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Standard Consumer Safety Specification for Toddler Beds¹

This standard is issued under the fixed designation F 1821; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

INTRODUCTION

This consumer safety specification addresses toddler bed incidents that were identified by the Consumer Product Safety Commission (CPSC).

In response to incident data supplied by the commission, this consumer safety specification attempts to minimize: entrapment in bed end structures, entrapment between the guardrail and side rail, and entrapment in the mattress support system. Entrapment of a child's head or neck can result in asphyxiation. It also addresses corner post extensions, which may catch pacifier cords, ribbons, necklaces, or clothing that a child may be wearing and which may be caught on a projection.

This consumer safety specification is written in accordance with the current available state-of-the-art technology and will be updated whenever substantive information becomes available that necessitates additional requirements or justifies a revision to existing requirements.

1. Scope

1.1 This consumer safety specification covers requirements for the design and performance of toddler beds. It also contains requirements for labeling and instructional material.

1.2 This consumer safety specification is intended to minimize incidents to children resulting from normal use and reasonably foreseeable misuse of toddler beds. It does not address incidents resulting from alteration or unreasonable misuse.

1.3 For the purposes of this consumer safety specification, a toddler bed is a bed that is sized to accept a full-size crib mattress and is intended for use by a child not less than 15 months of age and who weighs no more than 50 lb (27.7 kg).

1.4 No toddler bed produced after the approval date of this consumer safety specification shall indicate compliance with this specification, either by label or by other means, unless it conforms to all the requirements contained herein.

~~1.5 The values stated in inch-pound units are to be regarded as the standard. The SI values given in parentheses are for information only.~~

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1.5 This consumer safety specification includes the following sections:

<u>Scope</u>	<u>Section 1</u>
<u>Referenced Documents</u>	<u>Section 2</u>
<u>Terminology</u>	<u>Section 3</u>
<u>Calibration and Standardization</u>	<u>Section 4</u>
<u>General Requirements</u>	<u>Section 5</u>
<u>Performance Requirement</u>	<u>Section 6</u>
<u>Test Methods</u>	<u>Section 7</u>
<u>Marking and Labeling</u>	<u>Section 8</u>
<u>Instructional Literature</u>	<u>Section 9</u>
<u>Keywords</u>	<u>Section 10</u>

1.6 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

1.7 The following safety hazards caveat pertains only to the test methods portion, Section 7, of this consumer safety specification: *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

¹ This consumer safety specification is under the jurisdiction of ASTM Committee F15 on Consumer Products and is the direct responsibility of Subcommittee F15.18 on Cribs, Toddler Beds, Play Yards, Bassinets, Cradles and Changing Tables.

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2. Referenced Documents

2.1 ASTM Standards:²

D 3359 [Test Methods for Measuring Adhesion by Tape Test](#)

D 3574 [Test Methods for Flexible Cellular Materials Slab, Bonded, and Molded Urethane Foams](#)

2.2 Code of Federal Regulations:³

16 CFR 1303 Ban of Lead-Containing Paint and Certain Consumer Products Bearing Lead-Containing Paint

16 CFR 1500 Hazardous Substances Act Regulations, including the following sections:

16 CFR 1500.48 Technical Requirements for Determining a Sharp Point in Toys and Other Articles Intended for Children Under 8 Years of Age

16 CFR 1500.49 Technical Requirements for Determining a Sharp Metal or Glass Edge in Toys and Other Articles Intended for Children Under 8 Years of Age

16 CFR 1500.50 ~~Test~~ [Test Method for Simulating Use And Abuse of Toys and Other Articles Intended for Use By Children](#)

16 CFR 1501 Method for Identifying Toys and Other Articles Intended for Use by Children Under 3 Years of Age Which Present Choking, Aspiration or Ingestion Hazards Because of Small Parts

3. Terminology

3.1 Definitions of Terms Specific to This Standard:

3.1.1 *bed, n*—for the purpose of this specification, a toddler bed, as described in 3.1.2.

3.1.2 *bed, toddler, n*— for the purpose of this specification, any bed sized to accommodate a full-size crib mattress having minimum dimensions of 51⁵/₈ in. (1310 mm) in length and 27 ¹/₄ in. (690 mm) in width and is intended to provide free access and egress to a child not less than 15 months of age and who weighs no more than 50 pounds (27.7 kg).

