Tekoči naftni proizvodi - Metilni estri maščobnih kislin (FAME) za dizelske motorje in ogrevanje - Zahteve in preskusne metode

Liquid petroleum products - Fatty acid methyl esters (FAME) for use in diesel engines and heating applications - Requirements and test methods

Flüssige Mineralöl erzeugnisse - Fettsäure-Methylester (FAME) zur Verwendung in Dieselmotoren und als Heizöl - Anforderungen und Prüfverfahren

Produits pétroliers liquides - Esters méthyliques d’acides gras (EMAG) pour moteurs diesel et comme combustible de chauffage - Exigences et méthodes d’essai

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This European Standard was approved by CEN on 10 November 2013 and includes Amendment 1 approved by CEN on 2013-11-10, Corrigendum 1 issued by CEN on 2014-10-01 and Amendment 2 approved by CEN on 2018-12-30.

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Contents Page

European foreword ....................................................................................................................................................... 3
Introduction .................................................................................................................................................................... 5
1 Scope .................................................................................................................................................................... 5
2 Normative references .................................................................................................................................... 5
3 Sampling ............................................................................................................................................................. 8
4 Pump marking .................................................................................................................................................. 8
5 Requirements and test methods ................................................................................................................ 8
5.1 Dyes and markers ........................................................................................................................................... 8
5.2 Additives ............................................................................................................................................................. 8
5.2.1 General ................................................................................................................................................................ 8
5.2.2 Oxidation stability enhancing additives ................................................................................................. 9
5.2.3 Non-FAME components ................................................................................................................................. 9
5.3 Generally applicable requirements and related test methods ....................................................... 9
Table 1 — Generally applicable requirements and test methods ............................................................ 10
5.4 Climate dependent requirements and related test methods .......................................................... 11
5.4.1 General ............................................................................................................................................................. 11
5.4.2 FAME being used at 100 % as fuel for diesel engines and heating applications ................... 12
Table 2 — Climate-related requirements and test methods for FAME fuel .......................................... 12
5.4.3 FAME being used as blend component in diesel fuel....................................................................... 12
Table 3 — Climate-related requirements and test methods for FAME blend component........... 13
Table 3b — Monoglyceride content choices ..................................................................................................... 13
5.5 Precision and dispute ................................................................................................................................. 13
Annex A (normative)  Details of interlaboratory test programme .......................................................... 15
Table A.1 — Precision data from interlaboratory test programme ......................................................... 16
Annex B (normative)  Correction factor for calculation of density of FAME........................................ 18
Annex C (informative)  Background information for national climate grades selection .................... 19
C.1 General ............................................................................................................................................................. 19
Table C.1 — Maximum recommended EN 590 diesel saturated monoglyceride contents............... 20
C.2 Calculation model for saturated monoglycerides in pure FAME ................................................ 20
C.3 Calculation of EN 590 diesel fuel saturated monoglyceride content........................................ 20
Bibliography ................................................................................................................................................................. 22
European foreword

This document (EN 14214:2012+A2:2019) has been prepared by Technical Committee CEN/TC 19 “Gaseous and liquid fuels, lubricants and related products of petroleum, synthetic and biological origin”, the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2019, and conflicting national standards shall be withdrawn at the latest by August 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes $\text{(EN 14214:2012+A1:2014)}$.

This document includes Amendment 1 approved by CEN on 2013-11-10, Corrigendum 1 issued by CEN on 2014-10-01$^1$ and Amendment 2 approved by CEN on 2018-12-30.

The start and finish of text introduced or altered by amendment is indicated in the text by tags $\text{!}$ and $\text{#}$.

This document has originally been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association $\text{! deleted text}$.

