



SLOVENSKI STANDARD

oSIST prEN IEC 60034-5:2019

01-september-2019

Električni rotacijski stroji - 5. del: Stopnja zaščite, ki jo zagotavlja celovita zasnova rotacijskih električnih strojev (koda IP) - Razvrščanje

Rotating electrical machines - Part 5: Degrees of protection provided by the integral design of rotating electrical machines (IP code) - Classification

Drehende elektrische Maschinen - Teil 5: Schutzarten aufgrund der Gesamtkonstruktion von drehenden elektrischen Maschinen (IP-Code) - Einteilung

Machines électriques tournantes - Partie 5: Degrés de protection procurés par la conception intégrale des machines électriques tournantes (code IP) - Classification
<https://standards.iten.ai/catalog/standards/sist/317911c3-642c-4d65-8ed7-89dc1eadaa578/sist-en-iec-60034-5-2020>

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SECRETARIAT:

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SECRETARY:

Mr Charles Whitlock

OF INTEREST TO THE FOLLOWING COMMITTEES:

PROPOSED HORIZONTAL STANDARD:

Other TC/SCs are requested to indicate their interest, if any, in this CDV to the secretary.

FUNCTIONS CONCERNED:

 EMC

 ENVIRONMENT

 QUALITY ASSURANCE

 SAFETY

 SUBMITTED FOR CENELEC PARALLEL VOTING

 NOT SUBMITTED FOR CENELEC PARALLEL VOTING

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TITLE:

Rotating electrical machines – Part 5: Degrees of protection provided by the integral design of rotating electrical machines (IP code) – Classification

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1 INTERNATIONAL ELECTROTECHNICAL COMMISSION
2
34 ROTATING ELECTRICAL MACHINES –
56 Part 5: Degrees of protection provided by the integral design
7 of rotating electrical machines (IP code) –
8 Classification9
10 FOREWORD
11
12

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48 International Standard IEC 60034-5 has been prepared by IEC technical committee 2: Rotating
49 machinery.

50 This fifth edition cancels and replaces edition 4.1 published in 2006. This edition constitutes a
51 technical revision. The main changes with respect to the previous edition are
52 - the inclusion of an additional second numeral 9 **including its test method**,
53 - **an additional note for clarification in Table 3**,
54 - **a clarification on the term open drain hole**,
55 - **a clarification on the ingress of dust in Table 4**,
56 - **pressure values given now in Pa only**,
57 - **a clarification in the scope on the applicability of this standard for (Ex) motors**,
58 - **a new clause 3 with definitions**,
59 - **the elimination of the words shall or should in notes**.

61 The committee has decided that the contents of the base publication and its amendments will
62 remain unchanged until the maintenance result date indicated on the IEC web site under
63 "http://webstore.iec.ch" in the data related to the specific publication. At this date,
64 the publication will be

- 65 • reconfirmed,
66 • withdrawn,
67 • replaced by a revised edition, or
68 • amended.

69

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ROTATING ELECTRICAL MACHINES –

Part 5: Degrees of protection provided by the integral design of rotating electrical machines (IP code) – Classification

77

1 Scope and object

78 This International Standard applies to the classification of degrees of protection provided
79 by enclosures for rotating electrical machines. It defines the requirements for protective
80 enclosures that are in all other respects suitable for their intended use and which, from the
81 point of view of materials and workmanship, ensure that the properties dealt with in this
82 standard are maintained under normal conditions of use.

83 This document does not specify degrees of protection against mechanical damage of the
84 machine, or conditions such as moisture (produced for example by condensation), corrosive
85 dust and vapour, fungus or vermin.

86 **This document is also applicable to explosion proof machines, but it does not specify the types
87 of protection for use in a potentially explosive (dust, gas) environment. Those are defined in
88 the IEC 60079 series of standards.**

89 In certain applications (such as agricultural or domestic appliances), more extensive
90 precautions against accidental or deliberate contact may be specified.