3.1.3 *end structure, n*—an upright structure at the head or foot of a bed to which the side rails or mattress support system, or both, attach.

3.1.4 *guardrail, n*—of a bed, a rail attached to a bed intended to help prevent a sleeping occupant from rolling, sliding, or otherwise falling out of the long side of the bed.

3.1.5 *manufacturer's recommended use position, n*—any position that is presented as a normal, allowable, or acceptable configuration for the use of the product by the manufacturer in any descriptive or instructional literature. This specifically excludes positions that the manufacturer shows in a like manner in its literature to be unacceptable, unsafe, or not recommended.

3.1.6 *mattress support system, n*—those components of a bed structure that support the mattress.

3.1.7 *non-paper label, n*—any label material (such as plastic or metal) which either will not tear without the aid of tools, or tears, leaving a sharply defined edge.

3.1.8 *paper labels, n*—any label which tears without the aid of tools and leaves a fibrous edge.

3.1.9 *partially bounded openings, n*—any opening in a toddler bed that is not totally enclosed by boundaries on all sides so that the perimeter of the opening is discontinuous.

3.1.10 *permanent marking, n*—a marking or label that, during an attempt to remove it manually without the aid of tools or solvents, cannot be removed or tears upon removal, or such action damages the surface to which it is attached.

3.1.11 *seam, v*—a means of joining fabric components, such as sewing, welding, heat sealing, or gluing.

3.1.12 *side rail, n*—the structure connecting the end structures.

3.1.13 *static load, adj*—a vertically downward force applied by a calibrated force gage or by dead weights.

3.1.14 *structural failure, n*—damage to a component(s) or assembly resulting in partial separation (greater than 0.040 in. (1.00 mm) over original configuration) or complete separation of the component(s) or assembly.

4. Calibration and Standardization

4.1 All testing shall be conducted on a concrete floor that may be covered with a ¹/₈-in. (3-mm) thick vinyl flooring cover, unless test instructs differently.

4.2 The product shall be completely assembled, unless otherwise noted, in accordance with the manufacturer's instructions.

4.3 No testing shall be conducted within 48 h of manufacturing.

4.4 The product to be tested shall be in a room with ambient temperature of 73 ± 9°F (23 ± 5°C) for at least 1 h prior to testing. Testing shall then be conducted within this temperature range.

4.5 All testing required by this consumer safety specification is to be conducted on the same unit.

5. General Requirements

5.1 The bed shall conform to the regulations specified in Section 2 of this specification before and after testing.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ Available from U.S. Government Printing Office Superintendent of Documents, 732 N. Capitol St., NW, Mail Stop: SDE, Washington, DC 20401.

5.2 There shall be no hazardous sharp points or edges as defined by 16 CFR 1500.48 and 16 CFR 1500.49 before and after testing to this consumer safety specification.

5.3 There shall be no small parts as defined by 16 CFR 1501 before testing or liberated as a result of testing to this specification.

5.4 The paint and surface-coating on the product shall comply to 16 CFR 1303.

5.5 Prior to testing, any exposed wood parts shall be smooth and free from splinters.

5.6 *Scissoring, Shearing, and Pinching*—A toddler bed, when in the manufacturer’s recommended use position, shall be designed and constructed to prevent injury to the occupant from any scissoring, shearing, or pinching when members or components rotate about a common axis or fastening point, slide, pivot, fold or otherwise move relative to one another. Scissoring, shearing, or pinching that may cause injury shall not be permissible when the edges of any rigid parts admit a probe that is greater than 0.210-in. (5.33-mm) diameter and less than 0.375-in. (9.53-mm) diameter at any accessible point throughout the range of motion of such parts.

5.7 *Protective Components*—If a child can grasp components between the thumb and forefinger, or teeth, such as caps, sleeves, or plugs used for protection from sharp edges, points, or entrapment of fingers or toes, or if there is at least a 0.040-in. (1.00-mm) gap between the component and its adjacent parent component, such a component shall not be removed when tested in accordance with 7.7.

5.8 *Openings:*

5.8.1 *Finger Entrapment*—Holes or slots that extend entirely through a wall section of any rigid material less than 0.375-in. (9.53-mm) thick and admit a 0.210-in. (5.33-mm) diameter rod shall also admit a 0.375-in. (9.53-mm) diameter rod. Holes or slots that are between 0.210 and 0.375 in. (5.33 and 9.53 mm) and have a wall thickness less than 0.375 in. (9.53 mm) but are limited in depth to 0.375 in. (9.53 mm) maximum by another rigid surface shall be permissible (see Fig. 3¹). The product shall be evaluated in all manufacturer’s recommended use positions.

