za industrijsko uporabo

Secondary cells and batteries containing alkaline or other non-acid electrolytes - Safety requirements for secondary lithium cells and batteries, for use in industrial applications

Akkumulatoren und Batterien mit alkalischen oder anderen nicht säurehaltigen Elektrolyten - Sicherheitsanforderungen für Lithium-Akkumulatoren und -Batterien für die Verwendung in industriellen Anwendungen

<u>SIST EN IEC 62619:2022</u>

Accumulateurs alcalins et autres accumulateurs à électrolyte non acide - Exigences de sécurité pour les accumulateurs au lithium pour utilisation dans des applications industrielles

Ta slovenski standard je istoveten z: EN IEC 62619:2022

ICS:

29.220.30 Alkalni sekundarni členi in

baterije

Alkaline secondary cells and

batteries

SIST EN IEC 62619:2022

en

**SIST EN IEC 62619:2022** 

# iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST EN IEC 62619:2022

https://standards.iteh.ai/catalog/standards/sist/c36d76af-0d9a-4d5c-9ba9-6264423fb8fc/sist-en-iec-62619-2022

**EUROPEAN STANDARD** 

**EN IEC 62619** 

NORME EUROPÉENNE

**EUROPÄISCHE NORM** 

July 2022

ICS 29.220.30

Supersedes EN 62619:2017

#### **English Version**

Secondary cells and batteries containing alkaline or other nonacid electrolytes - Safety requirements for secondary lithium cells and batteries, for use in industrial applications (IEC 62619:2022)

Accumulateurs alcalins et autres accumulateurs à électrolyte non acide - Exigences de sécurité pour les accumulateurs au lithium pour utilisation dans des applications industrielles (IEC 62619:2022)

Akkumulatoren und Batterien mit alkalischen oder anderen nicht-säurehaltigen Elektrolyten - Sicherheitsanforderungen für Lithium-Akkumulatoren und -Batterien für die Verwendung in industriellen Anwendungen (IEC 62619:2022)

This European Standard was approved by CENELEC on 2022-06-28. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

https://standards.iteh.ai/catalog/standards/sist/c36d76af-0d9a-4d5c-9ha9-6264423fh8fc/sist-

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization Comité Européen de Normalisation Electrotechnique Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

#### EN IEC 62619:2022 (E)

## **European foreword**

The text of document 21A/785/FDIS, future edition 2 of IEC 62619, prepared by SC 21A "Secondary cells and batteries containing alkaline or other non-acid electrolytes" of IEC/TC 21 "Secondary cells and batteries" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 62619:2022.

The following dates are fixed:

- latest date by which the document has to be implemented at national (dop) 2023-03-28 level by publication of an identical national standard or by endorsement
- latest date by which the national standards conflicting with the (dow) 2025-06-28 document have to be withdrawn

This document supersedes EN 62619:2017 and all of its amendments and corrigenda (if any).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Any feedback and questions on this document should be directed to the users' national committee. A complete listing of these bodies can be found on the CENELEC website.

## Endorsement notice

The text of the International Standard IEC 62619:2022 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60730-1:2013 NOTE Harmonized as EN 60730-1:2016 (modified)

IEC 60812	NOTE Harmonized as EN IEC 60812
IEC 61000-4-2	NOTE Harmonized as EN 61000-4-2
IEC 61000-6-1	NOTE Harmonized as EN IEC 61000-6-1
IEC 61000-6-2	NOTE Harmonized as EN IEC 61000-6-2
IEC 61000-6-3	NOTE Harmonized as EN IEC 61000-6-3
IEC 61000-6-4	NOTE Harmonized as EN IEC 61000-6-4
IEC 61000-6-7	NOTE Harmonized as EN 61000-6-7
IEC 61025	NOTE Harmonized as EN 61025
IEC 61434	NOTE Harmonized as EN 61434
IEC 61508 (series)	NOTE Harmonized as EN 61508 (series)
IEC 61511-1	NOTE Harmonized as EN 61511-1

EN IEC 62619:2022 (E)

IEC 61513 NOTE Harmonized as EN 61513

IEC 61960-3:2017 NOTE Harmonized as EN 61960-3:2017 (not modified)

IEC 62660 (series) NOTE Harmonized as EN IEC 62660 (series)

IEC 62281 NOTE Harmonized as EN IEC 62281

IEC 62109-1 NOTE Harmonized as EN 62109-1

IEC 62368-1 NOTE Harmonized as EN IEC 62368-1

ISO 9001:2015 NOTE Harmonized as EN ISO 9001:2015 (not modified)

# iTeh STANDARD PREVIEW (standards.iteh.ai)

#### SIST EN IEC 62619:2022

https://standards.iteh.ai/catalog/standards/sist/c36d76af-0d9a-4d5c-9ba9-6264423fb8fc/sist en-iec-62619-2022

EN IEC 62619:2022 (E)