91 This standard gives definitions for standard degrees of protection provided by enclosures
92 applicable to rotating electrical machines as regards the:

<https://standards.iteh.ai/catalog/standards/sist/5f79f1c3-b42c-4d85-8ed7-89defe6aa578/sist-3-1>
93 a) protection of persons against contacts with or approach to live parts and against contact
94 with moving parts (other than smooth rotating shafts and the like) inside the enclosure and
95 protection of the machine against ingress of solid foreign objects;

96 b) protection of machines against the harmful effects due to ingress of water;
97 c) **protection of machines against the harmful effects due to ingress of dust.**

98 It gives designations for these protective degrees and tests to be performed to check that the
99 machines meet the requirements of this standard.

100

2 Normative references

101 The following referenced documents are indispensable for the application of this document. For
102 dated references, only the edition cited applies. For undated references, the latest edition of
103 the referenced document (including any amendments) applies.

104 IEC 60034-1, *Rotating electrical machines – Part 1: Rating and performance*

105 IEC 60034-6, *Rotating electrical machines – Part 6: Methods of cooling (IC code)*

106

107 **3 Definitions**

108 **3.1 Closed machine**

109 a machine where no medium from the surrounding medium, for the purpose of cooling, passes
 110 through the machine

111 [SOURCE: IEC 60050-411:1996, 411-44-17]

112 **3.2 Open machine**

113 a machine with an open cooling circuit in which the coolant is drawn directly from the
 114 surrounding medium passing through the machine and then returning directly to the
 115 surrounding medium

116 [SOURCE: IEC 60050-411:1996, 411-44-16]

117 **4 Designation**

118 The designation used for the degree of protection consists of the letters IP followed by two
 119 characteristic numerals signifying conformity with the conditions indicated in the tables of
 120 clauses 4 and 5 respectively.

121 **4.1 Single characteristic numeral**

122 When it is required to indicate a degree of protection by only one characteristic numeral, the
 123 omitted numeral shall be replaced by the letter X, for example IPX5 or IP2X.

124 **4.2 Supplementary letters**

125 Additional information may be indicated by a supplementary letter following the second
 126 characteristic numeral. If more than one letter is used, the alphabetic sequence shall apply.
<https://standards.iteh.ai/catalog/standards/sist/51/91fc3-b42c-4d85-8ed7-89defe6aa578/sist-60034-5-2020>

127 **4.2.1** In special applications (such as machines with open circuit cooling for ship deck
 128 installation with air inlet and outlet openings closed during standstill), numerals may be
 129 followed by a letter indicating whether the protection against harmful effects due to ingress of
 130 water was verified or tested for the machine not running (letter S) or the machine running
 131 (letter M). In this case, the degree of protection in either state of the machine shall be
 132 indicated, for example IP55S/IP20M.

133 The absence of the letters S and M shall imply that the intended degree of protection will be
 134 provided under all normal conditions of use.

135 **4.2.2** For air-cooled open machines suitable for specific weather conditions and provided with
 136 additional protective features or processes (as specified in clause 10), the letter W may be
 137 used.

138 **4.3 Example of designation**

139 IP 4 4

140 Characteristic letters _____

141 First characteristic numeral (see table 2) _____

142 Second characteristic numeral (see table 3) _____

143

144 **5 Degrees of protection – First characteristic numeral**

145 **5.1 Indication of degree of protection**

146 The first characteristic numeral indicates the degree of protection provided by the enclosure to
147 persons and to the parts of the machine inside the enclosure.

148 Table 2 gives, in the third column, brief details of objects which will be ‘excluded’ from the
149 enclosure for each of the degrees of protection represented by the first characteristic numeral.

150 The term ‘excluded’ implies that a part of the body, a tool or a wire held by a person, either will
151 not enter the machine or, if it enters, that adequate clearance will be maintained between it and
152 the live parts or dangerous moving parts (smooth rotating shafts and the like are not
153 considered dangerous).

154 The third column of table 2 also indicates the minimum size of solid foreign objects which will
155 be excluded.

156 **5.2 Compliance to indicated degree of protection**

157 Compliance of an enclosure with an indicated degree of protection implies that the enclosure
158 will also comply with all lower degrees of protection in table 2. In consequence, the tests
159 establishing these lower degrees of protection are not required, except in case of doubt.