5.8.2 *Torso Entrapment*—There shall be no openings in the mattress support system, headboard, footboard, guard rail, or any point where these components are joined together that will permit complete passage of the wedge block (see Fig. 2). The product shall be evaluated in all manufacturer’s recommended use positions when tested in accordance with 6.4, 6.5, or 6.6.

5.9 *Labeling*—Warning labels (whether paper or non paper) shall be permanent when tested per 7.8. Warning statements applied directly onto a surface of the product by hot stamping, heat transfer, printing, wood burning, etc. shall be permanent when tested per 7.8.4. Non-paper labels shall not liberate small parts when tested in accordance with 7.8.5.

5.10 *Corner Post Extensions*—No corner post assembly shall extend more than 0.06 in. (1.5 mm) above the upper edge of an end or side panel, whichever is higher, when measured from the lowest point on the upper edge of the end panel within 3 in. (76 mm) from the outermost contour of the elbow (see Fig. 4¹Fig. 3).

6. Performance Requirement

6.1 *Mattress Retention:*

6.1.1 The mattress support system, end structures, and side containment shall control the horizontal position of the mattress and prevent it from being moved horizontally creating a horizontal opening that allows complete passage of the wedge block when tested in accordance with 7.1.

6.1.2 The top of the mattress shall not deflect more than 1 in. (25 mm) below the bottom of the mattress support when tested in accordance with 7.1.6.

6.2 *Mattress Support System*—The mattress support system shall not disengage or create a hazardous condition as described in Section 5 of this consumer safety specification when tested in accordance with 7.2.

6.3 *Mattress Support System Attachment to End Structures:*

6.3.1 The mattress support system attachment to the end structures shall not disengage or create a hazardous condition as described in Section 5 of this consumer safety specification when tested in accordance with 7.3.

6.3.2 In products that contain both side rails and a separate mattress support system, the tests described in both 7.3.2 and 7.3.3 shall apply to both.

6.4

6.4 *Mattress Support System Openings*— There shall be no openings in the mattress support system which will permit complete passage of the wedge block described in Fig. 2 when tested in accordance with 7.2.5.

6.5 *Guardrails*—For products with guardrails, there shall be no opening in the guardrail structure below the lowest surface of the uppermost member of the guardrail and above the mattress support structure that would will permit complete passage of the wedge block shown in Fig. 2 when tested in accordance with 7.4.27.4.

6.5

6.6 *End Structures*— There shall be no opening above the mattress support system in the end structures that will permit passage of the wedge block shown in — There shall be no openings between either end structure and the mattress support system or above the mattress support system in the end structures that will permit complete passage of the wedge block shown in Fig. 2 when tested in accordance with 7.5.1 unless it also permits passage of the head probe (see Fig. 5) when tested in accordance with 7.5.2 when tested in accordance with 7.5.

6.6

6.7 *Partially Bounded Openings*—All partially bounded openings in the uppermost edge of any rigid structure of the bed above