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Significant technical changes between this European Standard and the previous edition are:

— extension towards distillate heating fuels. The former specification for FAME for heating fuel applications (EN 14213) also needed to be aligned, but effectively only one quality was supplied and required by heating fuel suppliers in the European market;

— $\text{!}$ further clarification regarding the use of dyes and markers due to its new heating fuel application; $\text{!}$

— an update of the specification in the perspective of blending at up to $10\% (V/V)$ of FAME in automotive diesel fuel;

— $\text{!}$ removal of identification of parallel existence with EN 590 as FAME is being used for more than one blending purpose; $\text{!}$

— discrimination between climate requirements for use for $100\%$ as fuel for diesel engines and for use as blend component in diesel fuel. This is done by introducing a new Table 3 for seasonal grades to be set nationally. It thus requires countries to present two sets of seasonal choices in a national annex to this standard;

— introduction of additional requirements for FAME for use as a blending component as a first, intermediate, step towards solving precipitation problems observed in the market during cold periods. Further work towards limitation of impurities, more specifically steryl-glycosides, and $\text{!}$

$^1$ Amendment 2 completely replaces text of Corrigendum 1.
regarding monoglyceride determination is ongoing. A performance test, such as a filterability test, is anticipated to solve this issue in the longer term;

— a decrease of the monoglycerides content limit from 0.8 % (m/m) to 0.7 % (m/m);
— deletion of the requirement on carbon residue as it is no longer considered necessary;
— an increase of the oxidation stability requirement from 6 h minimum to 8 h minimum;
— inclusion of new and revised test methods resulting from work under CEN/TC 19 and in cooperation with CEN/TC 307;
— combination of all sub-clauses dealing with additives in one and aligning them with similar requirements in EN 590;
— a re-evaluation of Table A.1 has been executed and it was agreed to complete Annex A by presenting reproducibility information for all test methods that is mainly of interest to people handling the fuel;
— introduction of the new pump marking requirements as developed by CEN/TC 441;
— amalgamation of the B100 fuel climatic grades into one climatic table as most of the original arctic grades cannot be produced;
— alignment of the unit for water content with the reporting unit of the standard test method without changing the requirement;
— introduction of the new Procedure C for the flash point determination via updating of the test method standard;
— reference to recently developed CEN Technical Reports on cold operability testing and on cold filterability issues.

This second Amendment is to initiate a quick fix for the problems with applying EN 12662:2014 to B100 (referring back to previous standards) and to introduce reference to EN 16942 (fuel labelling). Next, new and revised determination methods are introduced, specifically the change of unit for the determination of water content is aligned with the effective reporting requirement. Those updates require that some methods of dispute (changes) are implemented. This is followed by updates to Annex A, wherein additional corrections for earlier omissions concerning viscosity and metals content are corrected as well.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.
Introduction

This European Standard gives all relevant characteristics, requirements and test methods for fatty acid methyl esters (FAME), which are known at this time to be necessary to define the product to be used as automotive diesel fuel and in heating applications.

Many of the test methods included in this European Standard have been the subject of several interlaboratory testing to determine their applicability and their precision in relation to different sources of FAME. These FAMEs were produced from vegetable oils available in the market at the time, mainly rapeseed, palm, soy and sunflower oil. This does not imply any restrictions towards the feedstock for the fats and oils from which the FAME is made to comply with this European Standard (see Foreword).

Concerning total contamination, several studies have been executed and updates to the test method for biodiesel blends have been made, but work is still pending and therefore the optimal procedure and its repeatability and reproducibility for B100 have not yet been fully established.

Concerning cold temperature properties of diesel blends related to the quality of the FAME used as a blending component, strong indications towards the relationship with saturated mono-glycerides and steryl-glycosides have become known. As no test method to detect those components separately has yet been developed, an interim solution in setting CFPP and cloud point limitations has been included in this standard (see Table 3). A study within CEN has indicated that FAME conforms to the current precision statements of EN 116 and EN 23015.

Although there are technical indications that iodine value can be removed as an indication for FAME stability, relaxation at this time would be premature until the stability safeguards introduced by this revision have been proven in the market, it is maintained, also preventing unnecessarily high usage of anti-oxidant additives.