160 **5.3 External fans**

161 The blades and spokes of fans external to the enclosure shall be protected against contact by
162 means of guards complying with table 1.

163 **Table 1 – Test requirements for guards**

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Protection of machine	Test
IP1X	50 mm sphere test
IP2X to IP6X	Finger test

164

165 For the test, the rotor shall be slowly rotated, for example by hand when possible.

166 Smooth rotating shafts and similar parts are not considered dangerous.

167 **5.4 Drain holes**

168 If the machine is provided with drain holes, the following shall apply:

- 169 – drain holes intended normally to be open on site shall be kept open during testing;
- 170 – drain holes are considered as open as long as no breather(s) or plug(s) etc. are mounted in
171 a drain;
- 172 – if machines with protection IP3X or IP4X are intended to be run with open drain holes, the
173 drain holes may comply with protection IP2X;
- 174 – if machines with protection IP5X are intended to be run with open drain holes, the drain
175 holes shall comply with protection IP4X.

176

177

Table 2 – Degrees of protection indicated by the first characteristic numeral

First characteristic numeral	Degree of protection		Test conditions
	Brief description (NOTE 1)	Definition	
0	Non-protected machine	No special protection	No test
1 (NOTE 2)	Machine protected against solid objects greater than 50 mm	Accidental or inadvertent contact with or approach to live and moving parts inside the enclosure by a large surface of the human body, such as a hand (but no protection against deliberate access) Ingress of solid objects exceeding 50 mm in diameter	Table 4
2 (NOTE 2)	Machine protected against solid objects greater than 12 mm	Contact with or approach to live or moving parts inside the enclosure by fingers or similar objects not exceeding 80 mm in length Ingress of solid objects exceeding 12 mm in diameter	
3 (NOTE 2)	Machine protected against solid objects greater than 2,5 mm	Contact with or approach to live or moving parts inside the enclosure by tools or wires exceeding 2,5 mm in diameter Ingress of solid objects exceeding 2,5 mm in diameter	
4 (NOTE 2)	Machine protected against solid objects greater than 1 mm	Contact with or approach to live or moving parts inside the enclosure by wires or strips of thickness greater than 1 mm Ingress of solid objects exceeding 1 mm in diameter	
5 (NOTE 3)	Dust-protected machine	Contact with or approach to live or moving parts inside the enclosure Ingress of dust is not totally prevented but dust does not enter in sufficient quantity to interfere with satisfactory operation of the machine	
6	Dust-tight machines	Ingress of dust totally prevented	

NOTE 1 The brief description given in the second column of this table **cannot** be used to specify the type of protection.

NOTE 2 Machines assigned a first characteristic numeral 1, 2, 3 or 4 will exclude both regularly or irregularly shaped solid objects, provided that three normally perpendicular dimensions of the object exceed the appropriate figure in the 'Definition' column.

NOTE 3 The degree of protection against dust defined by this standard is a general one. When the nature of the dust (dimensions of particles, their nature, for instance fibrous particles) is specified, test conditions **can** be determined by agreement between manufacturer and user.

178

179

180 **6 Degrees of protection – Second characteristic numeral**

181 **6.1** The second characteristic numeral indicates the degree of protection provided by the
182 enclosure with respect to harmful effects due to ingress of water.

183 Table 3 gives, in the third column, details of the type of protection provided by the enclosure for
184 each of the degrees of protection represented by the second characteristic numeral.

185 An air-cooled open machine is weather-protected when its design reduces the ingress of rain,
186 snow and airborne particles, under specified conditions, to an amount consistent with correct
187 operation.

188 This degree of protection is designated by the letter W placed after the second characteristic
189 numeral.

190 **6.2** For second characteristic numerals up to and including 6, compliance of an enclosure
191 with an indicated degree of protection implies that the enclosure will also comply with all lower
192 degrees of protection in table 3.

193 In consequence, the tests establishing these lower degrees of protection are not required,
194 except in case of doubt.

195 For IPX7, IPX8 **and IPX9**, it shall not be assumed that compliance of the enclosure implies that
196 the enclosure will also comply with all lower degrees of protection in table 3.

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