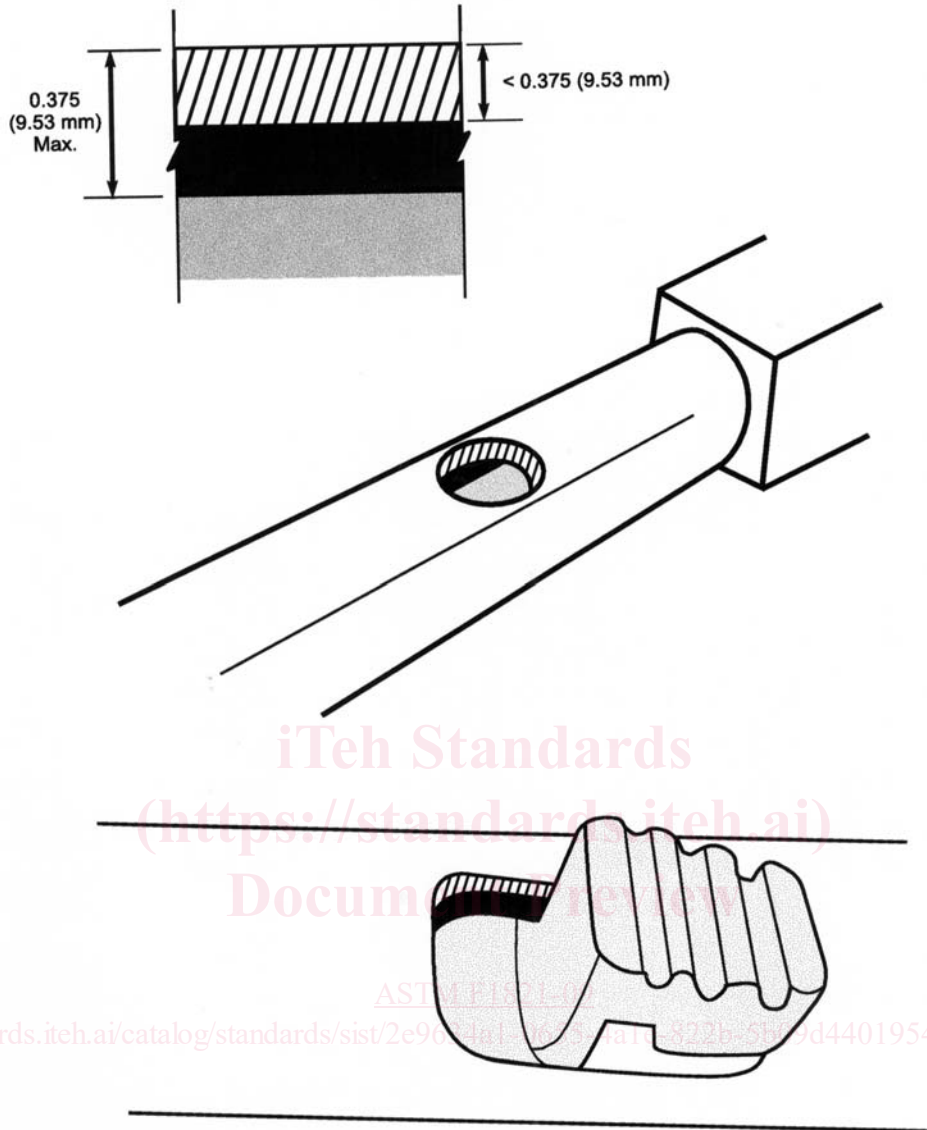


FIG.-3 1 Opening Example

the level of the mattress support system shall comply with the requirements of 7.6.

7. Test Methods

7.1 Mattress Retention:

7.1.1 *Test Mattress*—A $4 \pm \frac{1}{8}$ in. (100 ± 3 mm) thick by $51 \frac{5}{8} \pm \frac{1}{8}$ in. (1310 ± 3 mm) long by $27 \frac{1}{4} \pm \frac{1}{8}$ in. (690 ± 3 mm) wide, open cell, polyurethane foam pad having a density of 1 lb/ft^3 (16 kg/m^3), having a compression load deflection of 30 lbf (133 N) when tested in accordance with Test Methods D 3574, Method B1, to a 25 % deflection, covered with a 5 to 15 gage vinyl material, 0.005– to 0.015–in. (0.13– to 0.38–mm) thick shall be used to represent a mattress during the performance of the following tests:

7.1.1.1 *Rationale*—This is the mattress of the least thickness, length, width, and rigidity found on the open market for full-size cribs:

7.1.2 Secure the bed so that it cannot move during the performance of the following tests.

7.1.3 Using a 3-in. (76-mm) diameter flat, rigid disk, gradually apply a 5 lbf (22 N) horizontally within a period of 5 s to the edge of the mattress at the vertical midpoint and maintain for 30 s in a location that produces the largest gap in the horizontal plane between the end support structures, side rails, or guardrails and the edge of the mattress:

7.1.3.1 *Rationale*—The purpose of this test is to cause maximum displacement of the mattress to the side. This is to open the widest possible gap between the mattress and its support structure to test for potentially hazardous gaps. The test is to be conducted in as many places as is required to discover the place or places that will open the largest possible gap. Using a 3-in. (76-mm)