# Annex ZA (normative)

# Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	EN/HD	<u>Year</u>
IEC 62133-2	2017 iTeh	Secondary cells and batteries containing alkaline or other non-acid electrolytes - Safety requirements for portable sealed secondary lithium cells, and for batteries made from them, for use in portable applications - Part 2: Lithium systems	EN 62133-2	2017
IEC 62620	2014	Secondary cells and batteries containing alkaline or other non-acid electrolytes - Secondary lithium cells and batteries for use in industrial applications	EN 62620	2015
ISO/IEC Guide 5	s.i <u>t</u> eh.ai/c	Safety aspects - Guidelines for their inclusion in standards	5c <u>-</u> 9ba9-6264423ft	8fc/sist-



IEC 62619

Edition 2.0 2022-05

# INTERNATIONAL STANDARD

# NORME INTERNATIONALE



Secondary cells and batteries containing alkaline or other non-acid electrolytes – Safety requirements for secondary lithium cells and batteries, for use in industrial applications

Accumulateurs alcalins et autres accumulateurs à électrolyte non acide – Exigences de sécurité pour les accumulateurs au lithium pour utilisation dans des applications industrielles

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION ELECTROTECHNIQUE INTERNATIONALE

ICS 29.220.30 ISBN 978-2-8322-2497-7

Warning! Make sure that you obtained this publication from an authorized distributor.

Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.

## CONTENTS

F	DREWO	RD	4
1	Scop	e	6
2	Norm	ative references	6
3	Term	s and definitions	7
4	Parai	meter measurement tolerances	10
5	Gene	ral safety considerations	10
	5.1	General	
	5.2	Insulation and wiring	
	5.3	Venting	
	5.4	Temperature/voltage/current management	
	5.5	Terminal contacts of the battery pack and/or battery system	
	5.6	Assembly of cells, modules, or battery packs into battery systems	
	5.6.1	General	
	5.6.2		
	5.7	Operating region of lithium cells and battery systems for safe use	12
	5.8	System lock (or system lock function)	
	5.9	Quality plan	12
6	Туре	test conditions	12
	6.1	General	12
	6.2	Test items (Staffdards.iteff.al)	
7	Spec	ific requirements and tests	14
	7.1	Charging procedures for test purposes 26192022	14
	7.2://st	Reasonably foreseeable misuse	8fc/sist <sub>15</sub>
	7.2.1	External short-circuit test (cell or cell block)	
	7.2.2	,	
	7.2.3	,	
	7.2.4	Thermal abuse test (cell or cell block)	18
	7.2.5	Overcharge test (cell or cell block)	19
	7.2.6	Forced discharge test (cell or cell block)	19
	7.3	Considerations for internal short-circuit – Design evaluation	20
	7.3.1	General	20
	7.3.2	Internal short-circuit test (cell)	20
	7.3.3	Propagation test (battery system)	22
8	Batte	ry system safety (considering functional safety)	23
	8.1	General requirements	23
	8.2	Battery management system (or battery management unit)	23
	8.2.1	Requirements for the BMS	23
	8.2.2	Overcharge control of voltage (battery system)	24
	8.2.3	Overcharge control of current (battery system)	25
	8.2.4	Overheating control (battery system)	26
9	EMC		26
10	Inforr	nation for safety	26
11		ing and designation	
12		aging and transport	
		normative) Operating region of cells for safe use	
. 11	va / / (	mermanter operating region of conclusion and accommunity	

A.1 General	28
A.2 Charging conditions for safe use	28
A.3 Considerations on charging voltage	28
A.4 Considerations on temperature	29
A.5 High temperature range	29
A.6 Low temperature range	29
A.7 Discharging conditions for safe use	30
A.8 Example of operating region	30
Annex B (informative) Procedure of propagation test by laser irradiation (see 7.3.3).	32
B.1 General	32
B.2 Test conditions	32
B.2.1 Cell test (preliminary test)	32
B.2.2 Battery system test (main test)	33
Annex C (informative) Procedure of propagation test by methods other than laser (see 2.2.2)	
7.3.3)	
C.1 General	
C.2 Test conditions	
C.3 Methods for initiating the thermal runaway	
Annex D (informative) Packaging and transport	
Bibliography	37
Figure 1 – Configuration of the impact test	16
Figure 2 – Impact location	18
Figure 3 – Configuration for the shortest edge drop test	
Figure 4 – Configuration for the corner drop test	, <u>,,,,,,,1</u> 8
Figure 5 – Jig for pressing	
Figure 6 – Examples of BMS locations and battery system configurations	
Figure 7 – Example of the circuit configuration for overcharge control of voltage	
Figure A.1 – An example of operating region for charging of typical lithium ion cells	30
Figure A.2 – An example of operating region for discharging of typical lithium ion cell	
Figure B.1 – Example of the test layout	
Figure B.2 – Example of typical temperature trend of the cell	
Table 1 – Sample size for type tests	14
Table 2 – Drop test method and condition	17

#### INTERNATIONAL ELECTROTECHNICAL COMMISSION

### SECONDARY CELLS AND BATTERIES CONTAINING ALKALINE OR OTHER NON-ACID ELECTROLYTES – SAFETY REQUIREMENTS FOR SECONDARY LITHIUM CELLS AND BATTERIES, FOR USE IN INDUSTRIAL APPLICATIONS

#### **FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

IEC 62619 has been prepared by subcommittee 21A: Secondary cells and batteries containing alkaline or other non-acid electrolytes, of IEC technical committee 21: Secondary cells and batteries. It is an International Standard.