In order to meet the needs of the latest technology engines, lowering of the phosphorus limit and the limit of sodium and potassium is under investigation.

1 Scope

This European Standard specifies requirements and test methods for marketed and delivered fatty acid methyl esters (hereafter known as FAME) to be used either as fuel for diesel engines and for heating applications at 100 % concentration, or as an extender for distillate fuel for diesel engines in accordance with the requirements of EN 590 and for heating fuel. At 100 % concentration it is applicable to fuel for use in diesel engines and in heating applications designed or subsequently adapted to run on 100 % FAME.

NOTE For the purposes of this European Standard, the terms "% (m/m)" and "% (V/V)" are used to represent respectively the mass fraction, µ, and the volume fraction, φ.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 116:2015, Diesel and domestic heating fuels — Determination of cold filter plugging point — Stepwise cooling bath method

EN 590, Automotive fuels — Diesel — Requirements and test methods
EN 14214:2012+A2:2019 (E)

EN 12662:2008, Liquid petroleum products — Determination of contamination in middle distillates

EN 14103:2011, Fat and oil derivatives — Fatty Acid Methyl Esters (FAME) — Determination of ester and linolenic acid methyl ester contents

EN 14104:2003, Fat and oil derivatives — Fatty Acid Methyl Esters (FAME) — Determination of acid value

EN 14105:2011, Fat and oil derivatives — Fatty Acid Methyl Esters (FAME) — Determination of free and total glycerol and mono-, di-, triglyceride contents

EN 14106:2003, Fat and oil derivatives — Fatty Acid Methyl Esters (FAME) — Determination of free glycerol content

EN 14107:2003, Fat and oil derivatives — Fatty Acid Methyl Esters (FAME) — Determination of phosphorus content by inductively coupled plasma (ICP) emission spectrometry

EN 14108:2003, Fat and oil derivatives — Fatty Acid Methyl Esters (FAME) — Determination of sodium content by atomic absorption spectrometry

EN 14109:2003, Fat and oil derivatives — Fatty Acid Methyl Esters (FAME) — Determination of potassium content by atomic absorption spectrometry

EN 14110:2003, Fat and oil derivatives — Fatty Acid Methyl Esters (FAME) — Determination of methanol content

EN 14111:2003, Fat and oil derivatives — Fatty Acid Methyl Esters (FAME) — Determination of iodine value

EN 14112:2016, Fat and oil derivatives — Fatty Acid Methyl Esters (FAME) — Determination of oxidation stability (accelerated oxidation test)

EN 14538:2006, Fat and oil derivatives — Fatty acid methyl esters (FAME) — Determination of Ca, K, Mg and Na content by optical emission spectral analysis with inductively coupled plasma (ICP OES)

EN 15195:2014, Liquid petroleum products — Determination of ignition delay and derived cetane number (DCN) of middle distillate fuels by combustion in a constant volume chamber

EN 15751:2014, Automotive fuels — Fatty acid methyl ester (FAME) fuel and blends with diesel fuel — Determination of oxidation stability by accelerated oxidation method

EN 15779:2009+A1:2013, Petroleum products and fat and oil derivates — Fatty acid methyl esters (FAME) for diesel engines — Determination of polyunsaturated (≥4 double bonds) fatty acid methyl esters (PUFA) by gas chromatography

EN 16294:2012, Petroleum products and fat and oil derivatives — Determination of phosphorus content in fatty acid methyl esters (FAME) — Optical emission spectral analysis with inductively coupled plasma (ICP OES)

EN 16300:2012, Automotive fuels — Determination of iodine value in fatty acid methyl esters (FAME) — Calculation method from gas chromatographic data
EN 14214:2012+A2:2019 (E)

EN 16329:2013, Diesel and domestic heating fuels — Determination of cold filter plugging point — Linear cooling bath method