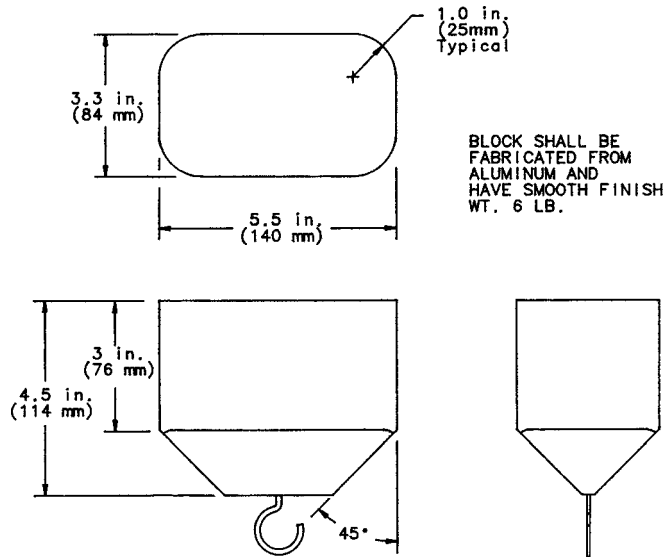


FIG. 2 Wedge Block

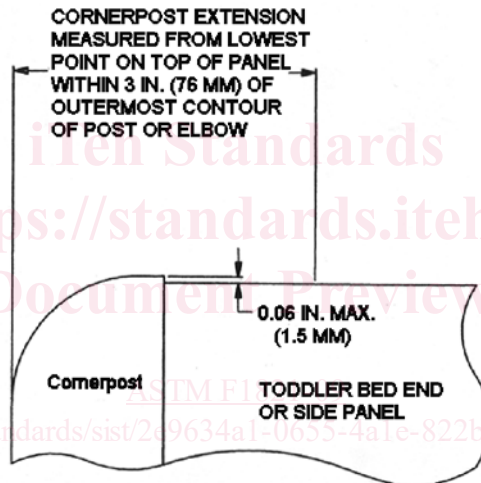


Illustration of Requirement in 5.10 for Corner Post Extensions

FIG. 4_3 Corner Post Extension

diameter flat, rigid disk, gradually apply a 5 lbf (22 N) horizontally within a period of 5 s to the edge of the mattress at the vertical midpoint and maintain for 30 s in a location that produces the largest gap in the horizontal plane between the end support structures, side rails, or guardrails and the edge of the mattress.

7.1.4 After the test described in 7.1.3 has been performed, any gap in the horizontal plane that permits the passage of a vertically oriented 0.19 in. (5 mm) diameter probe with a length of 6 in. (150 mm), minimum, and that has a fully rounded end to pass through without touching either the mattress or the support structure shall be tested in accordance with 7.1.5.

7.1.4.1 Rationale—The dimension of 0.19 in. (5 mm) is used as a rounded, two-place decimal equivalent to $\frac{3}{16}$ in. (5 mm).

7.1.5 Insert the tapered end of the wedge block, shown in Fig. 2, into any gap identified in 7.1.4 in the most adverse orientation, and gradually apply a 39-lb (17.7 kg) dead weight to the wedge block within a period of 5 s; maintain the load for a period of 30 s.

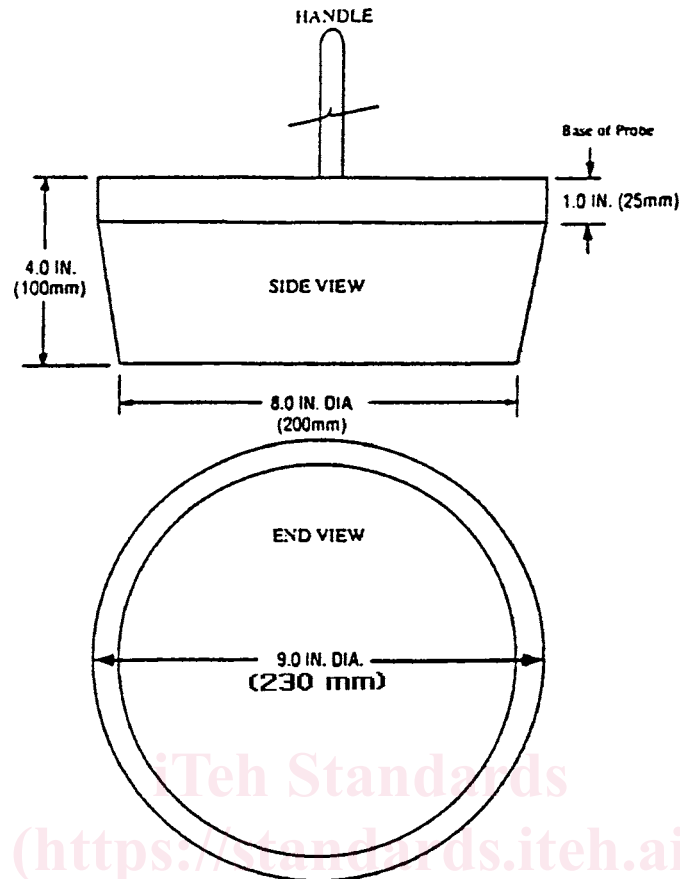
7.1.6 Place a 3 in. (76 mm) by 7.2 in. (183 mm) sheet of $\frac{3}{4}$ in. (19 mm) thick plywood in the most adverse position on the top of the mattress. Do not allow any portion of the plywood to extend over the edge of the mattress. While keeping the plywood horizontal, gradually apply a 50 lbf (220 N) force normal to the plywood within a period a 5 s. Maintain the load for 30 s.