This second edition cancels and replaces the first edition published in 2017. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) new requirements for moving parts;
- b) addition of requirements for hazardous live parts;
- c) addition of requirements for battery system design;
- d) new requirements for system lock;
- e) new requirements for EMC;

IEC 62619:2022 © IEC 2022

- 5 -

f) addition of procedure of propagation test by laser.

The text of this International Standard is based on the following documents:

Draft	Report on voting
21A/785/FDIS	21A/787/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at <a href="https://www.iec.ch/members\_experts/refdocs">www.iec.ch/members\_experts/refdocs</a>. The main document types developed by IEC are described in greater detail at <a href="https://www.iec.ch/standardsdev/publications">www.iec.ch/standardsdev/publications</a>.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, Tah STANDARD PRRVIEW
- replaced by a revised edition, or
- amended.

#### SIST EN IEC 62619:2022

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

### SECONDARY CELLS AND BATTERIES CONTAINING ALKALINE OR OTHER NON-ACID ELECTROLYTES – SAFETY REQUIREMENTS FOR SECONDARY LITHIUM CELLS AND BATTERIES, FOR USE IN INDUSTRIAL APPLICATIONS

#### 1 Scope

This document specifies requirements and tests for the safe operation of secondary lithium cells and batteries used in industrial applications, including stationary applications.

When there exists an IEC International Standard specifying test conditions and requirements for cells used in special applications and which is in conflict with this document, the former takes precedence (e.g., IEC 62660 series on road vehicles).

The following are some examples of applications that utilize cells and batteries under the scope of this document:

- Stationary applications: telecom, uninterruptible power supplies (UPS), electrical energy storage system, utility switching, emergency power, and similar applications.
- Motive applications: forklift truck, golf cart, automated guided vehicle (AGV), railway vehicles, and marine vehicles, with the exception of road vehicles.

Since this document covers batteries for various industrial applications, it includes those requirements which are common and minimum to the various applications.

Electrical safety is included only as a part of the risk analysis of Clause 8. In regard to details for addressing electrical safety, the end use application standard requirements need to be considered.

This document applies to cells and batteries. If the battery is divided into smaller units, the smaller unit can be tested as the representative of the battery. The manufacturer clearly declares the tested unit. The manufacturer can add functions, which are present in the final battery to the tested unit.

This document addresses first life cells and batteries. Reuse, repurpose, second life use or similar are not taken into consideration by this document.

#### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 62133-2:2017, Secondary cells and batteries containing alkaline or other non-acid electrolytes – Safety requirements for portable sealed secondary lithium cells, and for batteries made from them, for use in portable applications – Part 2: Lithium systems

IEC 62620:2014, Secondary cells and batteries containing alkaline or other non-acid electrolytes – Secondary lithium cells and batteries for use in industrial applications

ISO/IEC Guide 51, Safety aspects – Guidelines for their inclusion in standards

IEC 62619:2022 © IEC 2022

**-7-**

#### 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO/IEC Guide 51, and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at http://www.electropedia.org/
- ISO Online browsing platform: available at http://www.iso.org/obp

#### 3.1

#### safety

freedom from unacceptable risk

#### 3.2

#### risk

combination of the probability of occurrence of harm and the severity of that harm

[SOURCE: ISO/IEC Guide 51:2014, 3.9, modified – deletion of Note 1 to entry.]

#### 3.3

#### harm

physical injury or damage to the health of people, or damage to property or to the environment

[SOURCE: ISO/IEC Guide 51:2014, 3.1]

#### 3.4

#### hazard

potential source of harm/catalog/standards/sist/c36d76af-0d9a-4d5c-9ba9-6264423fb8fc/sist-

[SOURCE: ISO/IEC Guide 51:2014, 3.2]

#### 3.5

#### intended use

use of a product, process or service in accordance with specifications, instructions and information provided by the supplier

#### 3.6

#### reasonably foreseeable misuse

use of a product, process or service in a way not intended by the supplier, but which can result from readily predictable human behaviour

[SOURCE: ISO/IEC Guide 51:2014, 3.7, modified – "or system" has been replaced with "process or service" and notes to entry deleted.]

#### 3.7

### secondary lithium cell

#### cell

secondary cell where electrical energy is derived from the insertion/extraction reactions of lithium ions or oxidation/reduction reaction of lithium between the negative electrode and the positive electrode

Note 1 to entry: The cell typically has an electrolyte that consists of a lithium salt and organic solvent compound in liquid, gel or solid form and has a metal or a laminate film casing. It is not ready for use in an application because it is not yet fitted with its final housing, terminal arrangement and electronic control device.