EN 16715:2015, Liquid petroleum products — Determination of ignition delay and derived cetane number (DCN) of middle distillate fuels — Ignition delay and combustion delay determination using a constant volume combustion chamber with direct fuel injection

EN 16896:2016, Petroleum products and related products — Determination of kinematic viscosity — Method by Stabinger type viscosimeter

EN 16942, Fuels — Identification of vehicle compatibility — Graphical expression for consumer information

EN 17155:2018, Liquid petroleum products — Determination of indicated cetane number (ICN) of middle distillate fuels — Primary reference fuels calibration method using a constant volume combustion chamber


EN ISO 4259-1, Petroleum and related products — Precision of measurement methods and results — Part 1: Determination of precision data in relation to methods of test (ISO 4259-1)

EN ISO 4259-2, Petroleum and related products — Precision of measurement methods and results — Part 2: Interpretation and application of precision data in relation to methods of test (ISO 4259-2)


3 Sampling

Samples shall be taken as described in EN ISO 3170 or EN ISO 3171 and/or in accordance with the requirements of national standards or regulations for the sampling of automotive diesel fuel or heating fuel. The national requirements shall be set out in a national annex to this European Standard, either in detail or by reference only.

In view of the sensitivity of some of the test methods referred to in this European Standard, particular attention shall be paid to compliance with any guidance on sampling containers, which is included in the respective test method standard.

4 Pump marking

Information to be marked on dispensing pumps and nozzles used for delivering FAME diesel fuel to be used as fuel in diesel engines, and the dimensions of the mark shall be in accordance with EN 16942.

5 Requirements and test methods

5.1 Dyes and markers

The use of dyes or markers is allowed provided they do not affect the performance of legally required dyes or markers in finished fuels.

5.2 Additives

5.2.1 General

In order to improve performance, the use of additives is allowed. Suitable fuel additives without known harmful side effects are recommended in the appropriate amount, to help avoid deterioration of driveability and emissions control durability. Other technical means with equivalent effect may also be used.

NOTE Deposit forming tendency test methods suitable for routine control purposes have not yet been identified and developed.
5.2.2 Oxidation stability enhancing additives

In order to improve the oxidation stability of FAME, it is strongly recommended to add oxidation stability enhancing additives to FAME at the production stage and before storage, providing an oxidation stability similar to that obtained with 1 000 mg/kg of 2,6-di-tert-butyl-4-hydroxytoluene (BHT).

CAUTION — There is a potential risk of precipitate formation with oxidation stability enhancing additives at low temperatures in low aromatic arctic fuel. Caution should therefore be taken in the choice of oxidation stability enhancing additives to arctic grade FAME.

5.2.3 Non-FAME components

The addition of non-FAME components (other than additives) such as diesel or other hydrocarbons prior to testing FAME for compliance with the EN 14214 specification is not permitted.

5.3 Generally applicable requirements and related test methods

5.3.1 When tested by the methods indicated in Table 1, FAME shall be in accordance with the limits specified in Table 1. The test methods listed in Table 1 have been shown to be applicable to FAME in an interlaboratory test programme. Precision data from this programme are given in Annex A, especially where these were found to be different from the precision data given in the test methods for petroleum products.

5.3.2 In case of a need for identification of FAME in a hydrocarbon blend, the recommended method based on separation and characterisation of FAME by LC/GC is EN 14331 [1].

5.3.3 FAME shall be free from any adulterant or contaminant that may render the fuel unacceptable for use in diesel engine vehicles and heating applications.

NOTE For further information on preventing contamination by water or sediment that may occur in the supply chain it is advisable to check CEN/TR 15367–1 [2].

5.3.4 When used for heating fuel purposes, either at 100 % or as blend component, FAME shall have a minimum net calorific value of 35 MJ/kg determined by DIN 51900-2 or DIN 51900-3.