7.2 Mattress Support System:

7.2.1 Conduct the following test without a mattress in place unless specified otherwise:

7.2.1.1 Rationale—The following tests are conducted without a mattress in place. The construction of the mattress would affect the test results, and in any case would help spread the stresses of the tests and thereby reduce their severity. Any reduction of stress within the unit that the mattress provides will help to enhance the actual performance of the product in the field.

7.2.2 Center a sheet of $\frac{3}{4}$



NOTE—Material: Any rigid material.

FIG. 5 9 Head Probe

7.2.1 Conduct the following test without a mattress in place unless specified otherwise.

7.2.2 Center a sheet of $\frac{3}{4}$ in. (19 mm) thick plywood 19 in. (480 mm) wide by 37 in. (940 mm) long on the mattress support system. Place a mass of 300 lb (136 kg) on the plywood sheet. The mass is to be distributed equally, applied gradually within a period of 5 s and shall remain in place for 5 min. Remove the mass.

7.2.2.1 Rationale—This mass represents the weight of the parent and child on the bed together.

7.2.3 Center a sheet of $\frac{3}{4}$

7.2.3 Center a sheet of $\frac{3}{4}$ in. (19 mm) thick plywood 19 in. (480 mm) square on the longitudinal centerline of the mattress support system with one edge in line with the inside vertical plane of one end structure of the bed. Place a mass of 225 lb (102 kg) on the plywood sheet. The mass is to be distributed equally, applied gradually within a period of 5 s and shall remain in place for 5 min. Remove the mass. Repeat this test at the opposite end structure.

7.2.3.1 Rationale—This weight represents that of an adult who may sit in the center of the bed at either end in the center of the mattress.

7.2.4 Place the test mattress on the bed. Secure a sheet of $\frac{3}{4}$

7.2.4 Place the test mattress on the bed. Secure a sheet of $\frac{3}{4}$ in. (19 mm) thick plywood 12 in. (305 mm) square in the center of the mattress support. Drop a 50 lb (22.7 kg) mass, whose size falls within the perimeter of the sheet of plywood from a distance of 12 in. (305 mm), 100 times onto the center of the sheet of plywood at a rate of 4 ± 1 seconds per cycle.

7.2.4.1 Rationale—This test represents the weight of the 95th percentile child at five years of age jumping on the bed.

7.2.5 Openings—Without the test mattress on the bed, insert the tapered end of the wedge block shown in Fig. 2 in the most adverse orientation, into any opening in the mattress support system and gradually apply a 25 lbf (111 N) force perpendicular to the plane of the opening within a period of 5 s. Maintain this force for 30 s.

7.3 Mattress Support System Attachment and Side Rails Integrity:

7.3.1 Conduct the following test without a mattress in place.

7.3.2 Apply a downward vertical force of 225 lbf (1000 N) gradually within a period of 5 s evenly over a 2 in. (51 mm) length of the mattress support, 10 in. (255 mm) from the bed end structure attachment point for the mattress support. The load is to be maintained for 30 s. Apply the force to each end structure of the bed.

7.3.3 Apply a downward vertical force of 225 lbf (1000 N) gradually within a period of 5 s evenly over a 2 in. (51 mm) length on the side rail, 10 in. from the bed end structure attachment point for the side rail. The load is to be maintained for 30 s. Apply